

//- 01- 8202676.10310A/A

#### PROVISIONAL APPLICATION COVER SHEET

This is a request for filing a PROVISIONAL APPLICATION under 37 CFR 1.53 (c)

P TO	Docket Number	10823.0022.PZUS00		7	Type a plus sign (+) inside this box →		
		INVENTOR(s)	APPLICANT(	s)			
LAST NAME		FIRST NAME	1	IDDLI VITIAI	TELEGISE (CIT III III III III III III III III III	RESIDENCE (CITY AND EITHER STATE OR FOREIGN COUNTRY)	
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Rassoolkhani	Rassoolkhani				St. Louis, MO	d22	
Michaels		Paul			St. Louis, MO	966	
		TITLE OF THE INVENT	FION (280 cha	racters	s max)	D.	
Segmented Stator With In	nproved Handli	ng and Winding Charact	eristics and l	Metho	od of Winding the Same		
CORRESPONDENCE ADDRESS							
Howrey Simon Arnold & White, LLP							
750 Bering Drive Houston, Texas 77057-2198							
USA							
ENCLOSED APPLICATION PARTS (check all that apply)							
Specification Number of Pages 25 Small Entity Statement							
Drawing(s)  Number of Sheets 9  Other (specify)							
METHOD OF PAYMENT (check one)							
A check or money order is enclosed to cover the Provisional filing fees.				PROVISIONAL FILING FEE AM		\$150	
The Commissioner is hereby authorized to charge filing fees and credit				posit			
Account Number: 01-2508/10823.0022.PZUS00 should any fees be missing or deficient.  Pursuant to 37 CFR 1.53(g) this provisional application is being filed without a filing fee.							
Please send the "Notice to File Missing Parts" form pursuant to 37 CFR 1.53(g).							
The invention was made by an agency of the United States Government or under a contract with an agency of the United States Government.							
No.							
Yes, the name of the U.S. Government agency and the Government contract number are:							
CERTIA	FICATE OF EXPR	ESS MAILING	R	espec	oxfully submitted,		
NUMBER EL 831851985 US				My On the			
DATE OF DEPOSIT October 31, 2002  I hereby certify that this paper or fee is being deposited with the				Billy C. Allen III			
United States Postal Service "EXPRESS MAIL POST OFFICE TO ADDRESSEE" service under 37 C.F.R. 1.10 on the date indicated			Reg. No. 46,147				
above and is address	sional Patent Application,			ey Simon Arnold & White, LLP			
Commissioner for Pa	tents, vvasnington	D.C. 20231.			ering Drive		
Signature T. Algguns			Houston, TX 77057-2198 (713) 787-1400/				
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**BOX PROVISIONAL PATENT APPLICATION** 

Commissioner for Patents Washington, DC 20231

RE:

Your Ref. E-2397; U.S. Provisional Patent Application Entitled "Segmented Stator With Improved Handling and Winding Characteristics and Method of Winding the Same" – Kent A. Sheeran, et al.

Sir:

Transmitted herewith for filing is a provisional application coversheet, a 25-page provisional patent specification including 2 claims and an abstract. Also included are Figures 1-7 on 9 sheets. The specification and drawings constitute the application of Kent A. Sheeran, Payman Rassoolkhani and Paul Michaels for the captioned invention. Applicants reserve the right to add inventors at a later stage.

Pursuant to 37 C.F.R.; § 1.53(b)(2) and (d), the Applicants request the Patent and Trademark Office to accept this application and accord a serial number and filing date as of the date this application is deposited with the U.S. Postal Service for Express Mail.

The Commissioner is authorized to charge the fee of \$150.00 to Deposit Account No. 01-2508/10823.0022.PZUS00. Should any additional fees under 37 C.F.R. §§ 1.16 to 1.21 be

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Commissioner for Patents October 31, 2002 Page 2

required for any reason relating to the enclosed materials, the Commissioner is authorized to deduct said fees from Deposit Account No. 01-2508/10823.0022.PZUS00.

Please date stamp and return the enclosed postcard to evidence receipt of this application.

Respectfully submitted,

Billy C. Allen III

Registration No. 46,147

RJM/tfh Encl.

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## 10823.0022.PZUS00/EMCA

## APPLICATION FOR UNITED STATES LETTERS PATENT

For

# SEGMENTED STATOR WITH IMPROVED HANDLING AND WINDING CHARACTERISTICS AND METHOD OF WINDING THE SAME

 $\mathbf{B}\mathbf{y}$ 

Kent A. Sheeran Payman Rassoolkhani Paul Michaels

#### **EXPRESS MAIL MAILING LABEL**

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### **BACKGROUND OF THE INVENTION**

The present disclosure relates to stator assemblies for electromagnetic machines and, more particularly, to segmented stator assemblies in which the stator is formed from a number of discrete stator stacks or segments with each stator segment comprising a yoke portion, a tooth portion and a coil winding wound about the tooth.

While the use of distinct and separately wound stator segments provides some benefits, it potentially increases the complexity and costs of manufacturing operations. For example, in many segmented stators the stator segments are wound individually and one or more manufacturing step are required to appropriately interconnect all the individual stator coils to form the phase windings. In such conventional stator assemblies, because the distinct and separately-wound stator segments are not coupled together during the winding operation, some retention structure is required to hold the stator segments together when they are formed into an annular stator. The requirements for the coil interconnecting step, the materials and equipment required for the same, and the need for a secondary retention mechanism often require a significant capital investment in manufacturing equipment to manufacture such machines and significant material cost adders to the component costs of machines made in according to such processes.

In an effort to overcome some of the limitations associated with stator assemblies having separately-wound stator segments as described above, approaches were developed wherein magnetically-interconnected stator segments were physically coupled to one another prior to the winding operation such that that the coils could be formed in an interconnected manner. In known conventional approaches, the stator segments were

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