#### **Optimization and Mechanistic Analysis of Oligonucleotide** Cleavage from Palladium-Labile Solid-Phase Synthesis Supports<sup>1</sup>

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Pd(0)-labile solid-phase synthesis supports have been used to produce oligonucleotides containing 3'-alkyl carboxylic acid and 3'-hydroxy termini in quantitative yields. Optimization of the cleavage reaction conditions using tetrabutylammonium formate buffer resulted in quantitative yields of oligonucleotides using 4 molar equiv of Pd<sub>2</sub>(dba)<sub>3</sub>·CHCl<sub>3</sub> in 1 h at 55 °C. A proton source facilitates cleavage of the oligonucleotide from the supports. Trace amounts of water, acting as a nucleophile on the  $\eta^3$ -complex, presumably preventing back biting by the initially released oligonucleotide, are required to obtain reproducibly high yields of cleaved oligonucleotides during a 1 h reaction. The previously observed lability of  $\beta$ -cyanoethyl groups to the Pd(0) conditions has been examined using a mononucleotide substrate. Cleavage of the  $\beta$ -cyanoethyl group was shown to proceed to the exclusion of other alkyl groups. A mechanism involving initial insertion by Pd(0) into the carbonoxygen bond of the  $\beta$ -cyanoethyl group is suggested to account for the cleavage of this group.

The Tsuji-Trost Pd(0) cleavage reaction has proven to be very useful in oligonucleotide synthesis. Noyori and Hayakawa were the first to utilize this reaction for deprotecting the phosphate diesters and exocyclic amines in oligonucleotides.<sup>2</sup> Their strategy has been used in conjunction with photolabile solid-phase supports to prepare oligonucleotides containing alkaline labile nucleotides at defined sites.<sup>3</sup> More recently, the Tsuji-Trost Pd(0) cleavage reaction has been employed to cleave oligonucleotides from their solid-phase supports (1).<sup>4,5</sup> The exocyclic amine, 5'-hydroxyl, and commercially available methyl phosphate protecting groups are unaffected by the Pd(0) cleavage reaction conditions.<sup>4</sup> Hence, the Pd(0)-labile supports can also be used to produce protected oligonucleotides in solution, which are useful for synthesizing oligonucleotide conjugates in high yield under mild conditions.<sup>6</sup> Supports 2 and 3 have expanded the array of functionalization obtainable from palladiumlabile solid-phase synthesis supports to include optimal production of oligonucleotides containing 3'-hydroxy termini. The optimization of reaction conditions for oligonucleotide cleavage from these Pd(0)-labile supports, as well as relevant mechanistic observations, is described below.

Our original interest in Pd(0)-labile solid-phase synthesis supports was an outgrowth of work involving orthogonal photolabile solid-phase supports.<sup>7</sup> During the past decade, we and others have utilized photochemistry

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and, in particular, the o-nitrobenzyl photoredox reaction in developing methods for solid-phase synthesis.<sup>8–10</sup> In our own research, the o-nitrobenzyl photoredox reaction has been used to synthesize solid-phase supports that release oligonucleotides (protected or unprotected) containing 3'-hydroxy, 3'-alkyl carboxylic acids, or 3'-alkylamines (4-6).<sup>7</sup> The supports are compatible with commercially available reagents and automated oligonucleotide

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synthesis protocols. Isolated yields as high as 98% of oligonucleotide containing photodamage below detectable limits are obtainable. However, decreases in oligonucleotide yields are observed when the length of the biopolymer is increased from 20 to 40 nucleotides.<sup>7a</sup> This decrease in yield prompted us to investigate the Tsuji– Trost reaction as a method for the cleavage of protected oligonucleotides from solid-phase supports, the yields of which we assumed would be independent of oligonucleotide length. Our preliminary experiments demonstrated that this was indeed the case.<sup>4</sup>



#### **Results and Discussion**

Synthesis of Pd(0)-Labile Solid-Phase Oligonucleotide Synthesis Supports. The general approach for the synthesis of 1 was presented previously (Scheme 1).<sup>4</sup> However, the experimental details are described in the Experimental Section of this paper. Two Pd(0)-labile supports (2, 3) that release oligonucleotides containing 3'-hydroxy termini were designed on the basis of the successful utilization of 1. When compared to 2 and previously described Pd(0)-labile (1) and photolabile (4-6) supports, solid-phase support 3 was designed to contain a longer tether between the long chain alkylamine controlled-pore glass support (LCAA-CPG) and the reactive center. This longer tether was introduced in order to examine whether increasing the distance between the support and the reactive functionality (thereby increasing the accessibility of reagents to the Alloc group) increased the efficiency of the cleavage reaction.

Solid-phase support **2** was prepared via coupling the chloroformate (**11**) of the previously reported alcohol (**8**) with the dianion of 5'-O-dimethoxytrityl thymidine (Scheme 2).<sup>11</sup> The major impurity of this reaction

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<sup>a</sup>Key: a. NaH, THF then 11 b. AcOH, TBAF, THF c. PDC, DMF d. Pyridyl disulfide, PPh<sub>2</sub>, DMAP, CH<sub>2</sub>CN, 1,2-dichloroethane, LCAA-CPG

consisted of *N*-acylated product. Following desilylation of the coupling product (**12**), **13** was oxidized to the carboxylic acid (**14**), which was then loaded directly onto the LCAA-CPG.<sup>12</sup> Using the free carboxylic acid to load the LCAA-CPG marks a departure from previous syntheses of orthogonal solid-phase supports prepared in our group, which involved prior activation and isolation of the carboxylic acid as the respective trichlorophenyl ester.<sup>4,7</sup> The synthesis of **3** was accomplished using **13** as a branching point. Sebacic acid was coupled to **13**, and the resulting carboxylic acid (**15**) was loaded onto the LCAA-CPG.



The Effect of Reaction Buffer on the Efficiency of Pd(0)-Labile Solid-Phase Supports. Excellent yields of undamaged oligonucleotides were obtained from 1 using *n*-BuNH<sub>2</sub>/HCO<sub>2</sub>H as reaction buffer. However, the reaction required 5 h to proceed to completion, and the workup of the biphasic Pd(0) reaction mixture was made difficult by residual reagents. Consequently, tetrabutylammonium formate (TBA) was investigated as an alternative buffer system.<sup>13</sup> TBA offered several potential advantages over n-BuNH<sub>2</sub>/HCO<sub>2</sub>H, including monophasic reaction conditions and a more facile workup. In addition, we anticipated that cleavage of the oligonucleotides from the solid-phase supports might proceed more quickly using the tetralkylammonium buffer, by eliminating the possibility for formation of weak  $\sigma$ -complexes between Pd(0) and the alkylamine in the buffer, which reduces the amount of Pd(0) available for reaction.

Indeed, quantitative yields of **16** were obtained from *O*-methyl phosphate protected polythymidylate in 1 h at 55 °C using 20 molar equiv of  $Pd_2(dba)_3$ ·CHCl<sub>3</sub>, 1,2bis(diphenylphosphino)ethane (DIPHOS, 100 molar equiv), and 0.12 M TBA (Table 1). Control experiments carried

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 Table 1. Isolated Yields of Fully Deprotected

 Oligonucleotides Obtained via Pd(0)-Mediated Cleavage<sup>a</sup>

oligonucleotide	solid-phase support	reaction time (min)	isolated yield (%) <sup>d,e</sup>
<b>16</b> <sup>b</sup>	1	60	$99\pm5$
<b>16</b> <sup>c</sup>	1	30	$81\pm3$
$17^{b}$	1	60	$102\pm 6$
<b>18</b> <sup>c</sup>	2	60	$98 \pm 16$
<b>18</b> <sup>c</sup>	3	45	$103\pm3$
<b>18</b> <sup>c</sup>	3	30	$80\pm9$

<sup>*a*</sup> All reactions were carried out at 55 °C using 20 molar equiv of  $Pd_2(dba)_3$ ·CHCl<sub>3</sub> and 100 molar equiv of DIPHOS relative to DNA. The concentration of TBA buffer was 0.12 M. <sup>*b*</sup> O-Methylprotected phosphoramidites were used. <sup>*c*</sup> O- $\beta$ -Cyanoethyl-protected phosphoramidites were used. <sup>*d*</sup> Yields reported with a standard deviation are the average of at least three separate reactions. <sup>*e*</sup> Isolated yields are determined via comparison of the isolated yield of oligonucleotide obtained via Pd(0) cleavage and subsequent NH<sub>4</sub>OH treatment, versus that obtained via direct NH<sub>4</sub>OH treatment of resin bound oligonucleotide from the same oligonucleotide synthesis.



out in the absence of Pd(0) resulted in no detectable cleavage of the oligonucleotide. Isolated yields of oligonucleotides were independent of sequence (e.g. 17). However, slightly lower yields were obtained upon shortening the reaction time 30 min. The reaction conditions that were successful for 16 and 17 from 1 gave rise to quantitative yields of 18 from 2 (Table 1). Unfortunately, the solid-phase support containing a longer tether (3) resulted in only marginally greater reactivity (Table 1). The integrity of the biopolymers, following aminolysis, which would result in cleavage at damaged sites (and result in less than the observed quantitative yields), were established by electrospray mass spectrometry, and/or enzymatic digestion, followed by reverse phase HPLC analysis of the nucleoside components.<sup>14</sup>

Optimization of Pd(0) Cleavage Conditions. During the course of these studies, it was determined that a slight excess of formic acid ( $\approx 0.5$  equiv) relative to TBA was required in order to obtain quantitative yields of cleaved oligonucleotides. No DNA was cleaved from the resin in the absence of formic acid, suggesting that a proton source is required for a successful reaction. Additional acid results in degradation of the biopolymer, presumably due to cleavage of the glycosidic bonds. A proton source is available in the *n*-BuNH<sub>2</sub>/HCO<sub>2</sub>H buffer system used in previous experiments, but not when using TBA in the absence of additional formic acid.<sup>2,4</sup> We suggest that the proton facilitates the insertion of the Pd(0) into the carbon-oxygen bond by increasing the electrophilicity of the carboxyl group (Scheme 3). However, involvement of acid in a later step cannot be ruled out.

The final optimization of the Pd(0)-mediated cleavage conditions was carried out using **3**. The choice of support is arbitrary, as all three of the Pd(0)-labile supports

 Table 2.
 Optimization of Isolated Yields of 18 Obtained from 3 via Pd(0)-Mediated Cleavage<sup>a,b</sup>

molar equiv of Pd(0)	[TBA] (M)	[H <sub>2</sub> O] (M)	reaction time (min)	isolated yield (%) <sup>c,d</sup>
40	0.12	0.55	60	$98\pm2$
40	0.06	0.55	60	$94\pm1$
8	0.12	0.55	60	$96\pm7$
8	0.06	0.55	60	$94\pm5$
8	0.06	2.75	60	$104\pm4$
4	0.12	0.55	60	$77\pm9$
4	0.06	2.75	60	$78\pm3$
4	0.12	0.55	120	$102\pm 1$
2	0.12	0.55	60	$44\pm5$

<sup>*a*</sup> All reactions were carried out at 55 °C using 2.5 molar equiv of DIPHOS relative to Pd(0). <sup>*b*</sup> *O*- $\beta$ -Cyanoethyl-protected phosphoramidites were used to prepare the oligonucleotides. <sup>*c*</sup> Yields reported with a standard deviation are the average of at least three separate reactions. <sup>*d*</sup> Isolated yields are determined via comparison of the isolated yield of oligonucleotide obtained via Pd(0) cleavage and subsequent NH<sub>4</sub>OH treatment, versus that obtained via direct NH<sub>4</sub>OH treatment of resin bound oligonucleotide from the same oligonucleotide synthesis.



 $X = O \text{ or } CH_2$  L = phosphine

exhibited comparable reactivity. Although the cost of DNA on a molar basis is greater than that of  $Pd_2(dba)_3$ . CHCl<sub>3</sub>, we sought to minimize the number of molar equivalents of Pd(0) employed in the cleavage reaction. While the molar ratio of DIPHOS to Pd2(dba)3 • CHCl3 was maintained at 5, we found that the Pd(0) could be reduced to 8 molar equiv relative to support-bound oligonucleotide without any sacrifice in isolated yield of 18 (Table 2). However, to obtain quantitative yields of 18 when using 2 molar equiv of Pd<sub>2</sub>(dba)<sub>3</sub>·CHCl<sub>3</sub>, the reaction time had to be increased to 2 h. No adverse consequences in the yield of 18 were observed when the concentration of TBA was reduced to 60 mM. It is also relevant to note that high yields were unobtainable when using TBA as a buffer system under scrupulously dry conditions; whereas the addition of small amounts of water to the reaction mixture resulted in consistently high yields. We believe that when TBA is used as reaction buffer, water acts as a nucleophile in competition with the initially cleaved oligonucleotide ("biting back") to release the Pd(0) from the  $\eta^{3}$ -complex (Scheme 3).<sup>15</sup> Biting back by leaving groups, in this case the 3'-alkoxy oligoncleotide, during nucleophilic substitution of allylic substrates mediated by Pd(0) is not uncommon.<sup>16</sup>

Pd(0)-Mediated Cleavage of β-Cyanoethyl Phosphate Protecting Groups. <sup>31</sup>P NMR experiments on

<sup>(15)</sup> Upon initial cleavage of the oligonucleotide from **3**, it is expected that the biopolymer undegoes rapid decarboxylation to produce a 3'-terminal alkoxide. In the absence of a proton source, this oligonucleotide is believed to attack the  $\eta^3$ -complex, resulting in an oligonucleotide



**Figure 1.** <sup>31</sup>P NMR of the reaction of **19** with Pd(0), DIPHOS, and TBA in THF: (bottom) reaction of **19**, (middle) reaction of **19**, spiked with **20** and **21**, (top) reaction of **19**, spiked with **20**–-**22**.



19 using catalytic Pd<sub>2</sub>(dba)<sub>3</sub>·CHCl<sub>3</sub> and DIPHOS in TBA buffer confirmed the proposal that the  $\beta$ -cyanoethyl group was cleaved under these Pd(0) conditions (Figure 1).<sup>4</sup> Of the four possible products that can be formed from 19 (20–22 and 5'-O-dimethoxytritylthymidine), only 20 is observed, indicating that cleavage of the  $\beta$ -cyanoethyl group occurs to the exclusion of the other two phosphate triester alkyl groups.  $\beta$ -Cyanoethyl cleavage occurs regardless of the buffer system used and requires the presence of palladium. On the basis of analogies to Pd(0) insertion into acyl halides, as well as halides, two possible mechanisms for the cleavage of the  $\beta$ -cyanoethyl group were considered. Although carbon-oxygen insertions into carboxylic acid esters do not occur, acid halides do react with Pd(0).<sup>17,18</sup> We considered the possibility that the lower  $pK_a$  of  $\beta$ -cyanoethanol compared to simple alcohols increased the reactivity of the phosphate triester such that its reactivity was closer to that of an acyl halide. Phosphorus-oxygen bond insertion, followed by hydrolysis, would yield the phosphate diester and  $\beta$ -cyanoethanol. In contrast, carbon-oxygen bond insertion (in analogy to reactions of alkyl halides<sup>19</sup>), followed by  $\beta$ -elimination, and subsequent reductive elimination would release the phosphate diester and acrylonitrile. Observation of acrylonitrile by GC/MS, but not  $\beta$ -cyanoethanol, leads us to propose that carbon-oxygen insertion is the pathway by which Pd(0) gives rise to deprotection of the  $\beta$ -cyanoethyl group in phosphate triesters (Scheme 4).

**Summary.** Oligonucleotides can be cleaved from solid-phase supports in quantitative yield in 1 h using a



slight excess of the less costly Pd(0) reagent. When carried out in tetrabutylammonium formate buffer, the reaction needs a small amount of water and acid in order to obtain reproducible quantitative yields of product. In addition, the previously observed cleavage of  $\beta$ -cyanoethyl groups from phosphate triesters by Pd(0) is believed to occur via initial carbon–oxygen bond insertion, followed by elimination of acrylonitrile. This facile process suggests that the  $\beta$ -cyanoethyl group could be employed as an alternative to the Alloc protecting group.

#### **Experimental Section**

**General Methods.** <sup>1</sup>H NMR spectra were obtained at 270 or 300 MHz. <sup>13</sup>C and <sup>31</sup>P NMR spectra were obtained at the respective frequencies using the same spectrometers; <sup>31</sup>P NMR spectra were referenced against external phosphoric acid. Reverse phase HPLC analysis utilized a Rainin Microsorb-MV C<sub>18</sub> (5  $\mu$ m) column. GC/MS was carried out on a DB1 fused silica capillary column. All reactions were carried out in ovendried glassware, under a nitrogen atmosphere, unless otherwise stated. THF was distilled from Na<sup>0</sup>/benzophenone ketyl. Pyridine, DMF, CH<sub>3</sub>CN, 1,2-dichloroethane, acetic anhydride, and CH<sub>2</sub>Cl<sub>2</sub> were distilled from CaH<sub>2</sub>.

Oligonucleotides were synthesized using standard cycles, commercially available reagents, and the solid-phase supports described above. Commercially available DNA synthesis reagents were purchased from Glen Research (Sterling, VA). Deprotection of standard oligonucleotide ( $\beta$ -cyanoethyl or methyl protected) was carried out in concentrated NH<sub>4</sub>OH at 55 °C for 12 h. All oligonucleotides were purified via 20% polyacrylamide denaturing gels [( $20 \times 40 \times 0.1$  cm), 5% cross-link, 45% urea (by weight)]. Oligonucleotides were visualized using 254 nm light. Bands were excised and eluted with a solution of NaCl (0.2 M) and EDTA (1 mM), filtered through Quick Sep filters desalted on C<sub>18</sub> Sep-Pak cartridges. Oligonucleotides were quantitated by UV absorption at 260 nm. Molar extinction coefficients were calculated using the nearest neighbor method.<sup>20</sup>

**Preparation of 7.** 4,4'-Dimethoxytrityl chloride (5.0 g, 14.76 mmol) and 1,4-butanediol (6.41 g, 71.1 mmol) were stirred in pyridine (50 mL) at 0 °C overnight. After removal of the pyridine and excess alcohol in vacuo, the residue was taken up in diethyl ether (100 mL), washed with H<sub>2</sub>O (25 mL) and brine (25 mL), and then dried over MgSO<sub>4</sub>. Flash chromatography (hexanes:EtOAc 2:1 to 1:3) yielded 4.9 g (84%) of the dimethoxytritylated alcohol as a colorless oil: <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  7.41 (d, 2H, J = 8 Hz), 7.24 (m, 6H), 7.18 (m, 1H), 6.80 (d, 4H, J = 9 Hz), 3.76 (s, 6H), 3.61 (t, 2H, J = 6 Hz), 3.09 (t, 2H, J = 6 Hz), 2.99 (bd s, 1H), 1.66 (m, 4H); IR (film) 3357, 2934, 2868, 2835, 1607, 1508, 1463, 1445, 1301, 1249, 1176, 1034 cm<sup>-1</sup>.

Pyridinium dichromate (14.2 g, 37.71 mmol) and the above alcohol (3.7 g, 9.43 mmol) were stirred in DMF (50 mL) for 18

<sup>(17)</sup> Hegedus, L. S. *Transition Metals in the Synthesis of Complex Organic Molecules*, University Science Books: Mill Valley, CA, 1994.

h at room temperature. The mixture was poured into  $H_2O$  (350 mL) and extracted with diethyl ether (5 × 100 mL). The combined organic layers were washed with brine (75 mL) and dried over Na<sub>2</sub>SO<sub>4</sub>. Flash chromatography (EtOAc:hexanes 1:2) yielded 1.62 g (42%) of **7** as a light yellow oil: <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  7.45 (d, 2H, J = 9 Hz), 7.31 (m, 6H), 7.22 (m, 1H), 6.82 (d, 4H, J = 9 Hz), 3.78 (s, 6H), 3.14 (t, 2H, J = 6 Hz), 2.50 (t, 2H, J = 7.5 Hz), 1.94 (tt, 2H, J = 6, 7.5 Hz); <sup>13</sup>C NMR (CDCl<sub>3</sub>)  $\delta$  179.8, 158.3, 145.1, 136.3, 130.0, 128.1, 127.7, 126.6, 113.0, 85.9, 62.1, 55.1, 31.2, 25.1; IR (film) 3600, 2932, 2835, 1707, 1608, 1509, 1445, 1300, 1250, 1176, 1075, 1035 cm<sup>-1</sup>.

Preparation of 9. Silvl alcohol 8<sup>11</sup> (530 mg, 2.17 mmol) and dimethoxytrityl carboxylic acid 7 (1.10 g, 2.71 mmol) were combined with DCC (582 mg, 2.82 mmol) and DMAP (26 mg, 0.22 mmol) in CH\_2Cl\_2 (17 mL) at 0 °C. The solution was filtered after allowing the reaction to stir and warm to room temperature over 3 h. The filter cake was washed with CH<sub>2</sub>Cl<sub>2</sub>. After removal of the solvents in vacuo, flash chromatography (Et<sub>2</sub>O:hexanes 1:4) yielded 1.27 g (92.5%) of 9 as a colorless oil: <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  7.42 (d, 2H, J = 9 Hz), 7.24 (m, 7H), 6.81 (d, 4H, J = 9 Hz), 5.73 (dt, 1H, J = 15, 7 Hz), 5.53 (dt, 1H, J = 15, 6 Hz), 4.48 (dd, 2H, J = 1, 6 Hz), 3.77 (s, 6H), 3.58 (dd, 2H, J = 3, 6 Hz), 3.09 (t, 2H, J = 6 Hz), 2.44 (t, 2H, J = 7.5 Hz), 2.04 (m, 2H), 1.91 (m, 2H), 1.47 (m, 4H), 0.89 (s, 9H), 0.04 (s, 6H); <sup>13</sup>C NMR (CDCl<sub>3</sub>) & 173.3, 158.3, 145.2. 136.4, 136.2, 130.0, 128.1, 127.7, 126.6, 124.0, 113.0, 85.8, 65.1, 62.9, 62.3, 55.1, 32.3, 32.0, 31.5, 25.9, 25.4, 25.1, 18.3, -5.3;IR (film) 2930, 2857, 1735, 1608, 1509, 1463, 1445, 1301, 1251, 1175, 10907, 1037 cm<sup>-1</sup>.

Preparation of 10. An equimolar mixture of TBAF and HOAc (0.5 M; 24.4 mL) in THF was added to 9 (1.0 g, 1.58 mmol) in THF (10 mL) at 0 °C. After the mixture was allowed to warm to room temperature and stir overnight, the reaction was poured into saturated NaHCO<sub>3</sub> (25 mL) and extracted with  $Et_2O$  (2  $\times$  75 mL). The combined organic layers were washed with brine (25 mL) and dried over MgSO<sub>4</sub>. Flash chromatography (EtOAc:hexanes 1:2) yielded 817 mg (100%) of the desilylated product: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 7.40 (d, 2H, J = 9 Hz), 7.24 (m, 7H), 6.79 (d, 4H, J = 9 Hz), 5.72 (dt, 1H, J = 15, 6.5 Hz), 5.53 (dt, 1H, J = 15, 6 Hz), 4.48 (dd, 2H, J = 1, 6 Hz), 3.76 (s, 6H), 3.61 (t, 2H, J = 6 Hz), 3.08 (t, 2H, J = 6 Hz), 2.44 (t, 2H, J = 7.5 Hz), 2.06 (m, 2H), 1.91 (m, 2H), 1.51 (m, 5H); <sup>13</sup>C NMR (CDCl<sub>3</sub>) & 173.4, 158.3, 145.1, 136.4, 135.8, 130.0, 128.1, 127.7, 126.6, 124.2, 112.9, 85.8, 65.0, 62.6, 62.3, 55.1, 32.1, 31.9, 31.5, 25.4, 25.0; IR (film) 3400, 2933, 1733, 1608, 1509, 1446, 1301, 1250, 1175, 1073, 1034 cm<sup>-1</sup>

PDC (2.03 g, 5.41 mmol) and the primary alcohol obtained above (800 mg, 1.55 mmol) were stirred at room temperature in DMF (12 mL) for 12 h. The solution was poured into H<sub>2</sub>O (100 mL) and extracted with Et<sub>2</sub>O (3 × 100 mL). The combined organics were washed with brine (50 mL) and dried over MgSO<sub>4</sub>. Flash chromatography (EtOAc:hexanes 1:2) yielded 592 mg (72%) of **10**: <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  7.40 (d, 2H, J = 9 Hz), 7.23 (m, 7H), 6.80 (d, 4H, J = 9 Hz), 5.69 (dt, 1H, J = 6.5, 15 Hz), 5.55 (dt, 1H, J = 6, 15 Hz), 4.49 (d, 2H, J = 7 Hz), 2.33 (t, 2H, J = 7.5 Hz), 2.08 (m, 2H), 1.91 (m, 2H), 1.71 (m, 2H); <sup>13</sup>C NMR (CDCl<sub>3</sub>)  $\delta$  179.1, 173.4, 158.3, 145.1, 136.4, 134.6, 130.0, 128.1, 127.7, 126.6, 125.1, 113.0, 85.8, 64.9, 62.3, 55.2, 33.2, 31.5, 31.4, 25.4, 23.7; IR (film) 3340, 2934, 2836, 1733, 1707, 1608, 1509, 1445, 1301, 1250, 1175, 1034 cm<sup>-1</sup>.

**Preparation of 1.** 2,4,5-Trichlorophenol (260 mg, 1.32 mmol), DCC (272 mg, 1.32 mmol), **10** (560 mg, 1.05 mmol), and DMAP (13 mg, 0.11 mmol) were combined in CH<sub>2</sub>Cl<sub>2</sub> (13 mL) at 0 °C. After warming to room temperature and stirring for 12 h, the reaction mixture was poured into H<sub>2</sub>O (20 mL) and extracted with CH<sub>2</sub>Cl<sub>2</sub> (3 × 20 mL). The combined organic layers were dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated in vacuo. Flash chromatography (EtOAc:hexanes 1:8) yielded 624 mg (83%) of the requisite trichlorophenyl ester as a colorless oil: <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  7.52 (s, 1H), 7.42 (d, 2H, J = 9 Hz), 7.24 (m, 8H), 6.81 (d, 4H, J = 9 Hz), 5.72 (dt, 1H, J = 6, 15 Hz), 5 59 (dt 1H) I = 6 15 Hz)  $\delta$  50 (d 2H) I = 6 Hz) 2 77 (c

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173.3, 170.4, 158.3, 145.8, 145.1, 136.4, 134.2, 131.4, 131.0, 130.5, 129.9, 128.1, 127.7, 126.6, 126.1, 125.5, 125.3, 113.0, 85.8, 64.8, 62.3, 55.2, 33.0, 31.5, 31.3, 25.4, 23.8; IR (film) 2934, 2836, 1774, 1732, 1608, 1582, 1510, 1462, 1350, 1302, 1250, 1175, 1105, 1081, 1035 cm<sup>-1</sup>; HRMS FAB (M<sup>+</sup>) calcd 710.1605, found 710.1595.

A mixture of the trichlorophenyl ester (50 mg, 70  $\mu$ mol), LCAA-CPG (100 mg,  $\approx 5 \,\mu$ mol amine), and HOBt-hydrate (9.5 mg, 70  $\mu$ mol) was shaken overnight in the dark at 25 °C using a vortexer. The resin was filtered, washed well with dry EtOAc, and dried under vacuum. Unreacted amine was capped by treatment with acetic anhydride (250  $\mu$ L), pyridine (2 mL), and DMAP (25 mg) for 1 h. The resin was filtered, washed, and dried as described above. Free amine was measured on 1 mg of resin (1) via quantitative ninhydrin analysis.<sup>21</sup> Resin loading was measured by treatment with *p*-toluenesulfonic acid in CH<sub>3</sub>CN and quantitation of the dimethoxytrityl cation by absorption spectroscopy ( $\lambda_{max} = 498$  nm,  $\epsilon = 7 \times 10^4 \, \text{M}^{-1} \, \text{cm}^{-1}$ ).

Preparation of 12. Phosgene (1.9 M in toluene, 3.1 mL) was added via syringe to 8 (250 mg, 1.0 mmol) in THF (2 mL). After the reaction mixture was stirred for 3 h, N<sub>2</sub> was bubbled through the solution for 1 h to remove excess phosgene. After removal of the solvent in vacuo, an aliquot of the crude product (11) was analyzed by IR and <sup>1</sup>H NMR (CDCl<sub>3</sub>); IR showed one carbonyl stretch at 1778 cm<sup>-1</sup>. <sup>1</sup>H NMR showed a shift of the allylic alcohol methylene protons from 4.07 to 4.69 ppm. The above analytical methods indicated that the reaction had gone to completion. The sodium alkoxide salt of 5'-O-(4,4'-dimethoxytrityl)thymidine [prepared by addition of sodium hydride (150 mg, 3.75 mmol) to 5'-O-(4,4'-dimethoxytrityl)thymidine dissolved in THF (6 mL) (820 mg, 1.5 mmol)] in THF (6 mL) was added, and the mixture was stirred under  $N_2$  for 2 h at 25 °C. The reaction was diluted with EtOAc (40 mL) and poured into H<sub>2</sub>O (100 mL). The aqueous layer was extracted with EtOAc  $(3 \times 40 \text{ mL})$ . The combined organic layers were washed with brine (2  $\times$  100 mL) and dried over Na<sub>2</sub>SO<sub>4</sub>. Flash chromatography (EtOAc:hexanes 1:2) yielded 12 as a white foam (391 mg, 48%): <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 8.01 (s, 1H), 7.58 (s, 1H), 7.37-7.21 (m, 9H), 6.82 (d, 4H, J = 9 Hz), 6.44-6.40 (m, 1H), 5.81 (dt, 1H, J = 6.6, 15 Hz), 5.55 (dt, 1H, J = 6.3, 15 Hz), 5.32 (d, 1H, J = 6 Hz), 4.55 (d, 2H, J = 6.6 Hz), 4.20 (s, 1H), 4.75 (s, 6H), 3.58 (t, 2H, J = 6 Hz), 3.55–3.40 (m, 2H), 2.57–2.37 (m, 2H), 2.10-2.03 (m, 2H), 1.58-1.38 (m, 4H), 0.86 (s, 9H), 0.01 (s, 6H); IR (film) 2930, 1744, 1696, 1607, 1508, 1458, 1253, 1176, 1103, 972 cm  $^{-1}$ . Anal. Calcd for  $C_{45}H_{58}N_2O_{10}Si:\ C,$ 66.31; H, 7.17; N, 3.49. Found: C, 66.55; H, 6.97; N, 3.42.

Preparation of 13. An equimolar solution of glacial acetic acid and TBAF in THF (0.5 M, 1.5 mL) was added to a solution of 12 (150 mg, 0.18 mmol) in THF (5 mL). After 24 h an additional 0.3 mL of the buffered TBAF solution was added. After 12 additional hours, the reaction was diluted with EtOAc (50 mL), washed with brine (100 mL), and dried over Na<sub>2</sub>SO<sub>4</sub>. Flash chromatography (EtOAc:hexanes 1:1) yielded 13 as a white foam (135 mg, 92%): <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  8.05 (s, 1H), 7.56 (s, 1H),  $7.35-\overline{7.19}$  (m, 9H), 6.80 (d, 4H, J = 9 Hz), 6.41-6.36 (m, 1H), 5.79 (dt, 1H, J = 6, 14.5 Hz), 5.54 (dt, 1H, J =7, 14 Hz), 4.53 (d, 2H, J = 7.5 Hz), 4.18 (s, 1H), 3.74 (s, 6H), 3.64-3.56 (m, 2H), 3.50-3.35 (m, 2H), 2.55-2.34 (m, 2H), 2.10-2.02 (m, 2H), 1.50-1.38 (m, 4H), 1.33 (s, 3H); IR (film) 3464, 3060, 2932, 1743, 1692, 1607, 1582, 1509, 1252, 1202, 1177, 1153, 1066, 973  $cm^{-1}\!.$  Anal. Calcd for  $C_{39}H_{44}N_2O_{10}\!\!:$  C, 66.84; H, 6.33; N, 4.00. Found: C, 66.72; H, 6.32; N, 3.81.

**Preparation of 14.** PDC (210 mg, 0.56 mmol) was added to a solution of **13** (100 mg, 0.14 mmol) in DMF (1.3 mL). The reaction was allowed to stir for 15 h at 25 °C, after which the solution was poured into H<sub>2</sub>O (50 mL) and extracted with Et<sub>2</sub>O ( $3 \times 30$  mL). The combined organic layers were washed with saturated NaHCO<sub>3</sub> (50 mL) and then concentrated in vacuo. The residue was purified by flash chromatography (EtOAc: hexanes 3:2) to give **14** (58 mg, 57%) as a foam: <sup>1</sup>H NMR

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