US005651865A

# United States Patent [19]

## Sellers

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5,651,865

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Jul. 29, 1997

[54]	PREFERENTIAL SPUTTERING OF		
	INSULATORS FROM CONDUCTIVE		
	TARGETS		

[75] Inventor: Jeff C. Sellers, Palmyra, N.Y.

[73] Assignee: ENI, Rochester, N.Y.

[21] Appl. No.: 261,988

[22] Filed: Jun. 17, 1994

[51] Int. Cl.<sup>6</sup> ...... C23C 14/34

[52] U.S. Cl. ...... 204/192.13; 204/192.12;

204/298.03; 204/298.08 [58] **Field of Search** ...... 204/192.12, 192.13,

204/298.03, 298.08

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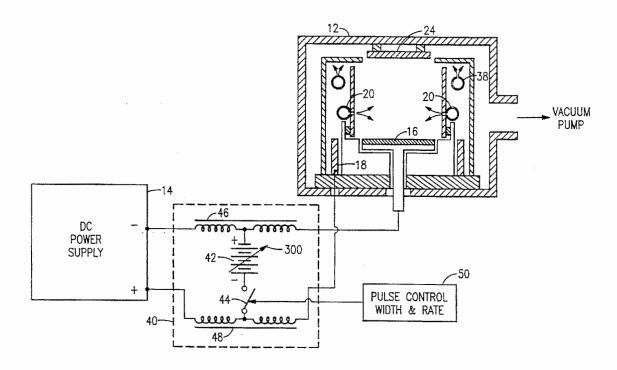
Primary Examiner—Nam Nguyen

Attorney, Agent, or Firm-Trapani & Molldrem

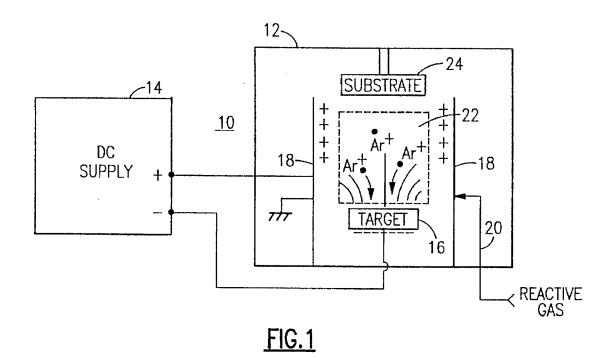
57] ABSTRACT

Pulses of positive voltage are applied to the target of a dc sputtering process to create a reverse bias. This charges insulating deposits on the target to the reverse bias level, so that when negative sputtering voltage is reapplied to the target, the deposits will be preferentially sputtered away. The reverse bias pulses are provided at a low duty cycle, i.e., with a pulse width of 0.25-3 microseconds at a pulse rate of about 40-100 KHz. This technique reduces sources for arcing during a reactive sputtering process.

### 5 Claims, 4 Drawing Sheets







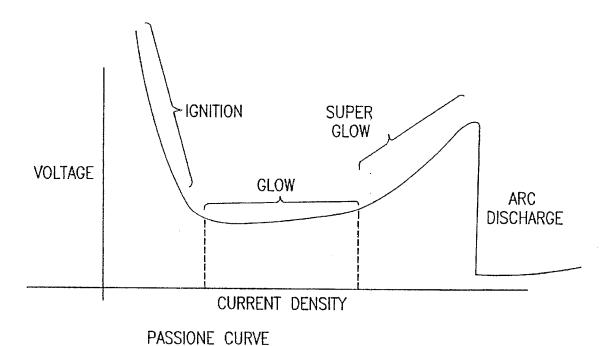
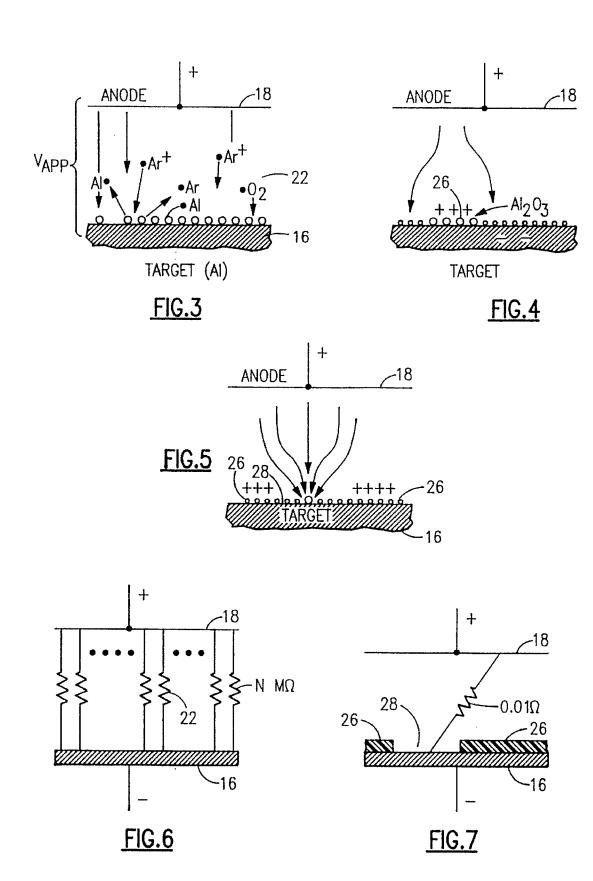
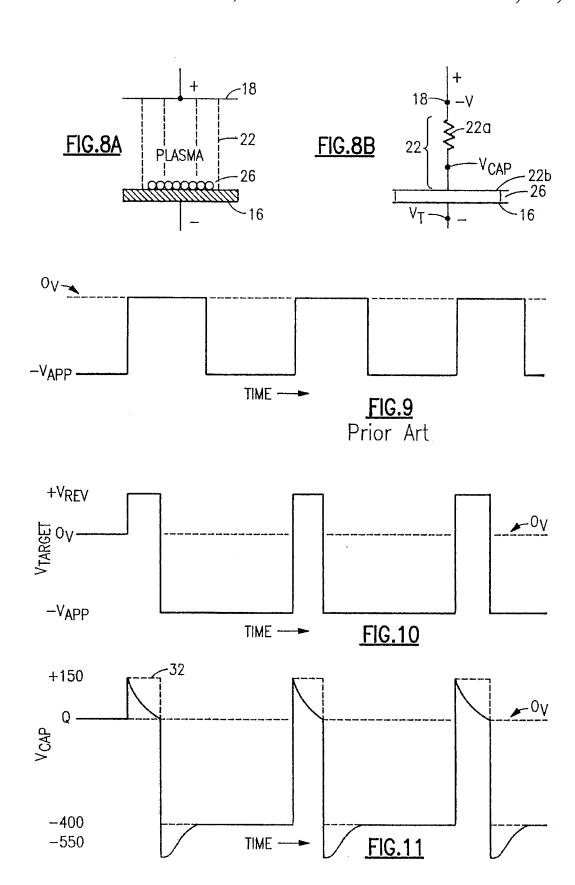
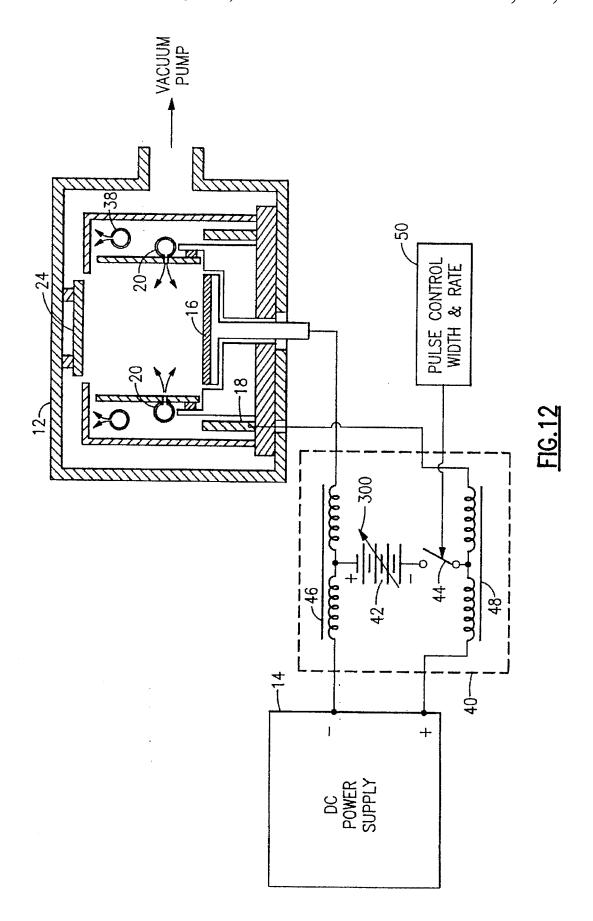


FIG.2











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