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#### Brode et al.

#### [54] CONTRACEPTIVE COMPOSITIONS

- [75] Inventors: George L. Brode, Bridgewater, N.J.; Gustavo F. Doncel, Norfolk, Va.; Henry L. Gabelnick, N. Bethesda, Md.; Russell L. Kreeger, Flemington; George A. Salensky, White House Station, both of N.J.
- [73] Assignees: Medical College of Hampton Roads, Arlington, Va.; Biomaterials Corporation, Plainsboro, N.J.
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#### **Related U.S. Application Data**

- [63] Continuation of Ser. No. 129,253, Sep. 29, 1993, abandoned.

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Primary Examiner—Michael G. Wityshyn Assistant Examiner—Francisco C. Prats Attorney, Agent, or Firm—Banner & Witcoff Ltd.

#### ABSTRACT

Improved contraceptive compositions are disclosed which comprise a spermicide or virucide, a polymeric delivery component and optionally a cosmetic ingredient. The improvement is directed to the use of certain hydrophobically modified polysaccharides as the polymeric delivery component. Quite advantageously, the hydrophobically modified polysaccharides of the present invention can alter sperm motility. Moreover, the hydrophobically modified polysaccharides can provide reduced irritation potential when used in combination with spermicides such as, for example, nonoxynol-9, which may reduce the potential for infection of sexually transmitted diseases such as HIV and herpes.

#### 8 Claims, No Drawings

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#### **CONTRACEPTIVE COMPOSITIONS**

This invention was made with government support under Cooperative Agreement DPE-3044-A-00-6063-00 between the United States Agency for International Development and <sup>5</sup> the Medical College of Hampton Roads. The government has certain rights in this invention.

This application is a continuation of application Ser. No. 08/129,253, filed Sep. 29, 1993, now abandoned.

#### FIELD OF THE INVENTION

The present invention generally relates to contraceptive compositions, and more specifically relates to improved contraceptive compositions comprising certain hydrophobi-15 cally modified polysaccharides as polymeric delivery components.

#### BACKGROUND OF THE INVENTION

<sup>20</sup> Contraceptive compositions typically comprise an active ingredient, such as, for example, nonoxynol-9, a polymeric delivery component for delivering the active ingredient, such as, for example, hydroxyethyl cellulose or carboxymethyl cellulose, cosmetic ingredients, such as, for example, such as, for example, such as, for example, stabilizers, fragrances, viscosity adjusters, and the like.

One important attribute of contraceptive compositions is that the active ingredients should be effective as a spermicide. In addition, the other ingredients present in the contraceptive compositions should not interfere with the effectiveness of the active ingredient. Many existing contraceptive compositions possess these properties. However, such existing contraceptive compositions typically do not have a high degree of substantivity to the mucosal lining of the vagina. Moreover, existing polymeric delivery components generally do not provide any functional effect with respect to altering sperm motility.

Spermicides such as nonoxynol-9 and benzalkonium 40 chloride have been used effectively as active ingredients in contraceptive compositions for many years. However, it has been found that such ingredients can be irritating to the mucosal lining of the vagina and cause an increased risk of vaginal irritation. Along with such increased risks of vaginal 45 irritation, there may be increased risks of contracting sexually transmitted diseases of bacterial, fungal or viral origin, such as, for example, HIV and herpes.

Accordingly, improved contraceptive compositions are desired which are substantive and which can provide a low <sup>50</sup> degree of irritation to the mucosal lining of the vagina. In addition, improved contraceptive compositions are desired wherein polymeric delivery components are provided which can alter sperm motility.

#### SUMMARY OF THE INVENTION

In accordance with the present invention, improved contraceptive compositions comprising a spermicide or virucide, a polymeric delivery component for the spermicide or 60 virucide and cosmetic ingredients are provided wherein the polymeric delivery component comprises a hydrophobically modified polysaccharide. By virtue of the present invention it is now possible to provide contraceptive compositions wherein the polymeric delivery component can enhance 65 effectiveness of the spermicide. As a result, the overall spermicidal effectiveness of the contraceptive compositions

can be improved. In addition, the improved contraceptive compositions of the present invention are substantive to the mucosal lining of the vagina and can provide a reduced degree of vaginal irritation which may lower the risk of contracting sexually transmitted diseases.

#### DETAILED DESCRIPTION OF THE INVENTION

The contraceptive compositions of the present invention are suitable for use in mammals. As used herein, the term "mammals" means any class of higher vertebrates that nourish their young with milk secreted by mammary glands, e.g., humans, rabbits and monkeys.

The spermicides useful in accordance with the present invention are known to those skilled in the art. Typical spermicides include, for example, benzalkonium chloride, octoxynol-9, ricinoleic acid, phenol mercuric acetates and nonoxynol-9, etc. Nonoxynol-9 and benzalkonium chloride are preferred spermicides for use in accordance with the present invention.

The virucides suitable for use in the contraceptive compositions of the present invention are known to those skilled in the art. Typical virucides include, for example, acyclovir, idoxyurnidine, ribavirin, nonoxynol-9, vidarabine and rimantadine.

Thus, the contraceptive compositions of the present invention may typically comprise one or more spermicide or one or more virucide or both. Some ingredients such as, for example, nonoxynol-9, may function both as spermicide and virucide.

The total amount of spermicide and virucide, or mixtures thereof, will typically range from about 0.1 to 50 weight percent based on the weight of the contraceptive composition. Preferably, the amount of spermicide or virucide employed will be that amount necessary to achieve the desired spermicidal or virucidal results. Appropriate amounts can be determined by those skilled in the art. Preferably, the total concentration of the spermicide or virucide, or mixtures thereof, will comprise from about 1 to 25 weight percent, and more preferably from about 1 to 5 weight percent, based on the weight of the contraceptive composition.

The polymeric delivery components suitable for use in the contraceptive compositions of the present invention comprise one or more hydrophobically modified polysaccharides selected from the group consisting of cellulosics and chitosans. Such polysaccharide starting materials from which the hydrophobically modified polysaccharides of the present invention can be made are known to those skilled in the art. Typical cellulosics include, for example, hydroxyethyl cellulose, hydroxypropyl cellulose, methyl cellulose, hydroxypropylmethyl cellulose, hydroxyethyl methyl cellulose, and the like. Preferred cellulosics include hydroxyethyl 55 cellulose and hydroxypropyl cellulose. Typical chitosans include, for example, the following chitosan salts; chitosan lactate, chitosan salicylate, chitosan pyrrolidone carboxylate, chitosan itaconate, chitosan niacinate, chitosan formate, chitosan acetate, chitosan gallate, chitosan glutamate, chitosan maleate, chitosan aspartate, chitosan glycolate and quaternary amine substituted chitosan and salts thereof, etc. Chitosan lactate and chitosan pyrrolidone carboxylate and are preferred chitosans. The polymeric delivery component may comprise mixtures of polysaccharides between classes of the group, e.g., cellulosics and chitosans, or within a class, e.g., two cellulosics.

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The hydrophobically modified polysaccharides of the present invention comprise a hydrophobic substituent containing a hydrocarbon group having from about 8 to 18 carbon atoms, preferably from about 10 to 18 carbon atoms and more preferably from about 12 to 15 carbon atoms. The 5 hydrocarbon group of the hydrophobic substituent may comprise an alkyl or arylalkyl configuration. As used herein the term "arylalkyl group" means a group containing both aromatic and aliphatic structures. Procedures for hydrophobically modifying the above mentioned polysaccharides are 10 known to those skilled in the art. See, for example, U.S. Pat. Nos. 4,228,277 issued Oct. 14, 1980 and 4,663,159 issued May 5, 1987.

The degree of substitution of the hydrophobic substituent on the polysaccharide is typically from about 0.05 to 0.5, <sup>15</sup> preferably from about 0.08 to 0.25, more preferably 0.08 to 0.16 and most preferably from greater than about 0.11, e.g., 0.12, to less than 0.16, e.g., 0.15, moles of the hydrophobic substituent per mole of polysaccharide. The hydrophobic substituent may be anionic, cationic, nonionic or amphoteric. More than one particular hydrophobic substituent can be substituted onto the polysaccharide provided that the total substitution level is within the ranges set forth above.

A preferred hydrophobic substituent is a cationic, quaternary, nitrogen-containing radical having the formula:

$$\begin{array}{c} R_1 \\ I \\ R_2 - N^{\Theta} - R_4 \\ I \\ R_3 \end{array}$$
 [A<sub>1</sub><sup>Θ</sup>]

wherein:

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each  $R_1$  and  $R_2$  are  $CH_3$  or  $C_2H_5$ ;

 $R_3$  is  $CH_2CHOHCH_2$  or  $CH_2CH_2$ ;

R<sub>3</sub> is chi<sub>2</sub>chronen<sub>2</sub> of ch<sub>2</sub>chi<sub>2</sub>, 35 R<sub>4</sub> is an alkyl or arylalkyl group having about 8 to 18 carbon atoms; and

 $A_1$  is a halide ion.

Preferably,  $R_1$  and more preferably, both  $R_1$  and  $R_2$  are CH<sub>3</sub>. Preferably,  $R_3$  is CH<sub>2</sub>CHOHCH<sub>2</sub>. Preferably,  $R_4$  is 40  $C_nH(2n+1)$ , where n is from 8 to 18. An especially preferred hydrophobic group, i.e.,  $R_4$ , has the formula  $C_{12}H_{25}$ . Chlorine is a preferred halide ion.

Other preferred hydrophobic substituents include those prepared from hydrophobe containing reagents such as 45 glycidyl ethers, e.g., nonylphenylglycidyl ether or dodecylphenylglycidyl ether, alphaolefin epoxides, e.g., 1,2 epoxy hexadecane and their respective chlorohydrins, alkyl halides, e.g., dodecylbromide, and mixtures thereof.

The ionic character of the hydrophobically modified 50 polysaccharides of the present invention is not critical and can be anionic, cationic, nonionic or amphoteric. However, cationic polysaccharides are preferred for use in accordance with the present invention. Thus, in a preferred aspect of the invention, the polysaccharides are also substituted with an 55 ionic substituent in addition to the hydrophobic substituent. The amount of ionic substituent typically ranges from about 0.05 to 0.9, preferably from 0.10 to 0.25, moles of the ionic substituent per mole of the polysaccharide for cellulosics and preferably from about 0.5 to 0.9 moles of the ionic 60 substituent per mole of the polysaccharide for chitosan derivatives. More than one particular ionic substituent can be substituted onto the polysaccharide provided that the total substitution level is within the ranges set forth above.

A preferred cationic substituent for cellulosics is a cat- 65 ionic quaternary nitrogen containing radical having the formula:

$$\begin{matrix} R_5 \\ I \\ R_6 - N^{\oplus} - R_8 & [A_2^{\Theta}] \\ I \\ R_7 \end{matrix}$$

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wherein

each R<sub>5</sub>, R<sub>6</sub> and R<sub>7</sub> are CH<sub>3</sub> or C<sub>2</sub>H<sub>5</sub>;

R<sub>8</sub> is CH<sub>2</sub> CHOHCH<sub>2</sub> or CH<sub>2</sub>CH<sub>2</sub>; and

 $A_2$  is a halide ion.

Preferably, at least one of  $R_5$ ,  $R_6$  and  $R_7$  are CH<sub>3</sub>. Preferably  $R_8$  is CH<sub>2</sub>CHOHCH<sub>2</sub>. Preferably,  $A_2$  is a chloride anion.

A preferred cationic substituent for chitosans is an ammonium group containing radical having the formula:

 $NH_3 \oplus A_3 \Theta$ 

wherein  $A_3$  is an organic acid counter ion. Preferably,  $A_3$  is lactate pyrrolidone carboxylate, acetate or combinations thereof.

In addition to the above described hydrophobically modified polysaccharides, the contraceptive compositions may contain other polysaccharides, or derivatives thereof, such as, for example; hydroxyethyl cellulose, carboxymethyl cellulose, dextran sulfate and hyaluronic acid. Such other polysaccharides may or may not be hydrophobically modified. Such other polysaccharides, when present in the composition, may comprise from about 0.1 to 25%, based on the weight of the contraceptive compositions. One preferred contraceptive composition in accordance with the present invention comprises a cationic hydrophobically modified hydroxyethyl cellulose in combination with chitosan lactate as the polymeric delivery component.

Preferably, the hydrophobically modified polysaccharides of the present invention are water soluble. As used herein, the term "water soluble" means that at least 1 gram and preferably at least 2 grams of the hydrophobically modified polysaccharide are soluble in 100 grams of distilled water at  $25^{\circ}$  C. and 1 atmosphere. The degree of water solubility can be controlled by varying the amount of ether substitution, hydrophobe substitution and cation substitution on the polysaccharide, the details of which are known to those skilled in the art.

The molecular weight of the polysaccharides suitable for use in accordance with the present invention typically ranges from about 10,000 to 500,000 grams per gram mole and preferably ranges from about 20,000 to 200,000 grams per gram mole. As used herein, the term "molecular weight" means weight average molecular weight. Methods for determining weight average molecular weight of polysaccharides are known to those skilled in the art. One preferred method for determining molecular weight is low angle laser light scattering. The viscosity of the polysaccharides typically ranges from about 5 to 5000 centipoise, preferably from about 10 to 500 centipoise. Unless otherwise indicated, as used herein the term "viscosity" refers to the viscosity of a 2.0 weight percent aqueous solution of the polymer measured at 25° C. with a Brookfield viscometer. Such viscosity measuring techniques are known to those skilled in the art.

Typically, the amount of the polymeric delivery component will range from about 0.1 to 99.9 weight percent, preferably, from about 0.5 to 50 weight percent and more preferably from about 1 to 10 weight percent, based on the weight on the contraceptive composition.

The balance of the contraceptive compositions of the present invention, i.e., typically from about 0.1 to 99.8% and

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often about 50 to 99.8 weight percent, may optionally comprise one or more cosmetic ingredients. Such cosmetic ingredients are known to those skilled in the art and are often referred to in the art as diluents, solvents and adjuvants. Typically cosmetic ingredients include, for example; water, 5 ethyl alcohol, isopropyl alcohol, glycerin, glycerol propylene glycol, sorbitol and other high molecular weight alcohols. In addition, contraceptive compositions of the present invention may contain minor amounts, e.g. from about 0.1 to 5% weight based on the weight of the contraceptive com- 10 positions, of other additives, such as, for example; stabilizers, surfactants, menthol, eucalyptus oil, other essential oils, fragrances, and the like. Polyoxyethylene 20osorbitan monolaurate is a preferred stablizer for use in the compositions of the present invention. In fact, in accordance with 15 the present invention, it is believed that certain stabilizers, such as, for example, polyoxyethylene 20-sorbitan monolaurate, may contribute to the sperm blocking properties of the hydrophobically modified polysaccharides of the present invention. Details concerning the selection and amounts of 20 cosmetic ingredients, other additives, and blending procedures are known to those skilled in the art.

The contraceptive compositions of the present invention may be delivered to the vagina of a mammal by any means known to those skilled in the art. Typical forms for delivery 25 of the compositions include, for example; creams, lotions, gels, foams, sponges, suppositories and films. In addition the compositions of the present invention may be used as personal care lubricants, such as, for example, as condom lubricants, and the like. Such lubricants may comprise 30 commonly known ingredients such as, for example: humectants; e.g., glycerine, sorbitol, mannitol, glycols and glycol ethers; buffers, e.g., glucono-d-lactone; germicides or bactericides, e.g., chlorhexidine gluconate; preservatives, e.g., methylparaben; viscosifiers; e.g., hydroxyethyl cellulose, 35 etc.; other adjuvents; e.g., colors and fragrances; in addition to the compositions of the present invention. Those skilled in the art will recognize that the physical properties, e.g., viscosity, of such delivery forms may vary widely. For example, the viscosity of a gel form of the composition of 40 the present invention, e.g. 150,000 centipoise, may be substantially higher than the viscosity of lotion form of the composition of the present invention, e.g., 100 centipoise. Further details concerning the materials, ingredients, proportions and procedures of such delivery forms are known to 45 those skilled in the art.

The contraceptive compositions of the present invention are preferably administered to the vagina of the mammal in a dosage which is effective to immobilize sperm present in the vagina and/or to inhibit their penetration in cervical 50 mucus. Typical dosages range between about 0.01 to 0.2 grams of the composition per kilogram of body weight of the mammal.

Quite surprisingly, it has been found that the hydrophobically modified polysaccharides of the present invention 55 M. can provide a high degree of substantivity to the mucous membrane of the vagina, in addition to being non-irritating to the mucous membrane even in the presence of normally irritating active ingredients such as Nonoxonyl-9. Moreover, the hydrophobically modified polysaccharides of the present invention can provide a high degree of saline compatibility. Saline compatability is an important attribute of contraceptive compositions. As used herein, the term "saline compatability" means that the contraceptive composition remains dissolved, i.e., does not separate at 25° C. and 1 atmosphere, in a saline solution, i.e., 9 grams of NaCl per liter of water, at concentrations of up to at least 2 weight percent, prefer-

ably 5 weight percent, for at least one hour, preferably at least 24 hours. Preferably, there are appropriate levels of the hydrophobic substituent and the ionic substituent to enhance the saline compatibility of the composition. The molar ratio of the ionic substituent to the hydrophobic substituent is preferably at least 1.5:1, more preferably 2.0:1 and most preferably at least 2.5:1. When the hydrophobic substituent is not ionic, the molar ratio of the ionic substituent to the hydrophobic substituent is equal to the molar ratio of the ionic substituent to the hydrophobic substituent. When the hydrophobic substituent is ionic, the molar ratio of the ionic substituent to the hydrophobic substituent is equal to the sum of the moles of ionic substituents and hydrophobic substituents per mole of hydrophobic substituent. For example, if the substitution level of a cationic, hydrophobic substituent is 0.12 gram moles per gram mole of polysaccharide, and the substitution level of the cationic substituent is 0.2 gram moles per mole of polysaccharide, then the molar ratio of the ionic substituent to the hydrophobic substituent would be 2.67, i.e., (0.12+0.20)+0.12=2.67.

Thus, the compounds of the present invention are particularly suitable for use as excipients for contraceptive compositions because of their desirable combination of saline compatibility, low irritation potential, substantivity and ability to impair sperm motility.

#### EXAMPLES

The following examples are provided for illustrative purposes and are not intended to limit the scope of the claims which follow.

#### DEFINITIONS

The following ingredients were used in the Examples.

CMC—carboxymethyl cellulose having a viscosity of 400–800 centipoise, available from Aqualon Company, Wilmington, Del.

CL—chitosan lactate having a 1% solution viscosity of 15 to 250 centipoise, available from Dainichiseika Colors and Chemicals Co. Ltd., Tokyo, Japan.

CONCEPTROL—a commercially available contraceptive composition containing CMC and POV sold by Advanced Care Products, Ortho, Johnson and Johnson, New Brunswick, N.J.

CS1—2,3 epoxypropyl trimethyl ammonium chloride available from DeGussa Corporation, sold as Quab 151.

DS—dextran sulfate having a molecular weight of 40,000–50,000 g/gmole, available from United States Biomedical Corp., Cleveland, Ohio.

HEC1—hydroxyethyl cellulose having a viscosity of 4400–6000 centipoise (1% solution) available from Union Carbide Corp., Danbury, Conn., sold as Cellosize® QP-100 M.

HPC1—hydroxypropyl cellulose having a viscosity of 1500–3000 centipoise (1% solution) available from Aqualon Company, Wilmington, Del.

HS1—3-chloro-2-hydroxypropyl dimethyldodecyl ammonium chloride available from DeGussa Corporation, Ridgefield Park, N.J., sold as Quab 342.

HS2—3-chloro-2-hydroxypropyl dimethyloctadecyl ammonium chloride available from DeGussa Corporation, Ridgefield Park, N.J., sold as Quab 426.

HS3—nonylphenylglycidyl ether available from Rhone Poulenc sold as Heloxy 64.

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JR—a cationic hydroxyethyl cellulose having a viscosity of 300–500 centipoise available from Union Carbide Corp., Danbury, Conn.

N-9—Nonoxynol-9 USP available from Rhone Poulenc, Cranberry, N.J., sold as Igepal CO-630 Special.

P-20—polyoxyethylene 20-sorbitan monolaurate, available from ICI Americas, Inc., Wilmington, Del., sold as Tween 20.

P-80—polyoxyethylene 80-sorbitan mono-oleate, available from ICI Americas, Inc., Wilmington, Del., sold as <sup>10</sup> Tween 80.

PG—propylene glycol USP, available from Fisher Scientific, Fairlawn, N.J.

POL. 1—a cationic, hydrophobically modified hydroxyethyl cellulose having a viscosity of 100 to 500 centipoise<sup>15</sup> (2% solution) and containing a hydrophobic substituent containing a hydrocarbon portion having 12 carbon atoms and a cationic substituent, available from Union Carbide, Danbury, Conn. sold as Quatrisoft®.

POL. 2—a cationic, hydrophobically modified hydroxyethyl cellulose having a viscosity of 50 to 500 (2% solution) centipoise and containing a hydrophobic substituent containing a hydrocarbon portion having 12 carbon atoms and a cationic substituent.

POL. 3—a cationic, hydrophobically modified hydroxyethyl cellulose having a viscosity of 50 to 500 (2% solution) centipoise and containing a hydrophobic substituent containing a hydrocarbon portion having 18 carbon atoms and a cationic substituent.

POL. 4—a non-ionic hydrophobically modified hydroxyethyl cellulose having a molecular weight of 300,000 g/gmole having a hydrophobic substituent containing a hydrocarbon portion having 16 carbon atoms available from the Aqualon Company, Wilmington, Del., sold as Natrosol® 35 Plus.

POL. 5—a hydrophobically modified dextran sulfate having a molecular weight of 50,000 g/gmole and containing 2.8 wt. % of a hydrophobic substituent containing a hydrocarbon portion having 15 carbon atoms.

POL. 6—a hydrophobically modified carboxymethyl cellulose having a viscosity of 50 to 500 (2% solution) centipoise and containing 1.2 wt. % of a hydrophobic substituent containing a hydrocarbon portion having 15 carbon atoms.

POV—polyvinyl pyrrolidone Povidone USP having a <sup>45</sup> molecular weight of 45,000 g/gmole, available from ISP Chemicals Wayne, N.J.

SOR-sorbitol, available from Fisher Scientific, Fairlawn, N.J.

The following tests were used in the Examples.

Modified One End Test (MOET)-This test was used to determine the effect of various compounds on sperm penetration in cervical mucus. Capillary tubes containing bovine cervical mucus obtained from Serono-Baker Diag- 55 nostics Inc., Allentown, Pa. sold as Penetrax, were used to conduct the test. Each of the test compositions containing the polymer to be tested was diluted in a saline solution, i.e., at 9 grams of NaCl per liter of water, to a polymer concentration of between 0.007 w/v % and 0.45 w/v % (w/v % 60 equals grams per 100 milliliters). The test was conducted at a concentration of either 0.003 w/v% polymer, 0.007 w/v % polymer or 1 g of test composition per 11 ml of saline. The tubes were thawed briefly and then broken open. The open end was placed in a container containing the sample in 65 saline. The sample was allowed to migrate for 30 minutes through the tube. A semen sample was then diluted with a

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buffer solution to 60 million motile sperm per milliliter and mixed with the polymer sample. The tube containing the polymer sample was then re-inserted into the container containing the mixed solution and stored in an incubator at  $37^{\circ}$  C. in an atmosphere of 5 percent carbon dioxide in air for 60 minutes. The container and tube were then removed from the incubator and the tube was visually analyzed under a microscope for the migration of motile vanguard sperm through the tube. The results are expressed as percentage of migration as compared to control samples. In the control samples, the tubes were incubated with saline containing no polymer.

Double End Test (DET)-This test was also used to biologically evaluate the diffusion of the compounds in cervical mucus. The DET is similar to the MOET with the exception that 20 millimeter capillary tubes were exposed to the polymer samples by one end for 60 minutes and subsequently by the other end to the semen solution for 60 minutes so that sperm could migrate in the opposite direction of the polymer sample. Penetration length of vanguard motile sperm is recorded and the results are expressed as percentage of migration as compared to control samples, i.e., saline containing no polymer. The shorter the sperm penetration, the greater the compound biodiffusion. In addition, the samples used for the DET were further modified to contain 4 weight percent of N-9. The DET values reflect how far a test compound can physically diffuse in cervical mucus while still displaying sperm penetration inhibitory activity.

Simultaneous One End Test (SOET)—This test was used to detect the quick blocking effects of the compounds particularly exerted through sperm motility alterations. The SOET is similar to the MOET except that the solution containing the polymer is mixed with the semen sample and then one end of the capillary tube containing bovine cervical mucus is inserted into the mixture of the polymer and semen sample and stored in an incubator at 37° C. in an atmosphere of 5% carbon dioxide in air for 60 minutes. Penetration length of vanguard motile sperm is recorded and the results are expressed as percentage of migration as compared to control samples, i.e., saline containing no polymer. In the SOET, if not impeded by the test compound, the sperm have the ability to migrate into the tube immediately after contact.

Sander-Cramer test—This test was used to evaluate the spermicidal effectiveness of contraceptive compositions. The Sander-Cramer test was developed in the laboratories of Ortho Pharmaceutical Corporation. A slight modification of the original protocol was used as described below. Serial dilutions of each test composition in volumes of 250 micro-liters were added to 50 microliters of semen adjusted to 60 million motile sperm per milliter at room temperature. The end point was the greatest. dilution at which all of the sperm were immobilized within 20 seconds. Results are expressed as minimum effective concentrations in milligrams per milliliter.

#### Example 1

#### Preparation of Cellulose Ether Derivative

A reaction vessel equipped with a stirrer, condenser, addition funnels, and nitrogen supply, was charged with 39 grams of HEC1 and 272 grams of anhydrous acetone. The reactor was purged with nitrogen and 23 grams of an aqueous sodium hydroxide solution containing 20 wt % sodium hydroxide was added. After stirring for 30 minutes, 64 g of an aqueous solution containing 40 wt % HS1 was added. The reactor mixture was heated to 55° C. and held

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