Docket No.: 241957.000595

(TRACK 1)

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of:

William H. McKenna et al. Customer No. 06980

Application No.: 14/729,634 Confirmation No.: 8100

Filed: June 3, 2015 Art Unit: 1642

For: TAMPER RESISTANT DOSAGE FORMS Examiner: AKHOON, Kauser M.

AMENDMENT

MS Amendment

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Dear Commissioner:

Prior to examination on the merits, please amend this U.S. patent application as follows.

Amendments to the Claims begin on page 2 of this paper.

Remarks/arguments begin on page 8 of this paper.



AMENDMENTS TO THE CLAIMS

The following listing of claims replaces all previous claims, and listings of claims, in the application.

1-169. (Cancelled)

- 170. (Currently Amended) A <u>cured shaped</u> pharmaceutical tablet comprising:
- (1) at least a first compression shaped and then air cured matrix, wherein said curing is by heated air having a temperature of al least about 62 °C for a duration of at least about 5 minutes, said matrix comprising oxycodone or a pharmaceutically acceptable salt thereof in combination with at least one high molecular weight polyethylene oxide having, based on rheological measurements, an approximate molecular weight selected from the group consisting of 4,000,000, and 7,000,000, and a combination thereof, and optionally further comprising at least one low molecular weight polyethylene oxide having, based on rheological measurements, an approximate molecular weight of less than 1,000,000;
- (2) optionally a second air cured matrix comprising an oxycodone or a pharmaceutically acceptable salt thereof in combination with at least one low molecular weight polyethylene oxide having, based on rheological measurements, an approximate molecular weight of less than 1,000,000; and
- (3) optionally a coating,

wherein, in said tablet:

said high molecular weight polyethylene oxide is at least 60 54 % by weight of the total weight of said uncoated tablet;

the total combined weight of said high and low molecular weight polyethylene oxide, if present, is at least $60 \ 10$ % by weight of the total weight of said uncoated tablet; and



Docket No.: 241957.000595

(TRACK 1)

said tablet provides a twice-daily extended release tablet-of said-oxycodone or pharmaceutically acceptable salt thereof <u>from said tablet</u>.

- 171. (Previously Presented) A cured shaped tablet as defined in claim 170, wherein said oxycodone or pharmaceutical salt thereof comprises at least 5 % by weight, based upon the total weight of said uncoated tablet.
- 172. (Currently Amended) A cured shaped tablet as defined in claim 170, wherein each shaped and cured matrix has been cured by heated air having a temperature of about 62 ° C to about 90 ° C for a duration of about 15 minutes to about 10 hours, and then is subsequently cooled.
- 173. (Currently Amended) A cured shaped tablet as defined in claim 172, wherein said heated air temperature is from about 65 °C to about 90 °C, said duration is about 15 minutes to about 8 hours, and said cooling comprises exposure to an air temperature of less than about 62 °C.
- 174. (Previously Presented) A cured shaped tablet as defined in claim 170, wherein said shaped tablet is coated at least one of before or after being cured.
- 175. (Previously Presented) A cured shaped tablet as defined in claim 173, wherein one or both of said first matrix and second matrix further comprise a coating.
- 176. (Previously Presented) A cured shaped tablet as defined in claim 170, wherein, said second matrix is not present, said oxycodone or pharmaceutically acceptable salt thereof is provided in a dose selected from 10 mg, 15, mg, 20 mg, and 30 mg, and the total combined weight of said high and low molecular weight polyethylene oxide is at least 79 % by weight of the total weight of said uncoated tablet.



Application No. 14/729,634

Docket No.: 241957.000595

(TRACK 1)

177. (Previously Presented) A cured shaped tablet as defined in claim 170, wherein, said second matrix is not present, the dosage amount of oxycodone is selected from 40 mg, 60 mg, and 80 mg, and the total combined weight of said high and low molecular weight polyethylene oxide is at least 65 % by weight of the total weight of said uncoated tablet.

- 178. (Previously Presented) A cured shaped tablet as defined in claim 176, wherein said low molecular weight polyethylene oxide is not present.
- 179. (Previously Presented) A cured shaped tablet as defined in claim 177, wherein said low molecular weight polyethylene oxide is not present.
- 180. (Previously Presented) A cured shaped tablet as defined in claim 174, wherein the total combined weight of said high and low molecular weight polyethylene oxide is at least 65 % by weight, based upon the total weight of said uncoated tablet.
- 181. (Previously Presented) A cured shaped tablet as defined in claim 174, wherein the total combined weight of said high and low molecular weight polyethylene oxide is at least 80 % by weight, based upon the total weight of said uncoated tablet.
- 182. (Previously Presented) A cured shaped tablet as defined in claim 174, wherein the total combined weight of said high and low molecular weight polyethylene oxide is at least 85 % by weight, based upon the total weight of said uncoated tablet.
- 183. (Previously Presented) A cured shaped tablet as defined in claim 174, wherein the total combined weight of said high and low molecular weight polyethylene oxide is at least 90 % by weight, based upon the total weight of said uncoated tablet.
- 184. (Previously Presented) A cured shaped tablet as defined in claim 174, wherein said tablet further comprises magnesium stearate.

4



Application No. 14/729,634

Docket No.: 241957.000595

(TRACK 1)

185. (Previously Presented) A cured shaped tablet as defined in claim 184, wherein

said tablet further comprises butylated hydroxytoluene.

186. (Previously Presented) A cured shaped tablet as defined in claim 184, wherein

said tablet further comprises at least one of lactose, microcrystalline cellulose and hydroxypropyl

cellulose.

187. (Previously Presented) A cured shaped tablet as defined in claim 170, wherein

said tablet, when subjected to an indentation test, has at least one of (i) a cracking force of at

least 110 N; and (ii) a penetration depth to crack distance of at least 1.0 mm.

188. (Previously Presented) A cured shaped tablet as defined in claim 170, wherein

said tablet can be flattened to a thickness that is no more than about 60% of the initial tablet

thickness without breaking; and said flattened tablet swells upon exposure to water or ethanol.

189. (Previously Presented) A cured shaped tablet according to claim 170, wherein,

after a plurality of at least 100 of the same tablets are stored at 40° C and 75% relative humidity

for at least 3 months, a set of at least ten of said stored tablets, on average, when measured in a

USP Apparatus 1 (basket) at 100 rpm in 900 ml simulated gastric fluid without enzymes (SGF)

at 37 ° C., in the absence of an added stabilizer, release an amount of said oxycodone or

pharmaceutical salt thereof, after 1 hour, 4 hours, and 12 hours, that deviates from an initial

dosage amount of said oxycodone or pharmaceutical salt thereof by no more than about 10%

points.

190. (Previously Presented) A cured shaped tablet as defined in claim 172, wherein

said air temperature during curing exhibits a plateau profile.

5



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