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TO ALL TO WHOM THESE PRESENTS SHALL COMES
UNITED STATES DEPARTMENT OF COMMERCE

**United States Patent and Trademark Office** 

July 23, 2004

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PATENT	APPLICATION	SERIAL	NO.	
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#### U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE FEE RECORD SHEET

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> PTO-1556 (5/87)

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## 17613 U.S. PTO 60/484756

PROVISIONAL APPLICATION COVER SHEET

This is a request for filing a PROVISIONAL APPLICATION under 37 C.F.R. 1.53

		Docket No.	IVAX0012-P2-USA	Type a plus sign (+) in this box	т
	INVEN	TOR(s)/APPLICANT(s)			
LAST NAME	FIRST NAME	MIDDLE INITIAL	RESIDENCE (CITY & FOREIGN COUNTRY)	EITHER STATE OR	
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Bodor		OF THE INVENTION	L		
	NOVEL CYCLODEX		ORMULATIONS		
		SPONDENCE ADDRES	33		
Dennis A. Emma, Ph.L IVAX CORPORATIO 4400 Biscayne Bouleva Miami, Florida 33137	N				
Miami, Fiorida 33137	ENCLOSED APPLI	CATION PARTS (check	k all that apply)		
Specification Number of Pa		Small Entity Statemen			
Specification Number of Pa	ges				
Drawing(s) Number of Shee	ets	Other (specify)			
	метно	D OF PAYMENT (check	k one)		
	closed to cover the Provisional filing	; fees		Provisional Filing Fee A	mount
			50 0042	\$160.00	
The Commissioner is hereb	y authorized to charge the filing fee t	o Deposit Account Number	er: 50-0943		
The invention was made by an age	ncy of the United States Government	t or under a contract with a	in agency of the United State	es Government.	
X					
Yes, the name of the U.S. Go	vernment agency and the Governmen	t contract number are:			
Respectfully submitted, SIGNATURE	us a Emma	DATE: <u>July 2, 200</u>	3		
TYPED or PRINTED NAME	Dennis A. Emma, Ph.D.	REGISTRATION	NO:50,980		
Additional inventors are being	ng named on separately numbered sh	eets attached hereto			

#### IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Nicholas S. Bodor

Serial No.:

To be assigned

Filing Date:

HEREWITH

Title:

NOVEL CYCLODEXTRIN BASED FORMULATIONS

Attorney Docket No.:

IVAX0012-P2-USA

#### CERTIFICATION UNDER 37 C.F.R. § 1.10

I hear by certify that the attached papers are being deposited with the United States Postal Service as "Express Mail Post Office to Addressee" Service of the United States Postal Service (UPS) under 37 C.F.R. § 1.10 on July 2, 2003, and is addressed to:

MAIL STOP PROVISIONAL PATENT APPLICATION, Commissioner for Patents, P.O. Box 1450,

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#### MAIL STOP PROVISIONAL PATENT APPLICATION

Commissioner for Patents P.O. BOX 1450 Alexandria, VA 22313-1450

Dear Sir:

Enclosed herewith for filing with the United States Patent and Trademark Office in the above-identified Provisional Patent Application pursuant to 37 C.F.R. § 1.53 (c) are the following documents:

- Provisional Application Cover Sheet (one page);
- 2. Provisional Patent Application (15 pages); and
- 3. Return Postcard.

Respectfully Submitted,

Dennis A. Emma, Ph.D. Registration No. 50,980

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Date: July 2, 2003

#### NOVEL CYCLODEXTRIN BASED FORMULATIONS

Inventor: Nicholas Bodor (Attorney Docket: IVAX0012-P2-USA)

The invention relates to inclusion complexes of a drug and unsubstituted or substituted cyclodextrin, to pharmaceutical formulations containing the same for oral or transmucosal delivery, as well as to therapeutic uses of the same.

Oral delivery of drugs is often preferred to parenteral delivery for a variety of reasons, foremost being patient compliance, or for cost or therapeutic considerations. Patient compliance is enhanced insofar as oral dosage forms alleviate repeated health care provider visits, or the discomfort of injections or prolonged infusion times associated with some active drugs. At a time of escalating health care costs, the reduced costs associated with oral and buccal administration versus parenteral administration (requiring, at a minimum, a health care professional in the health care provider setting, with all attendant costs associated with such administration) are enhanced. In certain instances, therapeutic considerations (e.g., the slow release of drug over a prolonged period) may dictate the need for oral and buccal delivery.

However, oral delivery of some active agents is plagued by poor absorption, drug lability (eg, pH dependent lability), low bioavailability, or interpatient variation. Additionally, age or the medical condition of a patient may prevent the swallowing of the oral dosage drug form thereby requiring an alternative delivery method.

Transmucosal delivery of drugs offers a means of avoiding the disadvantages of the orogastric route as the drug reaches the systemic circulation directly. The mucosal route is therefore a useful alternative comparable, if not preferred to the parenteral route, for a variety of drugs where delivery by other routes are problematic due to a variety of factors (such as for example avoidance of first pass metabolism, degradation, solubility, penetration, bioavailability, or therapeutic considerations). As exemplified herein, transmucosal delivery of drugs is an appealing route for those drugs which are acid labile. However, to date transmucosal delivery has not been possible for many drugs. Therefore, there is a need to enhance drug solubility and penetration to improve bioavailability for mucosal delivery.

The inventor has recognized that in most instances, there is an excess of cyclodextrin ("CD") present in the dosage form, which is generally used as an aid to keeping the drug in solution. However, the presence of excess cyclodextrins is suspected to inhibit drug absorption once the drug has been dissociated from the drug/cyclodextrin complex. What is required then

is a means to maximize the concentration of drug within the particular CD complex to provide the best opportunity for maximal oral or transmucosal delivery.

The inventor has discovered that using a saturated drug/CD complex solution in which the drug is in its highest thermodynamic activity state favors absorption. The saturated drug/CD complex provides the maximal amount of drug that can be solubilized with a minimal amount of cyclodextrin, thereby avoiding or minimizing absorption inhibition from an unnecessary excess of CD.

As used herein, "saturated drug/CD complex" is meant the maximum amount of drug that can be complexed with a given amount of cyclodextrin under the conditions of complexation used. The amount of drug required for saturation for a given amount of cyclodextrin may be determined empirically, such as from phase solubility studies as described *infia*.

By "mucosa" is meant the epithelial membranes lining the nasal, oral, vaginal or rectal cavities. As used herein, mucosal and transmucosal are used interchangeably. Mucosal delivery methods are well known in the art (see <u>Remington's Pharmaceutical Sciences</u>, 18<sup>th</sup> Ed., Gennaro, Mack Publishing Co., Easton, PA 1990 and <u>Remington: The Science and Practice of Pharmacy</u>, Lippincott, Williams & Wilkins, 1995). These include buccal, sublingual, tablets, lozenges, adhesive patches, gels, solutions or sprays (powder, liquid or aerosol), and suppositories (e.g., for rectal or vaginal administration).

The oral drug forms contemplated by the invention include saturated drug/CD complexes and pharmaceutically acceptable inert ingredients, e.g., conventional excipients, vehicles, fillers, binders, disintegrants, solvents, solubilizing agents, sweeteners, coloring agents and any other inactive ingredients, which are regularly included in pharmaceutical dosage forms for oral administration. Suitable oral dosage forms include tablets, capsules, caplets, gelcaps, pills, liquid solutions, suspensions or elixirs, powders, lozenges, micronized particles and osmotic delivery systems.

The oral dosage form, for example a conventional tablet, according to the invention will dissolve, releasing the drug/CD complex followed by dissociation of the drug from the cyclodextrin. The saturated drug/CD complex provides a minimal amount of CD necessary to solubilize the drug, thereby minimizing the potential that the dissociated drug will recomplex with CD. Minimizing complex reformation (e.g., shifting the equilibrium towards dissociation) is believed to aid in avoiding or minimizing absorption inhibition from the now uncomplexed CD.

The drug/CD complex according to the invention may be formulated for transmucosal delivery. Hence, for example a buccal tablet according to the invention, upon dissolution in the

small volume of saliva present produces a saturated drug solution in which the drug is in its highest thermodynamic activity (i.e., the solution contains the highest concentration of drug possible that can be complexed in the given CD) for maximizing drug delivery. One of skill in the art will appreciate that the same result may be achieved by using a variety of delivery methods, some of which do not require dissolution (e.g., drug/CD complex saturated liquid preparations put in direct contact with the mucosal tissue).

Cyclodextrins are well known and are named by the number glucopyranose units in the cyclic ring (for a general overview see for example, Uekama *et al.*, in CRC Critical Reviews in Therapeutic Drug Carrier Systems, vol. 3(1), 1-40 (1987)).

Commonly used cyclodextrins include a, B, and y cyclodextrin and derivatives thereof, in particular, derivatives wherein one or more of the hydroxy groups are substituted, e.g. by alkyl, hydroxyalkyl, carboxyalkyl, alkylcarbonyl, carboxyalkoxyalkyl, alkylcarbonyloxyalkyl, alkoxycarbonylalkyl or hydroxy-(mono or polyalkoxy) alkyl groups, wherein each alkyl or alkylene moiety preferably contains up to six carbons. Substituted cyclodextrins which can also be used in the invention include polyethers, eg. as described in U.S. Pat. No. 3,459,731. Further examples of substituted cyclodextrins include ethers wherein the hydrogen of one or more cyclodextrin hydroxy groups is replaced by C1-6 alkyl, hydroxy C1-6 alkyl, carboxy- C1-6 alkyl or C1-6 alkyloxycarbonyl- C1.6 alkyl groups or mixed ethers thereof. In particular, such substituted cyclodextrins are ethers wherein the hydrogen of one or more cyclodextrin hydroxy groups is replaced by C<sub>1.3</sub> alkyl, hydroxy- C<sub>2.4</sub> alkyl or carboxy- C<sub>1.2</sub> alkyl or more particularly by methyl, ethyl, hydroxyethyl, hydroxypropyl, hydroxybutyl, carboxymethyl or carboxyethyl. The term "C<sub>1-6</sub> alkyl" is meant to include straight and branched saturated hydrocarbon radicals, having from 1 to 6 carbon atoms, such as methyl, ethyl 1-methylethyl, 1,1-dimethylethyl, propyl, 2-methylpropyl, butyl, pentyl, hexyl and the like. Of particular utility in the present invention are the \betacyclodextrin ethers, e.g. dimethyl-β-cyclodextrin as described in Drugs of the Future, Vol. 9, No. 8, p. 577-578 by M. Nogradi (1984) and polyethers, e.g. hydroxypropyl-p-cyclodextrin and hydroxyethyl-β-cyclodextrin. Besides simple cyclodextrins, branched cyclodextrins and cyclodextrin polymers may also be used. Other cyclodextrins are described for example in Chemical and Pharmaceutical Bulletin 28: 1552-1558 (1980), Yakugyo Jiho No. 6452 (28 March 1983), Angew. Chem. Int. Ed. Engl. 19: 344-362 (1980), U.S. Pat. No. 3,459,731, EP-A-0,149,197, EP-A-0,197,571, U.S. Pat. No. 4,535,152, WO-90/12035 and GB-2,189,245. Other references describing cyclodextrins for use in the compositions according to the present invention, and which provide a guide for the preparation, purification and analysis of cyclodextrins include the following: "Cyclodextrin Technology" by Jozsef Szejtli, Kluwer

Academic Publishers (1988) in the chapter Cyclodextrins in Pharmaceuticals; "Cyclodextrin Chemistry" by M. L. Bender et al., Springer-Verlag, Berlin (1978); "Advances in Carbohydrate Chemistry", Vol. 12, Ed. by M. L. Wolfrom, Academic Press, New York in the chapter The Schardinger Dextrins by Dexter French at p. 189-260; "Cyclodextrins and their Inclusion Complexes" by J. Szejtli, Akademiai Kiado, Budapest, Hungary (1982); I. Tabushi in Acc. Chem. Research, 1982, 15, p. 66-72; W. Sanger, Angewandte Chemie, 92, p. 343-361 (1981); A. P. Croft and R. A. Bartsch in Tetrahedron, 39, p. 1417-1474 (1983); Irie et al. Pharmaceutical Research, 5, p. 713-716, (1988); Pitha et al. Int. J. Pharm. 29, 73, (1986); DE 3,118,218; DE-3,317,064; EP-A-94,157; U.S. Pat. No. 4,659,696; and U.S. Pat. No. 4,383,992.

One of skill in the art will appreciate that the choice of a specific cyclodextrin will vary upon the route of administration, the drug of choice, etc. In certain embodiments, envisaged cyclodextrins include 2-hydroxypropyl-β-CD, 2-hydroxypropyl-γ-CD, γ-CD, βCD, or sulfobutylcyclodextrins (see e.g., U.S. Pat. Nos. 5,134,127 and 6,046,177).

Solid mixtures of the cyclodextrins with the active ingredient may be prepared by a variety of methods known to those of skill in the pharmaceutical arts, such as for example, via melt-extrusion (see e.g., WO97/18839, hereby incorporated by reference). However, melt-extrusion may not be appropriate for all drugs or cyclodextrins inasmuch as the melting point for some active compounds may be at a temperature which can cause decomposition of the cyclodextrins.

It is possible in certain instances to have cyclodextrin in excess in these formulations, as the optimal drug/CD complex has not been formed prior to incorporation.

Oral and transmucosal delivery forms are optionally formulated in a pharmaceutically acceptable vehicle with any of the well-known pharmaceutically acceptable carriers, including diluents and excipients (see <u>Remington's Pharmaceutical Sciences</u>, *supra*).

In an aspect of the invention, the drug/CD complex is a saturated drug/CD complex prepared prior to incorporation into the final drug form. A method envisioned for preparing a solid saturated drug/CD complex entails lyophilization of the complex from the complexion solution. However, those of skill in the art will appreciate alternative methodologies for preparing a solid saturated drug/CD complex.

In certain instances, oral or mucosal absorption may be further facilitated by the addition of various excipients, additives, etc (to increase solubility or to enhance penetration), by the modification of the microenvironment (to favor the un-ionized form of the drug), or by the addition of mucoadhesive excipients (to improve contact between the delivery system and the mucosal tissue).

In some embodiments of the invention, the drug form is prepared with the minimal amount of excipient(s) necessary for shaping and producing the particular drug form (e.g. tablet, patch, etc.). In this embodiment, the excipients are chosen from those that do not interfere with cyclodextrin or with complex formation. In yet other embodiments, excipient(s) are chosen from those which complex with cyclodextrins, e.g., to facilitate dissolution of the drug/CD complex.

The invention is useful for the administration of any drug capable of (a) oral delivery by conventional routes, and (b) capable of forming a complex with CD.

In certain embodiments, the invention is particularly useful for the administration of any drug capable of (a) transmucosal delivery, and of (b) forming a complex with CD.

Accordingly, the methods, formulations and pharmaceutical compositions described herein offer novel therapeutic modalities for the treatment of patients in need of treatment with the drug of choice. As such, the invention avoids the problems of poor absorption and bioavailability associated with oral drug dosing by providing a drug in its highest thermodynamic activity (*i.e.*, the solution contains the highest concentration of drug possible that can be complexed in the given CD) for maximizing drug delivery via the orogastric route. Additionally, where necessary for some drugs, the orogastric route may be avoided entirely by transmucosal delivery.

To exemplify the advantages offered by the instant approaches, the non-limiting and representative example provided herein involves cladribine ("2-CdA"), a suspected acid labile drug. Cladribine is known as an antileukemic agent, (*i.e.*, in treating leukemias, such as, hairy cell leukemia and L 1210 leukemia), as an immunosuppressive agent, and as a modality useful for the treatment of rheumatoid arthritis and multiple sclerosis (see *e.g.*, Liliemark, J., *et al.*, Clin. Cancer Res., 1:385-390, 1995). In some studies, oral cladribine is plagued by the combination of relatively low bioavailability combined with sub-optimal interpatient variation. (See *e.g.*, J. Liliemark in Clin. Pharmacokinet. 32(2): 120-131, 1997). These art recognized problems are addressed by the instant invention and exemplified below.

### Example 1 Phase Solubility Studies

Several processes for preparing cladribine are known in the art (see for example, European Patent Application No. 173,059 A2 and Robins et al., J. Am. Chem. Soc., 106, 6379 (1984), and U.S. Pat. No. 5,208,327).

Various concentrations of cladribine were dissolved in hydroxypropyl- $\beta$  cyclodextrin (HP $\beta$ CD), HP $\beta$ CD with 0.1% hydroxypropyl methylcellulose (HPMC), or  $\gamma$  cyclodextrin ( $\gamma$ CD) according to the Table I.

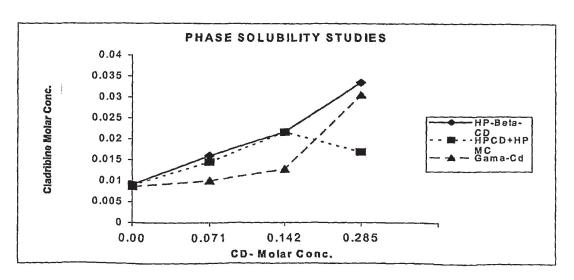
Table I
Phase Solubility Studies

CD Conc.		ne –HP be (Trial A)	taCD	HP	e -HP beta MC(0.1%) Trial B)		Cladribine (T	-gama- Cl 'rial C)	D
CD Conc.	Absorbance	mg/ml	Molar concn.	Absorbance	mg/ml	Molar concn.	Absorbance	mg/ml	Molar concn.
0.00	0.140	2.610	0.0091	0.137	2.550	0.0089	0.132	2.459	0.0086
0.018	0.169	3.139	0.011	0.146	2.711	0.0095	0.1352	2.519	0.0088
0.035	0.191	3.554	0.0124	0.175	3.262	0.0114	0.1531	2.852	0.0100
0.071	0.245	4.570	0.016	0.223	4.149	0.0145	0.1542	2.873	0.0101
0.142	0.333	6.211	0,0217	0.332	6.185	0.0216	0.1965	3.661	0.0128
0.285	0.514	9.581	0.0335	0.259	4.831	0.0169	0.4688	8.733	0.0306

Methods of preparing drug/CD complex preparations are well known in the art (see *supra*). In the instant example, a saturated solution of cladribine was prepared by mixing excess cladribine with a 40% solution of the various CDs. Undissolved cladribine was removed by filtration. The resultant solution was then lyophilized and used to make solid forms.

The molar concentration of cladribine in these solutions was then plotted and is presented graphically as Figure 1. The plotted line represents maximal drug solubilization for the conditions tested, that is, the ratio of drug to cyclodextrin for highest thermodynamic activity. The area above the plotted lines represents conditions where excess insoluble drug, here cladribine, is present. The area below the plotted line represents the conditions where cyclodextrin is in excess.

Figure 1



If there is a linear plot for the drug/complex tested, concentrating (or evaporating the frozen solution in vacuum) any of the solutions to dryness results in the unique mixture representing the maximum drug concentration that can be incorporated into the cyclodextrin under those conditions. The dried drug/cyclodextrin complex can be used to produce a tablet with a minimum of additives, such as, for example, 1% magnesium stearate or PEG, with a small amount of sorbitol. When this type of tablet is used for transmucosal delivery and undergoes dissolution, for example, in the buccal area or sublingually, the dissolution produces the saturated drug solution of highest thermodynamic activity. This complex has the best chance of penetrating the mucosal tissue. Accordingly, solutions such as the one exemplified herein are expected to facilitate transmucosal absorption.

However, a nonlinear drug/CD solubilization plot indicates multiple drug/CD complexes. The phase solubility data may then be used to identify specific drug/CD ratios for use in the particular drug form.

## Example 2 Pharmacokinetic Studies

The bioavailability of cladribine, when complexed with Gamma-CD or HPCD was evaluated in a beagle dog model. The data obtained from this model are expected to be representative for the human experience.

Cladribine was complexed with either hydroxypropyl- $\beta$ -cyclodextrin (HPCD) or  $\gamma$ -cyclodextrin (Gamma-CD) by the following method.

An aqueous solution of cladribine, in excess, and CD was mixed with stirring at 44 - 50°C for nine hours. Excess, non-complexed cladribine was removed by filtration and the solution cooled to room temperature. The aqueous cladribine/CD complexes were taken to dryness by lyophilization prior to incorporation into the solid buccal or oral tablets. The lyophilization procedure consists of rapidly bringing the complexation solution to -45°C (ca. 200 min.) followed by lyophilization at -25°C for approximately 80 – 90 hours.

Buccal and oral tablets according to the formulas presented in Table II below were prepared by blending the lyophilized drug/cyclodextrin complex (containing 5 mg of cladribine) with magnesium stearate for 10 minutes at 12 rpm. The resultant mixture was screened through

a # 18-mesh screen followed by a second blending for 5 minutes at 12 rpm and screening. The resulting blend was then compressed into 100 mg tablets using a Manesty F3 single station punch. The physical properties of the tablets produced were:

Diameter: 10 mm. Upper shallow concave tooling, lower flat beveled edge tooling

Average weight:

237mg - Gamma-CD,

217mg - HPCD

Hardness:

4.0 Kp -Gamma-CD,

3.72 Kp - HPCD

Friability:

0.5%

0.4%

Thickness:

3.8mm

3.3mm

Disintegration:

6-8min

6-8min

Table II

Representative Drug Formulations

	Placebo (% w/w)	HPCD (% w/w)	Gamma-CD (% w/w)
Drug Complex		99.0	99.0
		(contains 4.95 mg	(contains 4.96 mg
		cladribine)	cladribine)
Magnesium stearate	1.0	1.0	1.0
Gamma-CD	96.8		
(uncomplexed)		,	
Sorbital	2.2		
Total	100.0	100.0	100.0

Bioavailability and pharmacokinetic studies were conducted in a beagle dog model as follows.

Outbred male beagle dogs obtained from IDRI (Dunakeszi, Hungary) were housed in the animal facility at the IVAX Institute for Drug Research, Hungary, and allowed laboratory diet and water *ad libitum*. The same dogs were used throughout the study to minimize inter and intra subject variability.

The bioavailability and pharmacokinetic studies were conducted as follows. In the first test period, cladribine was administered intravenously (5 mg, 0.25 mg/ml in isotonic saline) and blood samples collected at various time intervals over 48 hours. In the second test period, half of the test subjects received buccally either a Gamma-CD or HPCD tablet (see Table II supra); with serial blood samples collected over 48 hours. The third test period repeated the second test period with the exception that the subjects previously receiving Gamma-CD were now given

HPCD buccal tablets, with HPCD recipients from the second period receiving Gamma-CD buccal tablets. The fourth and fifth test periods repeated test periods two and three with the exception that the tablets were given orally.

Cladribine levels in the blood were measured by HPLC and an LC/MS/MS method. The TopFit 2.0 Pharmacokinetic and Pharmacodynamic Data Analysis System was used for the pharmacokinetic analysis of the data. The results of the bioavailability study for control (intravenous) and cladribine/CD complexes are presented in Tables III – VII and summarized in Table VIII.

CLADRIBINE PHARMACOKINE TIC PARAMETERS IN MALE DOGS Table III

		Т			Т	_	Ι_	Т	_	Т	_	Γ	7		T		Г	٦	
	Clent/kg	Gw man	[ml/min/kg]	17.6		17,6		15,4	181	-627	17.3		17,6	17.3	7,7	6.0		2	
	ATTC/Jone	AUC/ dose		040	747	948		1077	010	710	596		947	17.0	76/	7,6	3	9	
	-	dose	[mg/kg]		0,46	75.0	3	0,40	1	0,42	0.35	555	0.39		0,40	200	100	0	
Intravenous bolus, 5 mg cladribine/animal		Body weight	[140]	[6.]	10,98	13 00	13,00	12.44	î	11,98	07.7	14,28	12 94		12,75	,	1,22	5	27
mg cladril		MRTtot	1.77	[17]	1,3	,	1,7	1.3	1,1	1,4		1,5	4	12	1,3		0,1	•	,
s bolus, 5		Cltot		may min	193		244	102	727	217		247	000	077	220		24	:	=
ntravenous		AUC		ng*h/mi]	432		342	,,,	433	183	200	338		366	262	205	42		11
		AI Thext.		[%]	14	7,31	1,4		1,5		1,17	1.0		1,9	* *	1,4	0.3		8
		OT IA	TOTAL	[lm/nl*gu]	767	470	337		426	020	3/7	334		359		377	41	!	11
			t1/ Zterminai	[b]		10,4	5.5	2	10,7		11,0	11.2	11,7	66		10,3	-	7,7	86
			Chirst	[lm/zn]	2	260	446	P	605		477	,35	306	478		479	-0,	103	,
			Cinitial	[lu/ul]	_	655	7,7	272	726		569		335	247		563		133	;
				000	S	PM01	200	I-MOZ	PM03		PM04		PM05	201 ACC	TATO	Mean		S.D.	

# Table IV

		_			_	-		_	_			Т	_	Т			٦
	H		0%	30,0	C	20,00	50,6	1	c,/2	29.9		33,1	36.9		10,6	29	<u> </u>
	ATTC/dose	200		285		4/4	545		253	289	707	314	340	200	120	13	7.0
	doce	nosc	[mg/kg]	0,41		0,34	0,40		0,38	0 33	20,0	0,35	0 27	75,0	0,0	Ş	21
nimal 18/C)	7	Body Weight	[kg]	12.16		14,72	12.50		13,02	1 4	15,52	14,40		15,72	1.35		120
cladribine/as lex (RDT-04)		MRItot	[q]	29	5	4,2	46	2.	4,2		4,9	4.5		4,8	10		20
ration 5 mg a-CD comp		AUC	ngh/ml]	117	/17	161	218	210	26		93	109		133	48	2	37
Buccal administration 5 mg cladribine/animal Tablet-1: Gamna-CD complex (RDT-0418/C)		AUDext.	[%]	107	1,0	1,2	1.0	D,1	10	-6-	0,4	20	3	1,1	u c	2,0	48
Bu Ta		AUD	լա/կօս	,,,,	CIT	159		214	96		92	90,	100	131	i	4	36
		t1/2terminal	147	[47]	15,1	16.9	107	21,5	12.3	C,CI	9.2		13,2	14.9		4,1	36
		Tmax	5	<b>a</b>	4,0	3.0	2,4	2,0		1,5	2	25	3,0	36	2,0	6,0	,
		Cmax		[ng/m]	31,1	70.0	0,0	107,0		37,3	20.7	ý	65,4	20.7	20,1	30,9	
				gop	PM01	20%	FMOZ	PM03		PM04	207 10	COME	PM06	7,7	Mean	S.D.	

Table V

	Body weight dose AUC/ dose F	The [%]	T	-	14 94 32,5		12,90 0,39 470	33,6		15.08 0,33 *253 *29,6		13,68 0,37 223	12 / 1 289 30,0		1.18 0,03 35 4,5		6 8 6	
Buccal administration; 5 mg cladribine/animal Tablet 2: HPCD complex (RDT-0418/D)	AUC MRTtot Bod		ngh/mij [m]	129 3,7	2.7		107 4.7	-	121 3,3		4 7,00	5,3	-	109 4,1	000	1/ 0,0	16 20	
Succal administrati Tablet-2: HPCD	AI Dext.		[%]	0.5		1,3	90	351	80		*0,6	14	73.4	60		0,4	44	:
1	AT ID	200	[ngh/m]]	128		102	100	2	120		*83	70	£ .	108		17	16	2
	1	t1/ Zterminai	[h]	000	10,7	13,8		9,1	15.5	100	13,9		13,1	13.7	143/	2,3	,	18
		Tmax	垣		2,0	80		2,0	,	2,1	*0.75		2,0	,	2	9.0		\$
		Cmax	[ne/m]	,	78,0	95.6		54,0	;	51,5	*50.9	1	33,4	1	62,5	24.4	123	39
			90	0	PM01	CUJ/YU	TANCE	PM03		PM04	אַטאַעמ	COINT	PM06		Mean	ר	7	CV%

\*; excluded from mean

Table VI

	Т		Γ	T			7		T	_	T	_			_			T		
		щ	1,02	8	51,9		49,6	763	32,0	20.02	25	*17,0		45,4	99	49,3	200	25	9	
		AI IC/dose			493		470	1	26/	S I S	7C#	*165		430		484	2	35	11	
		doco	200	[mg/kg]	0.39	300	0,33		0,38		85,0	033	1065	0.34		0,36	200	50,0	00	
nima1	418/C)	7. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	Body weight	[kg]	6,00	12,/0	15.08		13,18		13,18	15.53	7C'CI	14.57	11,76	14.03		1,16	~	
-ladrihine/a	olex (RDT-0		MRItot	E.		2,6	2.2	2y	1.9		3,5		*3,29	,	7,7	2.5		9,0	,	77
45000 5 ma	a-CD comp		AUC	[lm/dau		194	15/	907	215	C17	174		*53	:	148	177		27		CT
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Tablet 1: Gamma-CD complex (RDT-0418/C)		AUDext.	[%]	-	9,4		0,3	č	, c	œ C	25	ţ,	1	0,4	N C	C'O	0,2		42
	Q <sup>L</sup>		AUD	[myh/m]]	1991	193		156		214	5,7	1/2	*52		148	!	177	27		13
			t1/2terminal	-	[17]	110	7677	10,2		13,3	,,,	16,2	*10.2	7,01	11.1		12,4	24	2,5	20
			Tmax		回	°	0,0	0.5		0,3		2,0	4	1,5	2	3	8,0	1	3	26
			2000	Cillian	[lm/gu]	0000	218,9	1412		234.9		9,66	, ,	*17,6	1219	101,0	171,3		55,8	33
	,				dog		PM01	טאַעט	T TATOT	PM03		PM04		PM05	/0/10	LINIO	Mean		S.D.	CV%

\*: excluded from mean

	Ħ	[%]		46,9	38,6	,	47,7	49.3		47,6	37,2	74.0	1430	5,4	12	
	AUC/dose			445	366		530	453		460	352	124	424	99	ž	24
	dose		[mg/kg]	0,39	0.33		0,38	0.30	0,0	0,33	0.35		0,36	0,03	0	0
te/animal 0418/D)	Body weight	8	[kg]	12,72	15.00	2001	13,24	49.47	OT,CL	15,32	14.32		13,96	1.07		×
Oral administration; 5 mg cladribine/animal Tablet-2: HPCD complex (RDT-0418/D)	MRTfot	THE TAXABLE	Ē	2,3	2.4	7,5	2,0		5,/	3,2	3.6	26,2	2,9	9.0		22
inistration; 5 ?: HPCD con	ATTO	202	ngh/m]]	175	5	122	200		172	150	133	77	157	3.1	3	20
Oral adm Tablet-2	1	AUDEXL	[%]	5.0		5,0	4	5	0,8	0.7	ŝ	6,0	9.0	5	7	31
		AUD	[mgh/ml]	174		121	100		171	140	È	121	156	1	7	8
		t1/2terminal	[4]	12.0	12,0	10,6	176	12,0	15.0		74.7	16,9	13.7	1	2,2	16
		Tmax	El		Ç	1,5			7		0,1	0,5	0	23	9,5	62
		Cmax	[lu/m]	,	143,3	6'98		231,5	1143		147,5	68,5	43.7 0	132,0	57,7	44
			400	9	PM01	PM02		PM03	DAKOA	TOTAL	PM05	PM06		Mean	SD.	70/2

Table VII

Table VIII

	Bioa de	vailability of cla ose: 5 mg cladril	dribine in dogs bine/animal	
	Gamma-CI	O complex	HPCD con	nplex
dog	Buccal	Oral	Buccal	Oral
PM01	30,0	51,9	33,5	46,9
PM02	50,0	49,6	32,5	38,6
PM03	50,6	52,6	25,6	49,2
PM04	27,5	50,0	33,6	49,3
PM05	29,9	*17,0	**29,6	47,6
PM06	33,1	45,4	24,6	37,2
Mean	36,9	49,9	30,0	44,8
S.D.	10,6	2,8	4,5	5,4
CV%	29	6	15	12

excluded from mean
\*: not characteristic for the group
\*\*: the dog probably swallowed the tablet