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## Final Report Hybrid Heat Engine / Electric Systems Study Volume I: Sections 1 through 13

71 JUN \$1

Prepared for DIVISION OF ADVANCED AUTOMOTIVE POWER SYSTEMS DEVELOPMENT U. S. ENVIRONMENTAL PROTECTION AGENCY Ann Arbor, Michigan

Contract No. F04701-70-C-0059

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Office of Corporate Planning THE AEROSPACE CORPORATION El Segundo, California

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#### FOREWORD

Basic to analyzing the performance of the hybrid vehicle was the importance of understanding the characteristics of each major component since each would be operating in a nonstandard mode required by the hybrid arrangement. In addition, the potential for improvement had to be understood to predict the performance of advanced designs. This report, therefore, contains two types of information: (a) hybrid system analysis and results; and (b) major component state-of-the-art discussions, characteristics used in this study, and advanced technology assessments. Heat engine operating characteristics, mechanical parameters, and exhaust emissions are covered extensively because of both their primary importance and the difficulty involved in collecting a reliable comprehensive set of data; this should relieve future investigators making studies of nonconventional propulsion systems of the necessity of repeating the burdensome task of assembling a data bank.

It should be recognized that calculated results are based on data compiled in this study. The magnitude and trends were established on the basis of a comprehensive survey and evaluation of the best data from both the open literature and current available unpublished data sources. These data are considered suitable for use in the feasibility study conducted under this contract. However, for further detailed design a substantial refinement of the data base would be necessary.

he report is organized to give a logical build-up of information starting with study specification, analytical techniques, and component characteristics and concluding with system performance results and recommendations for development. However, selective reading of major systems performance results is possible and to assist those so interested, the following brief guide is presented:

Section 1	Summary of study results and recom- mentations
Sections 2, 3, 10, and 11	Presentation of study objectives, design specifications, and results
Sections 3 and 4	Description of computational techniques and performance requirements
Sections 6 through 9	Review of contemporary and projected technology of major components
Section 12	Cost estimates for high-volume pro- duction of hybrid cars
Section 13	Presentation of a technological plan for component and system development

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This report is published in two volumes for convenience; however, separation of the material is made with due regard to organization. Volume I consists of Sections 1 through 13 and presents the essential study information, while Volume II consists of Appendices A through F and presents supplementary data.

The period of performance for this study was June 1970 through June 1971.

#### **ACKNOW LEDGMEN TS**

The extensive diversity in technological capabilities necessary for a thorough evaluation of the hybrid electric vehicle has required the reliance for support and expertise on select members of The Aerospace Corporation technical staff as well as members of the national technical community. Recognition of this effort is expressed herewith:

#### The Aerospace Corporation

Mr. Dan Bernstein Mr. Lester Forrest Mr. Gerald Harju	Electrical System-Control System Heat Engines (Internal Combustion) Programming for Computations
Mr. Merrill Hinton	Vehicle Specifications/Conceptual Design and Sizing Studies
Dr. Toru Iura	Heat Engines (Internal Combustion) Heat Engine Exhaust Emissions Vehicle Exhaust Emissions Test Program
Mr. Dennis Kelly	Electrical System - Motor and Generator
Mr. Jack Kettler	Electrical System - Batteries Heat Engines (External Combustion)
Mr. Harry Killian	Computational Techniques Electrical System - Batteries
Mr. Robert La France	Electrical System - Motor, Generator, Control Systems
Mrs. Roberta Nichols	Vehicle Exhaust Emission Test Program
Mr. Wolfgang Roessler	Heat Engine Exhaust Emissions Vehicle Exhaust Emission Test Program
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