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Jagaric et al.

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(54) **BRA PAD CONSTRUCTION**

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(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 0 days.

This patent is subject to a terminal dis-
claimer.

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Related U.S. Application Data

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filed on Aug. 4, 2004, and a continuation-in-part of
application No. 10/804,403, filed on Mar. 19, 2004.

(51) **Int. Cl.**
A41C 3/00 (2006.01)

(52) **U.S. Cl.** **450/57; 450/39; 2/267**

(58) **Field of Classification Search** 450/39,
450/38, 54-57; 2/455, 267, 268, 463, 92;
623/7, 8; 156/245; 264/257, 258, 291, 292,
264/294, 145, 148, 152-157, 160, 163, 554
See application file for complete search history.

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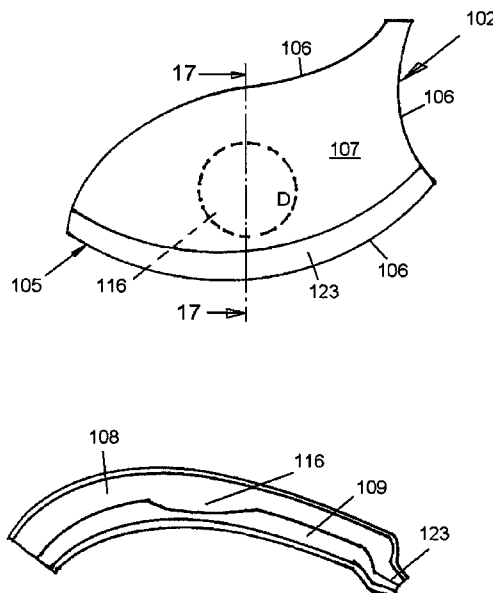
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(57) **ABSTRACT**

A method of manufacturing a bra pad having a thicker
summit area, as well as the pad itself, includes holding a
sheet of resilient and formable material of uniform thick-
ness, such as thermoplastic foam, and forming the sheet to
have a graduated thicker summit area corresponding to each
summit of a bra or bra-like garment for including the pad,
and a surrounding thinner area. Each pad thus has a thicker
summit area for extending over the summits of the breasts.

36 Claims, 10 Drawing Sheets



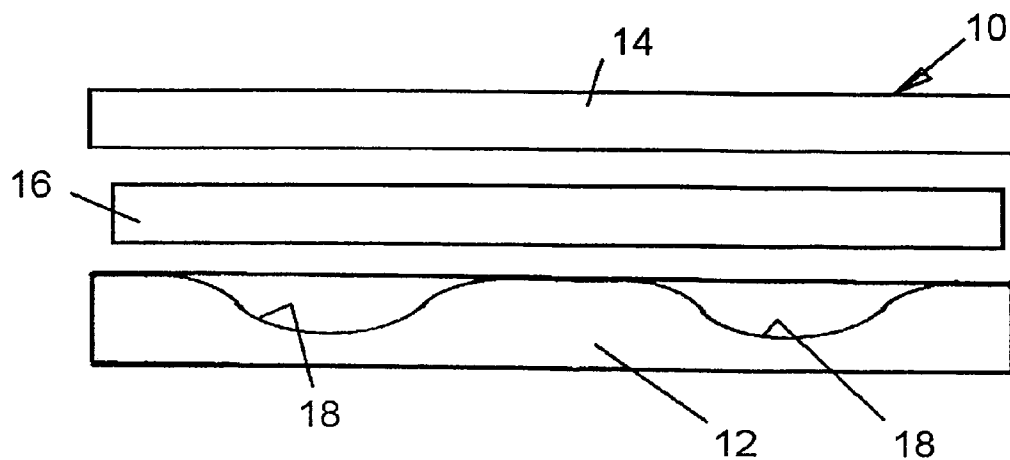


FIG. 1

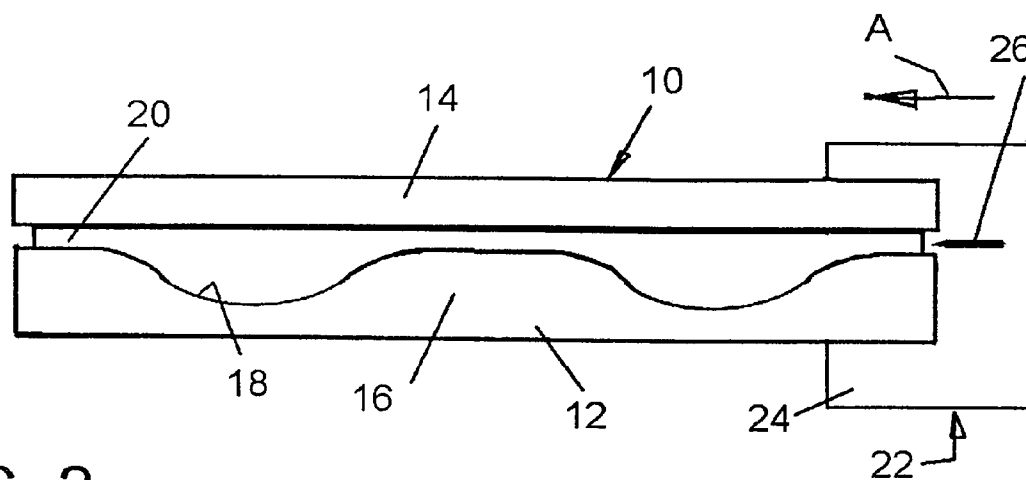


FIG. 2

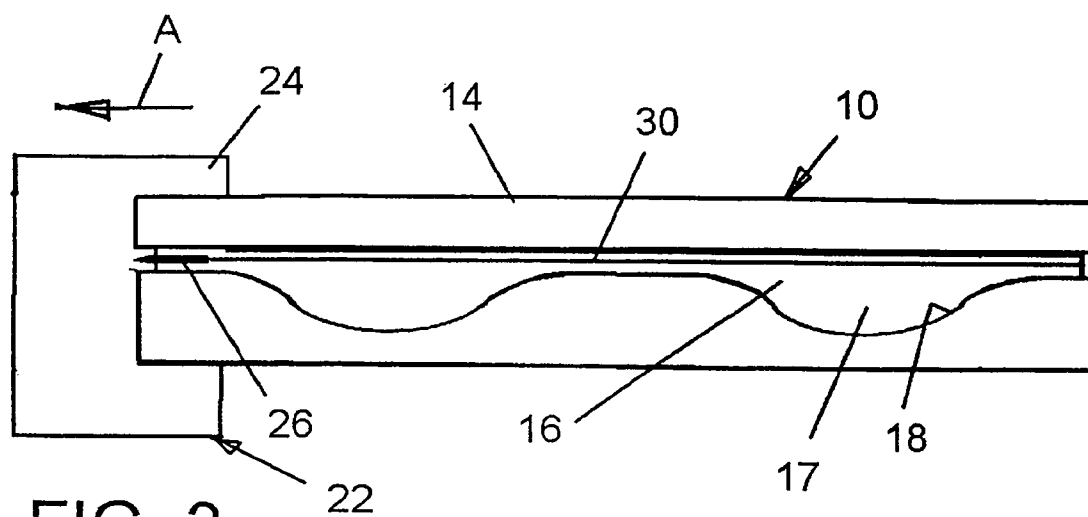


FIG. 3

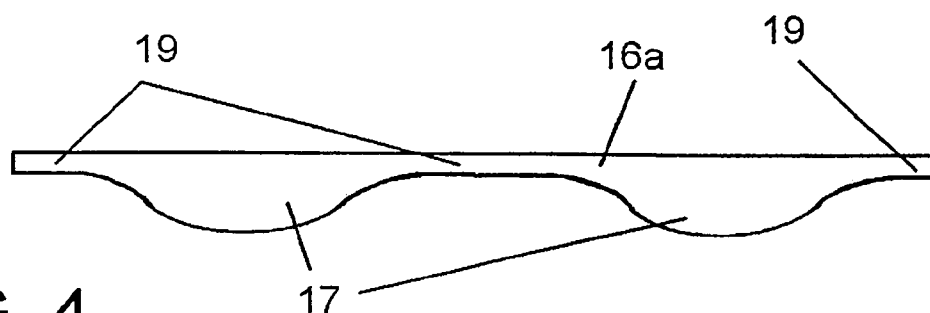


FIG. 4

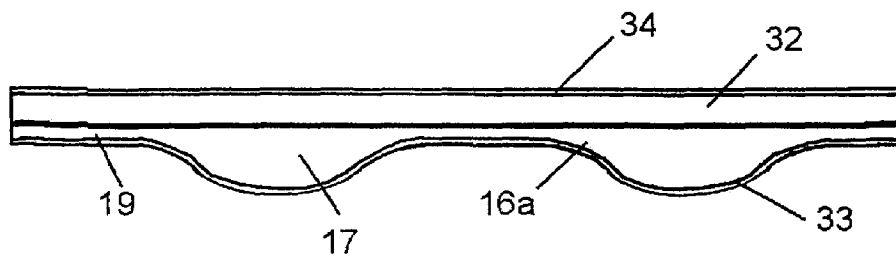


FIG. 5

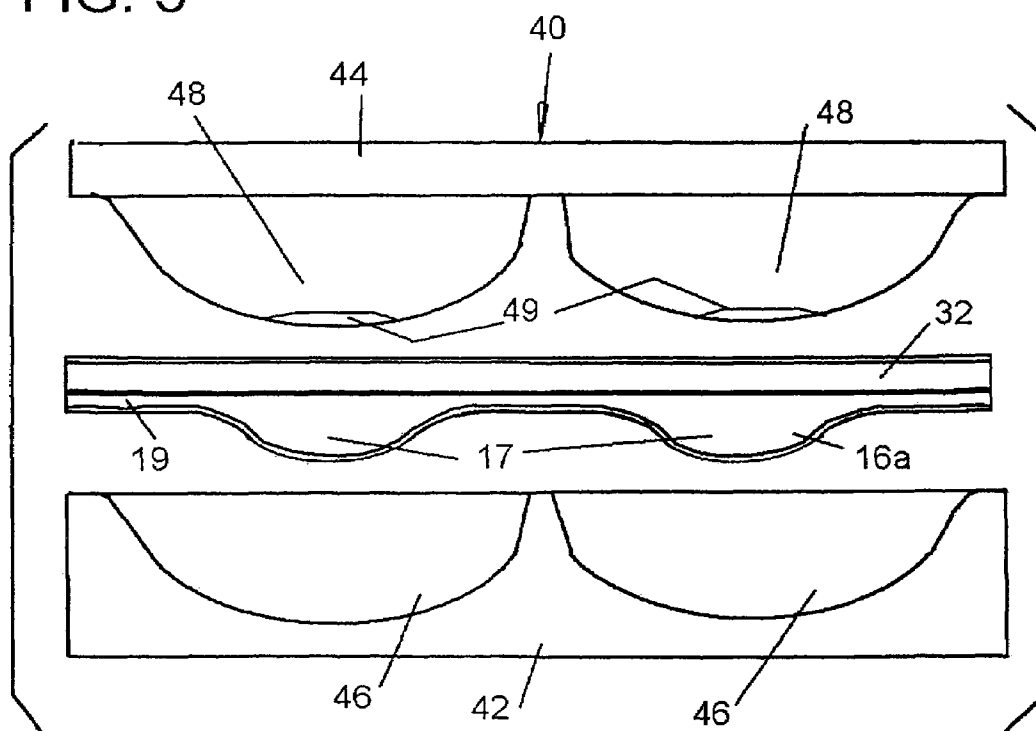


FIG. 6

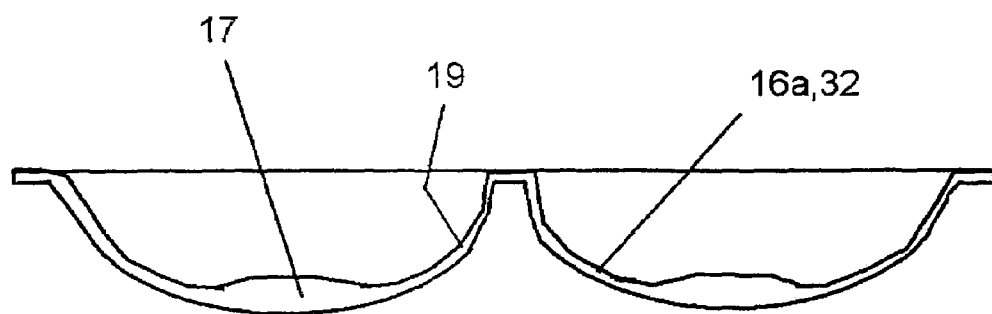


FIG. 7

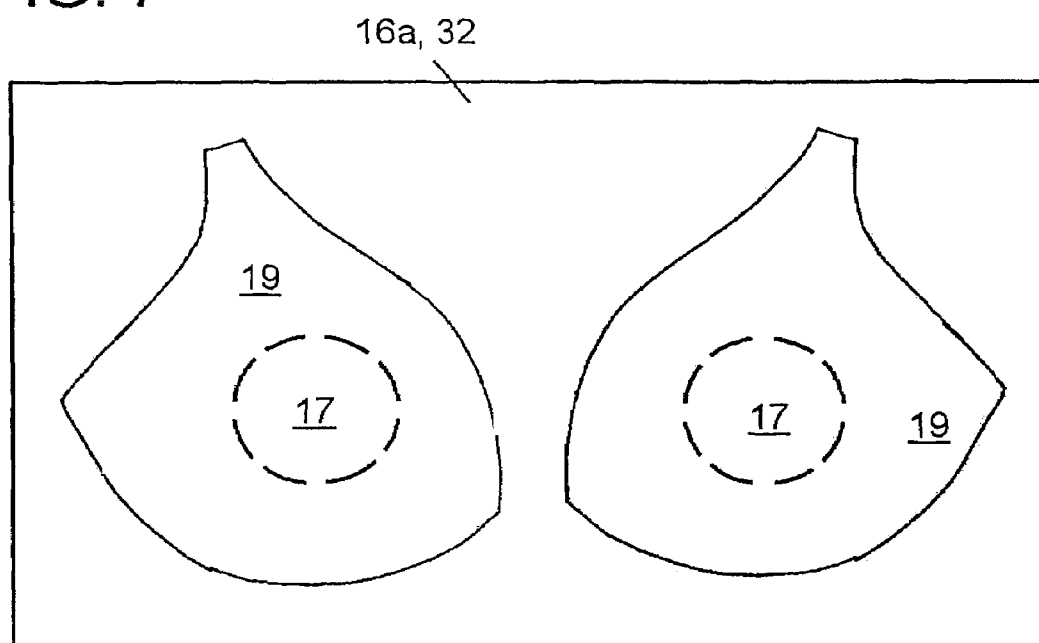


FIG. 8

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