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(54) **L-METHIONINE AS A STABILIZER FOR
NESP/EPO IN HSA-FREE FORMULATIONS**

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(76) Inventors: **Tiansheng Li**, Thousand Oaks, CA
(US); **Byeong Chang**, Thousand Oaks,
CA (US); **Christopher Sloey**, Sherman
Oaks, CA (US)

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Correspondence Address:
U.S. Patent Operations/ CAC
Dept. 4300, M/S 27-4-A
AMGEN INC.
One Amgen Center Drive
Thousand Oaks, CA 91320-1799 (US)

(57) **ABSTRACT**

The present invention relates to single use and multi-dose pharmaceutical formulations comprising a biologically active agent and methionine, wherein said formulations demonstrate improved stability, and wherein said formulations do not contain human serum albumin.

(21) Appl. No.: **09/945,517**

MAIA Exhibit 1018
MAIA V. BRACCO
IPR PETITION

Figure 1

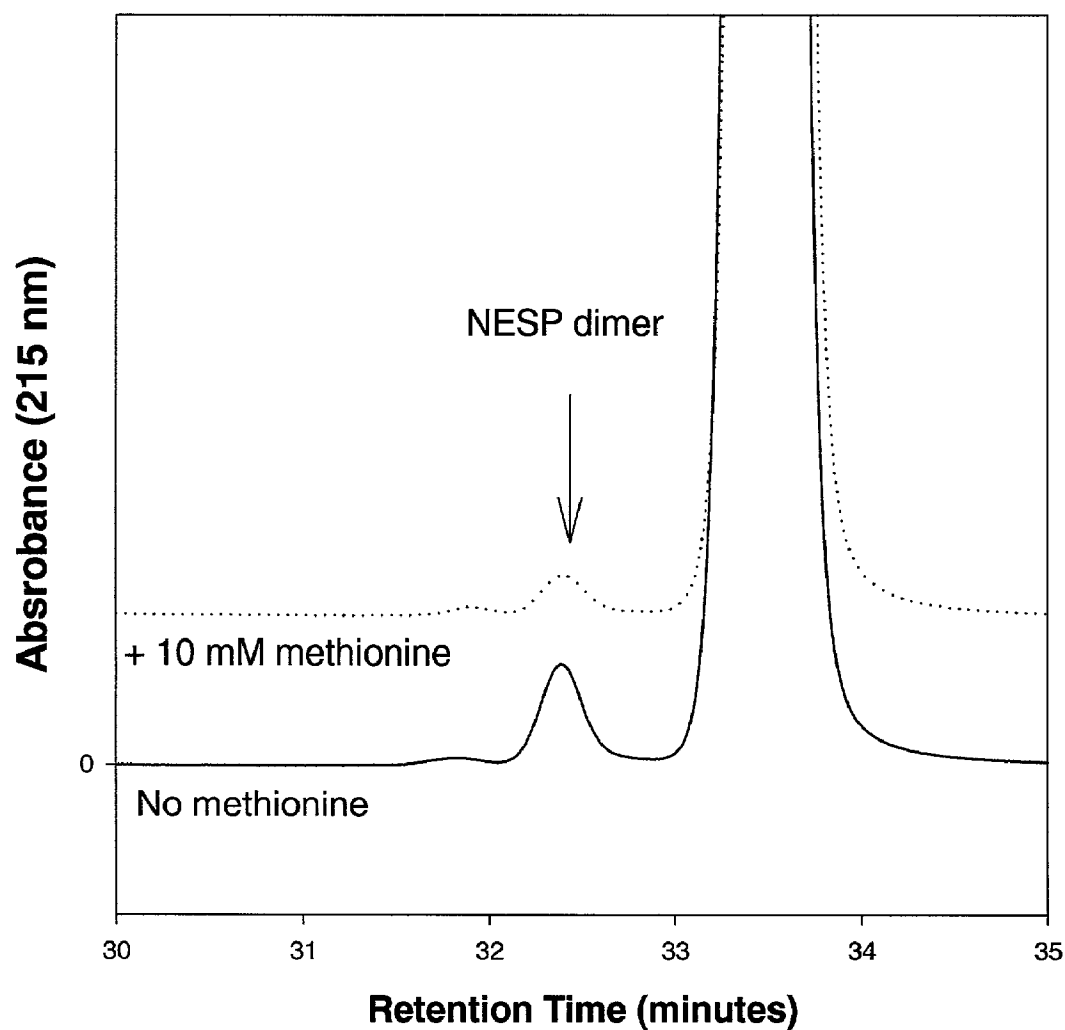


Figure 2

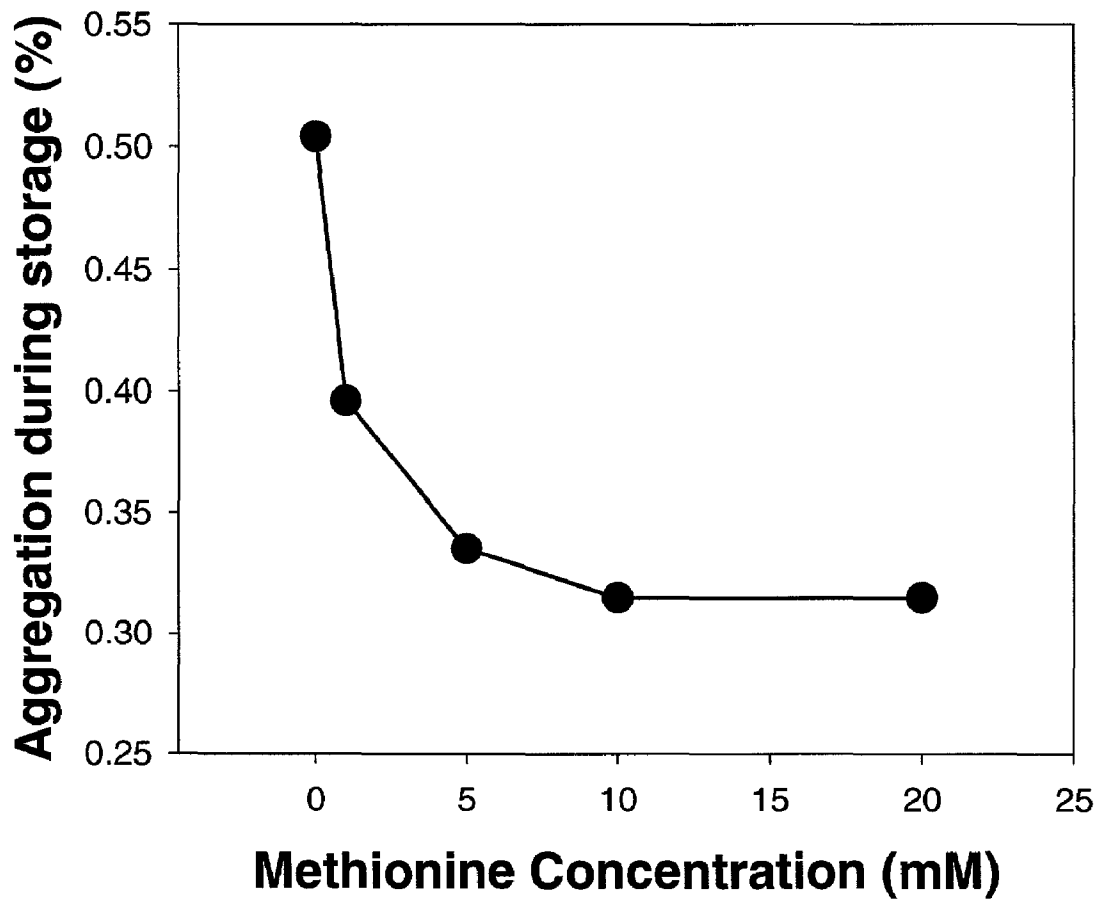


Figure 3

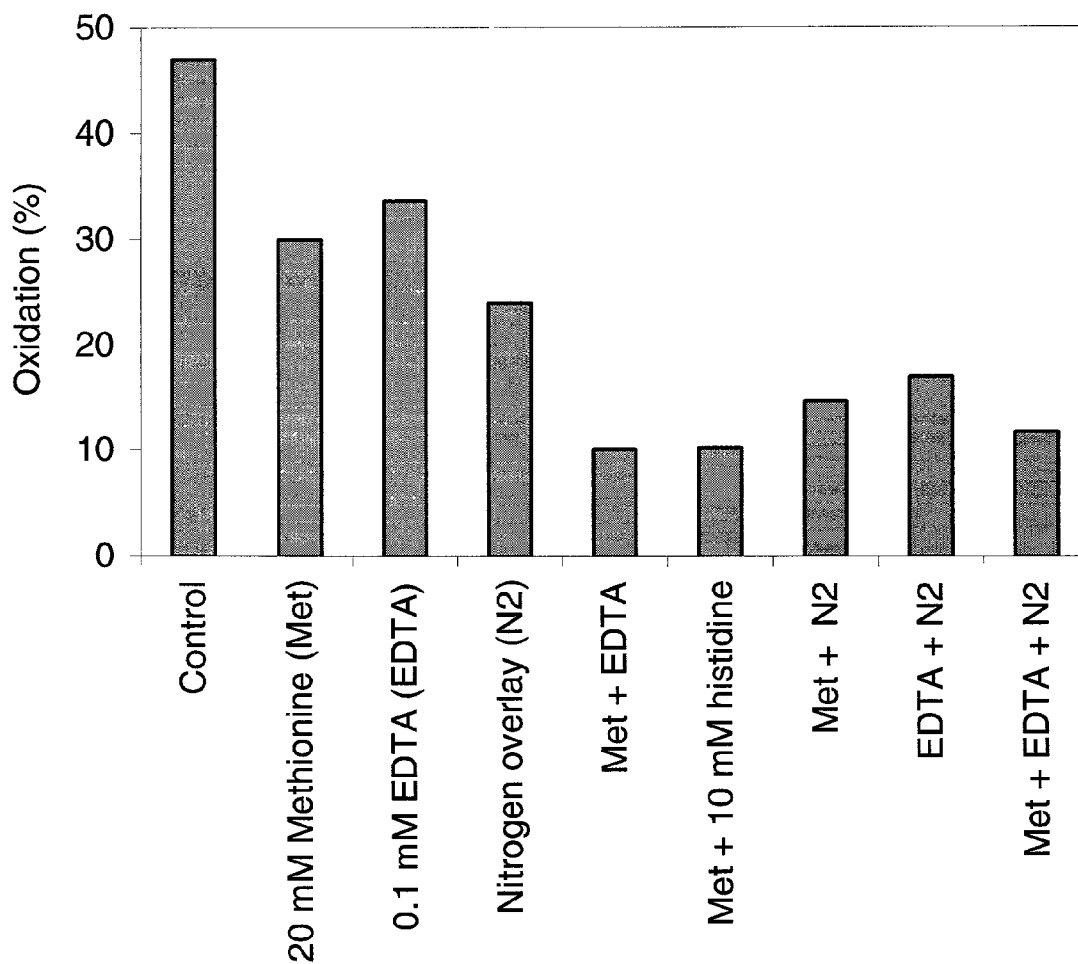
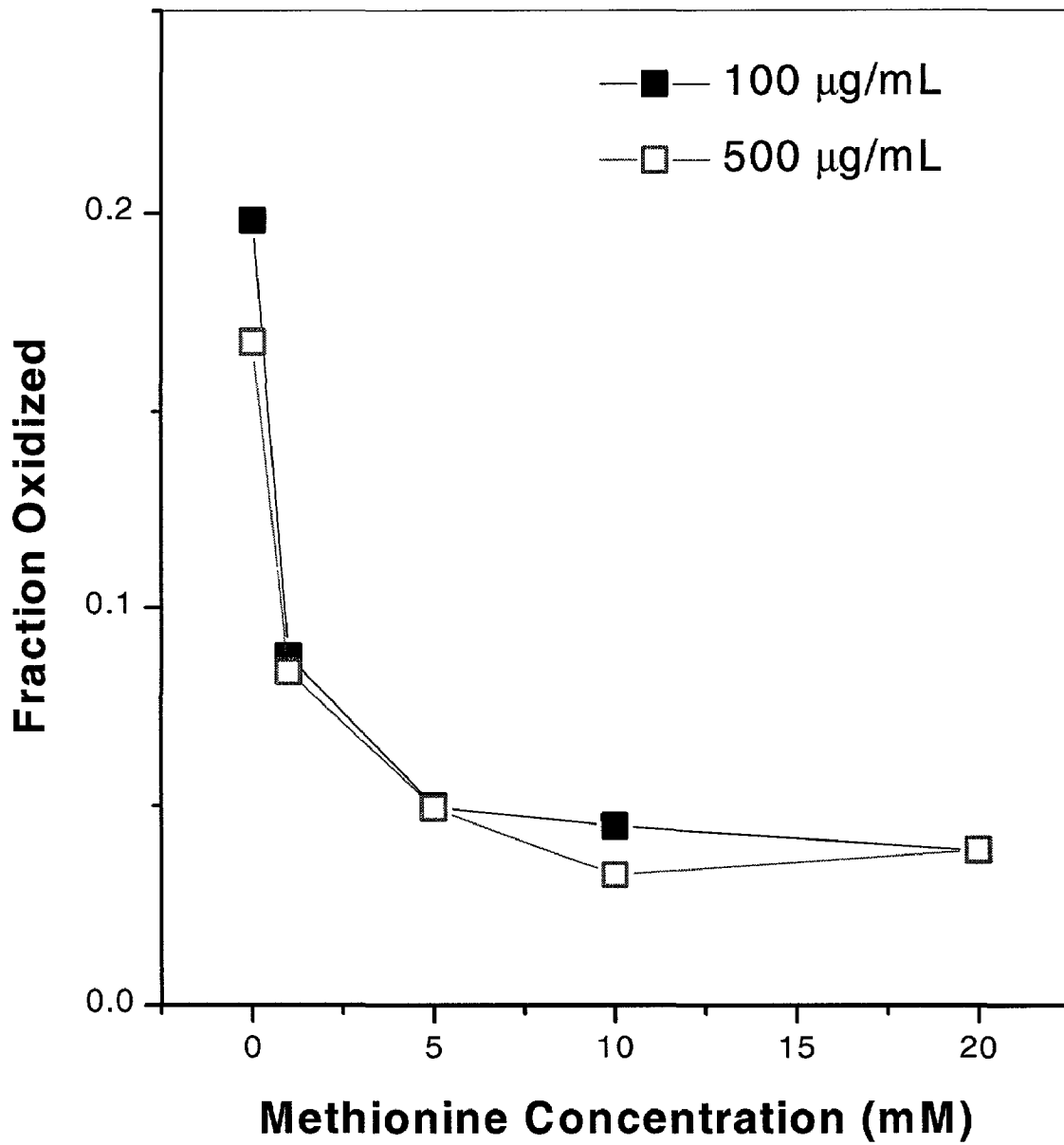


Figure 4



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