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**Krishna**

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(54) **IBUPROFEN COMPOSITIONS AND METHODS OF MAKING SAME**

- (75) Inventor: **Aravind Krishna**, Skillman, NJ (US)  
(73) Assignee: **Recordati Rare Diseases Inc.**, Lebanon, NJ (US)  
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(51) **Int. Cl.**  
**A01N 43/00** (2006.01)  
(52) **U.S. Cl.**  
USPC ..... **514/183**  
(58) **Field of Classification Search** ..... 514/183  
See application file for complete search history.

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*Primary Examiner* — Brandon Fetterolf

*Assistant Examiner* — Jean Cornet

(74) *Attorney, Agent, or Firm* — Stephen G. Kalinchak; Margaret M. Buck

(57) **ABSTRACT**

The present invention provides an improved ibuprofen lysine pharmaceutical composition and a process for preparing the same.

**10 Claims, 5 Drawing Sheets**

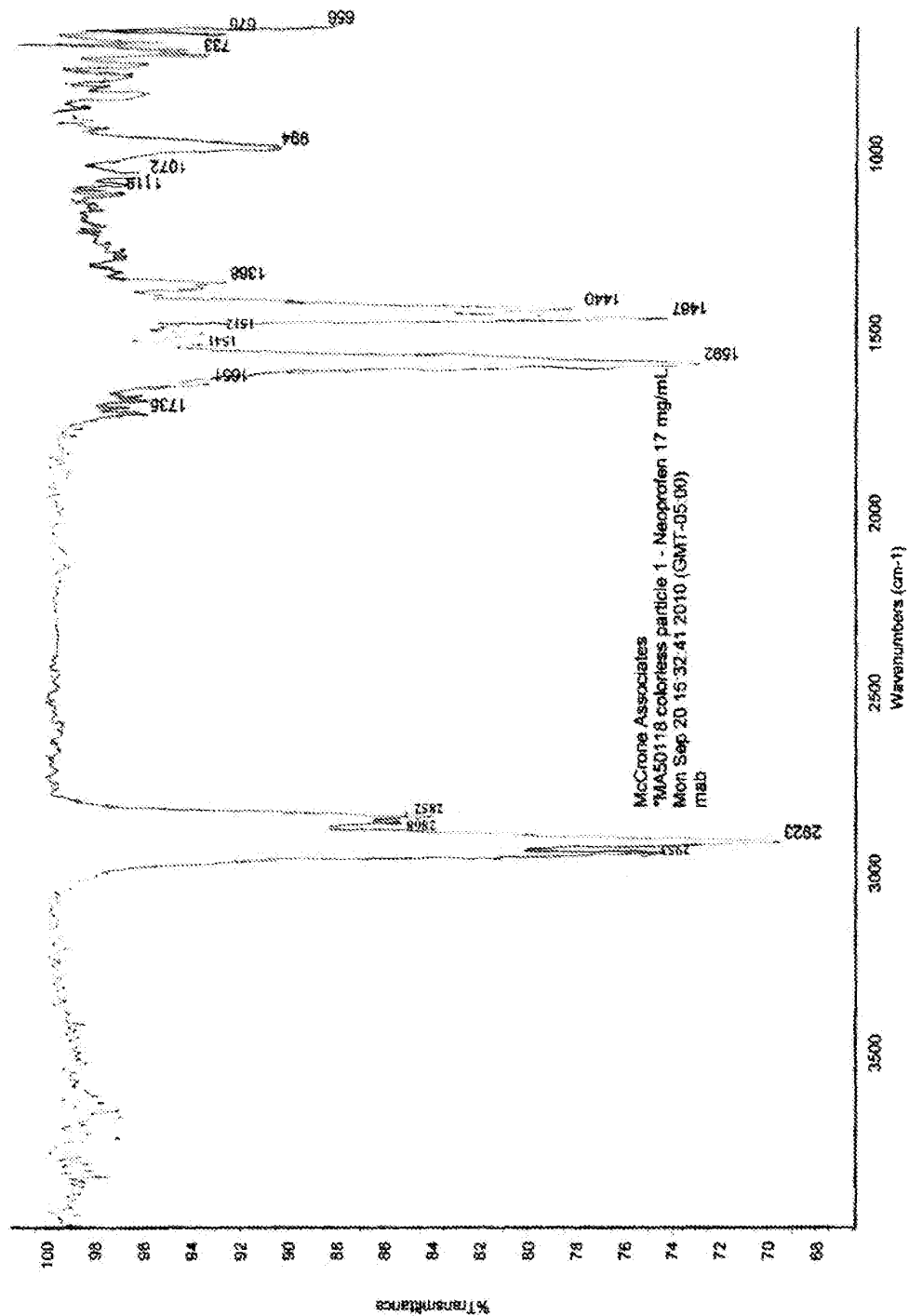


Figure 1. FTIR Spectrum of Particulate Matter from Ibuprofen Lysine in Wheaton Type 1 vials Stored at 60°C for 2 weeks

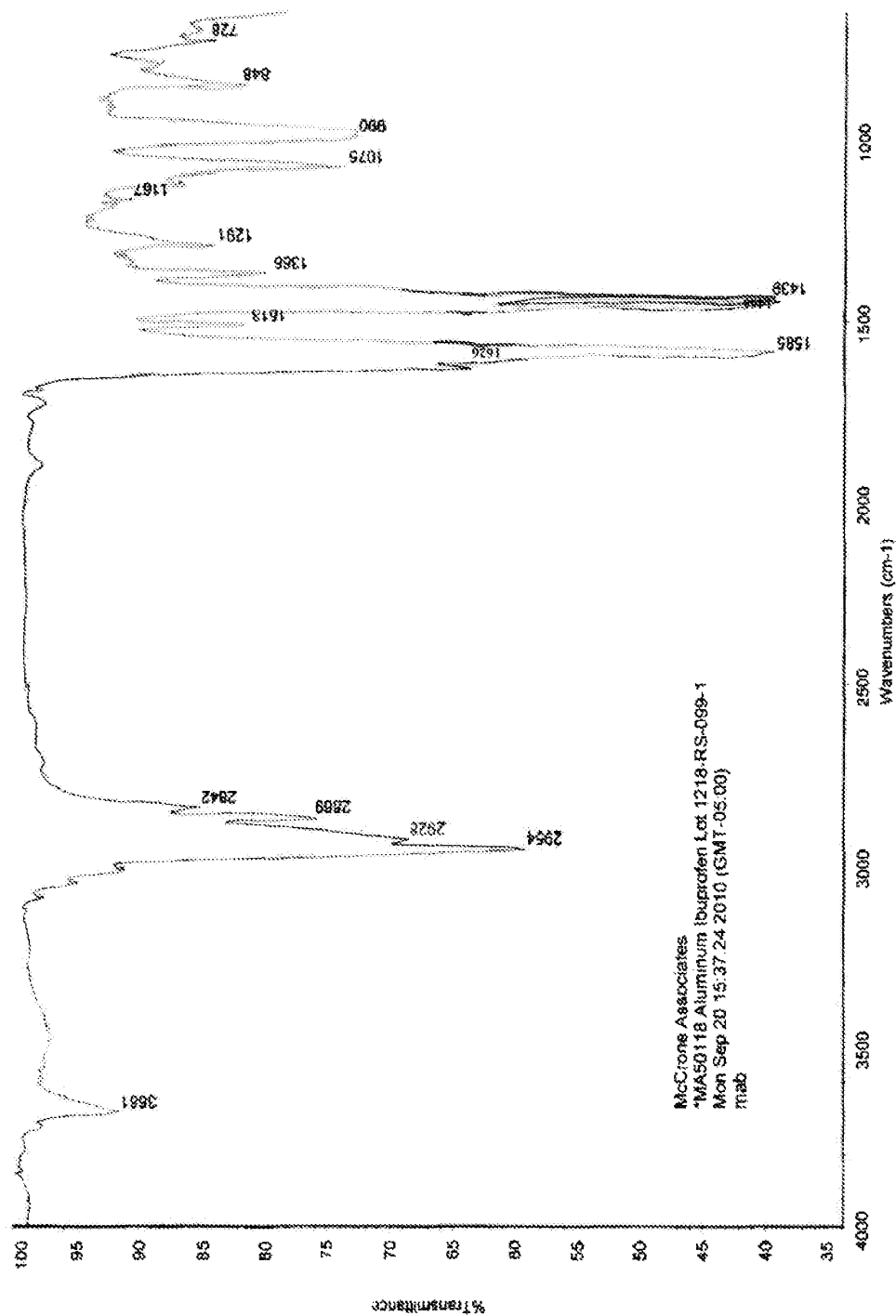
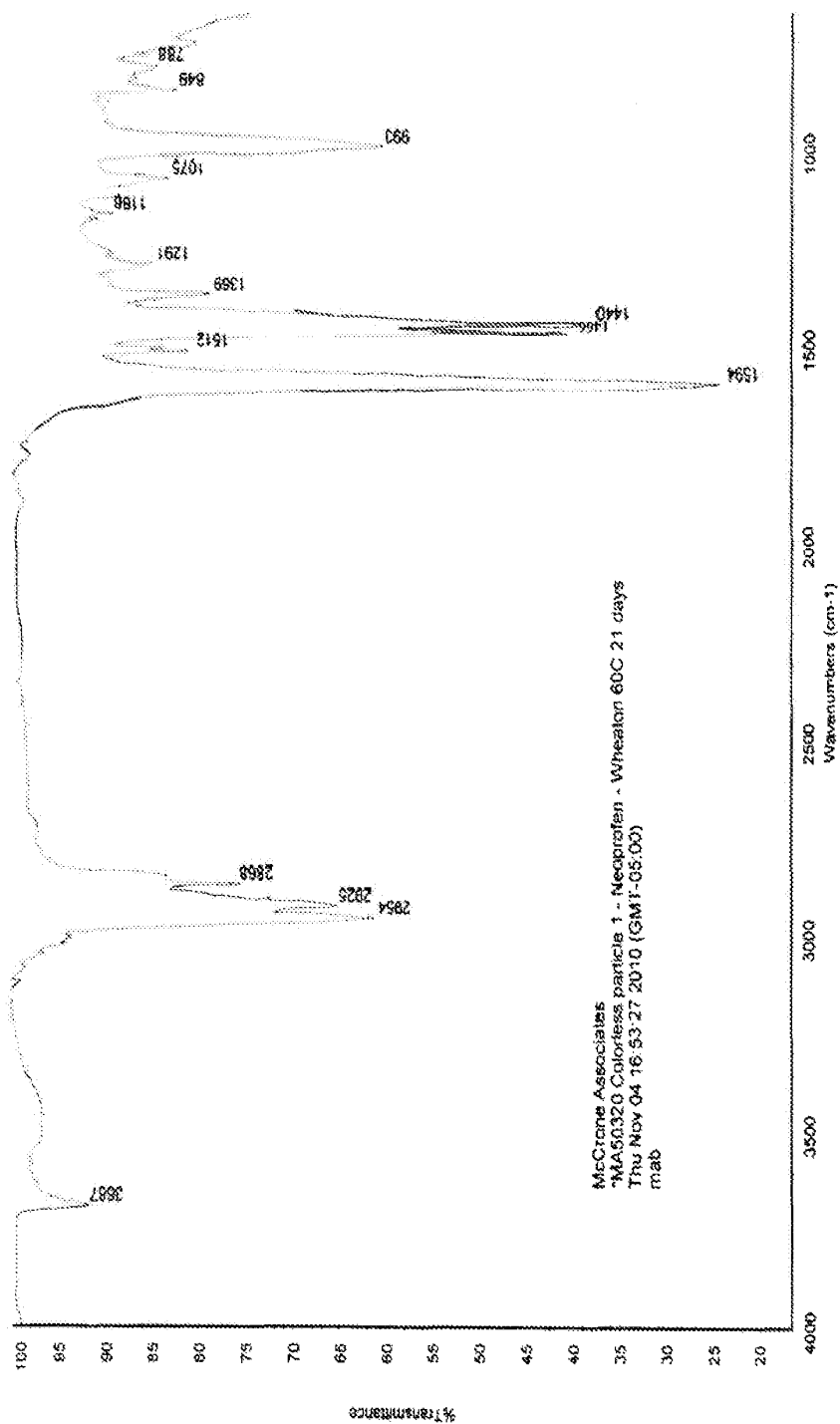
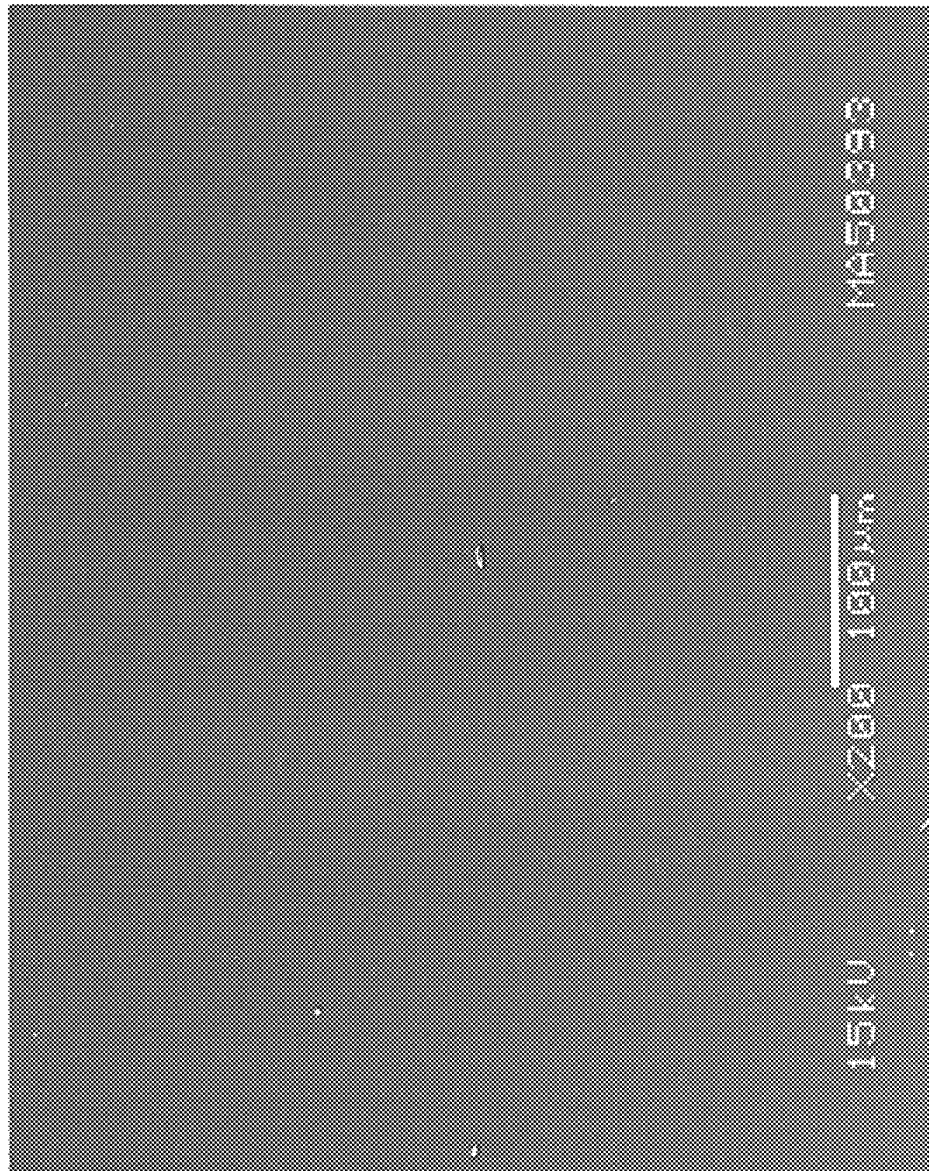


Figure 2. FTIR Spectrum of Ibuprofen Aluminum Salt





**Figure 4.** SEM Micrograph of Schott 2R Type I Plus Vial.  
Interior Surface, 200X

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