

(12) United States Patent MacNeil

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(54) VEHICLE FLOOR TRAY

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See application file for complete search history.

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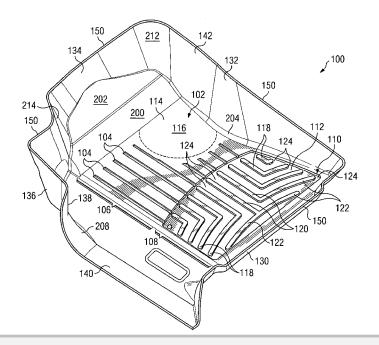
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(57)ABSTRACT

A vehicle floor tray is molded from a multiple extrusion polymer sheet such that it has high shear and tensile strength, an acceptable degree of stiffness and a high coefficient of friction on its upper surface. The floor tray design is digitally fitted to a foot well of a particular vehicle such that large areas of at least two upstanding walls of the tray depart from respective surfaces of the foot well by no more than an eighth of an inch.

42 Claims, 12 Drawing Sheets





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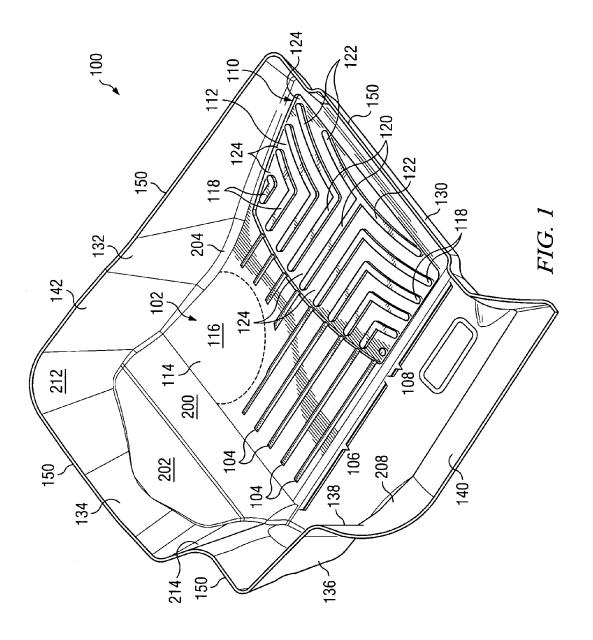
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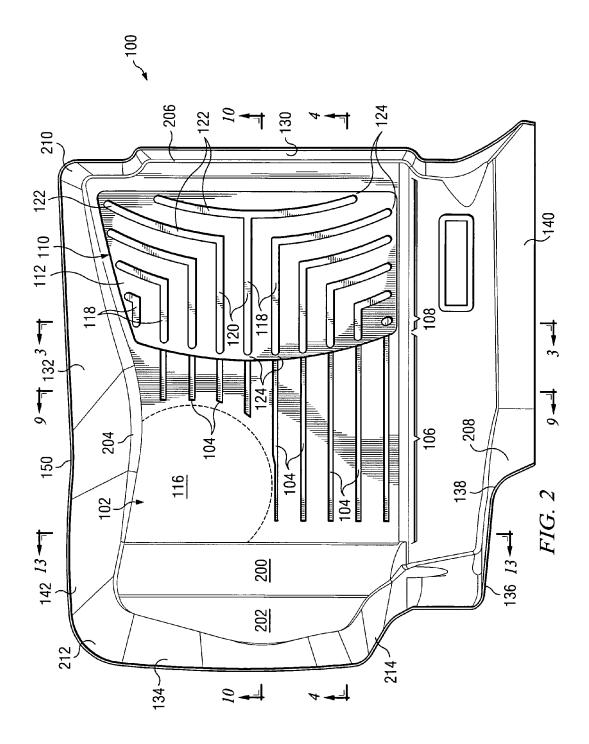
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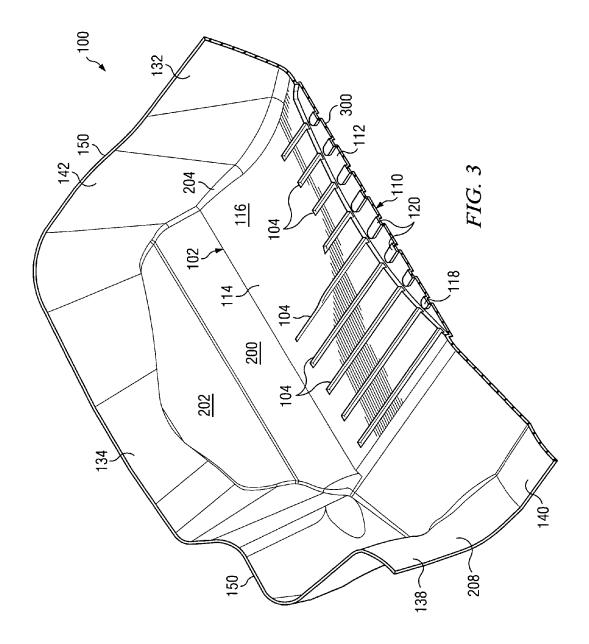














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