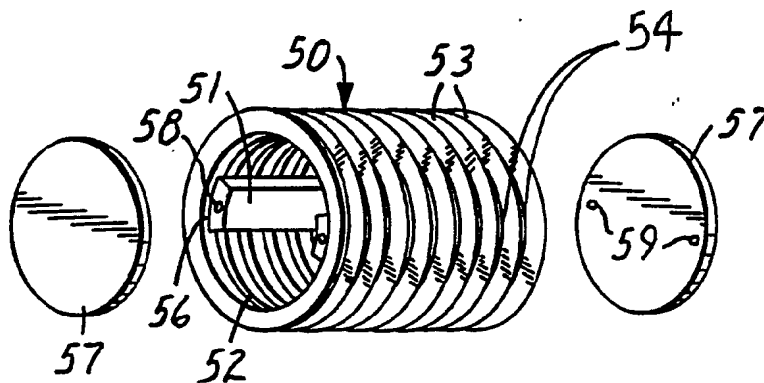




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<p>(21) International Application Number: PCT/US90/05318 (22) International Filing Date: 18 September 1990 (18.09.90) (30) Priority data: 432,088 6 November 1989 (06.11.89) US (71) Applicant: SURGICAL DYNAMICS, INC. [US/US]; 1240 South Loop Road, Alameda, CA 94501 (US). (72) Inventors: RAY, Charles, D. ; 19550 Cedarhurst, Wayzata, MN 55391 (US). DICKHUDDT, Eugene, A. ; 801 Continental, New Brighton, MN 55112 (US). (74) Agent: MEYER, Sheldon, R.; Fliesler, Dubb, Meyer & Lovejoy, Four Embarcadero Center, Suite 400, San Francisco, CA 94111-4156 (US).</p>		<p>(81) Designated States: AT (European patent), AU, BE (European patent), CA, CH (European patent), DE (European patent)*, DK (European patent), ES (European patent), FI, FR (European patent), GB (European patent), IT (European patent), JP, KR, LU (European patent), NL (European patent), NO, SE (European patent). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>

(54) Title: SURGICAL METHOD AND APPARATUS FOR FUSING ADJACENT BONE STRUCTURES



(57) Abstract

A fusion cage (10) having an external thread (12) can be surgically inserted into a threaded bore extending laterally between the adjacent bony structures such as two vertebrae (94, 95) with the thread (12) penetrating into cancellous bone of each of the vertebrae (94, 95). The fusion cage (10) is easily screwed into place by hand without damage to the bony structures (94, 95). Cage (10) is then packed with a bone-growth-inducing substance such as cancellous bone. When a pair of such cages (10) are implanted between adjacent vertebrae (94, 95), patients have been able to sit without pain by the second or third day, much earlier than has been possible in prior spinal fusions except those involving steel plates and screws. Eventually, the ingrowth of bone through perforations (13) in the valley (14) of the thread (12) of the fusion cage (10) forms a permanent interconnection between the two bony structures (94, 95).

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SURGICAL METHOD AND APPARATUS FOR FUSING
ADJACENT BONE STRUCTURES

5

CROSS-REFERENCE TO RELATED APPLICATION

10 This is a division and continuation-in-part
of our copending application S.N. 07/259,031, filed
October 17, 1988.

BACKGROUND OF THE INVENTION

Field of the Invention

15 The invention concerns method and apparatus
for fusing two adjacent bony structures such as a bone
joint, especially adjacent vertebrae of the spine.

Description of Related Art

20 Subsequent to injury, diseases or other
degenerative disorder, the disc, a ligamentous cushion
between vertebrae, may undergo a painful
deterioration. The disc shrinks and flattens out, and
the distance between the vertebral bodies begins to
25 collapse. Subsequently, there may be a progressive
degeneration leading to mechanical instability, where
painful translocations occur between adjacent
vertebrae. The movement-induced pain may be so
disabling that in many such cases, the vertebral
30 motion must be eliminated. Thus, rigid fusions may be
the only present means to stop the translocations and
relieve the pain.

35 It is generally held that successful fusions
demand a contiguous growth of bone to create a solid
mass that will unite the movable elements into one
unit. Otherwise, the fusion cannot achieve the tasks

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of pain reduction, maintenance of intervertebral height, and immobility of the vertebrae. When fusion bone is first placed, it is soft and moveable, having no cohesive strength. Therefore a variety of
5 appliances have been developed that attempt to hold the vertebrae quite still under conditions of normal spinal activity and daily stress. Bone graft material is placed between the vertebrae, the outer or cortical surfaces of which have been removed or deeply
10 scarified so as to promote the ingrowth of the graft into these recipient sites. Thus positioned, the bone graft slowly unites the vertebrae. Such an appliance is not meant to permanently secure immobility of the segments. Bone ingrowth is required for this.

15 Dependency upon such an appliance as the sole stabilizer is ultimately unsuccessful due to the development of a mechanical gap or transition between the bone and the appliance, leading to structural failure of the bone and adjacent connective tissue.
20 Such failure is seen in fractures, erosion and absorption of bone with potential further collapse. The pain may also become progressively disabling.

Approximately 150,000 lumbar spinal fusions were performed in the USA during 1987, as reported by
25 the American Hospital Association. There are many methods for intervertebral fusion. The most successful have achieved a success rate of about 90% in random cases. However, several of these techniques, especially those requiring complex
30 appliances, are difficult to master and are hazardous to nerve and vessel structures normally lying close to the involved bones.

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From a biomechanical point of view, the most important location of a spinal fusion is at the mechanical center of rotation between the vertebrae. This point is centered within the disc space.

5 Therefore, an interbody fusion is the most rigid and thus the most sought after method among surgeons. Current methods of interbody fusions are, however, the most hazardous of all spinal fusion methods.

10 Both anterior (transabdominal) and posterior surgical approaches are used for interbody fusions. Typically, a plug, dowel or segment of bone is driven tightly into a cavity carved inside the interbody, intradiscal space. Since there must be a bone-to-bone bridge created during the fusion process,
15 connective tissue and discal tissue must be removed. Deep cuts within the bone must penetrate into the softer, cancellous region to promote bone growth across the space.

20 Intervertebral fusions using circular bone grafts have been reported in the orthopedic and neurosurgical literature for some years. B.R. Wiltberger in a paper published in Clinical Orthopedics, Vol 35, pp 69-79, 1964, reviewed various methods of intervertebral body fusion using posterior
25 bone dowels driven firmly into a suitably smaller hole between the adjacent vertebrae. Upon doing so the dowel can split or crack or collapse. The stretched bone might also split and it can be compressed by the dowel to the point that it will not grow normally due
30 to collapse of formerly open pores or vascular channels. If this occurs, there may be a late absorption of surrounding bone and the dowel might

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