

**Ken Phares**  
 Vice President Pharmaceutical Development at United Therapeutics Corporation  
 Hillsborough, North Carolina · 500+ connections


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Activity

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<https://lnkd.in/gMK9aEQ>  
 Liked by Ken Phares

 I would like to take a moment of reflection to thank my customers and vendors. There is a saying somewhere about you are measured by how you perform...  
 Liked by Ken Phares

Experience


 **Vice President Pharmaceutical Development**  
 United Therapeutics Corporation  
 Jun 2001 - Present · 19 years 11 months  
 55 T.W. Alexander Drive, RTP, NC 27709

Responsibilities included: preformulation, formulation development, analytical and bioanalytical method development and writing and editing CMC sections of regulatory submissions such as INDs, CTDs, supplements, amendments, and annual reports. Managed: clinical supplies, process scale up, and packaging.


Specific activities include:

- Coordinated pharmaceutical development activities from API characterization to drug product development and process scale up.
- Analytical activities included characterization of API and drug product along with in- vitro testing of the drug product.
- Bioanalytical activities included managing the analysis of samples from toxicology and clinical supplies.
- Manage timelines and workflow for these activities across various projects.


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 **Adjunct Associate Professor; Eshelman School of Pharmacy**  
 University of North Carolina at Chapel Hill  
 Jan 2019 - Present · 2 years 4 months  
 Chapel Hill, NC

Lectures in advanced pharmaceuticals classes

 **Senior Scientist**  
 Triangle Pharmaceuticals  
 May 1999 - Jun 2001 · 2 years 2 months  
 Durham, NC


Preformulation and formulation of antiviral compounds. The preformulation work involved assessing solubility, stability, polymorphism, and excipient compatibility. The formulations developed were solid- and liquid-dosage forms.

 **Senior Scientist**  
 3M Pharmaceuticals  
 May 1996 - May 1999 · 3 years 1 month


Preformulation of compounds from the chemistry department at 3M pharmaceuticals and formulation of compounds selected for development. Preformulation work involved assessing solubility in various organic and aqueous solvents, stability in the solid state and solution, and polymorph screening. Formulation work involved incorporation of new chemical entities into solid and semi-solid dosage forms to support toxicology and clinical studies. Supervised one technician, three B.S. level and one Ph.D. scientist. Contributed to writing the CMC section of one NDA and one IND submission to the FDA.

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




Education

 **University of North Carolina at Chapel Hill**  
 Post-doc · Pharmaceutical Chemistry  
 1993 - 1995

Activities and Societies: Under the guidance of Dr. Cho and working under a grant funded by PhRMA studied folate conjugates to enhance absorption.





 **University of North Carolina at Chapel Hill**  
 PhD · Pharmaceutical Chemistry  
 1988 - 1993

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 Durham, NC
-  **Mark Battaglia**  
 Sr Director, Global Data Operations at United Therapeutics  
 Raleigh, NC
-  **Dean Bunce**  
 EVP Global Regulatory Affairs, United Therapeutics  
 Apex, NC
-  **Kevin Gray**  
 Vice President, Trade Relations and Patient Program Management at United Therapeutics  
 Raleigh, NC
-  **Maria Bailey**  
 German and Electives Teacher at K12 International Academy  
 Durham, NC
-  **Brian Greer, PMP**  
 Project Engineer at C&I Engineering in Louisville, Kentucky  
 Louisville Metropolitan Area
-  **Mitchell Ronaldson**  
 Field Supervisor/ Construction Management  
 British Columbia, Canada
-  **Jeff "Lars" Larson**  
 NMAS  
 Clearwater, MN
-  **Jessica Meyer**  
 Head of Procurement at United Therapeutics (Purchasing, Outsourcing & Contracts Divisions)  
 Raleigh-Durham-Chapel Hill Area

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 United States
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 Nutrition Manager at WVUH-Ruby Memorial Hospital  
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-  **Ken Phares**  
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 United States

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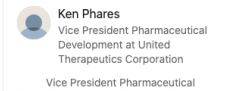
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**Ken Phares**  
 Vice President Pharmaceutical Development at United Therapeutics Corporation  
 Vice President Pharmaceutical Development at United Therapeutics Corporation


 Diploma  
1976 - 1980


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### Licenses & Certifications


 Registered Pharmacist  
-


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