

N. G. McCrum, C. P. Buckley
and C. B. Bucknall

Principles of Polymer Engineering

SECOND EDITION



OXFORD SCIENCE PUBLICATIONS

Principles of Polymer Engineering

Second edition

N. G. McCrum

*Hertford College
University of Oxford*

C. P. Buckley

*Department of Engineering Science
University of Oxford*

C. B. Bucknall

*Advanced Materials Department
Cranfield University*

OXFORD
UNIVERSITY PRESS

OXFORD
UNIVERSITY PRESS

Great Clarendon Street, Oxford OX2 6DP

Oxford University Press is a department of the University of Oxford.
It furthers the University's objective of excellence in research, scholarship,
and education by publishing worldwide in

Oxford New York

Auckland Cape Town Dar es Salaam Hong Kong Karachi
Kuala Lumpur Madrid Melbourne Mexico City Nairobi
New Delhi Shanghai Taipei Toronto

With offices in

Argentina Austria Brazil Chile Czech Republic France Greece
Guatemala Hungary Italy Japan South Korea Poland Portugal
Singapore Switzerland Thailand Turkey Ukraine Vietnam

Oxford is a registered trade mark of Oxford University Press
in the UK and in certain other countries

Published in the United States
by Oxford University Press Inc., New York

© N. G. McCrum, C. P. Buckley, and C. B. Bucknall, 1997

The moral rights of the author have been asserted

Database right Oxford University Press (maker)

Reprinted 2011

All rights reserved. No part of this publication may be reproduced,
stored in a retrieval system, or transmitted, in any form or by any means,
without the prior permission in writing of Oxford University Press,
or as expressly permitted by law, or under terms agreed with the appropriate
reprographics rights organization. Enquiries concerning reproduction
outside the scope of the above should be sent to the Rights Department,
Oxford University Press, at the address above

You must not circulate this book in any other binding or cover
And you must impose this same condition on any acquirer

ISBN 978-0-19-856526-0

Printed and bound in Great Britain by CPI Antony Rowe,
Chippenham and Eastbourne

0 Introduction

Despite the central role that plastics play in life today, there remains a trace of the old view that plastic products are cheap and nasty. This is reflected in a poll held recently in Italy. Of those interviewed, 15% were neutral, neither for nor against plastics, 25% had no view, 35% thought they were essential and approved, but a surprising 25% of those surveyed were quite opposed to them.

Polymers, in the form of plastics, rubbers and fibres, have for many years played essential but varied roles in everyday life: as electrical insulation, as tyres, and as packaging for food, to mention but three. There is no other class of material that could substitute for them. It might be thought that the public's view of plastics in food packaging would be favourable: after all, plastics packaging in the developed world leads to low wastage (less than 2%) whereas in the undeveloped world about 50% of the food produced becomes rotten. Plastic packaging brings with it also a great improvement in hygiene. Yet the public image of plastics as food packaging is poor, much lower than that of traditional materials such as glass, paper and tinfoil. How is it, then, that the word 'plastic' is frequently used as a term of abuse in the sense of plastic bread or a plastic smile?

The root of this apparent contradiction is psychological. First and foremost is the feeling that plastics, having been conceived as substitutes, are inferior to the real thing: imitation marble laminates for the bathroom? polypropylene grass? mock onyx table lamps? Historically, there is no doubt that plastics were developed by entrepreneurs as imitation materials and that this form of replacement was intended. But what of the essential replacements that plastics also permit? False teeth are inferior to the real thing but are desirable if you have no other choice. And what of the artificial hip joint? Most people today have a close friend or relative whose life has been improved immeasurably by the polyethylene hip prosthesis. There are a vast number of other replacements, not quite so essential as these, which are highly advantageous. For instance, in automobile engineering, great improvements in safety, noise reduction, comfort and fuel economy are being derived from the increasing replacement of metal alloys with plastics.

The basic argument in favour of plastics is that they provide a choice,