



NOTES:

- 1.MATERIAL: POLYLAC 765
- 2.UVI: NONE
- 3.COLOR SPEC: NATURAL
- 4.FINISH: MACHINE/POLISH
- 5.PAD PRINTING: N/A
- 6.ALL FILLIETS SHOWN SHARP TO BE R0.010"
- 7.PART TO BE FREE OF: OIL, DIRT, GREASE, SHRINK MARKS, AND MOLDING DEFECTS
- 8.SURFACE DEFORMATION: GOUGES, MARKS, DENTS ARE UNACCEPTABLE
- 9.LOCATION OF GATES, EJECTOR PINS LOCATIONS TO BE APPROVED BY
SELECT COMFORT R&D PRIOR TO TOOL BUILD
- 10.EJECTOR PINS MARKS; 0.020" DEPTH MAX
- 11.MAX PL FLASH ON FIT EDGE; 0.010"
- 12.MAX PL FLASH ON NON-FIT EDGE; 0.030
- 13.MAX GATE PROTUSION ALLOWED; 0.010"
- 14.MEASURING CONDITIONS: 72.0°
- 15.THIS DRAWING IS INTENDED AS A GENERAL INSPECTION DRAWING ONLY.
THE FINAL DESIGN IS BASED ON A 3D CAD DATABASE.

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