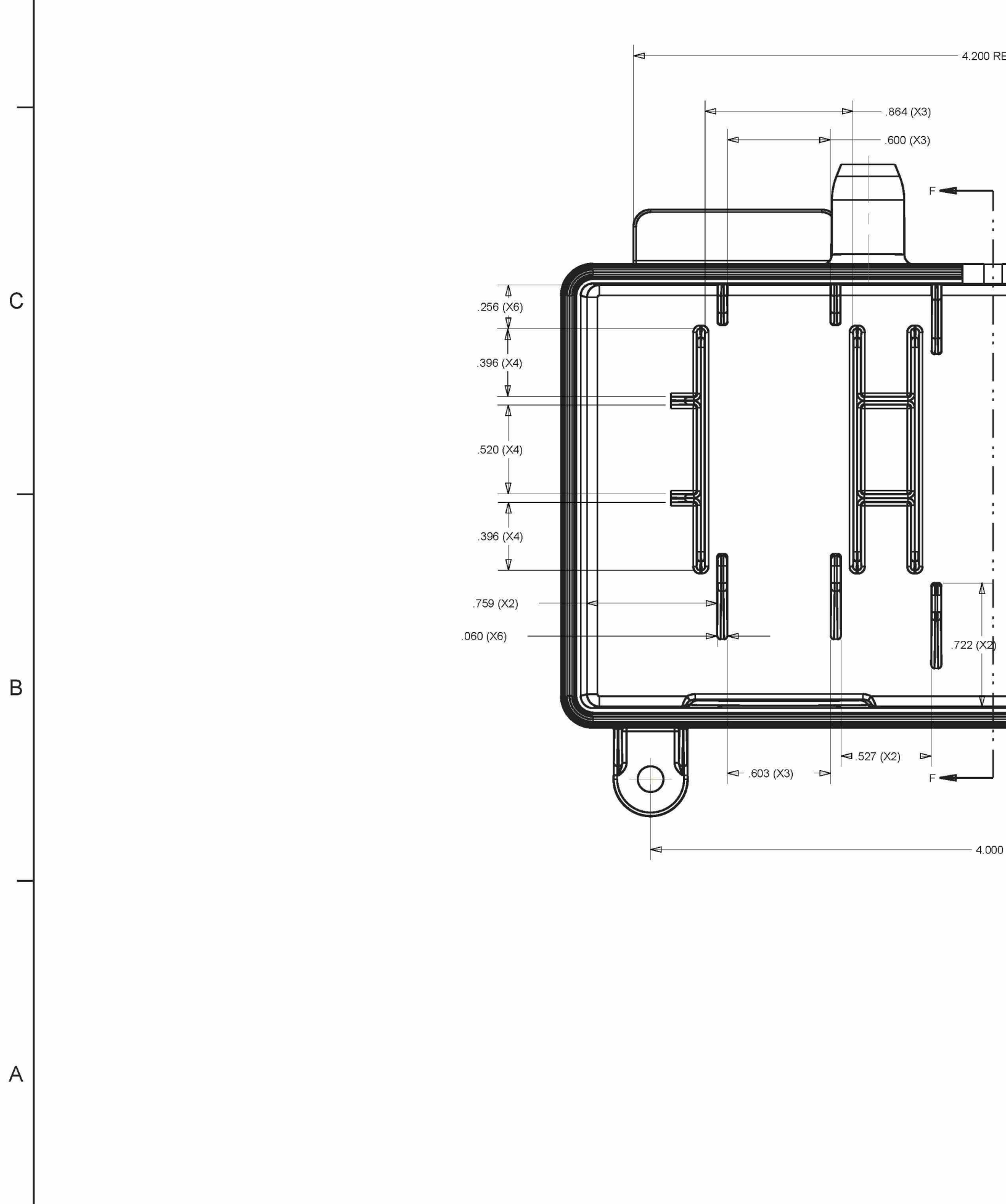


0.085 X 45° CHAM

.375

NOTES:

1. MATERIAL: POLYLAC PA-765
2. UVI: NONE
3. COLOR SPEC: NATURAL
4. FINISH: MACHINE/POLISH
5. PAD PRINTING: N/A
6. ALL FILLIETS SHOWN SHARP TO BE R0.010"
7. PART TO BE FREE OF: OIL, DIRT, GREASE, SHRINK MARKS, AND MOLDING DEFECTS
8. SURFACE DEFORMATION: GOUGES, MARKS, DENTS ARE UNACCEPTABLE
9. LOCATION OF GATES, EJECTOR PINS LOCATIONS TO BE APPROVED BY
SELECT COMFORT R&D PRIOR TO TOOL BUILD
10. EJECTOR PINS MARKS: 0.020" DEPTH MAX
11. MAX PL FLASH ON FIT EDGE; 0.010"
12. MAX PL FLASH ON NON-FIT EDGE; 0.030
13. MAX GATE PROTUSION ALLOWED; 0.010"
14. MEASURING CONDITIONS: 72.0°
15. THIS DRAWING IS INTENDED AS A GENERAL INSPECTION DRAWING ONLY.
THE FINAL DESIGN IS BASED ON A 3D CAD DATABASE.
16. ○ DENOTES INSPECTION DIMENSION

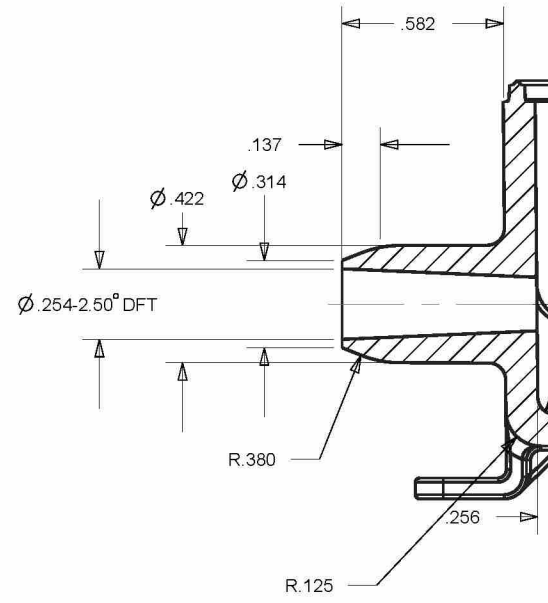


C

B

A

C



B

A