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**Jagaric et al.**

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(54) **BRA PAD CONSTRUCTION**

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(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

This patent is subject to a terminal disclaimer.

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**Related U.S. Application Data**

(63) Continuation-in-part of application No. 10/911,269, filed on Aug. 4, 2004, and a continuation-in-part of application No. 10/804,403, filed on Mar. 19, 2004.

(51) **Int. Cl.**  
**A41C 3/00** (2006.01)

(52) **U.S. Cl.** ..... **450/57; 450/39; 2/267**

(58) **Field of Classification Search** ..... 450/39, 450/38, 54-57; 2/455, 267, 268, 463, 92; 623/7, 8; 156/245; 264/257, 258, 291, 292, 264/294, 145, 148, 152-157, 160, 163, 554  
See application file for complete search history.

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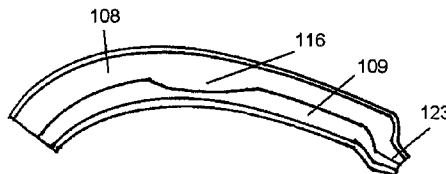
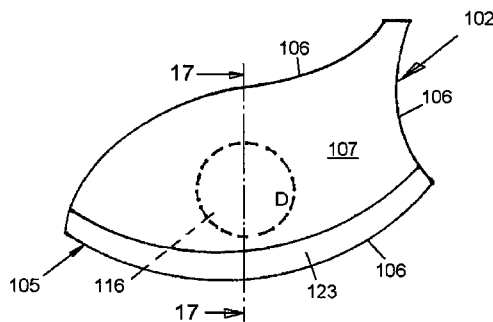
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(57) **ABSTRACT**

A method of manufacturing a bra pad having a thicker summit area, as well as the pad itself, includes holding a sheet of resilient and formable material of uniform thickness, such as thermoplastic foam, and forming the sheet to have a graduated thicker summit area corresponding to each summit of a bra or bra-like garment for including the pad, and a surrounding thinner area. Each pad thus has a thicker summit area for extending over the summits of the breasts.

**36 Claims, 10 Drawing Sheets**



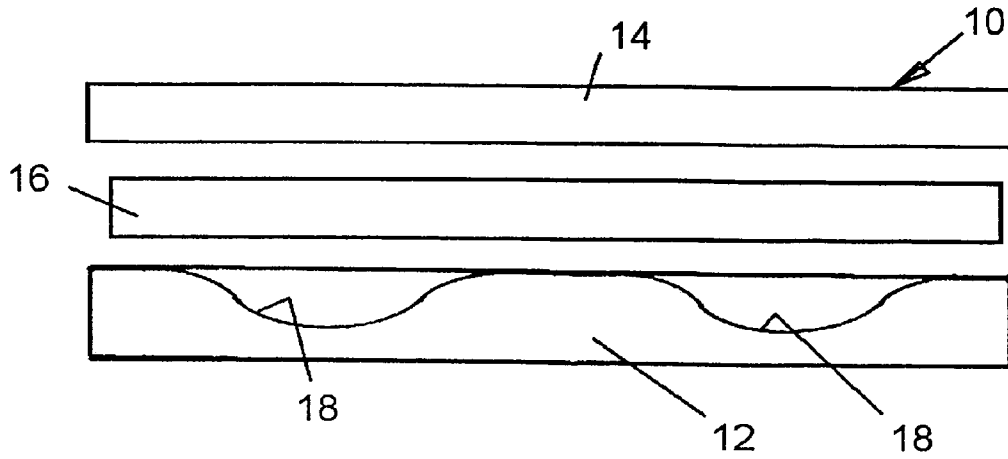


FIG. 1

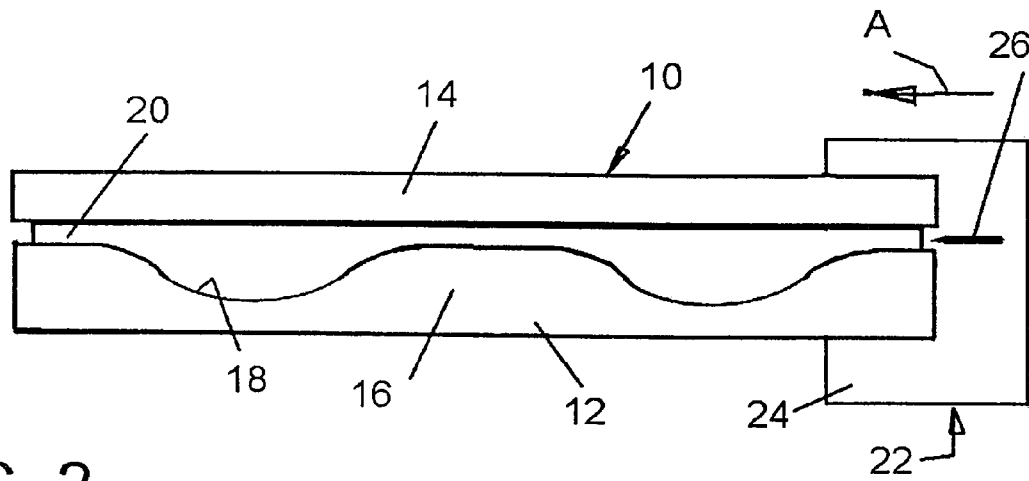
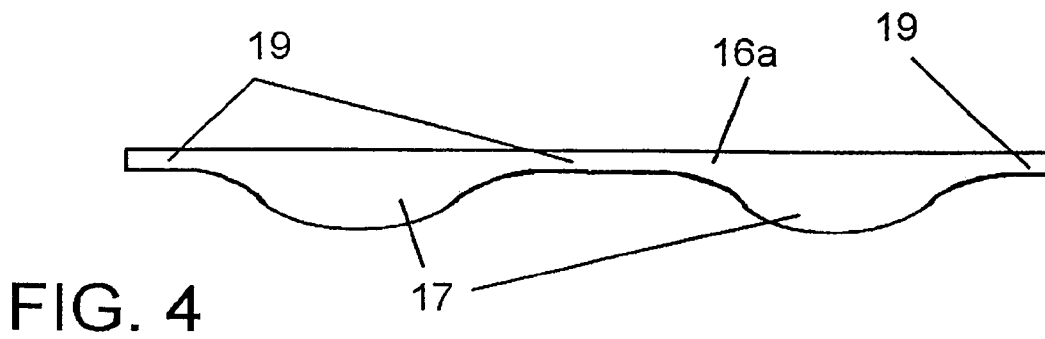
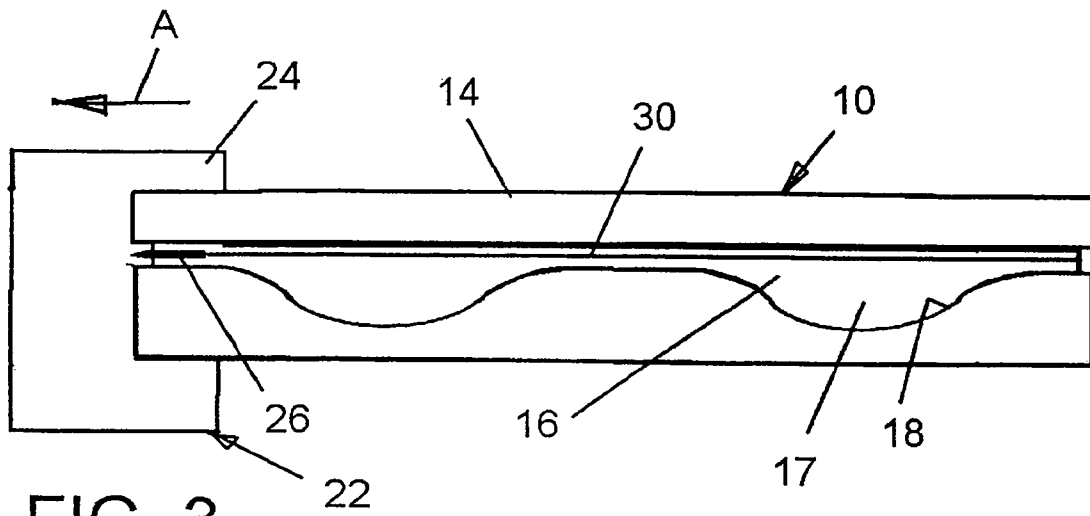


FIG. 2



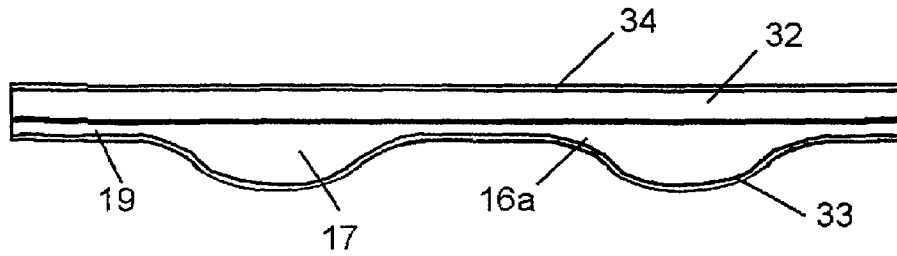


FIG. 5

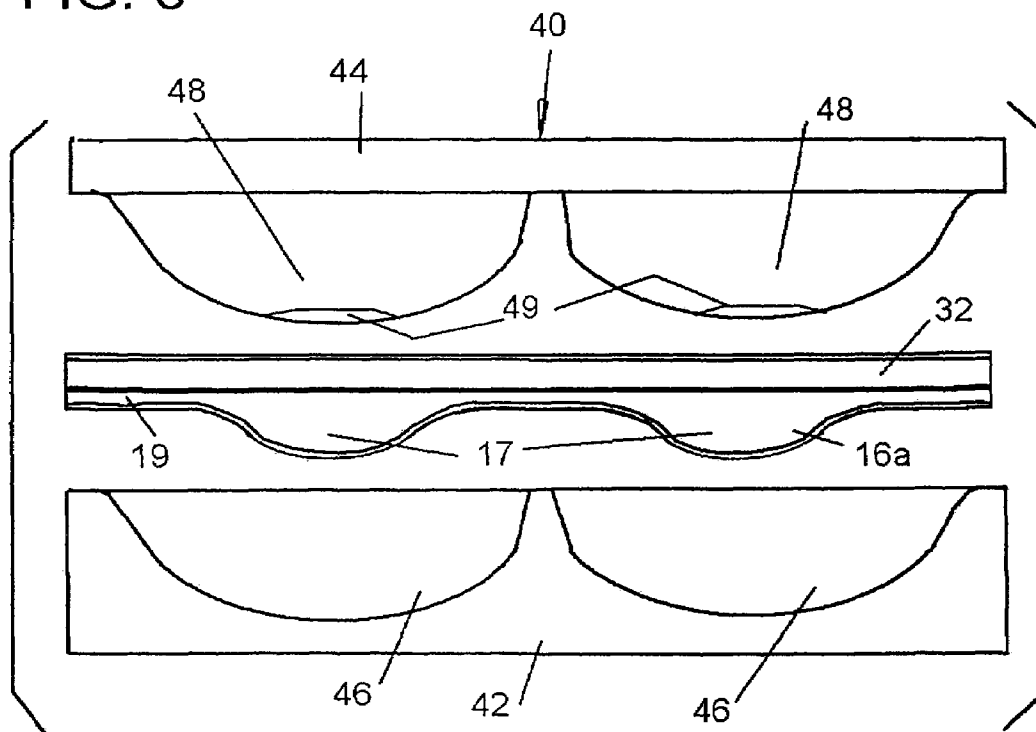


FIG. 6

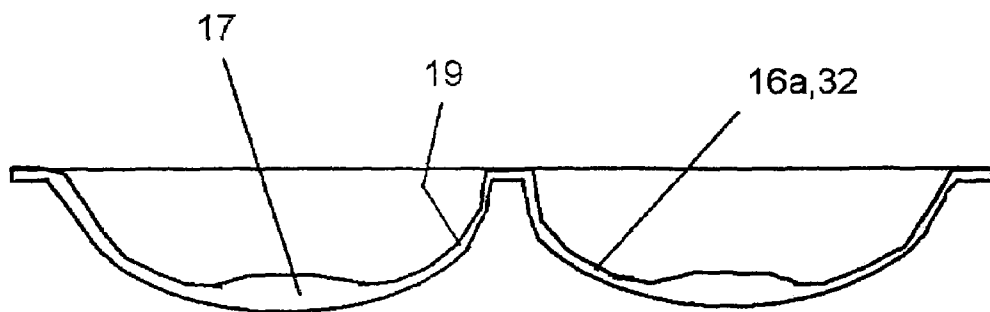


FIG. 7

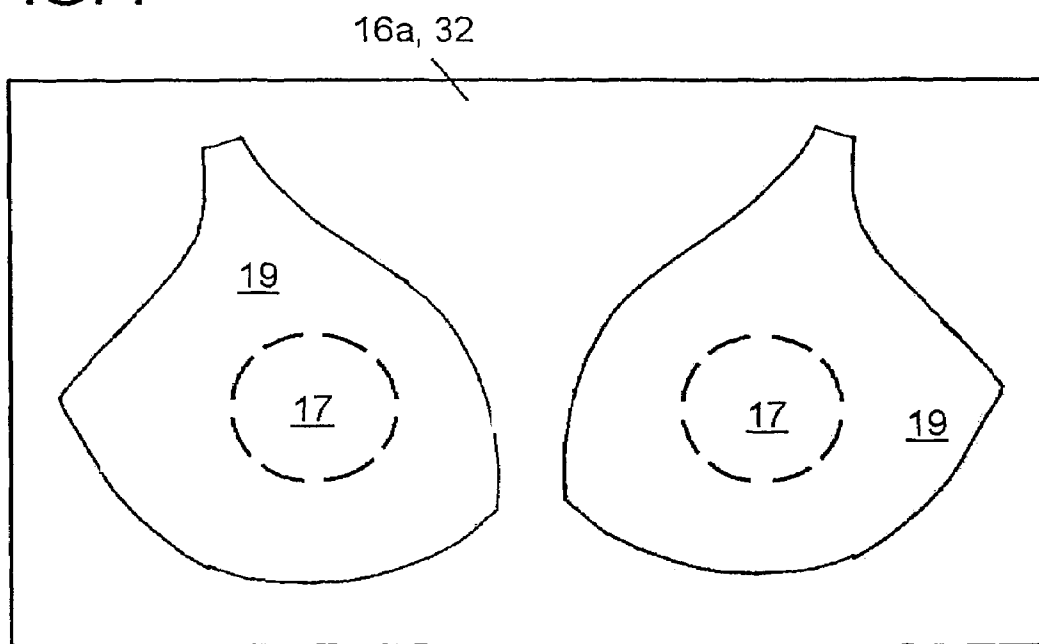


FIG. 8

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