

US006723466B2

## (12) United States Patent Oogami et al.

(10) Patent No.: US 6,723,466 B2 (45) Date of Patent: Apr. 20, 2004

(45) Date of Fatent: Apr. 20, 2004

(54)	STORAGE	<b>BATTERY</b>	WITH	LAMINATED
	<b>BATTERY</b>	ELEMENT		

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(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 159 days.

(21) Appl. No.: 09/804,077

(22) Filed: Mar. 13, 2001

(65) Prior Publication Data

US 2001/0036571 A1 Nov. 1, 2001

(30) Foreign Application Priority Data

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(57) ABSTRACT

A storage battery includes a rolled, laminated battery element made up of two groups of electrode materials composed of positive and negative electrode materials, laminated together through separators, an outer sheathing enclosing therein the laminated battery element, a spindle around which the laminated battery element is wound and rolled up so that the spindle and the laminated battery element are fixedly connected to each other. One axial end of the spindle is constrained in the axial direction of the laminated battery element by the bottom of the outer sheathing, while the other axial end of the spindle is elastically supported by an upper lid portion hermetically covering the opening end, so as to stably support the laminated battery element by the spindle and to prevent displacement of the laminated battery element from its set position even during application of vibrations to the storage battery.

#### 9 Claims, 6 Drawing Sheets

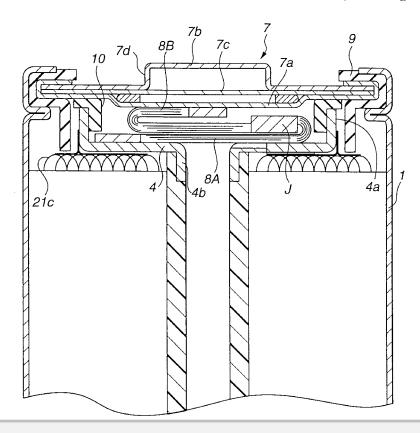




FIG.1

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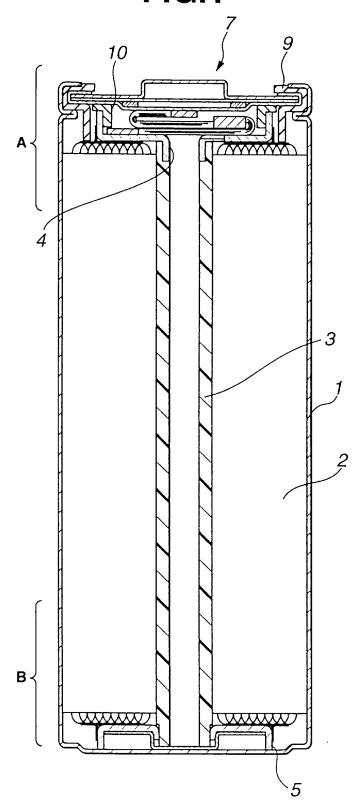




FIG.2

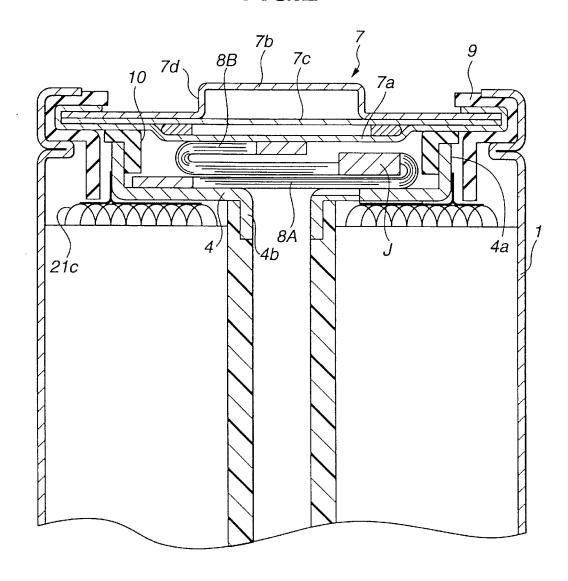
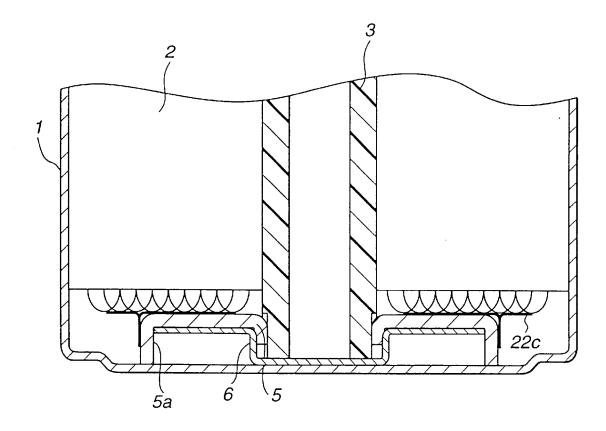
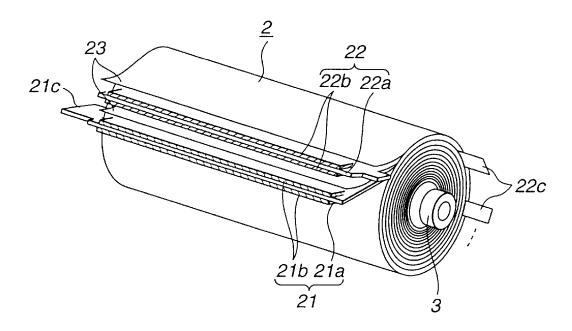


FIG.3



## FIG.4



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