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APPLICATION FOR SUBSTANTIVE EXAMINATION: YES

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#### (54) TITLE

COMPOSITE CONDITIONER AND METHOD FOR MANUFACTURING THE SAME AND CMP APPLICATION THEREOF

#### (57) ABSTRACT

A composite conditioner includes: a base plate; a plurality of polishing units placed on the base plate and each polishing unit including a bonding layer and a plurality of polishing tips that are bonded in plane by the bonding layer; and an adhesive layer of which thickness is adjustable and used to secure the polishing units on the base plate, wherein a height difference between the first and second highest tips, between the first and tenth highest tips, and between the first and  $100^{th}$  highest tips based on a predetermined plane is respectively less than  $10 \mu m$ ,  $20 \mu m$ , and  $40 \mu m$ , and the protrusion height of the first highest tip above the bonding layer is greater than  $50 \mu m$ . The present invention also relates to a method for manufacturing the conditioner and application thereof.



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## TW 201341113 A

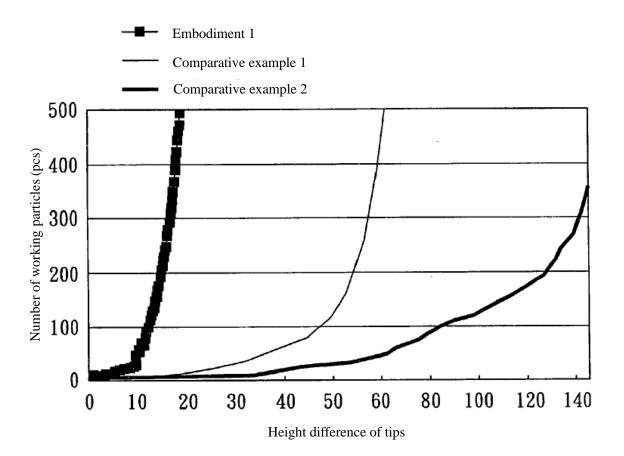


Fig. 3



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**Invention Patent Specification** 

(Please do not modify the format and sequence of this specification arbitrarily and do not fill in the parts marked with

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\* Application Number: 101112625

H01L 21/304 (2006. 01)

H01L 21/306 (2006. 01)

I. Title of the Invention: (Chinese/English)

COMPOSITE CONDITIONER AND METHOD FOR MANUFACTURING THE

SAME AND CMP APPLICATION THEREOF

**II.** Invention Abstract in Chinese:

A composite conditioner includes: a base plate; a plurality of polishing units placed on the base plate and each polishing unit including a bonding layer and a plurality of polishing tips that are bonded in plane by the bonding layer; and an adhesive layer of which thickness is adjustable and used to secure the polishing units on the base plate, wherein a height difference between the first and second highest tips, between the first and tenth highest tips, and between the first and  $100^{th}$  highest tips based on a predetermined plane is respectively less than  $10 \mu m$ ,  $20 \mu m$ , and  $40 \mu m$ , and the protrusion height of the first highest tip above the bonding layer is greater than  $50 \mu m$ . The present invention also relates to a method for manufacturing the conditioner and application thereof.



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## **III.** Abstract in English:

A composite conditioner includes: a base plate; a plurality of polishing units placed on the base plate and each polishing unit including a bonding layer and a plurality of polishing tips that are bonded in plane by the bonding layer; and an adhesive layer of which thickness is adjustable and used to secure the polishing units on the base plate, wherein a height difference between the first and second highest tips, between the first and tenth highest tips, and between the first and 100th highest tips based on a predetermined plane is respectively less than 10  $\mu m$ , 20  $\mu m$ , and 40  $\mu m$ , and the protrusion height of the first highest tip above the bonding layer is greater than 50  $\mu m$ . The present invention also relates to a method for manufacturing the conditioner and application thereof.



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## IV. Designated Representative Image:

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V. If there are chemical formulae, please disclose the chemical formula that can best show the features of the invention:

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