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## (12) United States Patent Crosby et al.

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## (54) WEIGHT-BEARING ADHESIVES WITH ADJUSTABLE ANGLES

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(\*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

This patent is subject to a terminal dis-

claimer.

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- (51) **Int. Cl. F16B 47/00** (2006.01) **A47G 1/17** (2006.01)

  (Continued)
- (52) **U.S. CI.**CPC . *B32B 7/04* (2013.01); *B32B 7/02* (2013.01); *B32B 33/00* (2013.01); *C09J 7/02* (2013.01);
  (Continued)
- (58) Field of Classification Search CPC ...... A47G 1/17; A47G 1/175; F16B 47/003;

F16B 11/006; Y10T 24/33; Y10T 156/10; C09J 7/02; C09J 7/0207; C09J 7/0246; C09J 2201/28; C09J 2201/606; C09J 2201/618; C09J 2201/626

See application file for complete search history.

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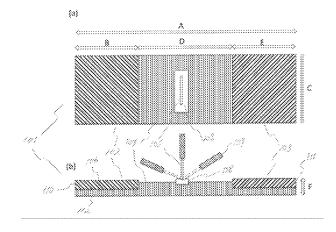
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### (57) ABSTRACT

The invention provides unique releasable adhesive devices that are high-load bearing and highly stable while allowing adjustment of the weight-bearing angle in a wide range, thereby greatly expanding the scope of applications for technology. Adhesive systems and devices of the invention can be designed to fit applications ranging from household weight-bearing shelves and holders, components for transportation, athletic equipment, labels and advertising posts, automobile interior trims, permanent or reversible fasteners, as well as instruments and devices for industrial, commercial, medical or military applications.

### 55 Claims, 23 Drawing Sheets





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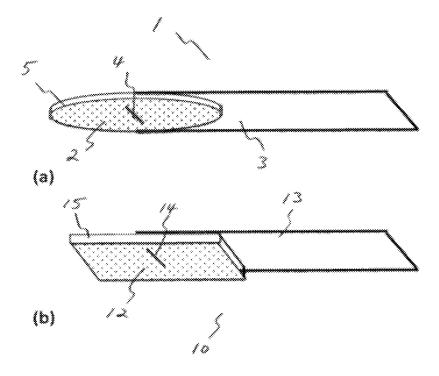
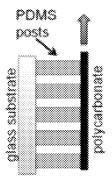
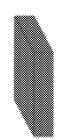


FIG. 1

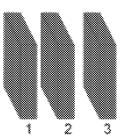




$$F_{c} = \sqrt{G_{c}} \sqrt{\frac{A}{C}}$$

$$C_{post} = \frac{4}{3\mu} \frac{t^{3}}{bh^{3}}$$

Add elements by the rules of compliance addition



$$F_{c} = \sqrt{G_{c}} \sqrt{\frac{(b_{i}h_{i} + b_{i}h_{i} + b_{i}h_{i} + \cdots)}{C_{i}C_{i}C_{i}C_{i} \cdot \cdot / (C_{i}C_{i} \cdot \cdots + C_{i}C_{i} \cdot \cdots + C_{i}C_{i} + \cdots)}}$$

$$= N\sqrt{G_{c}} \sqrt{\frac{b_{i}h_{i}}{C}}$$

FIG. 2

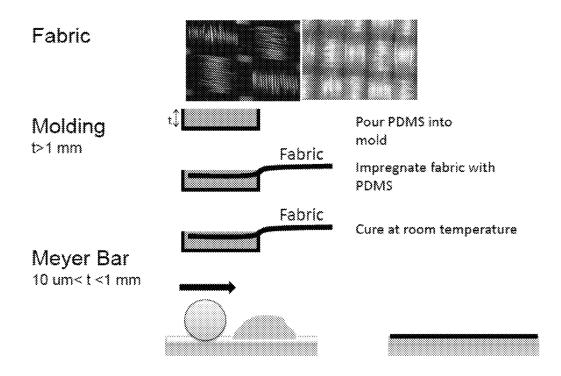


FIG. 3

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