

## DECLARATION OF ÜMIT ÖZGÜNER

I, Ümit Özgüner, am over twenty-one (21) years of age. I am fully competent to make this declaration. I declare the following information to be true to the best of my knowledge, information, and belief:

1. I have been a Professor of Electrical and Computer Engineering at Ohio State University from 1981 to 2015 and a Professor Emeritus from 2015 to the present. I earned a PhD in Electrical Engineering from the University of Illinois in 1975.
2. In 1997, I was the Technical Program Chair for the IEEE Conference on Intelligent Transportation Systems, held at the Boston Park Plaza Hotel in Boston Massachusetts on November 9–12, 1997. The Proceedings (excerpts from which are attached as Exhibit A) from the conference correctly note that I was Technical Program Chair on page v, and my statement is printed on page 2.
3. I attended the conference. At the conference, all of the Technical Papers listed on Pages 44–46 in Exhibit A were distributed to registered conference attendees as part of the Proceedings when they picked up their badges at the registration desk during the conference from November 9–12, 1997. Approximately 100 to 500 people attended the conference and received copies of the articles.
4. Attached to this declaration is Exhibit A, which is a document that contains true and correct excerpts of the Proceedings given to the conference attendees. It also shows the correct date and location of the conference on the first page (Boston Park Plaza Hotel, Boston, Massachusetts, November 9–12, 1997). On the lower right of page 314, there appears to be a stamp that seems to have been added to a later printing after the conference because it has a later date.

5. Under penalty of perjury, I declare that the foregoing is based on my personal knowledge and is true and correct to the best of my knowledge and belief.

Executed on March 28, 2017 at Columbus, Ohio.



By: \_\_\_\_\_

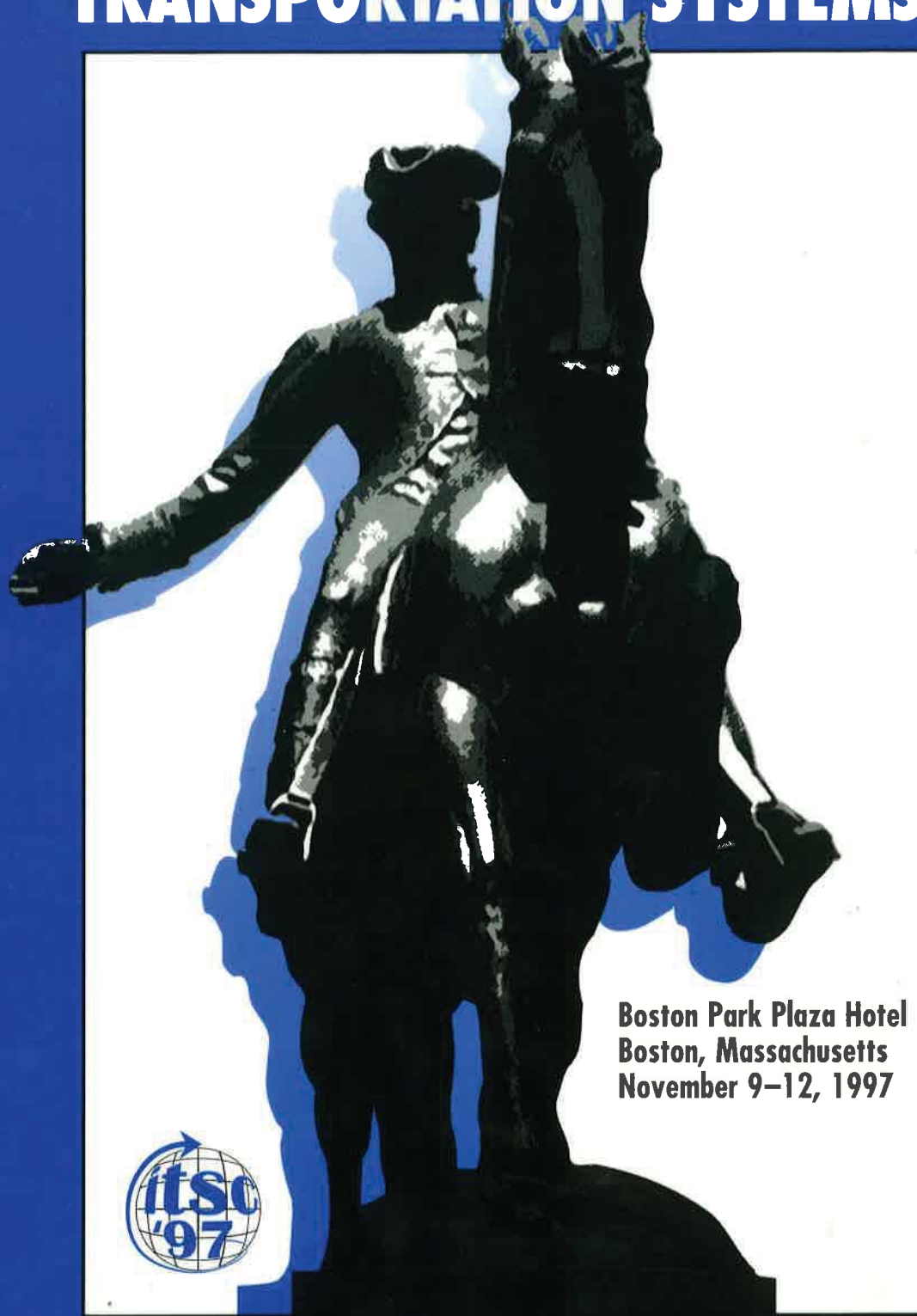
Ümit Özgüner

# EXHIBIT A



IEEE Conference on

# INTELLIGENT TRANSPORTATION SYSTEMS



Boston Park Plaza Hotel  
Boston, Massachusetts  
November 9-12, 1997



**PROCEEDINGS**

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**IEEE Conference on**

# **INTELLIGENT TRANSPORTATION SYSTEMS**



**Boston Park Plaza Hotel  
Boston, Massachusetts  
November 9–12, 1997**

**PROCEEDINGS**

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