



ProFile Rotary File ISO 3630-1 Section 7.5 Stiffness Testing Final Report

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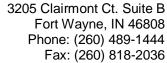
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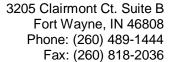




REVISION / REVIEW HISTORY

Revision	Revision /	Change	Approved	Date
Level	Review Date		by	Approved
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1 Subject

ProFile .04 Taper Rotary File, Size 20, 25mm, Part #: PIT042025

2 Objective

Perform ISO 3630-1 Section 7.5 Stiffness testing on the endodontic files.

3 Background

3.1 Job Summary

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KMT Job Number:	1114RFE			
Test Method/Protocol: ISO 3630-1:2008(E) Section 7.5 Stiffness				
Test Material Provided by:	Kowalski Heat Treating Company			

Table 1: Job Summary

3.2 <u>Testing Summary</u>

Test Method	KMT Project Number	KMT Load Frame (s)	Test Start Date	Test Completion Date
ISO 3630-1 Section 7.5 Stiffness	1114RFE2971	LF16	1/15/2016	1/15/2016

Table 2: Testing Summary

4 <u>Test Material</u>

4.1 ISO 3630-1 Section 7.5 Stiffness Test Material

Description	Part Number	Lot Number	Quantity
PROFILE .04 Taper, Size 20, 25mm (Package A)	PIT042025	0000105683	3
PROFILE .04 Taper, Size 20, 25mm (Package B)	PIT042025	0000105683	3

Table 3: ISO 3630-1 Section 7.5 Stiffness Test Material





5 **Equipment**

5.1 <u>Calibrated Test Equipment</u>

Asset Tag	Description	Manufacturer	Serial #	Calibrated	Calibration Due
KMT ADT 06	Trans-Tek Angular Displacement Transducer,Model 0605- 0001	Trans-Tek	E0018	4/6/2015	4/30/2016
KMT CNTR 09	Omega CSC32 Temperature Controller	Omega Engineering, Inc.	558577020 195	12/31/2015	12/31/2016
KMT LC 52	Futek Model MBA500 - axial/torque; 100 lb, 100 inlb	Futek	561224	11/13/2015	11/30/2016
KMT MT 03	Mitutoyo Beveled Protractor	Mitutoyo	090051	12/31/2015	12/31/2016
KMT TP 7	Type K thermocouple probe TJ36-CASS-18U-6- OSTW-M	Omega Engineering, Inc.	KMTTP7	12/31/2015	12/31/2016

Table 4: Calibrated Test Equipment

5.2 <u>Load Frames and Controllers</u>

Asset Tag	Description	Manufacturer	Serial #	
KMT LF 16	MTS Model 359.02 load frame, 25 kN capacity	MTS	1027931	
KMT CTL 01	MTS Model 493.10 FlexTest GT Controller	MTS	02022807A	

Table 5: Load Frames and Controllers

5.3 Fixturing

KMT ISO 3630 Fixture, 0.65" Lever Arm

Table 6: Fixturing



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