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(54) PROCESS FOR STABILIZING PROTEINS

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|---------------|------|--------------|
| Feb. 19, 1998 | (EP) | 98102846 |

(51) **Int. Cl.**⁷ **C12Q 1/34**; C12N 9/96; C12N 5/02; G01N 33/53; A61K 39/395

(52) U.S. Cl. 424/130.1; 435/188; 435/963; 435/390; 530/387.1; 530/350; 530/380;

424/177.1

(58) Field of Search 530/350, 380, 530/387.1, 390.5; 435/390.5, 188, 963,

18; 424/177.1, 130.1

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Primary Examiner—David Saunders Assistant Examiner—Amy DeCloux (74) Attorney, Agent, or Firm-George W. Johnston; William H. Epstein

(57)**ABSTRACT**

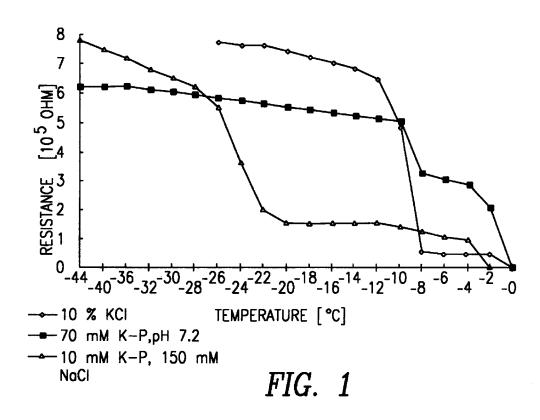
An aqueous protein solution buffered with a potassium phosphate buffer, in which the ratio of potassium ions to sodium ions in the solution is at least 10:1, is resistant to the formation of protein aggregates and particles under conditions of freezing, thawing, lyophilization, and reconstitution.

45 Claims, 4 Drawing Sheets



MAIA Exhibit 1046

^{*} cited by examiner



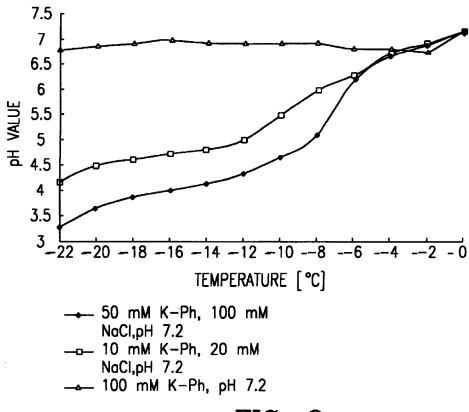
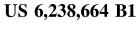
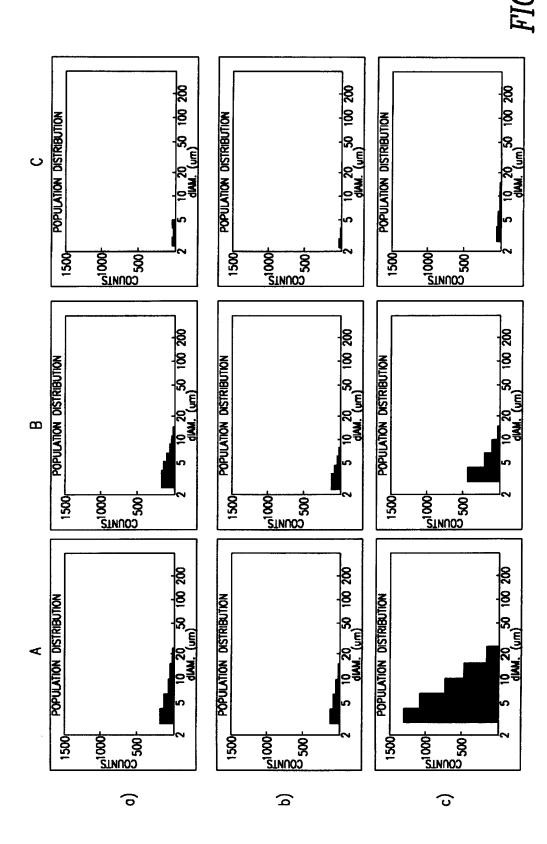


FIG. 2

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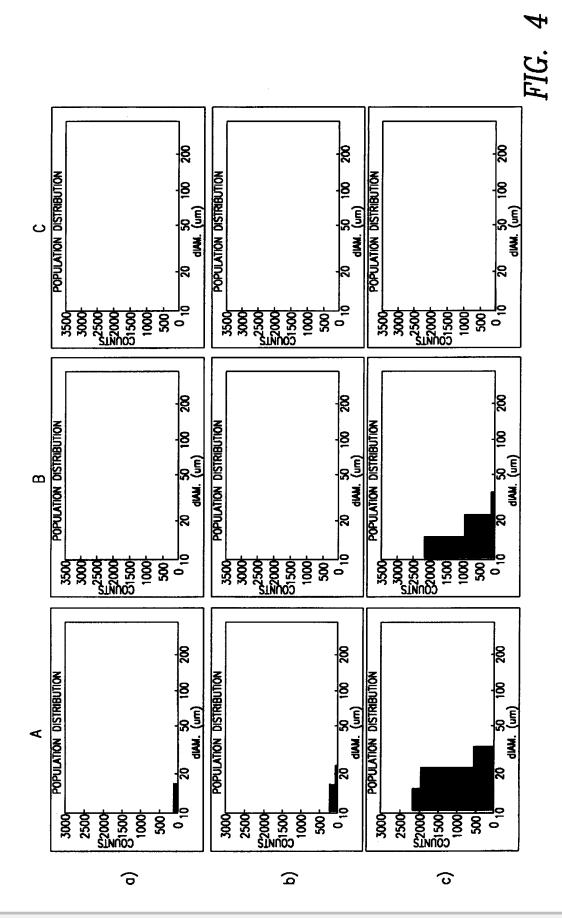




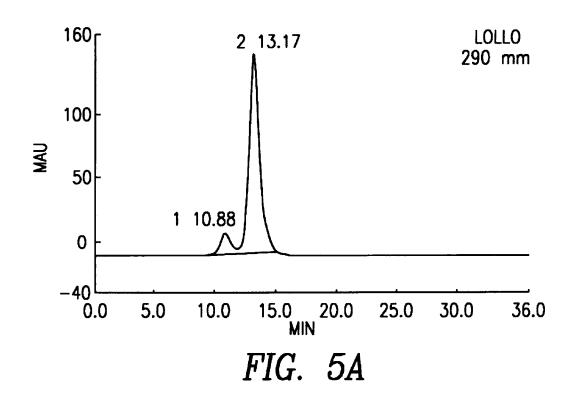


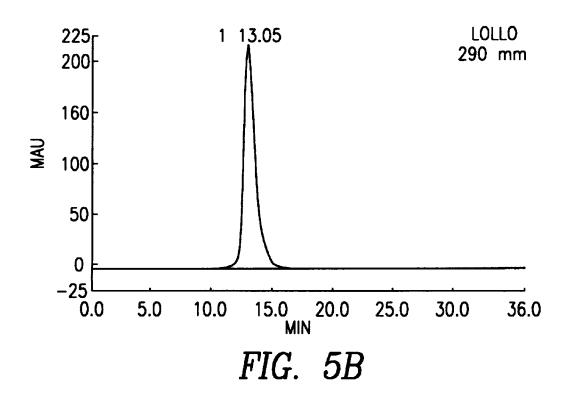


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