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(54) Title: CICLESONIDE-CONTAINING AQUEOUS PHARMACEUTICAL COMPOSITION

(57) Abstract: The present invention provides an aqueous pharmaceutical composition containing ciclesonide and hydroxypropylmethylcellulose, wherein the ciclesonide is dispersed in an aqueous medium in the form of solid particles. The composition is able to

#### DESCRIPTION

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## CICLESONIDE-CONTAINING AQUEOUS PHARMACEUTICAL COMPOSITION

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Field of Invention

The present invention relates to a ciclesonidecontaining aqueous pharmaceutical composition for use in drug therapy that contains ciclesonide and hydroxypropylmethylcellulose, wherein said ciclesonide is dispersed in an aqueous medium in the form of solid particles. More particularly, the present invention relates to a ciclesonide-containing aqueous pharmaceutical composition having excellent ciclesonide dispersivity during production as compared with conventional aqueous pharmaceutical compositions.

Background Art

Ciclesonide aqueous pharmaceutical compositions containing ciclesonide dispersed in an aqueous medium in a form of solid particles are expected to represent a useful drug form for reasons that include 1) it is not necessary to completely dissolve ciclesonide, 2) it can be directly administered to an affected site by spraying and so forth for treatment of local diseases such as those of the nasal mucosa, eyes and epidermis, and 3) they are easier to swallow than tablets or granule and so forth.

When present in an aqueous medium, ciclesonide is resistant to wetting and easily aggregates. The addition of wetting agent such as Polysorbate 80 and powerful stirring and so forth during production have been used in the prior art for the purpose of dispersing drug having such properties in an aqueous medium in a stable state.

Improvement of drug dispersivity of aqueous pharmaceutical compositions containing a drug dispersed in an aqueous medium in form of solid particles by addition of cellulose-based polymer is disclosed in Morishima et al. patent specification of W099-37286. However, this patent relates to the redispersion of a

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drug that has settled during storage, and is fundamentally different from the present invention which relates to overcoming drawbacks of the migration of ciclesonide towards bubbles formed by powerful stirring during the production, and the adsorption of ciclesonide to the walls of the production apparatus. Moreover, the concentration of the cellulose-based polymer in the patent specification of Morishima et al. is 0.0001 to 0.003%, and methylcellulose can be used in place of hydroxypropylmethylcellulose for the cellulose-based polymer, while the addition of a nonionic surfactant is also required. It is not easy to deduce the present invention from this patent in which the optimum value of the hydroxypropylmethylcellulose concentration is from 0.01% w/w to 0.5% w/w, and does not require a surfactant.

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Disclosure of the Invention

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During the course of production of ciclesonide aqueous pharmaceutical compositions, high shearing force is required to disperse ciclesonide and it is necessary to powerfully stir ciclesonide-containing aqueous pharmaceutical composition. Ciclesonide migrates to the bubbles formed at this time. Since this results in an increased concentration of ciclesonide in the upper portion of the ciclesonide aqueous pharmaceutical composition being higher than that in the lower portion, variation occurs in the ciclesonide concentration of

ciclesonide aqueous pharmaceutical compositions produced. Moreover, the recovery rate decreases due to adsorption of ciclesonide to the walls and so forth of the 30 production apparatus.

These variations in ciclesonide concentration and adsorption of ciclesonide to the production apparatus were hardly improved at all by the addition of wetting agents such as Polysorbate 80 that have been used in the prior art. Conversely, the amount of formed bubbles increases resulting in promotion of further variation in ciclesonide concentration.

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Therefore, there is a considerable need for the development of a ciclesonide aqueous pharmaceutical composition that is able to avoid variations in ciclesonide concentrations during production as well as the decrease in ciclesonide recovery rate.

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Namely, the object of the present invention is to provide a ciclesonide aqueous pharmaceutical composition that avoids variations in ciclesonide concentration during production as well as decreases in the ciclesonide recovery rate.

As a result of earnest studies to solve the above problems, the inventors of the present invention found that a ciclesonide aqueous pharmaceutical composition can be provided that avoids variations in ciclesonide concentrations during production as well as decreases in the ciclesonide recovery rate, by using a ciclesonide aqueous pharmaceutical composition containing ciclesonide and hydroxypropylmethylcellulose, thereby leading to completion of the present invention.

Namely, the present invention relates to an aqueous pharmaceutical composition containing ciclesonide and hydroxypropylmethylcellulose, wherein said ciclesonide is dispersed in an aqueous medium in form of solid particles.

Embodiment for Carrying Out the Invention

It is essential that composition of the present invention contain ciclesonide, while water-soluble, water-low soluble or water-insoluble drugs other than ciclesonide can be added. Specific examples of these include vasoconstrictors, bronchodilators, anti-allergic agents and expectorants.

Although the ciclesonide particles that can be used in the present invention may be of any size, they are preferably within the range of 10 nm to 100  $\mu$ m, and particularly preferably within the range of 10 nm to 10  $\mu$ m.

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Although any substances may be used for the waterinsoluble or water-low soluble substance that can be used in the present invention, a preferable example is a cellulose, and a particularly preferable example is crystalline cellulose.

In the present invention, the concentration of water-insoluble substance and/or water-low soluble substance present in form of solid particles in an aqueous medium is preferably 0.3% w/w and above, and particularly preferably 1% w/w to 10% w/w, relative to the total amount of the composition.

In addition, an aqueous polymer substance can also be added in the present pharmaceutical composition. Specific examples of such include propylene glycol alginate, pectin, low methoxyl pectin, gua gum, gum arabic, carrageenan, methylcellulose, carboxymethylcellulose sodium, xanthan gum and hydroxypropylcellulose, while particularly preferable examples include carboxymethylcellulose sodium, polyethylene glycol and hydroxypropylcellulose. In

addition, crystalline cellulose carmellose sodium, is an example of a combination of these water-soluble substances and water-insoluble substances that can be used in the present invention, and it consists of a

25 mixture of carboxymethylcellulose sodium and crystalline cellulose. Furthermore, in the case of adding these water-soluble polymer substances, the concentration of said substance is preferably 1% w/w to 30% w/w relative to the water-insoluble substance and/or water-low soluble 30 substance.

> The ciclesonide-containing aqueous pharmaceutical composition of the present invention is also required to contain hydroxypropylmethylcellulose. Although this may be of any grade, a specific example is hydroxypropylmethylcellulose 2910.

Although said hydroxypropylmethylcellulose may be present at any concentration, its concentration is

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