

US009186224B2

(12) United States Patent

McCloskey et al.

(10) Patent No.: US 9,186,224 B2

(45) **Date of Patent:**

Nov. 17, 2015

(54) FATIGUE TESTING SYSTEM FOR PROSTHETIC DEVICES

(71) Applicant: **Biomedical Device Consultants and Laboratories of Colorado, LLC**, Wheat Ridge, CO (US)

(72) Inventors: **Benjamin McCloskey**, Evergreen, CO (US); **Craig Weinberg**, Denver, CO (US); **Steven Weinberg**, League City,

ÌΧ (ÛS)

(73) Assignee: BIOMEDICAL DEVICE
CONSULTANTS & LABORATORIES
LLC, Wheat Ridge, CO (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 14/523,104

(22) Filed: Oct. 24, 2014

(65) Prior Publication Data

US 2015/0040644 A1 Feb. 12, 2015 **Related U.S. Application Data**

- (63) Continuation of application No. 14/137,313, filed on Dec. 20, 2013, which is a continuation of application No. 12/718,316, filed on Mar. 5, 2010, now Pat. No. 8,627,708.
- (60) Provisional application No. 61/158,185, filed on Mar. 6, 2009.
- (51) Int. Cl. A61B 19/00 (2006.01) G01N 3/32 (2006.01)

(Continued)

(52) U.S. Cl.

(Continued)

(58) Field of Classification Search

CPC G01N 3/32; G01N 2203/0089; G01N 2203/0246; G01N 2203/0204; G01N 2203/0476; A61B 19/46; A61F 2/2472; G01M 99/007

(56) References Cited

U.S. PATENT DOCUMENTS

3,911,735 A 10/1975 Di Crispino 4,381,663 A 5/1983 Swanson (Continued)

FOREIGN PATENT DOCUMENTS

CA 2438336 2/2002 JP 08086728 A2 4/1996 (Continued)

OTHER PUBLICATIONS

International Search Report and Written Opinion, Application No. PCT/US2010/061740, Sep. 9, 2011, 9 pages.

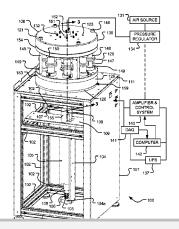
(Continued)

Primary Examiner — Lisa Caputo
Assistant Examiner — Philip Cotey
(74) Attorney, Agent, or Firm — Dorsey and Whitney LLP

(57) ABSTRACT

A fatigue testing system provides simultaneous cycle testing for a plurality of prosthetic devices under simulated physiological loading conditions. A plurality of sample holders containing test samples of prosthetic devices is positioned between a distribution chamber and a return fluid chamber to form an integrated test chamber. A reciprocating linear drive motor operates a rolling bellows diaphragm to cyclically pressurize fluid within the test chamber and drive the pressurized fluid through the prosthetic devices being tested. The test chamber defines a return flow conduit in fluid communication with each of the sample holders, the return fluid chamber, and the distribution chamber. Compliance chambers and throttle valves associated with each of the sample holders regulate the pressure gradient and back pressure across the prosthetic devices being tested.

7 Claims, 9 Drawing Sheets



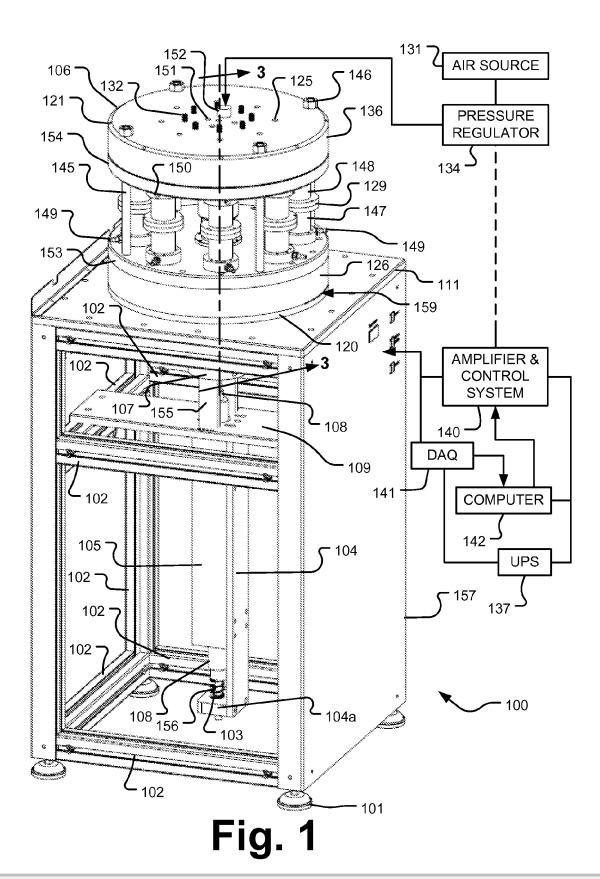


US 9,186,224 B2

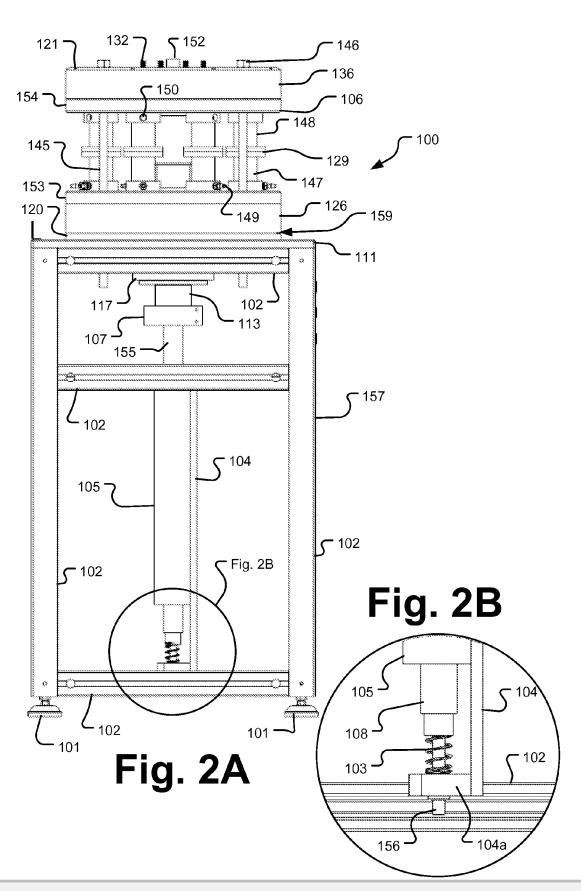
Page 2

U.S. PATENT DOCUMENTS 2007/0185534 A1 8/2007 Conti et al. 2009/0132043 A1 5/2009 George et al. 2010/0225478 A1 9/2010 McCloskey et al. 2011/0066237 A1 3/2011 Matheny 4,546,642 A 10/1985 Swanson 2011/0146385 A1 6/2011 Weinberg et al. 4,682,491 A * 7/1987 Pickard	8,034,608 B2 10/2011 Dancu 8,196,478 B2 6/2012 Lorenz et al. 8,318,414 B2 11/2012 Dancu et al. 8,584,538 B2 11/2013 McCloskey et al. 8,627,708 B2 1/2014 McCloskey et al. 2002/0116054 A1* 8/2002 Lundell et al
U.S. PATENT DOCUMENTS 2009/0132043 A1 5/2009 George et al. 2010/0225478 A1 9/2010 McCloskey et al. 2011/0066237 A1 3/2011 Matheny 4,546,642 A 10/1985 Swanson 2011/0146385 A1 6/2011 Weinberg et al. 4,682,491 A * 7/1987 Pickard	2004/0016301 A1* 1/2004 Moreno et al
4,450,710 A 5/1984 Nettekoven 2011/0066237 A1 3/2011 Matheny 4,546,642 A 10/1985 Swanson 2011/0146385 A1 6/2011 Weinberg et al. 4,682,491 A * 7/1987 Pickard 73/37 2011/0259439 A1 10/2011 Neerincx 4,972,721 A 11/1990 Conti 2014/0109651 A1 4/2014 McCloskey et al. 5,176,153 A 1/1993 Eberhardt 2015/0040644 A1 * 2/2015 McCloskey et al. 5,272,909 A 12/1993 Nguyen et al. 5,406,857 A 4/1995 Eberhardt et al. 5,531,094 A 7/1996 More et al. 5,670,708 A * 9/1997 S,792,603 A 8/1998 Dunkelman et al. 6,062,075 A * 5/2000 Ritz et al. 73/168 OTHER PUBLICATIONS	2009/0132043 A1 5/2009 George et al.
4,682,491 A * 7/1987 Pickard 73/37 2011/0259439 A1 10/2011 Neerincx 4,972,721 A 11/1990 Conti 2014/0109651 A1 4/2014 McCloskey et al. 5,176,153 A 1/1993 Eberhardt 2015/0040644 A1 * 2/2015 McCloskey et al. 5,272,909 A 12/1993 Nguyen et al. Nguyen et al. 5,406,857 A 4/1995 Eberhardt et al. Eberhardt et al. 5,528,944 A 6/1996 Hoyt et al. FOREIGN PATENT DOCUMENTS 5,531,094 A 7/1996 Nore et al. WO WO2010/024669 A2 3/2010 5,670,708 A * 9/1997 Vilendrer 73/37 WO WO2010/102185 A3 9/2010 5,062,075 A * 5/2000 Ritz et al. 73/168 OTHER PUBLICATIONS	2011/0066237 A1 3/2011 Matheny
5,176,153 A 1/1993 Eberhardt 2015/0040644 A1* 2/2015 McCloskey et al. 5,272,909 A 12/1993 Nguyen et al. 5,406,857 A 4/1995 Eberhardt et al. 5,528,944 A 6/1996 Hoyt et al. 5,531,094 A 7/1996 More et al. 5,670,708 A* 9/1997 Vilendrer 5,792,603 A 8/1998 Dunkelman et al. 6,062,075 A* 5/2000 Ritz et al. 6,810,751 B2 11/2004 Moreno et al. 2015/0040644 A1* 2/2015 McCloskey et al. FOREIGN PATENT DOCUMENTS WO WO2010/024669 A2 3/2010 WO WO2010/102185 A3 9/2010 OTHER PUBLICATIONS	
5,272,909 A 12/1993 Nguyen et al. 5,406,857 A 4/1995 Eberhardt et al. 5,528,944 A 6/1996 Hoyt et al. 5,531,094 A 7/1996 More et al. 5,670,708 A * 9/1997 Vilendrer	
5,406,857 A 4/1995 Eberhardt et al. FOREIGN PATENT DOCUMENTS 5,528,944 A 6/1996 Hoyt et al. FOREIGN PATENT DOCUMENTS 5,531,094 A 7/1996 More et al. WO WO2010/024669 A2 3/2010 5,670,708 A 9/1997 Vilendrer	2015/0040644 A1* 2/2015 McCloskey et al
5,670,708 A * 9/1997 Vilendrer	FOREIGN PATENT DOCUMENTS
6,062,075 A * 5/2000 Ritz et al	7
5 004 004 TO 4 000 F TT 4 1	8 OTHER PUBLICATIONS
7,254,988 B2 8/2007 Keeble 10749376.9, Jan. 8, 2015, 8 pages.	Examination Report, Canadian Intellectual Property Office, Application No. 2,754,257, Nov. 25, 2014, 3 pages.











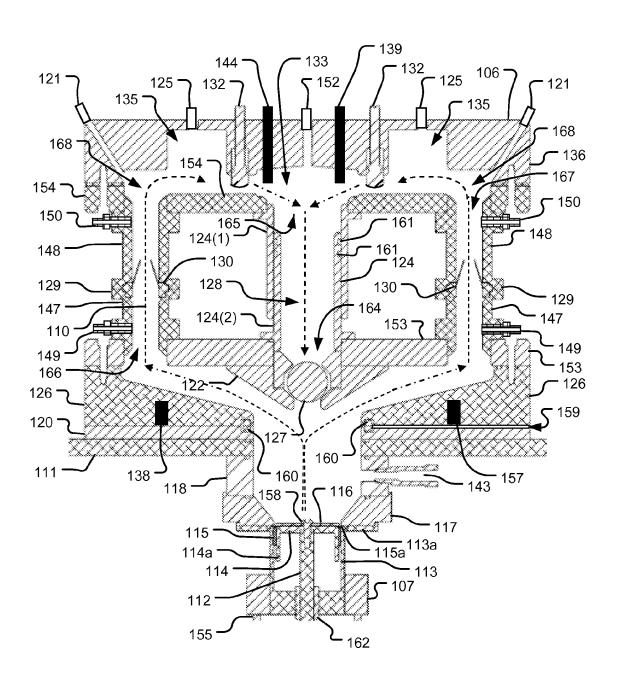


Fig. 3



DOCKET

Explore Litigation Insights



Docket Alarm provides insights to develop a more informed litigation strategy and the peace of mind of knowing you're on top of things.

Real-Time Litigation Alerts



Keep your litigation team up-to-date with **real-time** alerts and advanced team management tools built for the enterprise, all while greatly reducing PACER spend.

Our comprehensive service means we can handle Federal, State, and Administrative courts across the country.

Advanced Docket Research



With over 230 million records, Docket Alarm's cloud-native docket research platform finds what other services can't. Coverage includes Federal, State, plus PTAB, TTAB, ITC and NLRB decisions, all in one place.

Identify arguments that have been successful in the past with full text, pinpoint searching. Link to case law cited within any court document via Fastcase.

Analytics At Your Fingertips



Learn what happened the last time a particular judge, opposing counsel or company faced cases similar to yours.

Advanced out-of-the-box PTAB and TTAB analytics are always at your fingertips.

API

Docket Alarm offers a powerful API (application programming interface) to developers that want to integrate case filings into their apps.

LAW FIRMS

Build custom dashboards for your attorneys and clients with live data direct from the court.

Automate many repetitive legal tasks like conflict checks, document management, and marketing.

FINANCIAL INSTITUTIONS

Litigation and bankruptcy checks for companies and debtors.

E-DISCOVERY AND LEGAL VENDORS

Sync your system to PACER to automate legal marketing.

