# Modified-Release Drug Delivery Technology Second Edition

Volume 1

edited by

Michael J. Rathbone

InterAg

Hamilton, New Zealand

Jonathan Hadgraft

University of London London, UK

Michael S. Roberts

University of Queensland Brisbane, Australia

Majella E. Lane

University of London London, UK



healthcare

New York London



CRC Press Taylor & Francis Group 6000 Broken Sound Parkway NW, Suite 300 Boca Raton, FL 33487-2742

© 2013 by Taylor & Francis Group, LLC CRC Press is an imprint of Taylor & Francis Group, an Informa business

No claim to original U.S. Government works Version Date: 20130709

International Standard Book Number-13: 978-1-4200-4436-2 (eBook - PDF)

This book contains information obtained from authentic and highly regarded sources. While all reasonable efforts have been made to publish reliable data and information, neither the author[s] nor the publisher can accept any legal responsibility or liability for any errors or omissions that may be made. The publishers wish to make clear that any views or opinions expressed in this book by individual editors, authors or contributors are personal to them and do not necessarily reflect the views/opinions of the publishers. The information or guidance contained in this book is intended for use by medical, scientific or health-care professionals and is provided strictly as a supplement to the medical or other professional's own judgement, their knowledge of the patient's medical history, relevant manufacturer's instructions and the appropriate best practice guidelines. Because of the rapid advances in medical science, any information or advice on dosages, procedures or diagnoses should be independently verified. The reader is strongly urged to consult the drug companies' printed instructions, and their websites, before administering any of the drugs recommended in this book. This book does not indicate whether a particular treatment is appropriate or suitable for a particular individual. Ultimately it is the sole responsibility of the medical professional to make his or her own professional judgements, so as to advise and treat patients appropriately. The authors and publishers have also attempted to trace the copyright holders of all material reproduced in this publication and apologize to copyright holders if permission to publish in this form has not been obtained. If any copyright material has not been acknowledged please write and let us know so we may rectify in any future reprint.

Except as permitted under U.S. Copyright Law, no part of this book may be reprinted, reproduced, transmitted, or utilized in any form by any electronic, mechanical, or other means, now known or hereafter invented, including photocopying, microfilming, and recording, or in any information storage or retrieval system, without written permission from the publishers.

For permission to photocopy or use material electronically from this work, please access <a href="http://www.copyright.com">www.copyright.com</a>/) or contact the Copyright Clearance Center, Inc. (CCC), 222 Rosewood Drive, Danvers, MA 01923, 978-750-8400. CCC is a not-for-profit organization that provides licenses and registration for a variety of users. For organizations that have been granted a photocopy license by the CCC, a separate system of payment has been arranged.

**Trademark Notice:** Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation without intent to infringe.

Visit the Taylor & Francis Web site at http://www.taylorandfrancis.com

and the CRC Press Web site at

http://www.cecpeccc.com



### Pulsincap<sup>TM</sup> and Hydrophilic Sandwich Capsules: Innovative Time-Delayed Oral Drug Delivery Technologies

H. N. E. Stevens

Department of Pharmaceutical Sciences, University of Strathclyde, Glasgow, Scotland

#### **INTRODUCTION**

Chronopharmaceutical drug delivery (1) discussed the delivery of drugs in accordance with the circadian rhythms of the disease. The identification of a specific time-dependent "trigger" capable of provoking drug release from an oral formulation after a pre-determined time interval represents a significant challenge to the pharmaceutical formulator.

#### PULSINCAPTM TECHNOLOGIES

Three variants on a capsule theme have been developed that trace their origins back to PolySystems Ltd, a small Scottish company in the late 1980s. The first concept consisted of a device based on the separation of a plug from an insoluble capsule body which was first described by Rashid (2). This formulation, which was described in the patent literature, comprised a water permeable body (Fig. 1) prepared from a water swellable hydrogel cross-linked polyethylene glycol (PEG) polymer. Depending on their composition, such polymers have the capacity to swell significantly, but in a controlled manner, in aqueous media. A swelling agent (powdered high-swelling polymer) mixed with drug, was filled into the internal cavity of Rashid's molded capsule body and a plug (also of high-swelling polymer) was used to seal the contents into the internal cavity. The rate at which water diffused



338 Stevens

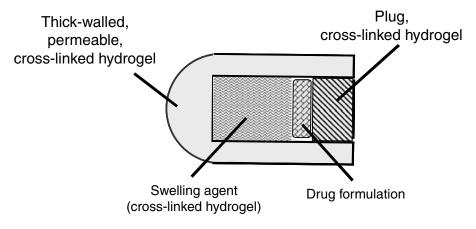


Figure 1 Pulsatile hydrogel capsule. Source: From Ref. 2.

into the core was controlled by the hydrogel composition and wall thickness of the capsule. The delay period prior to drug release was defined by the time taken for fluid to diffuse through the wall. When fluid came into contact with the capsule contents, the high-swelling polymer absorbed water rapidly, swelled and caused internal pressure to be generated inside the capsule. This pressure caused the plug to be expelled from the neck of the capsule and drug to be released in a pulsatile manner. Optimization of the construction of the components and the chemistry of the hydrogel polymers enabled time-delays to be controlled reproducibly.

A manually prepared prototype formulation with a 5-hour lag time was the subject of a pharmacokinetic study in man designed to release captopril in the colon of the fasted volunteers. Scintigraphic observations confirmed that drug was released from the capsule at the target site, however, pharmacokinetic analysis confirmed that minimal absorption had taken place from the colon (3).

Molding the thermosetting hydrogel polymers required for the capsule body was a very complex process that did not lend itself to industrial scale-up. Further developments of this technology, now more widely referred to as Pulsincap™, were undertaken and improved devices were described in the patent literature (4). Polysystems was acquired by RP Scherer Corporation in 1990 and the Pulsincap technology was then developed by Scherer DDS Ltd. This second generation Pulsincap device was less complex than Rashid's earlier capsule and the hydrogel body of the earlier formulation was now replaced by a gelatin capsule, film-coated with ethyl cellulose to render it impermeable (Fig. 2). The link to hydrogel polymer chemistry was retained and a molded hydrogel plug was used to seal the drug contents into the capsule body. In the presence of fluid, the plug swelled at a controlled rate that was independent of the nature or pH of the medium (5).



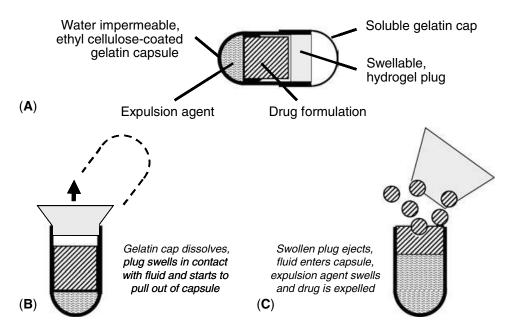


Figure 2 Pulsincap<sup>TM</sup> delivery system. *Source*: From Ref. 4.

As it swelled, the plug developed a frustro-conical shape and slowly pulled itself out of the capsule. The length of the plug and its insertion distance into the capsule controlled the pulse time reliably.

This second generation Pulsincap formulation has been studied in numerous human volunteer studies (e.g., (6,7)) and was well tolerated in man (8). In order to effect complete drug release from the capsule following plug ejection, an active expulsion system was employed to rapidly and completely expel the contents from the capsule, as demonstrated with delivery of salbutamol to human volunteers, where the expulsion system low-substituted hydroxypropylcellulose (LH-21<sup>®</sup>, Shin-Etsu) was employed (9,10).

Due to the fact that the mechanism of action was controlled by the plug sliding out of the capsule, a significant factor for the correct operation of Pulsincap was the tightness of fit of the hydrogel plug in the capsule. If the fit of the plug was too slack it ejected prematurely, whereas when it fitted too tightly, drug was released erratically (11). In order to respect the very tight dimensional specifications demanded for predictable operation, each plug was subjected to three-dimensional measurement using laser gauges. As a result of the cost implication of this requirement, the delivery system was never adopted for large scale human healthcare applications. However, a low volume diagnostic test kit based on Pulsincap releasing nutrient components into a microbial test medium after a 6-hour lag time, was commercialized in 1997 (SprintSalmonella<sup>TM</sup>, Oxoid Ltd, Basingstoke, UK).

More recent studies have been undertaken on a further simplified adaptation of the technology. Now working at Strathclyde University Stevens et al. (12) and Ross et al. (13) eliminated reliance on hydrogel



## DOCKET

## Explore Litigation Insights



Docket Alarm provides insights to develop a more informed litigation strategy and the peace of mind of knowing you're on top of things.

#### **Real-Time Litigation Alerts**



Keep your litigation team up-to-date with **real-time** alerts and advanced team management tools built for the enterprise, all while greatly reducing PACER spend.

Our comprehensive service means we can handle Federal, State, and Administrative courts across the country.

#### **Advanced Docket Research**



With over 230 million records, Docket Alarm's cloud-native docket research platform finds what other services can't. Coverage includes Federal, State, plus PTAB, TTAB, ITC and NLRB decisions, all in one place.

Identify arguments that have been successful in the past with full text, pinpoint searching. Link to case law cited within any court document via Fastcase.

#### **Analytics At Your Fingertips**



Learn what happened the last time a particular judge, opposing counsel or company faced cases similar to yours.

Advanced out-of-the-box PTAB and TTAB analytics are always at your fingertips.

#### API

Docket Alarm offers a powerful API (application programming interface) to developers that want to integrate case filings into their apps.

#### **LAW FIRMS**

Build custom dashboards for your attorneys and clients with live data direct from the court.

Automate many repetitive legal tasks like conflict checks, document management, and marketing.

#### **FINANCIAL INSTITUTIONS**

Litigation and bankruptcy checks for companies and debtors.

#### **E-DISCOVERY AND LEGAL VENDORS**

Sync your system to PACER to automate legal marketing.

