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## (12) United States Patent

#### Jansen et al.

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#### (54) HEAT EXCHANGER CLEANING PROCESS

- (75) Inventors: Bruce Robert Jansen, Wichita, KS (US); Sean Edward Sears, Wichita, KS (US)
- (73) Assignee: **Refined Technologies, Inc.**, Wichita, KS (US)
- (\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 196 days.

This patent is subject to a terminal disclaimer.

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- (22) Filed: Nov. 26, 2002

#### (65) **Prior Publication Data**

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- (51) Int. Cl.<sup>7</sup> ..... B08B 9/00
- (52) U.S. Cl. ...... 134/19; 134/22.1; 134/22.11; 134/22.12; 134/22.14; 134/22.15; 134/22.18; 134/22.19; 134/26; 134/27; 134/30; 134/31; 134/34; 134/35; 134/36; 134/37

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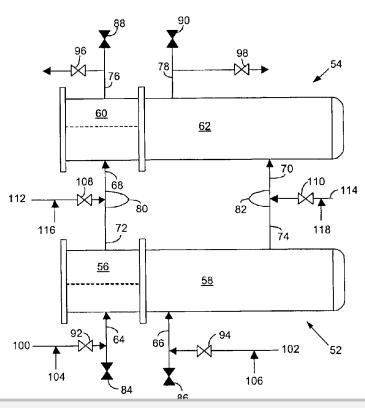
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Primary Examiner—Sharidan Carrillo (74) Attorney, Agent, or Firm—Shook, Hardy & Bacon L.L.P.

#### (57) **ABSTRACT**

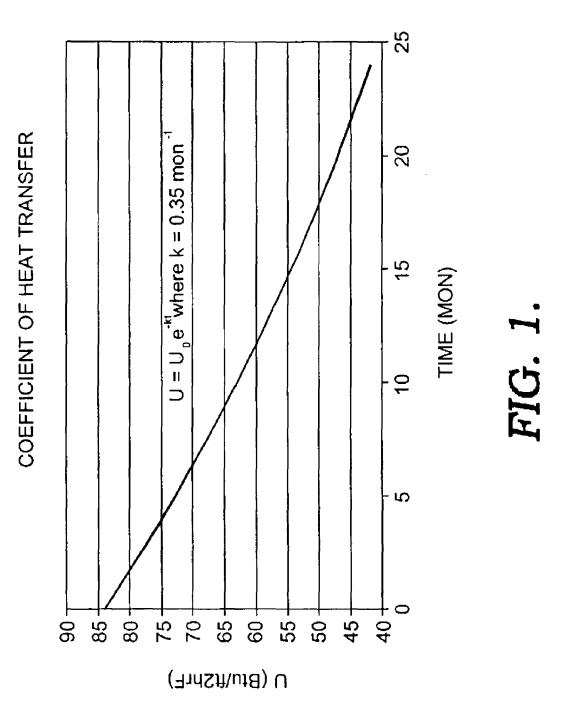
Disclosed is a novel process for cleaning and restoring the operating efficiency of organic liquid chemical exchangers in a safe and effective manner and in a very short period of time, without a need to disassemble the equipment and without the need to rinse contaminate from the equipment after cleaning. Used is a formulation of monocyclic saturated terpene mixed with a non-ionic surfactant package specifically suited to oil rinsing. The terpene-based chemical is injected into organically contaminated exchangers using a novel process involving high-pressure steam to form a very effective cleaning vapor.

#### 18 Claims, 7 Drawing Sheets



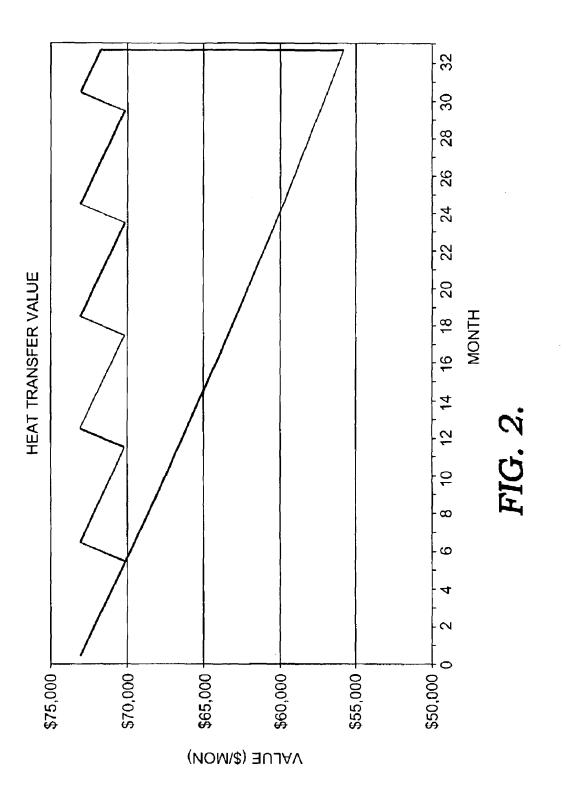
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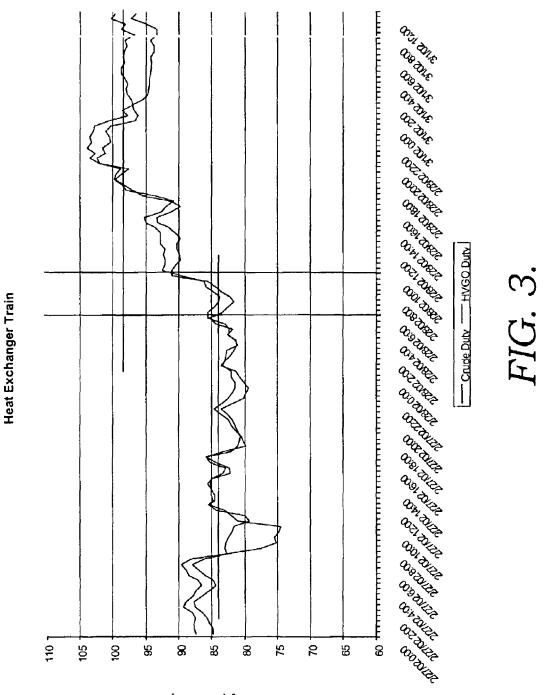
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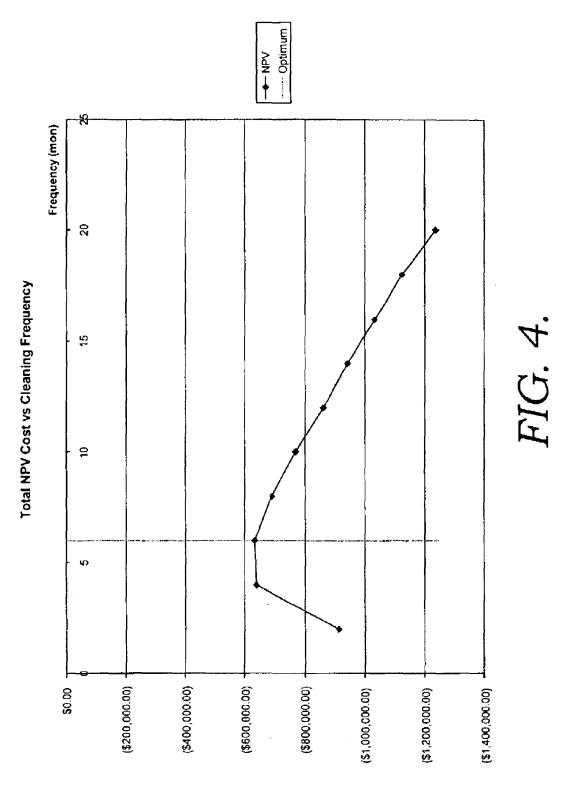
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