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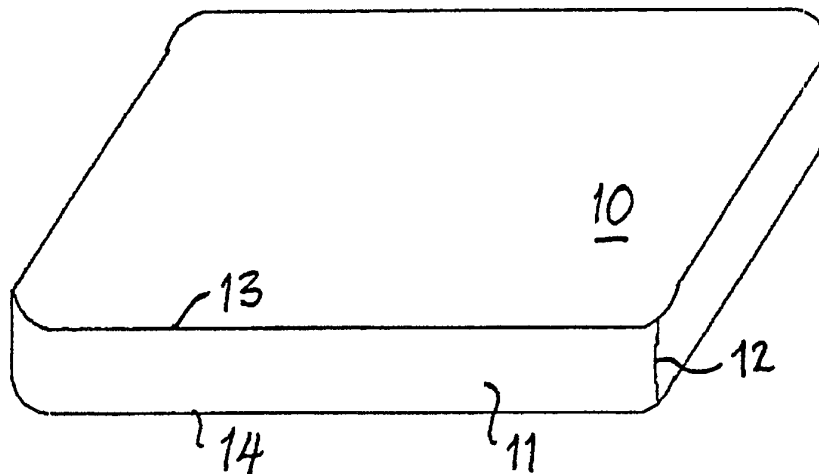
(58) Field of Search

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(54) A filled product such as a pillow, cushion or duvet

(57) A filled product such a pillow, cushion or duvet comprises an envelope containing a filling material and consisting of a pair of superimposed sheets (10) of a cover material connected together all around the product by a gusset (11) preferably having a single seam (12), such that a box-like structure is provided. A piped seam may be provided between the edge of each superimposed sheet (10) and the adjacent edge of the gusset (11). The product may have two superimposed separate compartments constructed in like manner and/or may be divided lengthwise by internal panels to create separate side-by-side compartments.

Fig.1



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Fig.1

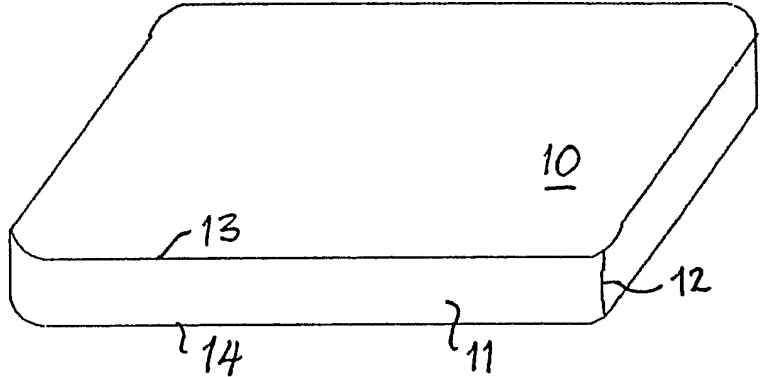
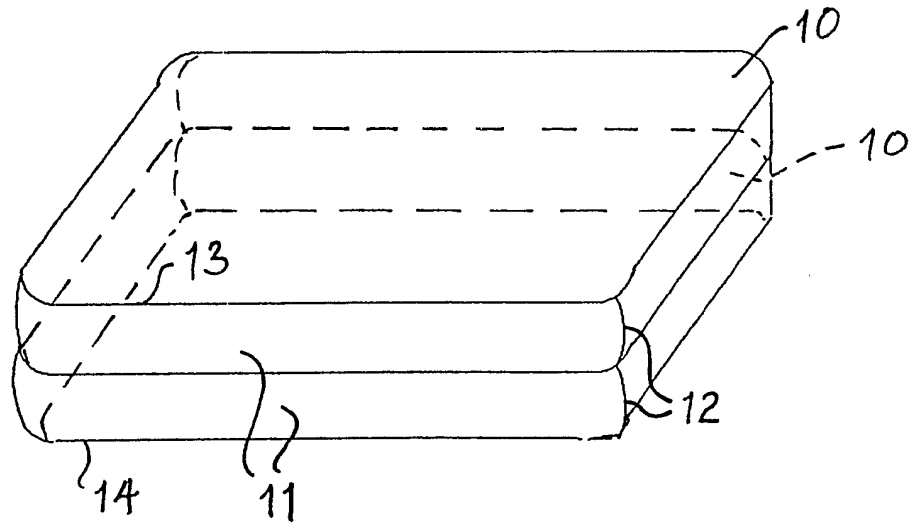


Fig.2



1/2

2/2

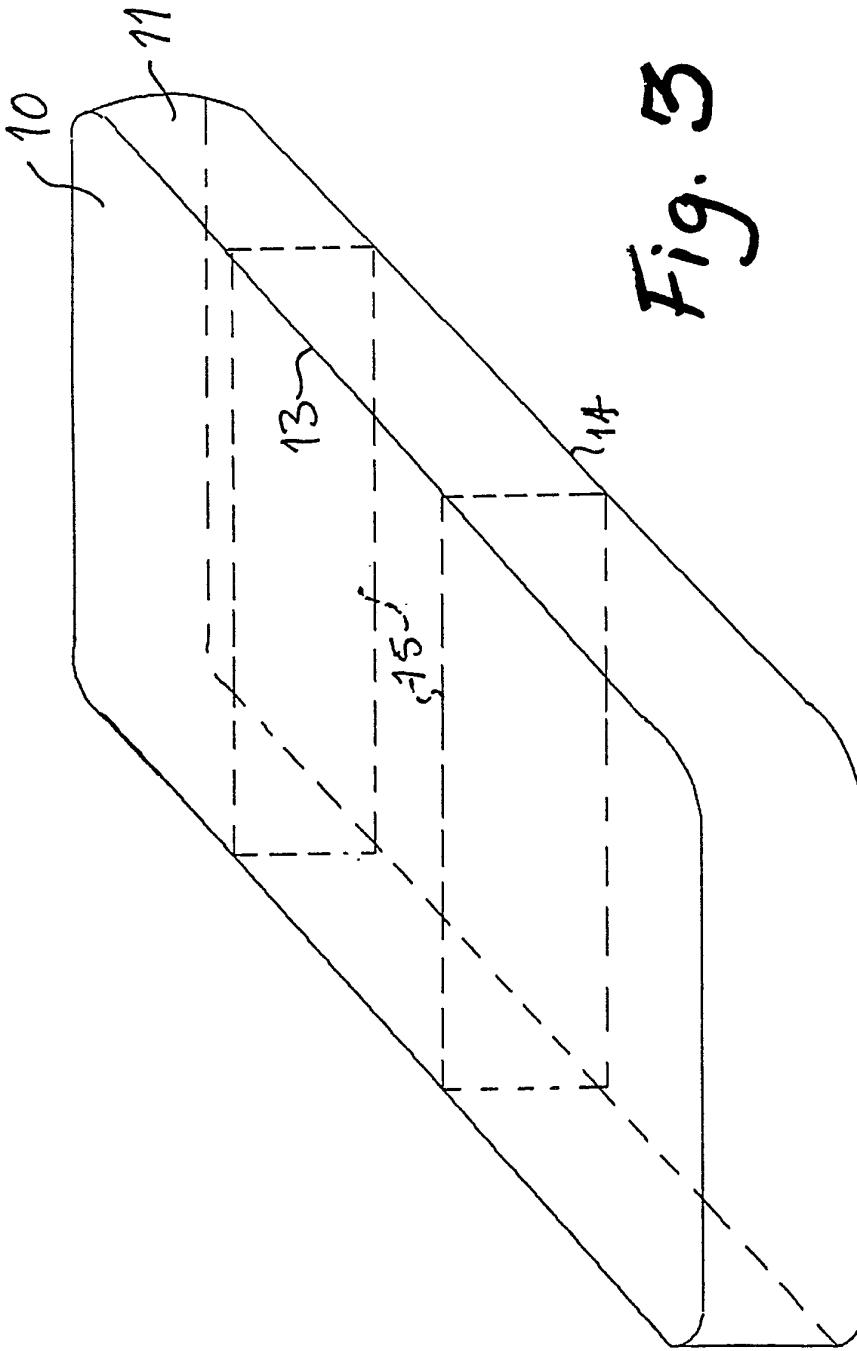


Fig. 3

A FILLED PRODUCT SUCH AS A PILLOW, CUSHION OR DUVET

THIS INVENTION concerns a filled product such as a pillow, cushion or duvet, comprising an envelope containing loose filling material such as feather. Conventionally, such products are made from two superimposed sheets of a woven cover material, sewn around the edges and containing the filling material.

An object of the present invention is to provide an improved form of filled product with increased comfort and support.

According to the present invention there is provided a filled product such as a pillow, cushion or duvet, comprising an envelope containing a filling material, characterised in that the envelope consists of a pair of superimposed sheets of a cover material connected together all around the filled product by a gusset of a cover material, such that when the envelope is filled with said filling material a box-like structure is provided.

Preferably, a piped seam is provided between the edge of each of the superimposed sheets and the adjacent edge of the gusset.

In one embodiment, the filled product may comprise two envelopes and constructed of three superimposed sheets of cover material connected together by two gussets one above the other thus to provide an envelope having two superimposed separate compartments.

In addition, the interior of the box-like structure may be divided lengthwise into two or more separate compartments by internal panels sewn to the superimposed sheets and to the gusset, whereby filling material is confined to the separate compartments and prevented from moving lengthwise along the filled product.

Three embodiments of the invention will now be described, by way of example only, with reference to the accompanying drawings which are three schematic isometric views illustrating pillows made in accordance with the invention.

In Fig. 1, in the simplest embodiment, a box-like pillow is provided by two superimposed sheets 10 of cover material which, for example, may be 100% cotton cambric, each sewn separately to a shallow gusset 11 of a similar material having a single seam 12 at one corner. The upper and lower edges 13 and 14 of the so formed box-like structure may be provided with a piped seam for an enhanced external appearance.

As with conventional filled products, the box-like structure is filled optionally with 100% duck feather or by any of the loose materials usually employed as fillings.

In a second embodiment as illustrated in Fig. 2 a double box-like structure is formed by three superimposed sheets 10 of cover material, and two side gussets 11 to form two discrete superimposed

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