

## United States Patent [19] Oda

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### [54] METHOD FOR FABRICATING AN INSULATING GATE FIELD EFFECT TRANSISTOR

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[73] Assignee: NEC Corporation, Tokyo, Japan

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[22] Filed: Apr. 26, 1995

[30] Foreign Application Priority Data

Apr. 28, 1994 [JP] Japan ...... 5-090882 [51] Int. Cl.<sup>6</sup> ...... H01L 21/336 

437/41 SW, 41 RLD; 748/DIG. 113; 257/336,

408, 759

437/236; 748/DIG. 113

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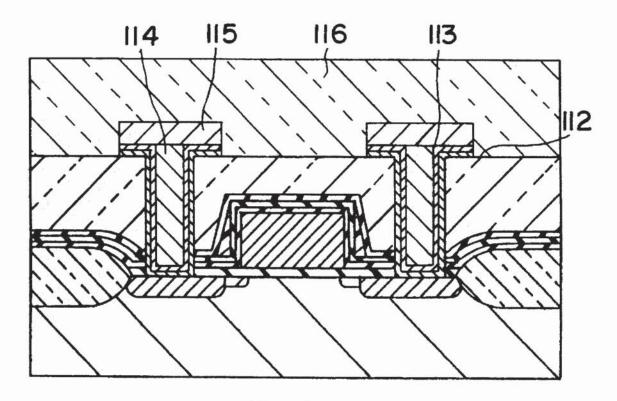
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Primary Examiner-T. N. Quach Attorney, Agent, or Firm-Young & Thompson

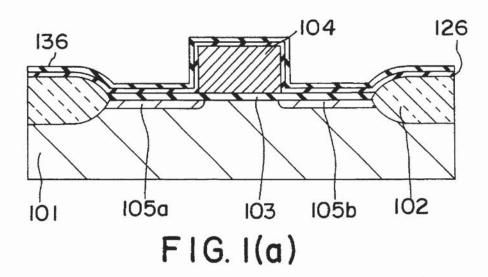
### [57] ABSTRACT

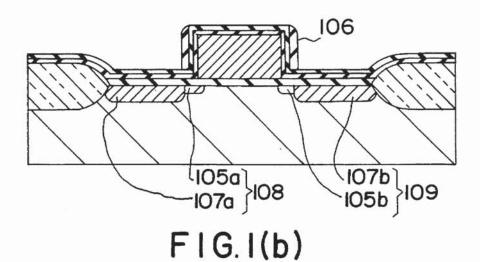
A LDD MOS transistor having a small fringe capacitance is fabricated by the steps of forming, lightly-doped source and drain regions by introducing impurities into a semiconductor substrate by using gate electrode as a mask, forming a pair of sidewall spacers above side surfaces of the gate electrode, forming heavily doped source and drain regions by an ion implantation method using the pair of sidewall spacers as a mask, removing the pair of sidewall spacers, and forming a pair of new sidewall spacers having a dielectric constant lower than that of silicon oxide above the side surface of the gate electrode, including the use of polyimide or boron nitride as the spacer material.

### 10 Claims, 4 Drawing Sheets









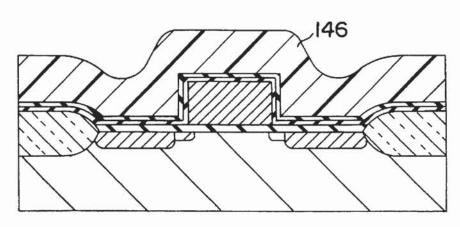


FIG.I(c)



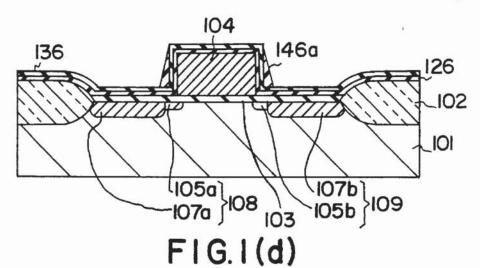
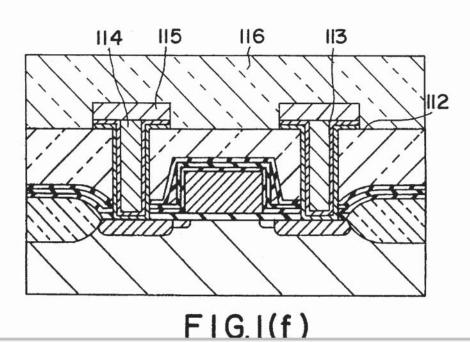
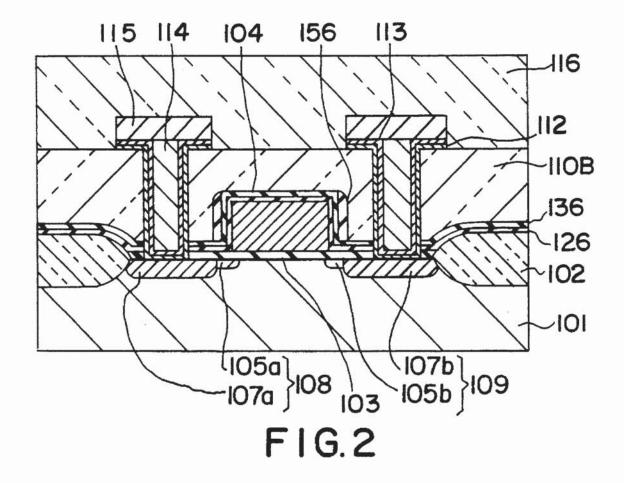
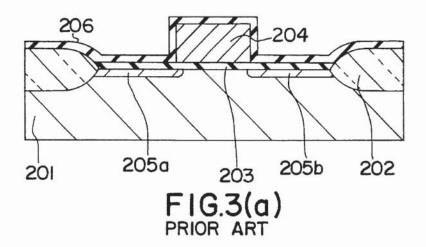


FIG.1(e)









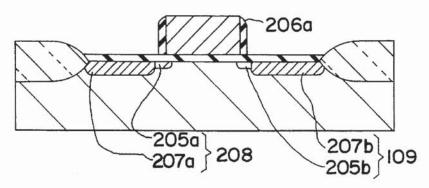
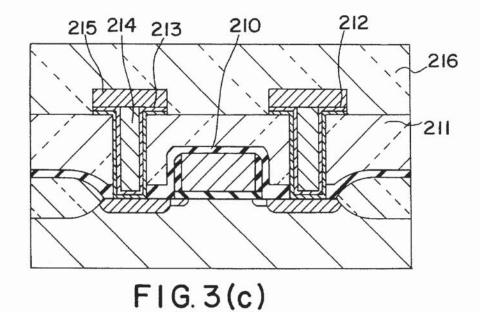


FIG. 3(b)



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