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Under th		are required to	Attorney Docket No.	nation unless it displays a valid OMB control number.					
	PATENT APPLICATION			Albert L. Arendt					
				AIDEIL L. AIEIIUL BLOW-MOLDED WHEILS HAVING UNDERCUT TREADS, METHODS FOR PRODUCING THE SAME, AND CHILDREM'S RIDE ON VEHICLES INCLUDING THE					
	TRANSMITTAL			SAME					
(Only fo	or new nonprovisional applications under 37 CF	R 1.53(b))	Express Mail Label No.	EV380368735US					
See MPE	APPLICATION ELEMENTS See MPEP chapter 600 concerning utility patent application contents.			Commissioner for Patents P.O. Box 1450 Alexandria VA 22313-1450					
	Transmittal Form (e.g., PTO/SB/17) (in (ACCOMPAN	IVING APPLICATION PARTS					
2. Appl See 3. Spec Both (Forl	the claims and abstract must start on a new page information on the preferred arrangement, see MPEP 60	55] ge 18.01(a))	9. Assignment F						
5. Oath or D a. X M b. A	wing(s) (35 U.S.C. 113) [Total Sheets] Declaration [Total Sheets] Newly executed (original or copy) A copy from a prior application (37 CFR 1.4 for continuation/divisional with Box 18 continuation/divisional with Box 18 continuation/divisional with Box 18 continuation (Structure) DELETION OF INVENTOR(S) Signed statement attached deleting inventor(] 63(d)) npleted)	 10. 37 CFR 3.73(b) Statement (when there is an assignee) 11. English Translation Document (if applicable) 12. Information Disclosure Statement (PTO/SB/08 or PTO-1449) Copies of citations attached (Copies of 10 foreign/non-patent references attached) 						
	name in the prior application, see 37 CFR 1.63(d)(2) and 1.33(b).								
	lication Data Sheet. See 37 CFR 1.76		13. Preliminary A	13. Preliminary Amendment					
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	de and/or Amino Acid Sequence Subm able, items a. – c. are required) Computer Readable Form (CRF) Specification Sequence Listing on:	ission	 15. Certified Copy of Priority Document(s) (if foreign priority is claimed) 16. Nonpublication Request under 35 U.S.C. 122(b)(2)(B)(i). Applicant must attach form PTO/SB/35 or equivalent. 						
i. ii.	CD-ROM or CD-R (2 copies); or Paper		17. Other:						
	Statements verifying identity of above of TINUING APPLICATION, check appropriate appropriste approprinte appropriote appropriate appropri		upply the requisite information	on below and in the first sentence of the					
specification	following the title, or in an Application Dat ntinuation Divisional In information: Examiner	a Sheet under	37 CFR 1.76: Jation-in-part (CIP) of p Art U	brior application No.:					
19. CORRESPONDENCE ADDRESS									
	ress associated with Customer Number:	23	581	OR Correspondence address below					
Name	Name David S. D'Ascenzo								
Address	dress Kolisch Hartwell, P.C. 520 S.W. Yamhill Street. Suite 200								
City	Portland	State Telephone	Oregon	Zip Code 97204					
Country	United States	(503) 224-6655	Email						
Signature	422	Z-	Da	^{ate} August 23, 2006					
Name (Print/Type)	Name David S. D'Asconzo Registration No. 00.050								
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FEE TRANSMITTAL For FY 2005				Filing Date Aug		August 23, 2006			
				First Named Inventor Albe		Albert L. Arendt	<u></u>		
Applicant claims small entity status. See 37 CFR 1.27				Examiner Nam	e				
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For the above-iden	tified deposit	account, the Director	is hereb	y authorized to	: (check	all that apply)			
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Design	200	100	100	50	130	65			
Plant	200	100	300	150	160	80			
Reissue	300	150	500	250	600	300			
Provisional	200	100	0	0	0	0			
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listings under 37 CFR 1.52(e)), the application size fee due is \$250 (\$125 for small entity) for each additional 50 sheets or fraction thereof. See 35 U.S.C. 41(a)(1)(G) and 37 CFR 1.16(s).									
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Name (Print/Type) David S. D'Ascenzo Date August 23, 2006									
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0	PATENT APPLICATION	First Inventor	Ali	bert L. Are	endt		
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L	(Only for new nonprovisional applications under 37	Express Mail Label No	_{o.} E\	/3803687	35US		
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2		9. Assignment	t Paper	rs (cover she	eet & document(s))		
3	See 37 CFR 1.27. Specification [Total Pages]	•	Name of Assignee				
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	1.63(d)(2) and 1.33(b).		(Copies of 10 foreign/non-patent references attached)				
6	Application Data Sheet. See 37 CFR 1.7	13. Preliminary Amendment					
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È	1	9. CORRESPON	NDENCE ADDRESS				
	The address associated with Customer Number:	23	581	OR	Corre	spondence address below	
N	ame David S. D'Ascenzo						
A	ddress Kolisch Hartwell, P.C. 520 S.W. Yamhill Street. Su	ite 200					
	Sity Portland State Oregon Zip Code 97204					97204	
Ľ	ountry United States	Telephone	(503) 224-6655		Email		
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BLOW-MOLDED WHEELS HAVING UNDERCUT TREADS, METHODS FOR PRODUCING THE SAME, AND CHILDREN'S RIDE-ON VEHICLES INCLUDING THE SAME

Field of the Disclosure

The present disclosure relates to children's ride-on vehicles, and more particularly to blow-molded wheels for children's ride-on vehicles and methods for producing the same.

Background of the Disclosure

10 Children's ride-on vehicles are reduced-scale vehicles that are designed and sized for use by children. For example, children's ride-on vehicles include a seat adapted to accommodate one or more children as well as steering and drive assemblies that are adapted to be operated by a child sitting on the seat. The drive assembly is adapted to drive the rotation of one or more of the vehicle's wheels and may include a 15 battery-powered motor assembly or a manually powered drive assembly, such as a pedal-powered drive assembly.

The wheels used on children's ride-on vehicles are often blow-molded from a suitable material, such as a plastic. Blow-molded wheels are conventionally formed using a mold that has two portions, which typically separate in an axial direction. The portions of the mold collectively define a cavity that defines, or corresponds to, the shape of the blow-molded wheels, including the tread surface. The seam, or part line, between the axially-separating mold portions typically defines, or corresponds to, the central circumferential portion of the wheel. During the blow-molding process, a parison of molten plastic is introduced into the mold cavity and a pressurized gas, such as air, is used to force the molten plastic against the internal surface of the cavity in order to form

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