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*H01L 21/304 (2006 .01)*

**B24B 37/04 (2006. 01)**

(30) PRIORITY: 2009/06/19 TW

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(71) APPLICANTS: SUNG, CHIEN MIN (TW)

NO. 4, LANE 32, CHUNG CHENG ROAD, TAMSUI TOWN, TAIPEI COUNTY  
 CHEN, YING TUNG (TW)

NO. 344, CHUNG CHENG ROAD, TAOYUAN CITY, TAOYUAN COUNTY

(72) INVENTORS: SUNG, CHIEN MIN (TW); CHEN, YING TUNG (TW)

(74) AGENT: WANG, MINGCHANG

APPLICATION FOR SUBSTANTIVE EXAMINATION: YES

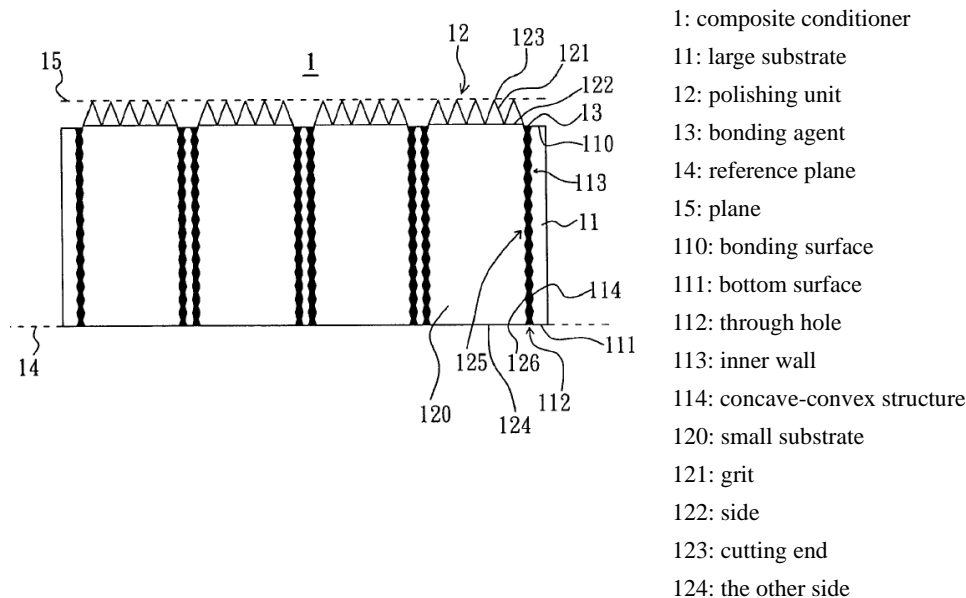
NUMBER OF CLAIMS: 30 NUMBER OF FIGURES: 9 25 PAGES IN TOTAL

**(54) TITLE**

COMPOSITE CONDITIONER

**(57) ABSTRACT**

A composite conditioner comprises a large substrate, provided with a bonding surface, a bottom surface and a plurality of through holes or a plurality of accommodating grooves; and a plurality of polishing units, respectively having a plurality of grits; the plurality of grits respectively have a plurality of cutting ends; the plurality of through holes or the plurality of accommodating grooves respectively accommodate the plurality of polishing units, and the plurality of cutting ends respectively protrude from the bonding surface; the plurality of polishing units and the large substrate are fixed and bonded with a bonding agent; the height difference between the plurality of cutting ends of the plurality of grits and a plane is within 20 microns; it is easier to make the cutting ends of most grits of a large-area composite conditioner at the same height, different grits may be changed as needed, and the cost of making a plurality of small polishing units and then combining them into a large-area conditioner is relatively low.



125: outer wall

126: concave-convex structure

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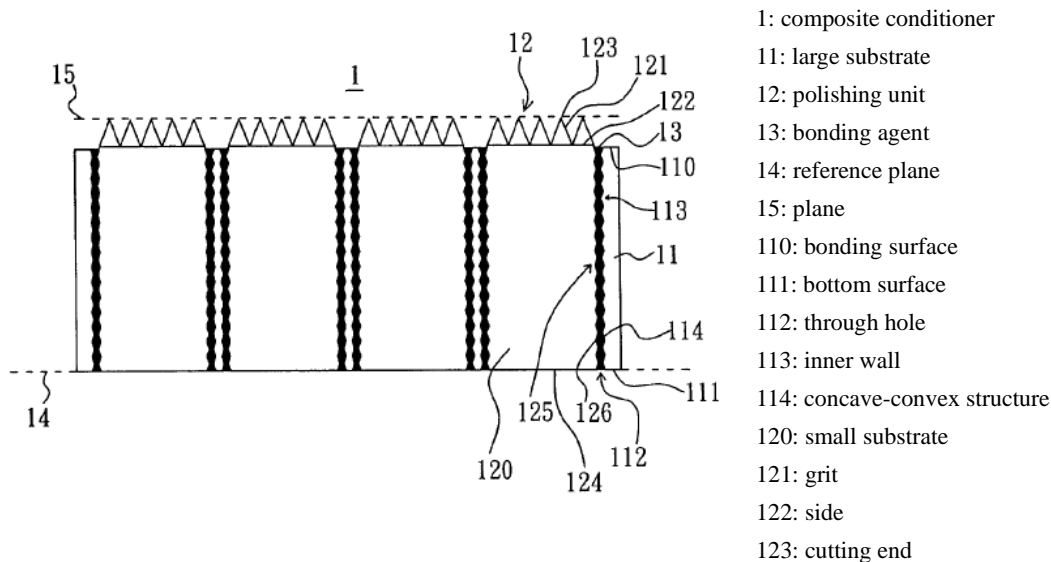
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## Invention Patent Specification

(Please do not modify the format and sequence of this specification arbitrarily and do not fill in the parts marked with

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※ Application Number: *98136436*

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※ IPC Category: *B24B 53/12 (2006. 01)*

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### **I. Title of the Invention: (Chinese/English)**

COMPOSITE CONDITIONER

### **II. Invention Abstract in Chinese:**

A composite conditioner comprises a large substrate, provided with a bonding surface, a bottom surface and a plurality of through holes or a plurality of accommodating grooves; and a plurality of polishing units, respectively having a plurality of grits; the plurality of grits respectively have a plurality of cutting ends; the plurality of through holes or the plurality of accommodating grooves respectively accommodate the plurality of polishing units, and the plurality of cutting ends respectively protrude from the bonding surface; the plurality of polishing units and the large substrate are fixed and bonded with a bonding agent; the height difference between the plurality of cutting ends of the plurality of grits and a plane is within 20 microns; it is easier to make the cutting ends of most grits of a large-area composite conditioner at the same height, different grits may be changed as needed, and the cost of making a plurality of small polishing units and then combining them into a large-area conditioner is relatively low.

### **III. Abstract in English:**

**IV. Designated Representative Image:**

(I) The designated representative image of the present application is: Fig. (2).

(II) Brief description of signs in the representative image:

1 composite conditioner	11 large substrate
110 bonding surface	111 bottom surface
112 through hole	113 inner wall
114, 126 concave-convex structures	12 polishing unit
120 small substrate	121 grit
122 side	123 cutting end
124 the other side	125 outer wall
13 bonding agent	14 reference plane
15 plane	

**V. If there are chemical formulae, please disclose the chemical formula that can best show the features of the invention:**

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