**完** COMMENT 1



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Touchscreens (sometimes spelled as touch screen) are everywhere: they are embedded in phones, office equipment, speakers, digital photo frames, TV control buttons, remote controls, GPS systems, automotive keyless entry, and medical monitoring equipment. As a component, they have reached into every industry, every product type, every size, and every application at every price point. In fact, if a product has an LCD or buttons, a designer somewhere is probably evaluating how that product, too, can implement touchscreen technology. As with any technology, there are many different ways to implementation approaches, many promises of performance, and many different technical considerations when designing a touchscreen.

### Anatomy of a touchscreen

Knowing what you need is an important first step in designing a touchscreen product. Vendors in the touchscreen supply chain frequently offer different pieces of the puzzle, often times combining several to create a value chain for the end customer. Figure 1 shows a blowup of the touchscreen ecosystem. This ecosystem is the same whether it is in the latest Notebook PC or the latest touch-enabled mobile phone.



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3. Touch sensor: A touchscreen "sensor" is a clear glass panel with a touch-responsive surface. This sensor is placed over an LCD so that the touch area of the panel covers the viewable area of the video screen. There are many different touch-sensor technologies on the market today, each using a different method to detect touch input. Fundamentally, these technologies all use an electrical current running through the panel that, when touched, causes a voltage or signal change. This voltage change is sensed by the touch controller to determine the location of the touch on the screen.

4. Liquid crystal display: Most touchscreen systems work over traditional LCDs. LCDs for a touch-enabled product should be chosen for the same reasons they would in a traditional system: resolution, clarity, refresh speed, and cost. One major consideration for a touchscreen, however, is the level of electrical emission. Because the technology in the touch sensor is based on small electrical changes when the panel is touched, an LCD that emits a lot of electrical noise can be difficult to design around. Touch sensor vendors should be consulted before choosing an LCD for a touchscreen system.

5. System software: Touchscreen driver software can be either shipped from the factory (within the embedded OS of a cell phone) or offered as add-on software (like adding a touchscreen to a traditional PC). This software allows the touchscreen and system controller to work together and tells the product's operating system how to interpret the touch-event information that is sent from the controller. In a PC-style application, most touchscreen drivers work like a PC mouse. This makes touching the screen similar to clicking the mouse at the same location on the screen. In embedded systems, the embedded controller driver must compare the information presented on the screen to the location of the received touch.

### The "big three" of touchscreen technology

- Resistive touchscreens are the most common touchscreen technology.
   They are used in high-traffic applications and are immune to water or other debris on the screen. Resistive touchscreens are usually the lowest-cost touchscreen implementation. Because they react to pressure, they can be activated by a finger, gloved hand, stylus, or other object, such as a credit card.
- Surface-capacitive touchscreens provide a much clearer display than the
  plastic cover typically used in a resistive touchscreen. In a surfacecapacitive display, sensors in the four corners of the display detect
  capacitance changes due to touch. These touchscreens can only be
  activated by a finger or other conductive object.
- Projected-capacitive touchscreens are the latest entry to the market. This
  technology also offers superior optical clarity, but it has significant
  advantages over surface-capacitive screens. Projected capacitive sensors
  require no positional calibration and provide much higher positional
  accuracy. Projected-capacitive touchscreens are also very exciting
  because they can detect multiple touches simultaneously.

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electrical component, both use ITO (Indium-Tin-Oxide, a clear conductor), and both will be around for a long time to come.

A resistive touchscreen (**Figure 2**, left side) consists of a flexible top layer, then a layer of ITO (Indium-Tin-Oxide), an air gap and then another layer of ITO. The panel has 4 wires attached to the ITO layers: one on the left and right sides of the 'X' layer, and one on the top and bottom sides of the 'Y layer.



Figure 2. Stackup layers for "resistive" (left) and "capacitive" (right) screens

(Click on image to enlarge)

A touch is detected when the flexible top layer is pressed down to contact the lower layer. The location of a touch is measured in two steps: First, the 'X right' is driven to a known voltage, and the 'X left' is driven to ground and the voltage is read from a Y sensor. This provides the X coordinate. This process is repeated for the other axis to determine the exact finger position.

Resistive touchscreens also come in 5-wire, and 8-wire versions. The 5-wire version replaces the top ITO layer with a low-resistance "conductive layer" that provides better durability. The 8-wire panel was developed to enable higher resolution by enabling better calibration of the panel's characteristics.

There are several drawbacks to resistive technology. The flexible top layer has only 75%-80% clarity and the resistive touchscreen measurement process has several error sources. If the ITO layers are not uniform, the resistance will not vary linearly across the sensor. Measuring voltage to 10- or 12-bit precision is required, which is difficult in many environments. Many of the existing resistive touchscreens also require periodic calibration to realign the touch points with the underlying LCD image.



Figure 3. Signal intensity at rows and columns denote location of touch

(Click on image to enlarge)

As a finger or other conductive object approaches the screen, it creates a capacitor between the sensors and the finger. This capacitor is small relative to the others in the system (about 0.5 pF out of 20 pF), but it is readily measured. One common measuring technique known as Capacitive Sensing using a Sigma-Delta Modulator (CSD) involves rapidly charging the capacitor and measuring the discharge time through a bleed resistor.

A projected capacitive sensor array is designed so that a finger will interact with more than one X sensor and more than one Y sensor at a time (See Figure 3). This enables software to accurately determine finger position to a very fine degree through interpolation. For example, if sensors 1, 2 and 3 see signals of 3, 10, and 7, the center of the finger is at:

$$[(1 \times 3) + (2 \times 10) + (7 \times 3)]/(3 + 10 + 7) = 2.2$$

Since projected-capacitive panels have multiple sensors, they can detect multiple fingers simultaneously, which is impossible with other technologies. In fact, projective capacitance has been shown to detect up to ten fingers at the same time. This enables exciting new applications based on multiple finger presses, including multiplayer gaming on handheld electronics or playing an touchscreen piano.

Without question, touchscreens are great looking. They have begun to define a new user interface and industrial design standard that is being adopted the world over. In everything from heart-rate monitors to the latest all-in-one printers, touchscreens are quickly becoming the standard of technology design.

Beyond just looks, however, touchscreens provide an unparalleled level of security from tampering, resistance from weather, durability from wear, and even enable entirely new markets with unique features such as multi-touch touchscreens. With touchscreens making their way into so many types of products, it's imperative that design engineers understand the technology ecosystem and technology availability.

### About the authors

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- 3. <u>Capacitive sensors can replace mechanical switches for touch control.</u> Wayne Palmer, Analog Devices Inc.
- 4. <u>Building a reliable capacitive-sensor interface</u>, Wayne Palmer, Analog Devices, Inc
- 5. The art of capacitive touch sensing, Mark Lee, Cypress Semiconductor Corp.
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- Yi Hang Wang, Cypress Semiconductor Corp.
- 7. <u>Basics and implementation of capacitive proximity sensing (Part 2 of 2)</u>, Ganesh Raaja, Cypress Semiconductor Corp.

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April 17, 2014

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