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(54) **LID FOR TOBACCO CAN**

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(57) **ABSTRACT**

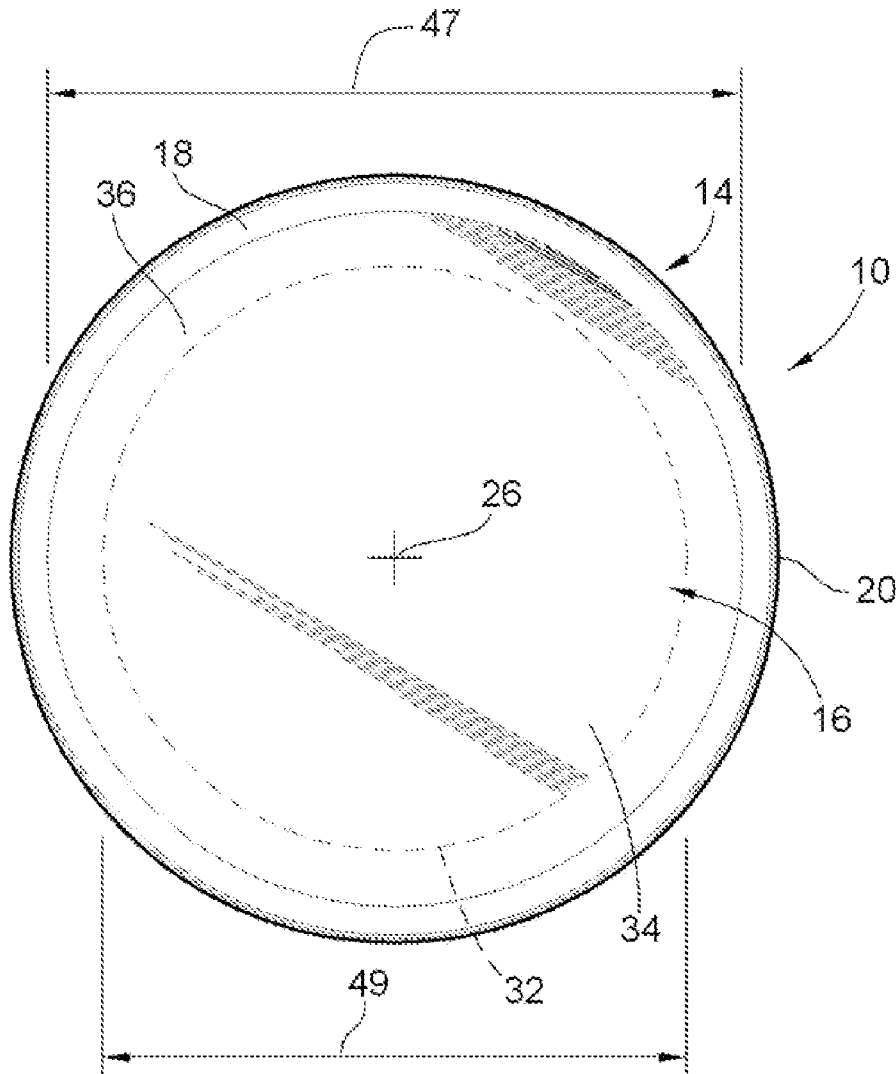
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A metal lid for a tobacco can is provided. The metal lid includes a circular lid top having a central recess and a shoulder. The shoulder extends radially outwardly from and vertically above the central recess. The side wall is unitarily formed with the shoulder, depends downwardly from the shoulder, and is disposed below the central recess of the lid top. The side wall includes a bead and a hem. The bead extends circumferentially around the side wall. The hem is formed from a distal portion of the side wall folded over onto an intermediate portion of the side wall. The hem functions as a guide, forms a safety edge, and permits the lid to be more easily grasped by a consumer.

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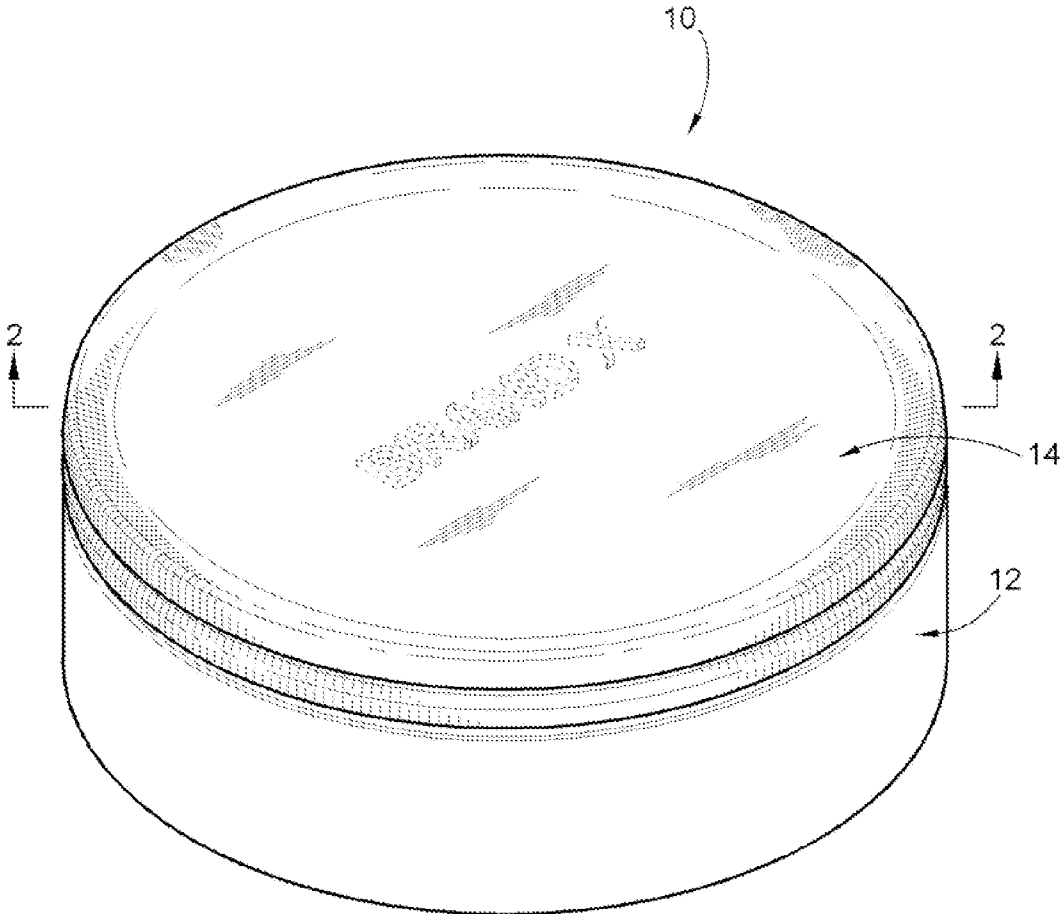


FIG. 1

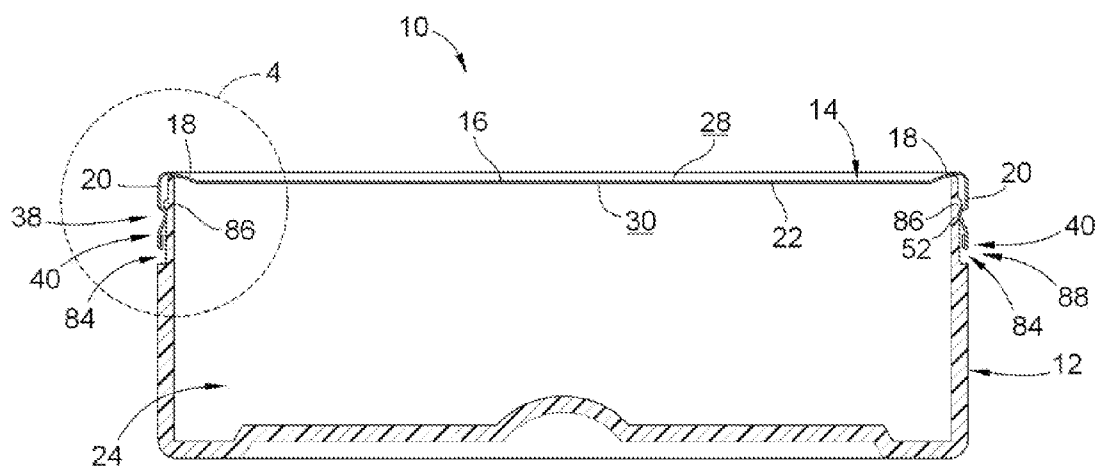


FIG. 2

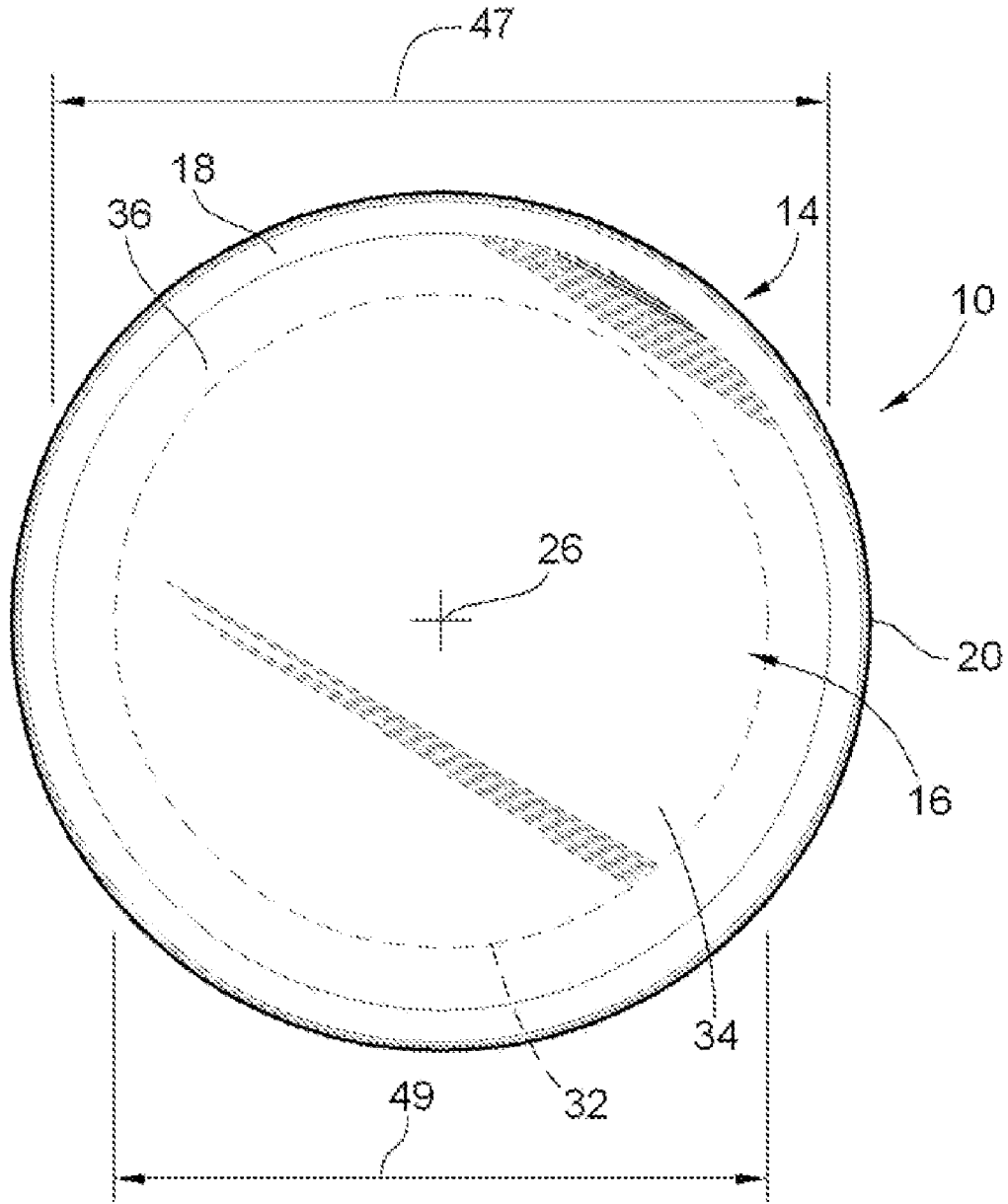


FIG. 3

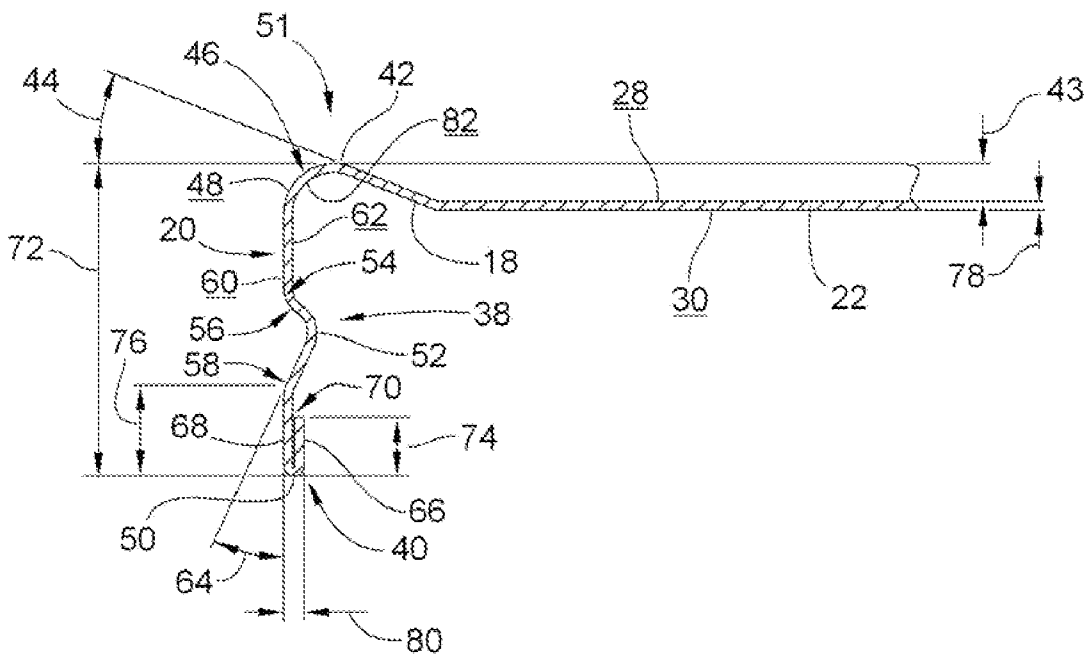


FIG. 4

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