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## (12) United States Patent

#### MacNeil

#### (54) CLOSE-CONFORMING VEHICLE FLOOR TRAY WITH RESERVOIR

- (76) Inventor: **David F. MacNeil**, 205 E. Sixth St., Hinsdale, IL (US) 60521
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- (51) Int. Cl.

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- (52) **U.S. Cl.** ...... **29/897.2**; 29/527.1; 29/407.05; 33/503; 296/97.23; 73/1.79

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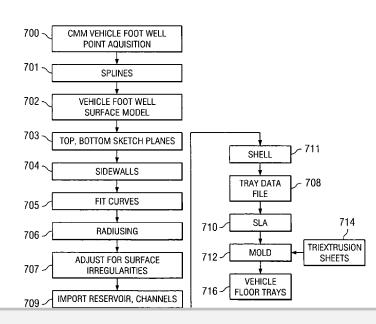
Primary Examiner—David P. Bryant Assistant Examiner—Alexander P Taousakis

(74) *Attorney, Agent, or Firm*—Momkus McCluskey, LLC; Jefferson Perkins

#### (57) **ABSTRACT**

A vehicle floor tray is molded from a multiple extrusion thermoplastic polymer sheet such that it has high shear and tensile strength, an acceptable degree of stiffness and a high coefficient of friction on its upper surface. The floor tray design is digitally fitted to a foot well of a particular model of vehicle such that a lower surface of the tray is no more than one-half of an inch from a digitally acquired model of the foot well surface.

#### 5 Claims, 24 Drawing Sheets



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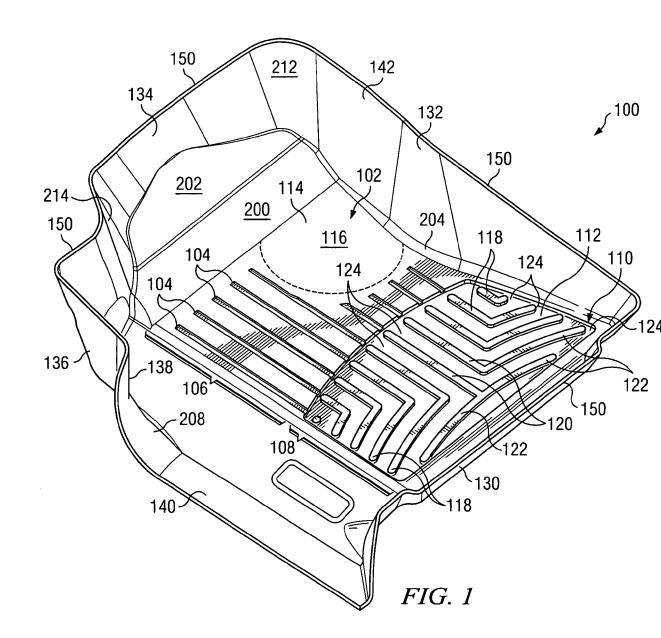
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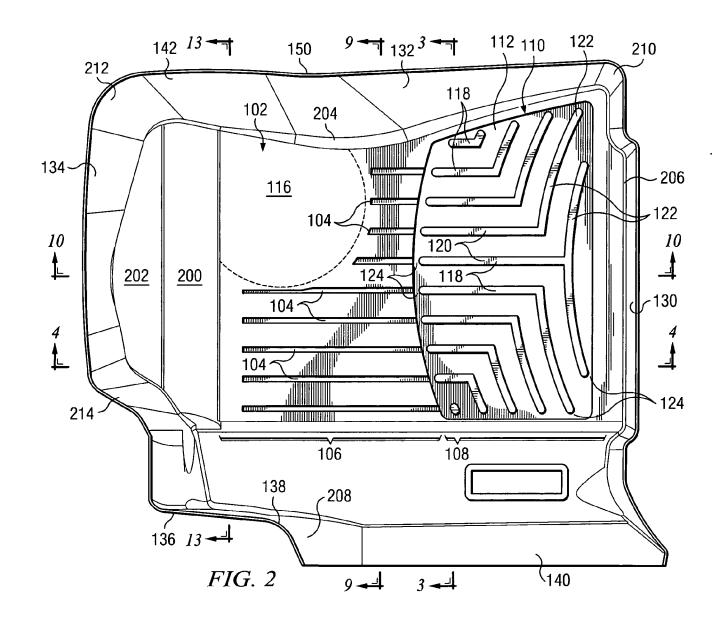
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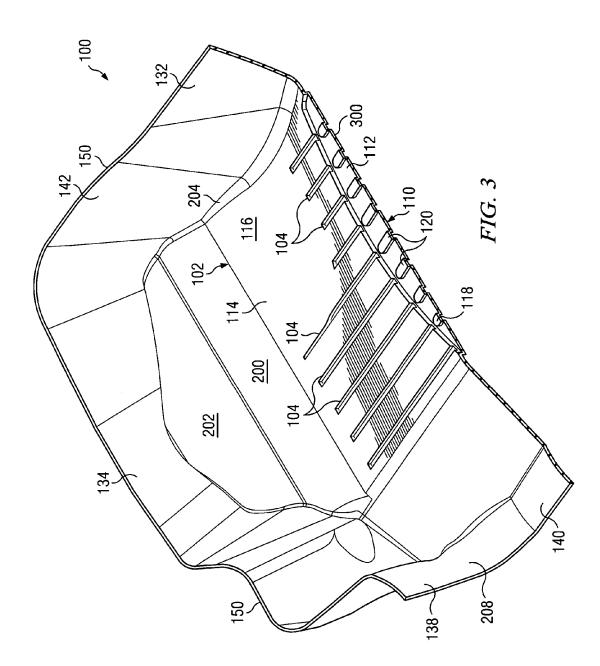
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