



## DOW™ HDPE DGDA-5004 NT 7 High Density Polyethylene Resin

**Overview** DOW DGDA-5004 NT 7 High Density Polyethylene (HDPE) resin is a multi-purpose polymer designed for sheet extrusion and thermoforming applications, including single-serve disposables and other thin walled containers.

**Main Characteristics:**

- Maximum rigidity
- High Impact Strength
- Good Top Load Strength
- Optimized Shear Rheology for Good Processability
- Complies with U.S. FDA 21 CFR 177.1520 (c) 2.2
- Consult the regulations for complete details.

**Additive** • Antiblock: No • Slip: No • Processing Aid: No

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.961 g/cm <sup>3</sup>	0.961 g/cm <sup>3</sup>	ASTM D792
Base Density <sup>1</sup>	0.961 g/cm <sup>3</sup>	0.961 g/cm <sup>3</sup>	Dow Method
Melt Index			ASTM D1238
190°C/2.16 kg	0.80 g/10 min	0.80 g/10 min	
190°C/21.6 kg	57 g/10 min	57 g/10 min	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength			ASTM D638
Yield	4600 psi	31.7 MPa	
Break	3500 psi	24.1 MPa	
Tensile Elongation			ASTM D638
Yield	7.0 %	7.0 %	
Break	1000 %	1000 %	
Flexural Modulus - 2% Secant	188000 psi	1300 MPa	ASTM D790B
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Impact Strength <sup>2</sup>	40.0 ft·lb/in <sup>2</sup>	84.1 kJ/m <sup>2</sup>	ASTM D1822
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	66	66	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	169 °F	76.1 °C	
Brittleness Temperature	< -105 °F	< -76.1 °C	ASTM D746
Vicat Softening Temperature	268 °F	131 °C	ASTM D1525
Melting Temperature (DSC)	271 °F	133 °C	Dow Method
Peak Crystallization Temperature (DSC)	248 °F	120 °C	Dow Method

**Additional Information**

Plaque molded and tested in accordance with ASTM D4976.

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

<sup>1</sup> Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm<sup>3</sup>. Base density is the estimated density of the polymer if it did not contain any antiblock.

<sup>2</sup> Type S

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Published: 2003-10-10

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