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# (19) United States (12) Patent Application Publication (10) Pub. No.: US 2005/0151149 A1 Chia et al.

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## (54) LIGHT EMISSION DEVICE

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(21) Appl. No.: 10/755,047

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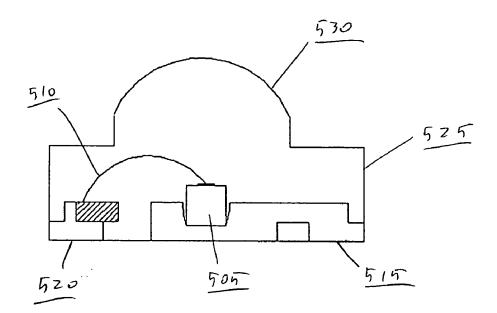
#### (22) Filed: Jan. 8, 2004

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### (57)ABSTRACT

A light emission device. A lead frame comprises a first lead frame segment and a second lead frame segment. A light source is coupled to the first lead frame segment. A wire bond is coupled to the light source and coupled to the second lead frame segment. A translucent epoxy cast encases the light source, the wire bond and a portion of the lead frame.



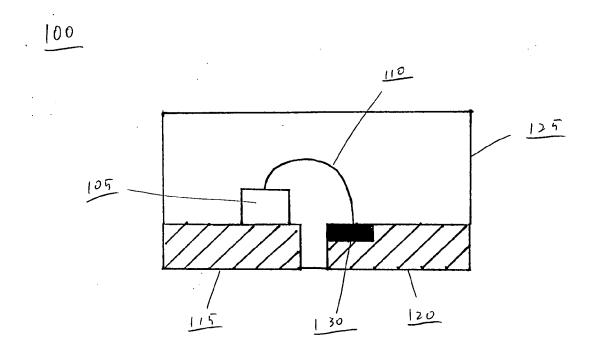


Figure 1



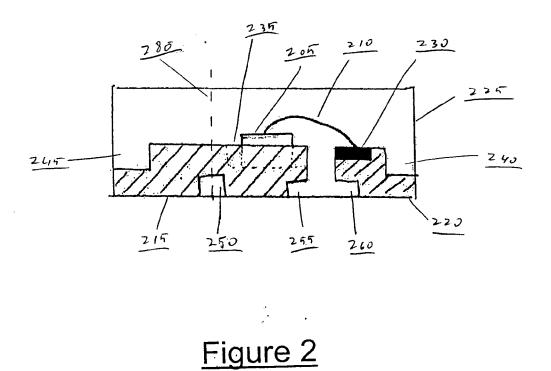
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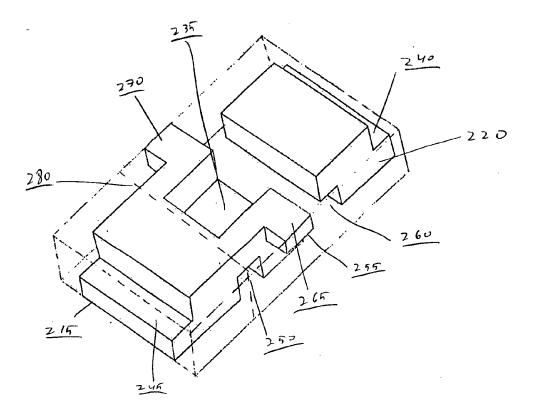


Figure 3



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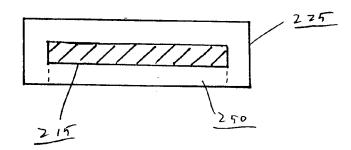


Figure 4

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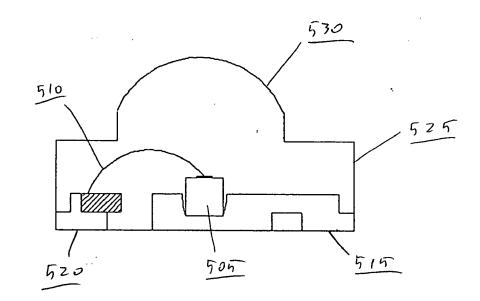


Figure 5A

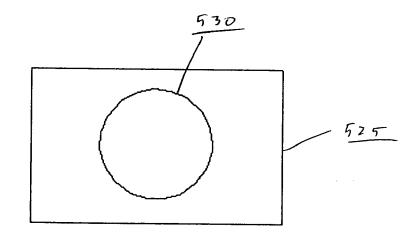


Figure 5R

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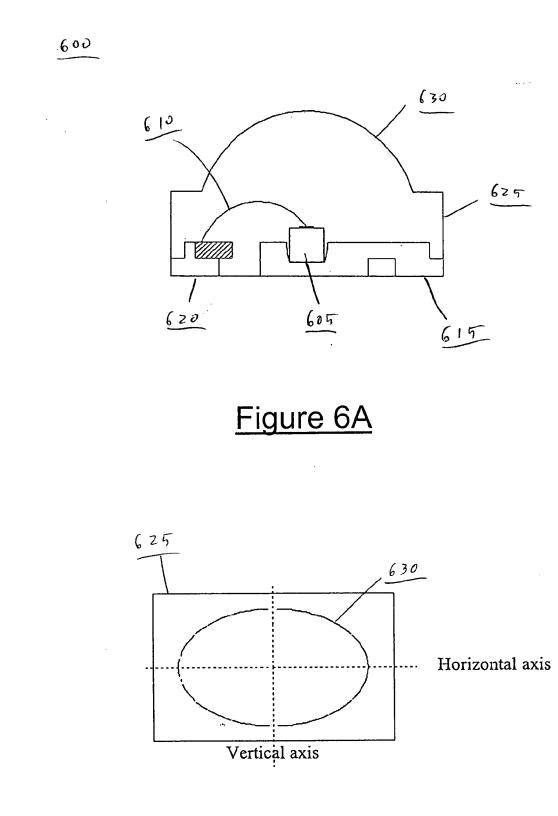


Figure 6B

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