### **DECLARATION OF RICHARD S. CARDEN**

- 1. My name is Richard S. Carden. I am over the age of twenty-one years, of sound mind, and capable of making the statements set forth in this Declaration. All the facts and statements contained herein are within my personal knowledge and/or within my field of expertise, and they are true and correct to the best of my knowledge.
- 2. My current position is Vice-President of Special Projects for GSM Oilfield Services Inc., located at 221 Grace Lane, P.O. Box 50790, Amarillo, TX 79159.
- 3. I participated in research for, and was a co-author of, a United States Department of Energy (DOE) sponsored/funded report by William K. Overbey, Jr. et al. entitled Drilling, completion, stimulation, and testing of Hardy HW#1 well, Putnam County, West Virginia: Final Report (March 1992), a true and correct copy of which is attached as Appendix A to this Declaration. The report was prepared for the DOE's Office of Fossil Energy and was intended for public release. The full text of the report could be ordered by the public at least as early as January 15, 1993 via the Office of Scientific and Technical Information (OSTI) of the Office of Science of the DOE or from National Technical Information Service (NTIS) of the United States Department of Commerce. In addition, the report's abstract was included in "Energy Research Abstracts," Vol. 18, No. 3, ISSN: 0160-3604, a periodical published by DOE and distributed to libraries and other subscribers around the world in March 1993. The purpose of this periodical was to announce to the public the availability of reports produced or obtained by DOE. Each issue included general information on how to obtain copies of the reports from the government agencies.

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4. I declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States.

8/8/2017 Date

Name (Signature)

Richard S. Carden

Name (Print)

Drilling, Completion, Stimulation, and Testing of Hardy HW#1 Well, Putnam County, West Virginia

Final Report

William K. Overbey, Jr. Richard S. Carden C. David Locke S. Phillip Salamy

Work Performed Under Contract No.: DE-AC21-89MC25115

For
U.S. Department of Energy
Office of Fossil Energy
Morgantown Energy Technology Center
P.O. Box 880
Morgantown, West Virginia 26507-0880

By
BDM Engineering Services Company
7915 Jones Branch Drive
McLean, Virginia 22102

#### March 1992

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#### **ABSTRACT**

This report discusses the detailed field operations in drilling, logging, casing, completing, stimulating and testing the Hardy HW#1 well located in Union District, Putnam County, West Virginia. The project was designed and managed by BDM in cooperation with Cabot Oil and Gas Corporation. The well was spudded on November 29, 1989 and was completed at a total measured depth of 6406 feet on December 29, 1989. The well was drilled on an average azimuth of 335 degrees with a total horizontal displacement of 2618 feet. Approximately 1035 feet of the well had an inclination higher than 86 degrees, while 2212 feet of the well had an inclination greater than 62 degrees. The well was partitioned into five zones for stimulation purposes. Four zones were stimulated during three stimulation operations (Zones 3 and 4 were stimulated together). Zone 1 stimulation was a successful foam frac while the stimulations on Zones 2, 3-4 were partially successful. Initial gas production rates were 4.5 times greater than the natural production rate. After 21 months, gas produced from the BDM/Cabot well has declined at a rate about one-half that of a conventional vertical well in the area. This horizontal well is projected to produce 475 million cubic feet of gas over a 30-year period.

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#### 1.0 EXECUTIVE SUMMARY

The Cabot Oil & Gas Hardy HW#1 well was spudded on November 29, 1989, and drilling was completed at a total measured depth of 6,399 feet on December 29, 1989. The well was drilled on an average azimuth of 335°, with a total horizontal displacement of 2618 feet. Approximately 1035 feet of the well had an inclination higher than 86° (horizontal), while 2212 feet of the well had an inclination greater than 62 degrees. The well was turned to a 90 degree inclination over a measured course length of 1346 feet which is a true vertical depth (radius) of 829 feet.

The inclined well encountered 59 shows of gas with a calculated volume of more than 2 mcfpd. Twelve gas shows had calculated volumes greater than 50 mcfpd, the largest of which was 178 mcfpd.

After reaching the kick-off point at 3253 feet, it required only 35 hours of drilling time to turn the well to a 90 degree inclination (horizontal at an average penetration rate of 41.0 feet per hour). The horizontal section was drilled with conventional rotary tools with a 7-7/8" bit and the rate of penetration was 46.5 feet per hour. During drilling of the shallow vertical section of the hole, the average rate of penetration was 26.6 feet per hour for drilling both the 17 1/2" and 12 1/4" hole down to the KOP. When a strong flow of water was encountered in the Big Injun Sand and the well was mudded up, penetration rate dropped to 12.2 feet per hour.

Steering tool operations were the most costly and time consuming during drilling. Seven steering tool failures were encountered which resulted in delays of four days in the drilling operations.

Logging operations were beset with operational problems which provided an incomplete video survey of the borehole (to a depth of only 4550 feet) and successful geophysical logs going into the hole only. The available logs along with the mud logs were used to select the locations of the five external casing packers and the four ported collars in the casing string.

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The improvements in downhole motors have increased penetration rates to the point where they are nearly equal to those of vertical airdrilling rates. The Hardy HW#1 well was drilled in twenty-eight days less time than the first air-drilled horizontal well which was drilled in 1986 (RET#1).

The well was completed with five (5) casing packers and five (5) port collars included in the string of J-55, 10.5 lb/ft 4.5 inch casing. A section of the casing in the inclined portion of the wellbore was cemented with 130 sacks of class A cement between 4057' and 3500' as a permanent barrier to water. Thus the wellbore was configured into four separate zones for stimulation purposes.

During stimulation activities, the port collars did not function as advertised by the vendor, and their opening and closing tools had to be modified in the field to make them work. This made stimulation and clean-up operations much more difficult and costly than anticipated.

Zone one (1) was broken down with nitrogen and fraced with 80 Quality foam and sand. Although the actual volumes injected were somewhat less than planned, the first stimulation was accomplished without too many problems. Zone two (2) was a different story. Two attempts were made before the well was partially fraced with foam at a much lower injection rate than originally planned. Zones 3 and 4 could be pumped into with nitrogen, but they would not accept foam, even at very low injection rates and without sand. These two zones were finally stimulated by pumping straight nitrogen into the zones at the highest rate possible without exceeding the established pressure limit.

The well was cleaned-up after stimulation, and pressure build-up and drawdown tests were conducted to determine the success of stimulation operations. An improvement ratio of 4.5 times natural production rate was determined as a result of the well testing activities.

The well is expected to produce 475 million cubic feet of gas over the next 30 years. Ultimate production before abandonment could well be double that amount. Production records examined for the first 21 months

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of production indicate the rate of production decline from the horizontal well is about half the rate exhibited by vertical wells in the area.

#### 2.0 INTRODUCTION

As part of an ongoing Department of Energy Program to test emerging technology as methods of producing additional natural gas resources at economic rates, the Morgantown Energy Technology Center has for more than twenty years been exploring the concept of horizontal drilling as an advanced technology concept to improve gas and oil recovery efficiency.

The first successful air-drilled horizontal well was designed and drilled by BDM International for DOE in 1986 (Reference 1) in Wayne County, West Virginia, in conjunction with a small industry partner. BDM Engineering Services Company (BDMESC), a subsidiary of BDM International, was awarded a second competitive contract in 1989 to continue to explore the economics of drilling, completing and producing horizontal wells in tight, resource rich, Devonian shales of the Appalachian basin.

BDMESC proposed a cost sharing arrangement with Cabot Oil and Gas Corporation whereby they provide leases for drilling, share in the well costs, and serve as operator for drilling and production operations. BDMESC conducted geologic studies, selected the drill sites to be approved by Cabot and DOE, designed the well, and supervised drilling and completion operations.

### 3.0 LEASE ACQUISITION AND LOCATION DEVELOPMENT

The results of a detailed geologic study and reservoir analysis of three areas in Putnam County, West Virginia, where Cabot Oil and Gas had 40,000 acres under lease were reported in a topical report "Selection of Geographic Area and Specific Site for Drilling a Horizontal Well in Cooperation with Cabot Oil and Gas Company." Area 2 in Union District near the village of Extra was selected as the specific area. The specific site and orientation of the well with respect to structure on the base of

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the Huron Shale is shown in Figure 3.1. Location of postulated fracture zones is indicated by the dashed line on Figure 3.1.

The location was presented to Cabot Oil and Gas who then proceeded to develop a production unit outline and to clear the titles for the leases included for drilling operations. The proposed production unit is shown in Figure 3.2 along with the location of a postulated 300 million cubic feet production fairway which would be crossed by the horizontal well.

Considerable problems were encountered by Cabot in obtaining a clear title for the included leases as a result of a survey problem which occurred thirty or more years ago. The lease was finally cleared after three months of legal examination and resurveying of the involved properties. The staked location was surveyed on the ground and a drilling permit obtained from the West Virginia Oil and Gas Division of the West Virginia Department of Mines and Mineral Resources.

#### 4.0 DRILLING PLAN SUMMARY

The Hardy HW#1 Well was to be drilled as a horizontal well in the Lower Huron Shale to improve productivity. The well was designed to be drilled vertically to a kick-off point 716' below the top of the Berea Formation (approximately 3236' below GL). A string of 13 3/8" surface casing was to be set at 655' to isolate fresh water and coal. A 9 5/8" intermediate string was to be set through the Berea Formation to isolate potential water and hydrocarbon bearing intervals.

At the kick-off point, the inclination was to be built with a downhole motor and steering tool at a rate of 8°/100' to an inclination of 87°. Then, 2000 feet of wellbore would be drilled in the target interval with a rotary assembly. The assembly would be designed to drop angle at approximately 0.25°/100' causing the wellbore to drop out of the target interval at the end of the 2000 feet.

The preferred azimuth of the wellbore was 340° which is nearly orthogonal to the natural fractures in the area. Provided the well stayed within the pooled acreage, direction would not be a problem. In relation to Weatherford International LLC et al.

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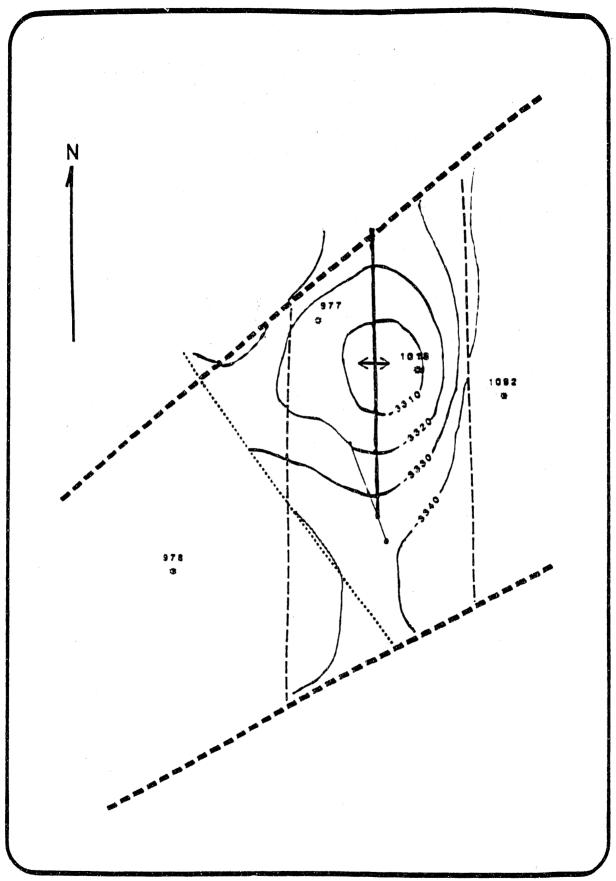


Figure 3.1 - Relationship of the Planned Wellbore Trajectory to Structure on the Base of the Huron Shale

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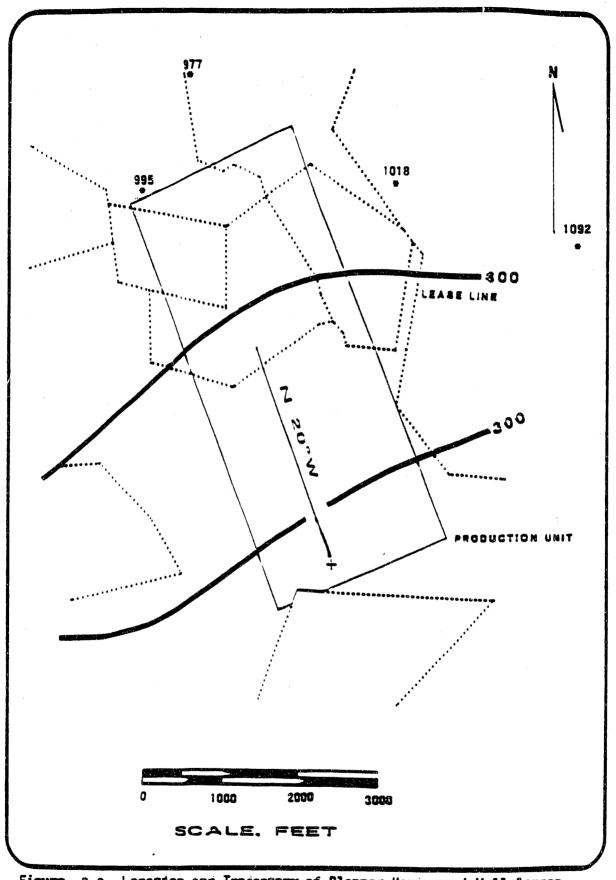


Figure 3.2- Location and Trajectory of Planned Horizontal Hell Across a 3-Lease Production Unit

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TVD, the top of the target interval was 1431feet below the top of the Berea and the bottom was 1610 feet below the top of the Berea. Total target thickness was 179 feet.

After reaching total depth, the well would be logged with wireline free fall and drill pipe conveyed open hole logs and a video camera. Then 4 1/2" casing would be run using external casing packers to isolate individual producing intervals. The placement of the external casing packers and port collars would be determined using mud log data, open hole geophysical well logs, and the video camera.

#### 5.0 DRILLING OPERATIONS

#### 5.1 Introduction

Drilling operations were conducted at the site between November 29, 1989 and January 2, 1990. Total days on location were 30 compared to the anticipated 24 days (excluding the four day shut down over Christmas). A plot of depth versus time in days can be seen in Figure 5.1 with the plot comparing actual and projected times.

Drilling the vertical portion of the well to the kick-off point took four days longer than anticipated because of an excessive water flow and stuck drill pipe. The angle build section required eight days to drill compared to a planned seven days. Steering tool problems slowed drilling this section of the hole. The horizontal section was planned to be drilled in five days which was the actual time required. Logging required four days of rig time compared to an estimated three days. Drilling from kick-off point to release of the rig took two days longer than had been anticipated.

The horizontal section of the wellbore started at a deeper TVD than had been planned because of problems associated with building inclination with the Eastman motor. The planned build rate was 8°/100' and the Eastman motor assembly averaged 6.7°/100'. The amount of wellbore within the target interval was still 2020'.

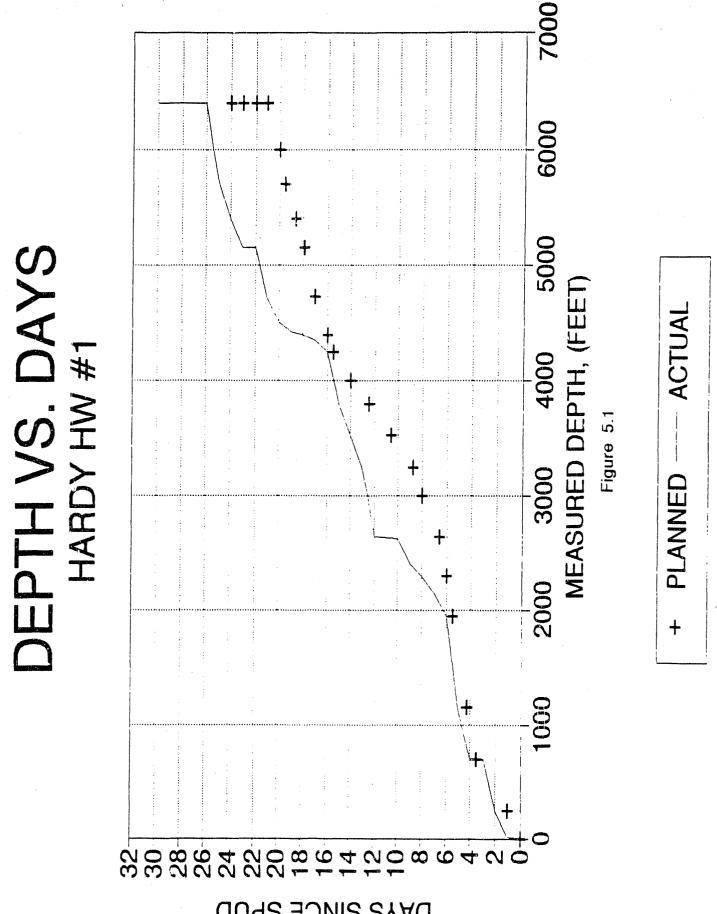
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#### 5.2 Vertical Hole To 3253'

The vertical portion of the well to the kick-off point was drilled on a footage basis by Great Western Drilling<sup>1</sup>. The well was spud at 11:00 pm on November 29, 1989. The conductor hole was drilled to 32 feet below ground level and a 20" conductor pipe was set. A 17 1/2" surface hole was drilled to 696' KB through fresh water zones and coal.

Sixteen joints of 13 3/8", 54.5#/ft, J-55, ST&C casing were run and set at 668' KB (654' GL) to isolate fresh water zones and coal sections as required by the state of West Virginia. The casing tally can be found in Appendix A-1. The casing was cemented to surface with 460 sacks of Class "A" cement containing 2 percent CaCl<sub>2</sub>. The cement was mixed at 15.6 ppg with a yield of 1.18 ft<sup>3</sup>/sack.

The 12 1/4" intermediate hole was drilled to a depth of 1860' when a 3" water flow was encountered in the Maxton sand section. Water from the Maxton had not been expected. The fresh water in the second reserve pit was drained to allow room for the formation water.

Drilling continued using mist until a large water flow was encountered in the Big Injun Formation (2105') where water had been anticipated. A third reserve pit had been constructed to accommodate the additional water. Air and mist drilling continued for less than one hour until the third reserve pit was full. The well was making water in excess of 300 bbls per hour. Air drilling could not continue because there was no place to put the formation water.

At this point, the well was mudded up. A day's worth of rig time was used to rig up a mud pit, mud pump and shale shaker. Once circulation was established, drilling continued with partial returns. Initially, the well was losing around 40 bbls per hour and the loss slowly tapered off.

Drilling was stopped at 2301' feet while the rig crew worked on transferring more water into the mud pit (to make up for partial lost

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<sup>1</sup> Use of company names and/or trademarks are for identification only and do not imply endoresment of a service or product.

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circulation). When the crew came back to continue drilling, the drill pipe was differentially stuck. The drill pipe was worked for several hours but remained stuck.

To free the pipe, both aerating the mud and spotting oil were debated as possible solutions. It was assumed that aerating the mud might tear up the hole. So, 80 bbls of crude oil were spotted around the drill collars. Once the oil was spotted, the drill pipe came free in a short period of time.

Drilling then continued to 2657 feet which was the intermediate casing point. The drilling plan called for setting the 9 5/8" casing fifty feet below the base of the Berea Formation. The mud logger showed the top of the Berea to be at 2579 feet.

A string of 9 5/8", 36#/ft, J-55, ST&C casing was run and set at 2654' KB. The 9 5/8" pipe tally can be found in Appendix A-2. The casing was cemented as follows:

Pumped 15 bbls of fresh water, 330 sacks of Halliburton light cement followed by 100 sacks of Class "A" cement containing 3 percent CaCl<sub>2</sub> and 1/8 pps flocele. The cement was displaced with 204 bbls fresh water and the plug was bumped with 1200 psi. The light cement was mixed at 13.6 ppg with a yield of 1.54 ft³/sack. The Class "A" cement was mixed at 15.6 ppg with a yield of 1.18 ft³/sack.

While waiting on cement, a gamma ray correlation log was run showing the top of the Berea Formation to be at 2577 feet or about the same depth as picked by the mud logger. The kick- off point would then be 3295 feet; 716 feet below the top of the Berea.

After waiting on cement for 12 hours, the 13 3/8" casing was cut off and welded to the 9 5/8" casing for support. The mud system was rigged down and the air system rigged back up. The BOP's were nippled up and the casing drilled out with an 8 3/4" bit. Drilling continued, dusting, to 3253' when a survey was taken to determine inclination and well

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direction. The survey showed an inclination of 1° and an azimuth of 279° at a depth of 3191 feet.

### 5.3 Build Section

Based upon the Berea top, the kick-off point should have been 3295'; however, the kick- off point was changed to 3253' to provide some margin for failure to build angle at the planned rate. The Eastman motor was picked up along with a new 8 3/4" bit. The bend in the motor was set at 1.1° with an 8 3/8" stabilizer below the bend. An 7 7/8" integral blade stabilizer was placed above the motor. (See BHA data in Appendix B-1.)

The motor was tested at the surface and it operated normally. Three 16/32" jets were placed in the bit to reduce air flow rates past the steering tool and increase steering tool life. The jets should have increased the pressure above the motor by 100 psi.

The motor was tripped to bottom and Smith's steering tool was run through a side entry sub to orient the motor. The first motor run drilled from 3253' to 3487' (234') at an average penetration rate of 47 feet per hour. Unfortunately, the build rate (not dogleg severity) experienced with the motor configuration was only 5.9°/100'. Build rates can be seen in the Build and Walk Rate Table in Appendix C. The motor was pulled from the hole to change the adjustable bend and lay down the top 7 7/8" integral blade stabilizer.

The bend was set at the maximum angle of 1.3° which according to Eastman's design program should yield a dogleg severity of 9.5°/100'. The motor was tripped back in the hole and drilling continued to 3603 feet. The build rate after changing the motor configuration was still 6.3°/100'. It would not have been possible to hit the target at that build rate.

The motor was again pulled from the hole. This time a 1.5° bent sub was placed on top of the motor. No experience was available to be able to project build rate for this BHA, so the anticipated build rate was unknown. The motor was tripped back to bottom and the well drilled to 3817 feet. The motor was now building inclination at an average rate of 6.6°/100' which was still not fast enough to hit the target. Formation tendencies

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were assumed to be contributing to the lower build rates.

Prior to plugging back and sidetracking, one more attempt was made using the Eastman motor. The motor was tripped out of the hole and checked to make sure the bent sub and bent housing were still aligned. The bit size was reduced to 8 1/2" and the jets were left out of the bit. The motor was then tripped back in the hole.

The build rate achieved in the smaller diameter hole was 8.4°/100'. At that rate, the well would be nearly horizontal at TVD of approximately 4100' which was barely acceptable. Drilling continued to 4249' MD when the motor rotated 90° to the right on a connection. The motor was worked back up to high side and the well was drilled to 4324' MD. The survey data from the steering tool indicated that the well was turning to the left and not building much inclination. The geometry of the motor assembly in the hole had changed or the steering tool was no longer oriented properly.

The steering tool was pulled to check and make sure it was working properly. The orienting stinger (mule shoe stinger) had been pulled loose from the probe section when the tool was pulled from the monels. The stinger was left in the latch in. Since the steering tool had been pulled apart (took around 500 lbs of overpull, which is the same as the latch in should take), it was not possible to determine if the tool had still been oriented. The orientation of the probe in relation to the stinger should not have changed as long as the tool was still together.

Not knowing whether the problem was caused by the steering tool or the motor assembly, it was decided to also change out the motor assembly. The Eastman air drilling motor was laid down and a Baker motor with a 2° bent housing was picked up. The Baker motor was run without any stabilizers.

The Baker motor was run in the hole with the same 8 1/2" bit, but the bit was dressed with one 11/32nd and two 14/32nd inch jets. The motor drilled 98 feet but problems with the steering tool prevented drilling any further. However, the survey data indicated that the hole had turned to the left and not built any inclination. It was then obvious that the steering tool had caused the problem with the previous motor run.

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At a depth of 4422', the motor was pulled from the hole because of steering tool problems. No more steering tools were available on location so the Geoscience Electronics Electromagnetic MWD (EMWD) was picked up and run in the hole. The jets in the bit were changed to two 11/32nd and one 14/32nd inch to increase the pressure above the motor and reduce the vibration on the EMWD tool.

The motor tagged up ninety feet off bottom. The EMWD was having problems sending information to the surface and the operators felt that having the bit on bottom drilling would increase the signal strength. An effort was made to wash the bit to bottom without success. All indications were that the bit was beginning to drill a new hole. After washing (drilling with little resistance) five to ten feet, the motor was pulled from the hole. Drilling shead without tool face data was deemed too risky and drilling operations were halted until a steering tool was obtained.

Smith's three axis steering tool arrived on location and the motor was run back in the hole. It was not possible to get the motor back in the clo hole and the well ended up sidetracked above 4338'. The motor drilled to 4502' and the steering tool failed again. The tool had come apart and the motor had to be pulled to retrieve the remainder of the steering tool.

The motor was run back in the hole and drilled to 4610' at which point the inclination should have been 90° with an azimuth of 340°. The motor was pulled and laid down. The rest of the well was drilled with rotary assemblies.

A multishot survey (See Appendix D) later showed that the well reached 90° at a TVD of 4082' which was 72 feet deeper than planned.

Hole cleaning was still a minor problem in the build section while running the motors. As in the previous well, cuttings would build up at an inclination of around 60° and the hole would have to be circulated to remove the drill pipe. Although, without foam as a lubricating fluid, fewer joints had to be circulated out of the hole. When running rotary assemblies, no hole cleaning problems were experienced even at the same air flow rates.

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### 5.4 Horizontal section

The horizontal/slant section was drilled from 4610' MD to 6399' MD using rotary assemblies. The drilling plan had called for using the same rotary assembly that had been used in the Wayne County well. That assembly had dropped approximately 0.25°/100' while drilling the horizontal section. Since the TVD was deeper than expected, the button cutters in the near bit reamer were replaced with flat cutters to reduce the amount of side cutting by the reamer while drilling. The effect should be to decrease the rate of drop or to increase inclination.

Bottom hole assembly number 6 was run in the hole at 4610'. (See Appendix B-2). The hole size was reduced to 7-7/8" so that the build section would not have to be reamed and so that the external casing packers would have a better chance of sealing in a washed out area. The 7-7/8" bit was dressed with three 16/32" jets.

The area of the hole that had been sidetracked at approximately 4338' stopped the rotary assembly; but with a little work, the assembly passed without a problem. The assembly drilled to a depth of 5126' MD.

The wellbore needed to drop back through the target interval so the building assembly was pulled and a dropping assembly run. The dropping assembly is assembly number 7 in Appendix B-2. The assembly should have dropped inclination at a rate of 1 to 1.5°/100'. Unfortunately, the assembly would not go into the right hole. At the sidetrack, the assembly kept going into the short hole. Apparently, the assembly was too stiff to make the corner. A more limber dropping assembly was run hoping it would go into the correct hole. Assembly number 8 (Appendix B-3) with a 10' pony collar in front of the lead reamer was run. Drop rates would probably be higher than that desired but other refinement could not be made in the wellbore. The 10' pendulum assembly had no problem getting into the correct hole.

Drilling operations were shut down over Christmas from 8:00 am on 12/22/89 to 8:00 am on 12/26/89.

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When drilling operations continued, the 10' pendulum assembly was run to drill the remainder of the well. Only one more problem was experienced with the sidetracked hole. While trying to take a survey at 5422' MD, the assembly went into the wrong hole several times. After retrieving the survey tool, the assembly went into the correct hole. From then on, the bit was not pulled above the sidetrack point in order to survey.

After reaching a depth of 5670', the pipe would no longer fall into the hole because of excessive down drag. The air rate was increased from 2000 to 2900 scfm for two connections but the hole drag remained constant. Hole cleaning was not a problem. The drill pipe had to be rotated with the slips to get it into the hole. Drill pipe connections were taking 30 to 45 minutes each.

Hole drag also prevented taking additional surveys. Surveys were taken by pulling the bit out of the hole to a depth of 4390'. The singleshot was run into the hole on Smith's releasing overshot. The releasing overshot used a monel sensor to operate. Whenever the tool sensed it was in a nonmagnetic collar, the sensor would activate a motor that would release the survey tool. The slick line and sensor were removed from the hole and the survey tool tripped to bottom. After waiting for the time to take the survey, the bit was again tripped to 4390'. A standard overshot was run on the slick line and the survey tool retrieved. The BHA was tripped back to bottom to continue drilling.

The maximum time that could be set on the survey tool time was 99 minutes. Having to rotate the pipe to bottom, tripping consumed too much time, and the timer would activate before the survey tool ever reached bottom. Therefore, no singleshot surveys were taken below 5372'.

At this depth, it appeared the 10' pendulum was dropping at a rate of 2 to 2.5°/100'. Without good survey data and having limited options available with respect to BHA's, the well was drilled to total depth. Total depth was determined by two factors: when predominantly grey shale was being drilled and no more shows were seen by the mud logging unit. The cuttings showed mostly grey shale below 6220' and the last mud log show was seen at 6168'. Drilling was terminated at a measured depth of 6406'.

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The pipe was strapped out of the hole and the measured depth was found to be 6391.47' KB. (See drill pipe tally 12/29/89 in Appendix E). To be certain of the depth, the pipe would be carefully strapped again during the multishot survey.

After reaching total depth, the well was logged. Free fall logs were run first with the video camera falling to 4100' where the inclination was (60°). The open hole logs fell to 4325' where the inclination was (74°). The drill pipe conveyed video log was run to 4550'. Logging was terminated because no signal was being received from the tool. The drill pipe conveyed, open hole logs were run to 6360° depth. For more information on the logs, see Section 6.0 Logging.

After the logging, a multishot survey was run. Surveys were taken every stand (61-62') from 3200' to total depth. Without the reamer, the pipe went in the hole easier. It did not have to be rotated in the hole but still had to be worked down.

The multishot survey showed that the wellbore entered the target interval at a measured depth of 4178' (4010' TVD) and dropped out of the target at a measured depth of 6198' (4178' TVD). These depths corresponded with mud log shows and samples. The drill pipe measurement showed a total depth of 6399.40' KB and the total depth was corrected to that depth. (See multishot pipe strap 1/1/90 in Appendix F.

The azimuth of the surveys between 5000 and 5500 feet showed magnetic interference. The azimuth was almost 180 degrees off. Therefore, the azimuth was left at 339 degrees for calculation purposes. Table 5.1 shows the multishot data. The singleshot data can be found in Appendix G.

Plots of the planned versus actual wellbore path are exhibited in Figures 5.2 and 5.3.

After laying down the drill pipe, 140 joints of 4 1/2", 10.5#/ft, K-55, ST&C casing (including four pup joints) were run in the hole. The casing contained five external casing packers and four port collars. The

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MEASURED DEPTH FEET	DRIFT ANGLE DEGREES	DRIFT AZIMUTH DEGREES	COURSE LENGTH FEET	TRUE VERTICAL DEPTH	RECTAR COORD: MORTH		CLOSURE DISTANCE FEET	CLOSURE AZIMUTH DEGREES	DOGLEG SEVERITY DEG/100'
0.00	0.00	232.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
3194.00	0.75	252.00	3194.00	3194.00	0.00	0.00	0.00	0.00	0.00
3256.00	1.50	288.00	62.00	3255.99	0.00	-1.20	1.20	270.00	1.61
3318.00	4.75	322.00	62.00	3317.29	1.91	-3.93	4.37	2 <b>95</b> .95	5.81
3379.00	8.73	328.00	61.00	3378.45	7.78	-8.03	11.18	31' 07	6.65
3441.00	12.50	328.00	62.00	3439.38	17.47	-14.09	22.45	321.11	6.05
3503.00	16.25	326.00	62.00	3499.43	30.38	-22.47	37.79	323.51	6.10
3565.00	20.50	325.00	62.00	3558.25	46.48	-33.54	57.32	324.19	6.87
3627.00	24.25	327.00	62.00	3615.57	66.04	-46.74	80.91	324.72	6.17
3688.00	28.25	330.00	61.00	<b>3670.</b> 27	89.04	-60.83	107.83	325.66	6.91
3750.00	32.25	330.00	62.00	3723.32	116.08	-76.44	138.99	326.64	6.45
3812.00	36.50	330.00	62.00	3774.98	146.39	-93.94	173.94	327.31	6.85
3874.00	41.75	330.00	62.00	3823.06	180.26	-113.49	213.02	327.81	8.47
3936.00	46.50	329.00	62.00	3867.55	217.45	-135.40	256.15	328.09	7.74
3997.00	51.75	328.00	61.00	3907.46	256.76	-159.49	302.26	328.15	8.70
4059.00	57.00	328.00	62.00	3943.56	299.48	-186.18	352.64	328.13	8.47
4121.00	62.00	330.00	62.00	3975.02	345.26	-213.69	406.04	328.25	8.53
4183.00	66.75	332.00	62.00	4001.82	394.13	-240.78	461.86	328.53	8.19
4244.00	70.25	330.00	61.00	4024.18	443.76	-268.29	518.56	328.84	6.50
4306.00	72.75	324.00	62.00	4043.85	493.05	-300.30	577.30	328.66	10.02
4368.00	77.50	323.00	62.00	4059.76	541.20	-335.93	636.98	328.17	7.82
4430.00	83.25	326.00	62.00	4070.12	590.94	-371.41	697.96	327.85	10.43
4491.00	84.25	333.00	61.00	4076.76	643.15	-402.16	758.54	327.98	11.52
4553.00	87.25	337.00	62.00	4081.35	6 <del>99</del> .17	-428.28	819.92	328.51	8.05
4615.00	90.50	338.00	62.00	4082.57	756.43	-452.00	881.19	329.14	5.48
4677.00	91.75	339.00	62.00	4081.35	814.11	-474.72	942.41	329.75	2.58
4739.00	92.25	338.00	62.00	4079.19	871.76	-497.43	1003.69	330.29	1.80
4800.00	93.00	338.00	61.00	4076.40	928.25	-520.26	1064.11	330.73	1.23
4862.00	93.25	339.00	62.00	4073.02	985.85	-542.95	1125.48	331.16	1.66
4924.00	93.75	338.00	62.00	4069.23	1043.43	-565.63	1186.88	331.54	1.80
4986.00	94.60	317.00	62.00	-065.04	1100.98	-588.30	1248.30	331.88	1.66
5047.00	94.25	339.00	61.00	4060.65	1157.79	-610.10	1308.70	332.21	0.41
5109.00	94.75	339.00	62.00	4055.79	1215.49	-632.25	1370.09	332.52	0.81
5171.00	94.00	339.00	62.00	4051.06	1273.20	-654.40	1431.53	332.80	1.21
5233.00	92.75	339.00	62.00	4047.41	1330.98	-67 <b>6.</b> 58	1493.08	333.05	2.02
5294.00	91.75	339.00	61.00	4045.02	1387.89	- <del>698</del> .43	1553.71	333.29	1.64
5356.00	90.25	339.00	62.00	4043.93	1445.76	-720.64	1615.41	333.,51	2.42
5418.00	89.00	339.00	62.00	4044.34	1503.64	-742.86	1677.13	333.71	2.02
5480.00	87.25	339.00	62.00	4046.37	1561.49	-765.07	1738.84	333.90	2.82
5542.00	85.50	339,00	62.00	4050.29	1619.25	-787.24	1800.48	334.07	2.82

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MEASURED DEPTH FEET	DRIFT ANGLE DEGREES	DRIFT AZIMUTH DEGREES	COURSE LENGTH FEET	TRUE VERTICAL DEPTH		M G U L A R I N A T E S EAST	CLOSURE DISTANCE FEET	CLOSURE AZIMUTH DEGREES	DOGLEG SEVERITY DEG/100'
5603.00	83.75	340.00	61.00	4056.00	1676.13	-808.51	1860.94	334.25	3.30
5665.00	82.75	340.00	62.00	4063.29	1733.99	-829.56	1922.21	334.43	1.61
5727.00	81.00	339.00	62.00	4072.05	1791.48	-851.06	1983.35	334.59	3.24
5789.00	79.25	338.00	62.00	4082.68	1848.31	-873.44	2044.29	334.71	3.24
5850.00	78.75	337.00	61.00	4094.32	1903.63	-896.36	2104.10	334.79	1.81
5912.00	77.00	336.00	62.00	4107.35	1959.21	-920.53	2164.69	334.83	3.23
5974.00	75.50	335.00	62.00	4122.08	2014.01	-945.50	2224.91	334.85	2.88
6036.00	73.25	333.00	62.00	4138.78	2067.67	-971.67	2284.60	334.83	4.78
6097.00	71.25	332.00	61.00	4157.38	2119.20	-998.50	2342.65	334.77	3.63
6159.00	69.75	330.00	62.00	4178.07	2170.31	-1026.83	2400.96	334.68	3.89
6221.00	67.75	329.00	62.00	4200.54	2220.10	-1056.15	2458.52	334.56	3.56
6283.00	65.50	328.00	62.00	4225.14	2268.62	-1085.89	2515.11	334.42	3.92
6345.00	64.00	327.00	62.00	4251.58	2315.91	-1116.02	2570.79	334.27	2.83
6399.00	62.65	326.00	54.00	4275.83	2356.15	-1162-65	2618 60	334 17	7.00

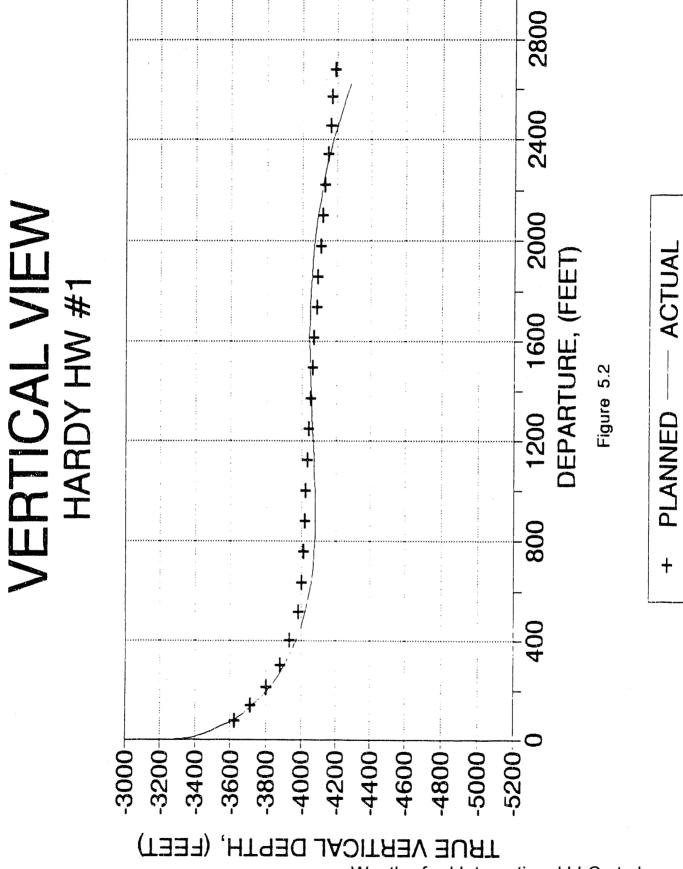


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EAST COORDINATE, (FEET PLAN VIEW
HARDY HW #1 **ACTUAI** -2000 Figure 5.3 PLANNED -2500 + 2600-2400-22000-2000-1800-1400-1200-1000-800-600-200-NOBTH COORDINATE, (FEET) (FEET) (FEET)

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casing tally and setting depth of the packers and port collars can be found in Appendix A-3.

The casing was landed in the wellhead slips and the rig released.

#### 6.0 LOGGING OPERATIONS

#### 6.1 Introduction

Logging of this well was planned to identify key stratigraphic units used in the location of the kick-off point, and in the determination of hydrocarbon gasses present in the target formation. Logging was also used to determine the points where external casing packers were to be placed in the casing string. The location of points where significant gas shows were encountered was determined to aid in the selection of zones where the well is to be stimulated (if required). Conventional geophysical logs were obtained as well as hydrocarbon mud logs.

#### 6.2 Mud Logging

Mud logging of the well was initiated at a depth of 800 feet. A fairly complete record of shallow and deep sandstones, limestones, coals and shales was obtained. A record of all hydrocarbon gasses encountered was also made. This data was plotted on the log as units of hydrocarbon gasses per foot of depth drilled. This data was used in locating the intervals where external casing packers were located in the casing string. Mud logging was accomplished by capturing a portion of the return air stream and sending it through a gas chromatograph to determine the The system was calibrated at the beginning of various components. logging operations so that calculations could be made to estimate the volume of gas encountered by the drill bit. Appendix H lists the depths and the calculated volumes of gas encountered during drilling operations.

#### 6.3 Shallow Hole and Free Fall Logging

Original plans were to run a correlation gamma ray log from the surface to the bottom of the 12 1/4" hole, however, in an effort to reduce Weatherford International LLC et al.

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costs, the well was not logged until all drilling operations had been completed. The purpose in running the correlation logs was to accurately locate the Berea sandstone top for measurement to the planned kick-off point. The free fall logs were run to make sure that the entire wellbore would be logged since the side-door sub could not be moved downhole beyond the bottom of the 9 5/8" casing. This meant that only 2600 feet of inclined and horizontal hole could be logged by pushing the logging tools when attached to the drill string since the 9 5/8" casing was set at 2650 feet.

Free fall logs were obtained down to a depth of 4327 feet. The logging suite consisted of gamma ray, compensated density, temperature and differential temperature, and caliper logs. The logs revealed that the Berea sandstone was found at a depth of 2667 feet below ground level. The top of the Huron Shale was found at a measured depth of 3767 feet below ground level or 2944 feet below sea level.

### 6.4 Horizontal Section Logging

The inclined and horizontal sections of the well were logged by attaching the logging sonde to the front end of the drill string and pushing the tools through the open wellbore. Logging operations started at a depth of 3850 feet on the way in (labeled down log) and continued in to a total depth reach of 6360 feet. The down log was recorded in 60 foot sections which is the length of two joints of drill pipe which can be stacked on the rig floor. Depths were correlated by comparison with the strapping of each joint of drill pipe as it was run in the hole. When the up logs were run, a little slack left in the wireline cable which looped around the drill pipe and could not be pulled out. As a result the up logs were not scaled properly and were not usable. Strapping the pipe out of the hole and correlating the depth of each joint will prevent the accumulation of slack in the cable.

By using multishot survey data of the inclination of the borehole, the logging company was able to reconstruct a True Vertical Depth (TVD) presentation of the log. This TVD log is for correlation with nearby vertical wells to determine the various stratigraphic layers that were

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penetrated by the horizontal well. Figure 6.1 is a presentation of the TVD log of the well and the target interval of the well.

#### 7.0 MOTOR PERFORMANCE AND BOTTOM HOLE ASSEMBLIES

#### 7.1 Introduction

Motor performance during drilling of the inclined section of the well is extremely important and can have considerable effect on the overall economics of the drilling operation. BDMESC has attempted to determine the optimum motor to be used in the Appalachian area which is traditionally an air drilling country. Two motors were tested in this well to determine which motor would provide the best economics of operation. Eastman Christensen recently introduced a high torque air motor designed to build angle at a rate of 9.5 °/100'. A Baker Hughes Drilling Systems adjustable bent housing motor was also used during the angle building phase of drilling operations. Initial plans were to test the motors under a high pressure system (600 psi) but those were changed to test the economics of lower pressure systems (200 - 300 psi) which are less costly and more readily available in the Appalachian area.

# 7.2 Motor Performance and BHA's of the Angle Building Section

The first motor to be run at kickoff point was the Eastman Mach IAD which is an air drilling motor. The motor drilled from 3253' to 4324' (1071') in four separate runs. The first run was from 3253' to 3487' (234') in five hours. The motor was pulled to change the configuration because if was not building fast enough. The average rate of penetration was 46.8 ft/hr.

The motor was run with an air rate of 2000 scfm. The bit contained three 16/32nd inch jets in hopes that the lower air velocity around the steering tool would prolong the life of the steering tool. The standpipe pressure was 290 psi and the average calculated flow rate through the motor was 810 ppm. Oil was injected at an average rate of 10 gallons per hour.

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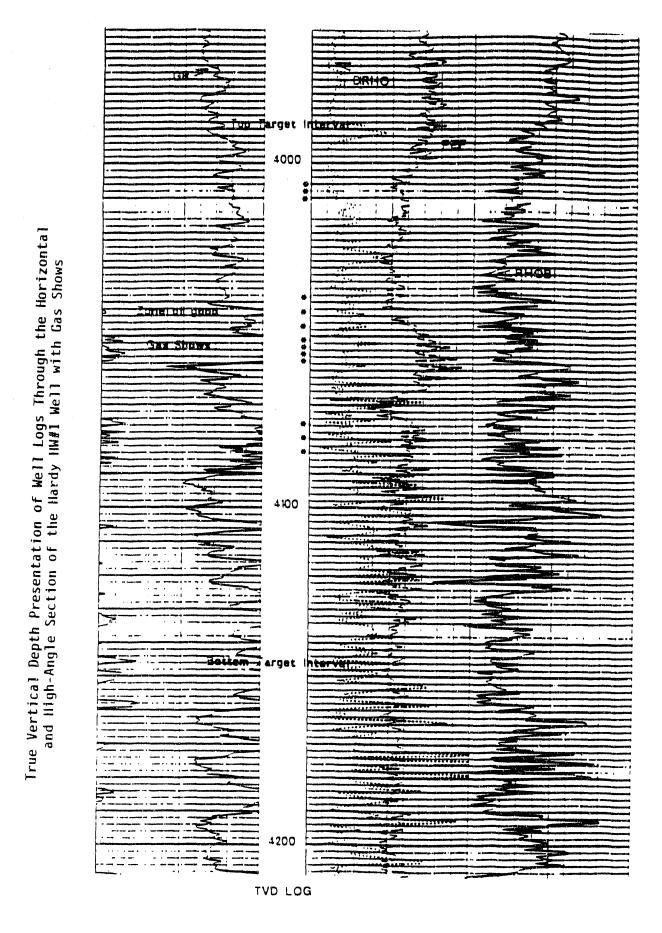


Figure 6.1 Weatherford International LLC et al.
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Initially, SAE 30 motor oil was used. Eastman indicated that a much higher viscosity motor oil would probably be better. The oil was changed to hammer oil which increased the standpipe pressure and slowed the motor penetration rate slightly. Changing back to the motor oil reduced standpipe pressure and increased penetration rate.

The bend in the motor had been set at 1.1° with 8 3/8" stabilizer near the bit and a 7-7/8" integral blade stabilizer above the motor. The motor generated an average dogleg severity of 5.9°/100'. According to Eastman, the motor should have built at 8°/100'.

Run number two was from 3487' to 3603' (116') in 2.75 hours. The motor was pulled because it was not building fast enough. The average penetration rate was 42 ft/hr.

The bend in the motor had been set at 1.3° (maximum) and the top stabilizer was left off. Eastman predicted the motor would build at 9.5°/100'. The operating parameters were the same as the first run.

The motor generated an average dogleg severity of 5.6°/100' as calculated from the multishot data. The build rate still was not fast enough. The motor was pulled from the hole to make another adjustment.

On the third motor run, a 1.5° bent sub was placed on top of the motor leaving the bend in the motor set at 1.3°. Eastman could not predict the build rate with their computer program. The third motor run drilled from 3603' to 3817' (214') in 6.75 hours. The average penetration rate was 31.7 ft/hr. The average dogleg severity was 7°/100' which still was not enough.

The motor was pulled and the hole size was reduced to 8 1/2". No jets were put in the 8 1/2" bit in order to increase the penetration rate. The bent sub and housing were not changed. This fourth motor run drilled from 3817' to 4324' (507') in 10.75 hours. The average penetration rate was 47.2 ft/hr. The average dogleg severity was 8.4°/100' which was not enough to hit the target TVD of 4010' but would allow the well to be horizontal at a TVD near 4100'.

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The equivalent flow rate throughout the motor was 1563 ppm with a surface pressure of 185 psi. The oil rate was gradually reduced from 5 gallons per hour to no oil injection at all. However, there was still plenty of residual oil in the drill string.

The motor was pulled because the steering tool failed. At the time, its was not known whether the steering tool or the motor configuration caused the problem, so the Eastman motor was not rerun. The average rate of penetration of the Eastman motor was 42.0 feet per hour.

The Baker Hughes Drilling Systems Adjustable Bent Housing Motor was run slick (no stabilizers) with the bend set at the maximum of 2 degrees. Four separate runs were also made with the Baker motor. The motor drilled from 4324' to 4610'; a total of 370'. The total length drilled is more than the measured depth along the wellbore because the hole was sidetracked. Approximately 103 feet of side track was drilled which could not be used.

The first run with the Baker motor (motor run #5) drilled from 4324' to 4374' (50') in 1.25 hours. The average penetration rate was 40.0 ft/hr. The motor was pulled because of a problem with the steering tool.

The second run (motor run #6) drilled from 4374' to 4422' (48') in 1 hour. The average penetration rate was 48 ft/hr and the motor was again pulled because of steering tool problems.

The third run (motor run #7) with the Baker motor sidetracked the well at 4338' and drilled to 4502' when the steering tool failed. The motor drilled 164' in 4.25 hours with an average penetration rate of 38.6 ft/hr.

The remainder of the build section was drilled with the fourth run (motor run #8). The motor drilled from 4502' to 4610' (108') in 3.25 hours. The average penetration rate was 33.2 ft/hr.

The only change made with the motor was to change the bit jets between runs number two and three. The jet nozzles were changed from one 11/32nd and two 14/32nds to two 11/32nds and one 14/32nds. For

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the first two motor runs, the equivalent flow rate through the motor was 622 gpm. For the last two motor runs, the equivalent flow rate through the motor was 549 gpm. Both flow rates exceed the manufacturers recommended maximum, but no problems were experienced with the motor.

The flow rate at the surface was 1600 scfm. The surface pressure for all four motor runs ranged from 280 to 320 psi with the lower pressure corresponding to the larger jet sizes. The 300 psi pressure was selected to find out if the motors could be run without a high pressure air package. The high pressure package is not readily available in the area and is expensive to rent. Being able to drill with lower pressures would reduce the overall cost of the well.

Also, it was noted that taking the jets out of the bit with the Eastman motor increased the penetration rate. Using the larger jets in the Baker motor also increased the penetration rate. Larger jets increase the equivalent flow rate through the motor and therefore, the rpm. The Baker motor averaged 38.3 ft/hr in this well compared to 20 ft/hr in the DOE-Sterling Drilling Roane County well. There was considerably more siltstone drilled in Roane County than Putnam County. No significant change in maximum bit weight was observed.

An air-mist drilling fluid system was not used with the Baker motor. For lubrication, SAE 30 motor oil was injected into the drill string at a rate of 5 to 10 gallons per hour. The motor operated the same as it had on the Roane County well which was drilled with an air-mist system under 600 psi pressure. It seems likely that the high pressure reducing flow rate through the motor produced a lower penetration rate for the same motor.

The average dogleg severity generated by the Baker motor was  $9.5^{\circ}/100'$ . The dogleg severity in the Roane County well was also  $9.5^{\circ}/100'$ .

The Eastman motor had 25.25 drilling hours and 0.75 circulating hours (total 26 hours). The Baker motor had 9.75 drilling hours and 11.25 circulating hours (total 21 hours). The Baker motor had more circulating hours, because the pipe had to be pumped part way out of the hole each

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time the motor was tripped out. The Eastman motor had a faster rate of penetration by 3.6 feet but could not build angle at the well design rate of 8°/100 feet of penetration. Table 7.1 compares the two motors during their eight motor runs.

# 7.3 Rotary Directional Drilling Assemblies for Horizontal Section

Two rotary, directional drilling assemblies were used to drill the horizontal/slant section of the well from 4610' to total depth. The first assembly consisted of a 7 7/8" bit, float sub, 3-pt reamer, x-o sub, and two monels. The assembly is the same as that used in the BDM/DOE Wayne County well except the button cutters in the 3-pt reamer had been replaced with flat cutters. Since the TVD was already deeper than desired, dropping much more inclination would not have been desirable. It was assumed that the flat cutters would reduce the dropping tendency or even cause a slight building tendency.

The building assembly is BHA #6 in Appendix B. The assembly drilled from 4610' to 5126' (516') and built inclination at a rate of 0.7°/100'. No consistent walk tendency was established. The inclination at 5126' was projected to be 95°, and the wellbore needed to drop through the rest of the target interval. Without running a dropping assembly, it would not have been possible.

Botttomhole assembly #7 (Appendix B) was run to drop inclination at about 1 to 1.5°/100'. Unfortunately, it would not go into the sidetracked hole. Each time it was tried, the assembly would go into the hole that ended at 4422'.

Bottomhole assembly #8 was run as an alternative assembly. The assembly consisted of a 7 7/8" bit, bit sub, short drill collar (10.75'), 3 - pt reamer, x-o, float sub, and two monel drill collars and is considered a short pendulum assembly. The pendulum would probably drop faster than necessary, but the options were limited by the sidetrack at 4338'.

BHA #8 drilled from 5126' to 5763'. One slight modification was made in the assembly at a depth of 5763'. To help reduce drag going into

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Table 7.1 Comparison of Rates of Penetration of Motors
During Angle Building Drilling

MOTOR RATE	RUN #	DRILLING TIME	FOOTAGE	RATE(FT/HR)	AVG BUILD
EASTMAN	1	5 hours	234	46.8	5.9 Deg/100'
AIR	2	2.75	116	42	5.6 Deg/100'
MOTOR	3	6.75	214	31.7	7.0 Deg/100'
	4	10.75	507	47.2	8.4 Deg/100'
SUBTOTAL		25.25	1071	41.9 AVG	6.7 Deg/100'
BAKER	5	1.25	50	40.0	7.82 Deg/100'
BENT HOUS	E 6	1.0	48	48.0	10.43 Deg/100'
MOTOR	7	4.25	164	38.6	11.52 Deg/100'
	8	3.25	108	33.2	8.05 Deg/100'
SUB'	TOTAL	9.75	370	40.0 AVG	9.5 Deg/100'
TOTAL		35 hours	1441	41.2 AVG	8.9 Deg/100'

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the hole, one of the two monels were laid down and is shown as BHA #9 in Appendix B.

The average drop rates for BHA #8 and BHA #9 were 2.34°/100' and 2.75°/100', respectively. Because of the problems with the multishot surveys, the walk tendency of BHA #8 can not be determined. BHA #9 walked 1.94°/100' to the left.

All the rotary assemblies were run with a bit weight of 20,000 to 25,000 pounds and rotary table speed of 60 rpm. The lower bit weight was to keep the drill pipe from bucking in the horizontal and build sections. Drill collars were placed at the top of the build section to provide the weight necessary to keep the drill pipe from buckling in the vertical section of the hole. The collars were also used to help push the pipe into the hole on trips and connections. The placement of the collars can be seen in Appendix B for each of the rotary assemblies when they were run in the hole. Drilling continued until the collars reached a maximum inclination of 45°. Then the pipe was tripped and the collars moved up the hole.

#### 8.0 DIRECTIONAL CONTROL OPERATIONS

#### 8.1 Introduction

In drilling a horizontal or slant well, one of the most important aspects of the drilling operation is obtaining data relative to the azimuth and inclination of the drill bit. In areas where mud is the preferred circulation medium, tools have been developed, which provide this data reliably and consistently, however, in the Appalachian area where air is used as the circulating medium, tools have not yet been hardened to provide reliable operations expected from mud drilling in other parts of the country.

### 8.2 Steering Tool Operations

Problems with the steering tool were the most costly and time consuming problems encountered during the drilling of the well. The steering tool had been pulled from the hole seven times because it was not

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performing properly. In addition, almost two days of rig time were spent waiting on steering tools.

Smith International had initially brought four, two axis probes to the location. The first probe operated without any problem from the kick-off point to around 3900' whe it failed. The probe apparently shorted out after the driller's panel was sprayed with water on the rig floor.

The second probe was run and drilled 1.5 hours before it was pulled (at approximately 3960'). The tool face had been bouncing around and it became difficult to tell which way the motor was pointed. Even though the tool had not failed, a third probe was run inside a fiberglass case (instead of steel). The fiberglass case was supposed to reduce the vibration on the tool.

The tool face still bounced significantly while drilling and became progressively worse as the inclination increased. The air rate was lowered to as much as 1400 scfm but it made no difference. Surveys had to be taken after connections because it took over ten minutes for the probe to settle down. As soon as the air was turned back on, the probe would again vibrate.

At a depth of 4249', the probe had turned 90° to the right with respect to the motor tool face. Initially, it was thought that the motor had actually turned 90°. Drilling continued to 4324' when the surveys indicated the well was turning left. In reality, the steering tool barrel had rotated with respect to the mule shoe stinger. A nut holding the mule shoe stinger fixed in place had vibrated loose allowing the barrel to turn while making a connection. The tool was pulled out and the motor tripped out to retrieve the stinger.

The third probe was run back in after repairing the barrel. Drilling continued for one half hour but the tool was bouncing around too much to get any good information out of it. The fourth and last probe was run and drilling continued for three quarters of an hour before it was pulled for the same reason.

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The probes would not give accurate tool face information above an inclination of 70°. A three axis probe was required. Eastman's steering tool which has a three axis probe was ordered out.

The Eastman tool was run in the hole. While tripping to bottom, the generator quit and had to be restarted. When power was returned to the tool, it was no longer working. Eastman felt that a power surge probably shorted out the tool.

The first tool was pulled and a second Eastman steering tool run. As soon as the air was placed on the well, the tool began to bounce around. A total of 48 feet was drilled, but the tool face was so erraic that it was not possible to tell which way the motor was oriented. Eastman probe was pulled from the hole and the drill pipe tripped out.

An attempt was made to orient the motor using Geoscience's Electromagnetic Measurement While Drilling Unit (EMWD) but the tool could not get a signal to the surface. No drilling was done with the EMWD while waiting for additional steering tools to arrive on location.

Smith arrived with two, three axis probes shortly after tripping out of the hole. The three axis probe was run and performed much better than the two axis probes. The tool face still bounced around but not enough to halt drilling.

On a connection at 4502', the steering tool again failed. The tool was pulled from the hole and the barrel was found to have parted above the probe. The pipe was tripped out of the hole to recover the remainder of the steering tool. The barrel was repaired and drilling continued to 4610' when the desired inclination and direction were obtained.

Judging from the difference between the performance of the two and three axis probes, Smith's two axis probe was not capable of giving a reliable tool face above 70°. Smith had thought there would be no problem obtaining tool face; however, surveys would have had to be run to get inclination and direction.

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### 8.3 MWD Tool Operations

Geoscience Electronics has modified MWD tools which were used successfully in fluid systems for drilling river crossings for application in the harsh air drilling environment of the Appalachian Basin. The early system failures were related to extreme buffeting by the 2,000 to 3,000 cfm air flow volumes. These problems have been reduced by continued work with DOE so that they do not loom as a major factor in the potential application.

The tool was placed in the drill string for testing and use when the wireline steering tools had failed and while waiting on replacement probes. The system was tested on the surface when going in the hole, and again every 500 feet going down 3200 feet, but when the tool was in position at the bottom of the hole at 4222' (inclination of 83°) a signal with tool face orientation data could not be received back at the surface. Apparently the problem was a mixture of lack of signal strength caused by a mismatch in formation impedance. It would seem that impedance matching at the location based on offset well resistivity log data is a flexibility that will be required to make this unit function in any future horizontal well applications. A mid-drill string signal, repeater may be required to boost signal strength while maintaining battery life of the primary unit.

#### 9.0 ANALYSIS OF DRILLING OPERATIONS

This drilling project was planned to be drilled in the most economic manner to obtain data for analyzing the economics of slant/horizontal drilling in the Devonian Shales. This report was prepared to discuss the results of new drilling techniques that were tested and the performance of current "off the shelf" technologies utilized during the drilling operations.

The major success during this drilling operation was the increase in the rate of penetration during the angle building phase of the operation. This is due to the use of high torque, low speed downhole motors which were operated at pressures of 250 to 350 psi with air flow rates ranging Weatherford International LLC et al.

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from 1700 to 2000 cubic feet per minute (cfm) of air. Another innovation was the use of oil which was injected at slow rates (5 gallons per hour) to lubricate the downhole motors. This method prevented damage to the formation from water in the normal foam-air mist system used and saved several thousand dollars in chemical costs for the air-mist mixture.

The biggest problem which continued to plague the air-drilling aspect of directional drilling was the steering tools which need to be hardened for air-drilling operations. This resulted in four or five additional days of daywork repair costs. Steering tool service companies are lagging behind in this aspect of directional drilling operations.

Another test was made of the electromagnetic measurement while drilling system (EMWD) which failed because the equipment could not put enough power into the signal so that it could be detected at the surface. There seemed to be a problem of impedance matching of the transmitted signal to the formation being penetrated. This system seems to have promise when the problem can be solved and the signal can be received back at the surface.

Mud logging operations have been very successful and useful on the Continuous monitoring of the air stream air-drilled directional wells. has shown where gas was being produced from the target horizons and helped in the placement of external casing packers for completion operations. It would be difficult to know the formations penetrated without the use of a mud logging unit and sample examination.

Conventional geophysical logging operations continue to be difficult and fraught with numerous problems which can impact the quality of logs obtained. A good set of logs were obtained when the tools were being pushed into the hole on the drill string, but failure to keep proper tension of the line resulted in unusable logs on the return trip and the destruction of about 3,000 feet of logging cable.

The video log, which is considered a key log in a horizontal well because of the information that can be obtained about the spacing and of natural fracture orientation, was a failure during this operation. cameras require special cables and, therefore, accommodating the cable in

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side-door subs and power connect operations seemed to be the major source of problems which produced the failure in the Hardy HW#1 well operations. The tool worked to a point where the hole had reached ninety degree inclination when the "hot connect" which provided power for the lights and camera failed ostensibly because of the lack of slack in the line below the side-door sub.

### 10.0 COMPLETION OPERATIONS

#### 10.1 Introduction

The completion design of the Hardy HW#1 well was based largely on the results of the successful completion of the previous DOE-sponsored horizontal well in Wayne County, West Virginia (BDM/RET#1). The BDM/RET#1 well had been successfully completed with a 4-1/2" casing liner with 7 different zones being isolated from each other by inflatable casing packers. Access to each zone was provided by two port collars which could be open and closed using special tools. This system allowed testing, production, and stimulation of individual zones or group of zones as necessary.

The BDM/RET#1 well was an experimental well and more zones were isolated for completion than would normally be done in a well completed for purely commercial purposes. One of the purposes for the Hardy HW#1 well was to replicate the previous BDM/RET#1 test, but to do so using drilling and completion technology more representative of that which would be more likely to be used by industry in a purely commercial well. Therefore, the completion design was limited to the identification of four zones for appropriate stimulations. Figure 10.1 shows each of the four zones on the wellbore schematic and Figure 10.2 shows where the zones occur with respect to the true-vertical-depth (TVD) log of the well.

As can be seen from Figure 10.2, the best gas "shows" were in intervals at 4004-4010 feet TVD and 4050-4058 feet TVD. Both Zone 1 and Zone 2 penetrated the lower interval of good shows. Zone 4 penetrated both intervals of good shows. Zone 3 did not penetrate either of the two

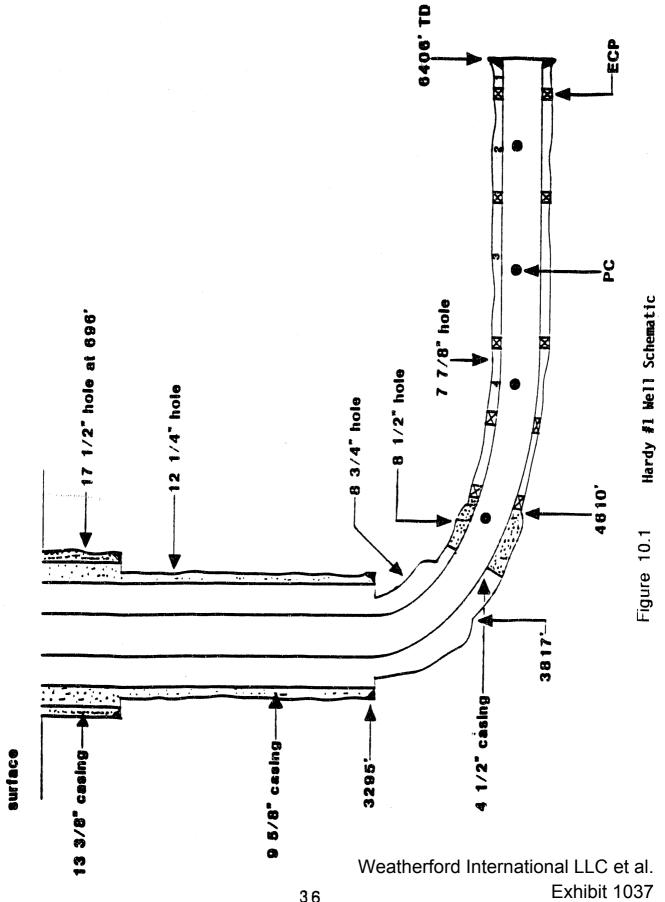
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best intervals but did penetrate an interval which had gas shows at 4075-4081 feet TVD.

### 10.2 Casing design

In order to isolate the four zones for individual stimulation, the well was cased with 4-1/2 inch, 10.5#/ft, J-55, ST&C casing. Options considered for isolating the individual zones included conventional cementing of the casing with perforations to access the individual zones, use of inflatable casing packers in the casing string with port collars to access the zones as was done in the BDM/RET#1 (Reference 1) well, a combination of these two techniques.

Because of the relatively successful completion of the BDM/RET#1 well, the casing packer - port collar option was selected for completing the Hardy HW#1. Five TAM International, Inc. casing packers were placed in the casing string at measured depths of 6014, 5515, 4765, 4390, and 4106 feet. The original completion plan called for 5 TAM International, Inc. port collars to be placed in the casing string with one of the port collars fitted with a "bull plug" for opening with applied pressure and another fitted with a "baffle" for opening by dropping a ball and applying pressure. This design should have allowed the farthest two zones to be accessed and stimulated with a conventional ball-and-baffle technique and without having to use an "opening tool" to open the port collars. The final design, however, utilized only three of the five available port collars because the two specially-fitted port collars could not be run. because of a decision not to complete the lower-most section of the wellbore and to isolate the section with a casing packer. The casing packer would have been impossible to inflate and set with the bull-plugged port collar above it. The three remaining port collars were placed in Zones 1,2, and 3. (The lower zone numbers indicate zones farthest from the wellhead.) Zone 4 was left without a port collar because it was in a position where it could be conventionally perforated using wireline equipment. A fourth "spare" port collar was placed above the shallowest casing packer for use in cementing the casing in that part of the hole.

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The size, weight, and grade of the casing, 4-1/2 inch OD, 10.5#/ft, J-55; respectively were designed to meet stimulation requirements. Based on hydraulic fracture treatments on nearby vertical wells, bottomhole treating pressures were expected to be approximately 1200 psi. Using the bottomhole treating pressure and service company friction factors for the injection of foam, tophole treating pressure for injecting 60 barrels per minute of 80-quality foam down 4-1/2 inch casing was estimated to be less than 3500 psi. After derating the pipe to account for bending stresses in the inclined hole, it was determined that 10.5#/ft, J-55 grade pipe would meet all design requirements.

### 10.3 Inflation of Casing Packers

The procedure selected for inflating the Tam International casing packers was to first inflate and then test the uppermost packer, (Packer #5) which would be supporting the cement to be injected above the producing zone as a permanent water barrier. Upon the successful inflation of packer #5 and cementing the casing above it, the remaining packers would be individually inflated and tested. If packer #5 could not have been successfully inflated, then packer #4, the next uppermost packer, would have been used to support the cement column. The fluid of choice for inflating the packers was nitrogen, a non-damaging fluid in the event of a packer element failure. After the inflation of a packer, the remaining nitrogen would then be used to inject into one of the zones adjacent to the packer while observing flow from the zone on the other side of the packer to verify the packer's integrity.

Packer #5 was successfully inflated after two attempts. The close spacing (approximately two feet) of the inner cups on the TAM Combo Tool required precise positioning of the tool to inflate the packers. Normally, the tool is used to inject through port collars and the tool is automatically in position upon using the tool to open the port. To position the tool for inflating the packers, it was necessary to locate the nearest port collar, and then move the tool the measured distance to the packer. On the first attempt to inflate packer #5, the tool apparently was located a few inches too low. The second attempt was successful after one of the inner cups on the Combo tool was removed to expand the working length of the tool to 2.9 feet. It was later learned that the Combo tool did not

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always provide positive identification of the port collars and that tubing drag could cause the port collars to be mislocated. The tool was later modified in the field to give it an even longer working length and to better centralize its opening dogs to provide positive engagement of the port collar shifting ring.

The procedure described above was used to individually inflate the remaining packers. With the modified tool, minimal problems were encountered in inflating the rest of the packers. Rig time to inflate the first packer, packer #5, was approximately sixteen hours. Rig time to inflate the next packer using the longer tool (12-foot cup separation) was about 6.5 hours.

### 10.4 Cementing

Although the basic completion method for this well was essentially open-hole with a liner, one section of the casing was cemented in place. The casing immediately above the uppermost casing packer was cemented from approximately 4057 feet to 3500 feet measured depth with 130 sacks of Class A cement. The purpose of this cement was to establish a permanent barrier against any water that might enter the wellbore above the productive interval.

The cementing operation was conducted by pumping the cement through a port collar immediately above the upper most casing packer using TAM International's "Combo" tool. The Combo Tool is a speciallybuilt tool for selectively opening or closing ports while simultaneously providing the capability of injecting or producing fluids (e.g. cement slurries) via the tubing through an opened port between opposing cups on the tool. The cement was displaced from the tubing with water and a The cement was "overflushed" with approximately half a rubber plug. barrel of water, the plug was "bumped" with 800 psi, and the tubing head valve was closed. The port was left open and the combo tool left in place while the cement set overnight because differential pressure on the combo tool cups prevented movement of the tool. Even though the cement had been flushed from the tubing with a half-barrel of excess water, the combo tool was difficult to move the next day. After it was recovered from the well, the tool was found to have several pieces of cement in it.

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### 11.0 STIMULATION

#### 11.1 Introduction

The Hardy HW#1 was stimulated with 80-quality foam and 20-40 sand as the proppant in Zones 1 and 2. Zones 3 and 4 were stimulated as a single zone using nitrogen only as the working fluid. Only Zone 1 was stimulated as originally planned. The stimulation treatments for Zones 2,3, and 4 had to be modified in the field in order to obtain at least partial success.

The initial stimulation designs for the Hardy HW#1 well were based primarily on the favorable results of the stimulations conducted on the BDM/Eneger/DOE well in Wayne County, WV. Because of the ease with which the Wayne County stimulations were executed, the stimulations for the Hardy HW#1 were very similar except that much higher rates were planned for the Hardy well. The high rates were used to assure adequate treatment volumes and rates for treating multiple fractures with sandladen fluid. Table 11.1 summarizes the stimulations originally planned and those which were actually performed on each zone. As is illustrated in the table, the original intent was to size the treatment volumes approximately proportionate to the length of the respective zones.

#### 11.2 Treatment of Zone 1

As can be seen in Table 11.1, Zone 1 was expected to have the highest treating pressure of all zones. The zone was farthest from the wellhead and would be expected to have the highest frictional pressure loss. In fact, however, Zone 1 was found to have the lowest treating pressure, and was the only zone for which design rates and volumes were achieved.

The closure pressure for Zone 1 was estimated at approximately 1600 psig (bottomhole) based on stimulations of nearby vertical wells. The actual closure pressure based on the breakdown of the formation with nitrogen was about 1200 psig (see Figure 11.1). Total frictional pressure losses were estimated to be 2800 psi based on service company correlations. Adding the friction pressure to the estimated closure Weatherford International LLC et al.

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Table 11.1 Summary of Frac Treatments for the Hardy HW #1

Planned	Zone	Zone	Zone	Zone
	1	2	3	4
Fluid Type Volume (bbl)	Foam	Foam	Foam	Foam
	2000	2800	1500	1200
Amt Sand (lbs) Rate (bpm)	170,000	250,000	125,000	100,000
	<b>60</b>	60	60	60
Max. Pressure (psi surface)	3800	3550	3300	3150
Actual for each zone	1	2	3-4 (Combined)	
Fluid Type Volume (bbl) Amt Sand (lbs) Rate (bpm) Treating Pressure	Foam	Foam	Nitrogen	
	1800	450	420 (foam), 1.3 mmer N2	
	140.000	5000	8000	
	60	20	60 bpm, 50,000 serm	
	2900	3200-4000	3200-4000	

Table 11.2 Flow-back Summary for Frac Job on Zone-1

Choke 'Valer Gas Flow Water Diameter Pressure Recovery Recovery Measurement Date Time (inches) psig bblsi (mscriday) (pau 1625 0.250 1200 Q 02/14/90 0 0.250 0800 720 02/15/90 6 1.7 02/15/90 1100 0.375 1545 0.375 9 02/15/90 24 1610 0.43835 02/15/90 2330 02/15/90 0.563 ã 0200 02/16/90 0.563 40 45 12.5 02/16/90 0800 2,000 40 47 12.9 557 02/16/90 1230 2,000 163(mist) 1530 02/16/90 2,000 47 13.1 313 02/17/90 0800 0.375 1100 02/17/90 0.563 56 15.5 1700 02/17/90 0.563 60 16.6 267 02/18/90 0800 0.563 493 60 16.6 1600 2,000 02/18/90 64 17.7 292

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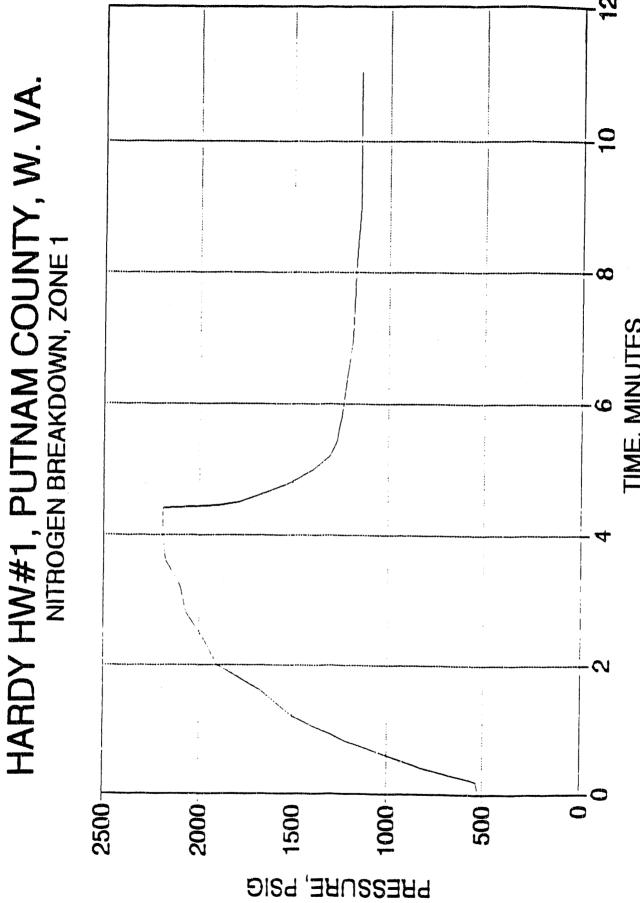


Figure 11-1, Nitrogen Breakdown (Prepad) on Zone

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pressure of 1600 psi and then subtracting the hydrostatic pressure of the foam column (approximately 600 psi) resulted in the estimated treating pressure of 3800 psig. The actual treating pressure never exceeded 3000 psig, however, suggesting either lower frictional losses, a lower closure stress, or both.

Most, if not all, of the difference in estimated versus actual treating pressure was due to lower-than-predicted frictional losses. Although the nitrogen breakdown indicated a closure stress of 1200 psi or about 400 psi less than predicted, analysis of the shut-in period after stimulation indicated that closure stress had increased to approximately 1650 psi (see Figure 11.2). Therefore, the lower-than-expected treating pressure was due mainly to less total friction than predicted.

The stimulation of Zone 1 was executed with very few problems. The only major problem in execution resulted from malfunctioning service company monitoring equipment and a miscommunication of remaining sand volume. As a result, only 140,000 of the planned 170,000 pounds of sand was actually used in the job.

Following the treatment, the well was flowed back on a 0.25-inch choke overnight. Choke sizes were then increased stepwise during the next two days of flow back to a full 2-inch opening. Table 11.2 shows the flow back summary for Zone 1. Only 64 barrels or about 1/6 of the treatment water was recovered during the flow back period. The gas open flow rate after being open eight hours on the fourth day of flow back was measured at 292 mcf/day.

#### 11.3 Treatment of Zone 2

The overall plan for Zone 2 was to close the port collar to Zone 1, open the port collar to Zone 2, and then to stimulate Zone 2 with a foam frac treatment similar to, but proportionately larger than, Zone 1. Because of difficulty in being able to positively engage, open, and close the port collars with TAM International's "Combo Tool," an excessive amount of time was spent attempting to position the port collars for the stimulation of Zone 2. Over eighty hours of service rig time was utilized in attempting to position port collars and in placing a retrievable plug

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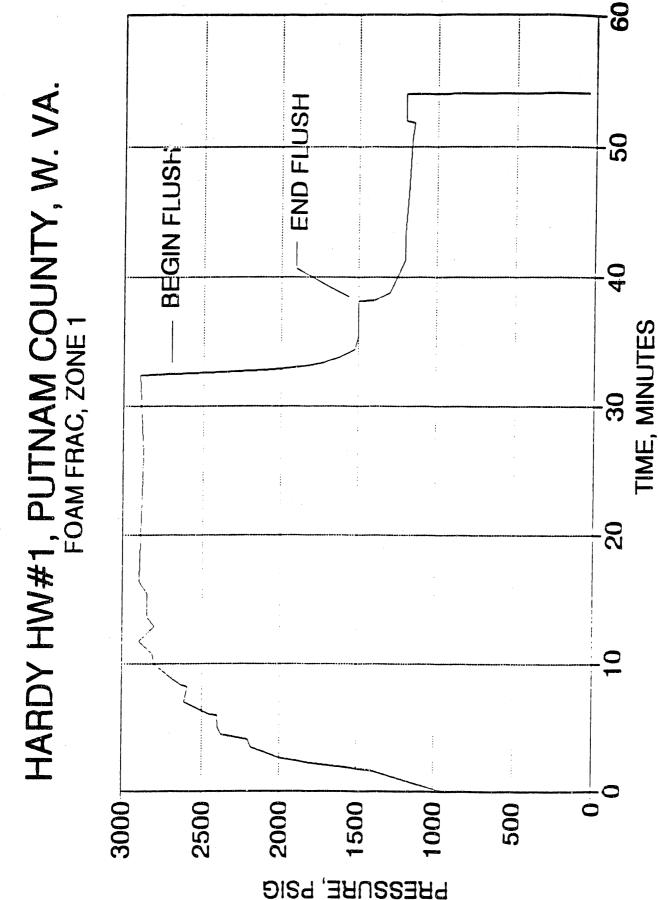


Figure 11 2, Foam fracturing treatment on Zone 1, Hardy HW#1, Putnam County, WV

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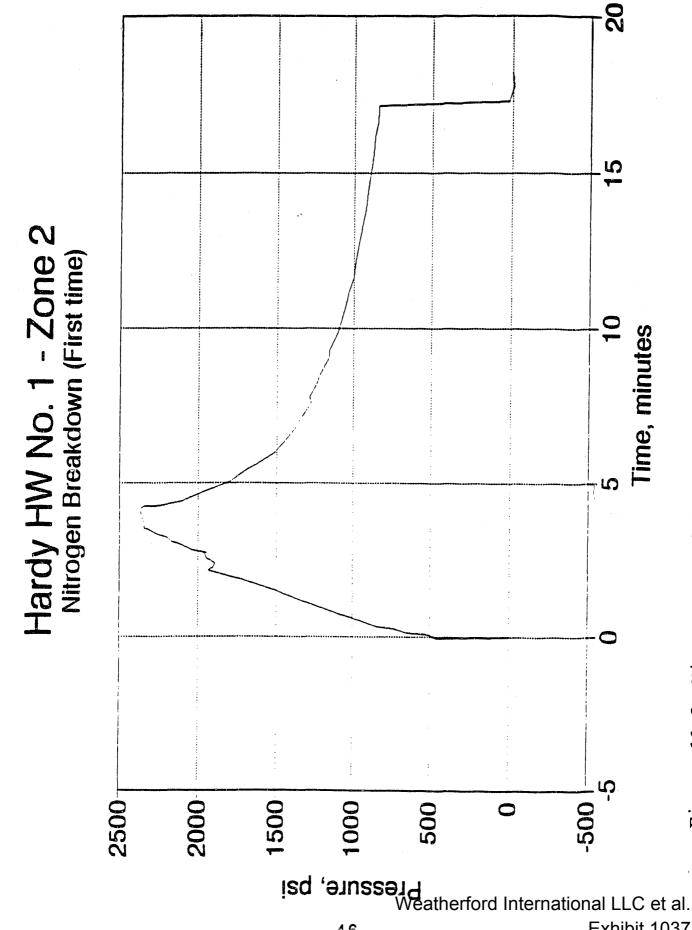
below the port collar serving Zone 2 prior to the first attempt to stimulate Zone 2.

After a series of unsuccessful attempts to close the port collar to Zone 1, an inflatable packer (plug) was placed in the casing between Zone 1 and 2. Initial attempts to set the packer by inflating it with nitrogen failed, and the packer was then set by inflating it with water. The port collar to Zone 2 was then opened so that the zone could be accessed for stimulation.

The first attempt to stimulate Zone 2 failed. Figure 11.3 shows the nitrogen breakdown chart for Zone 2. The similarities and differences between Figures 11.1 (Zone 1) and 11.3 (Zone 2) are worthy of note. Both curves flattened at about 1900 psig, but the pressure began to rise again on Zone 2 before flattening again at about 2300 psi. The falloff curves for the two zones are also quite different in that Zone 1 fell off rapidly dropping 800 psi within the first minute, then leveling off at about 1000 psi. Zone 2, on the other hand, took twice as long to drop 800 psi and never really leveled off at all except for a brief time at about 1300 psi. The distinct change in the rate of pressure decline at 1300 psi indicated a bottomhole closure pressure of approximately 1500 psig or about 300 psi more than was estimated from the nitrogen breakdown of Zone 1. The fact that the pressure continued to decline at a relatively rapid rate after fracture closure indicated that one or more natural fractures were continuing to accept nitrogen at a relatively high rate (2 to 3 mmscf/day) even though pumping had ceased. As shown in Figure 11.3, the pressure declined to 800 psi within 13 minutes, after which pressure was no longer monitored.

During the initial nitrogen breakdown, a nitrogen pump truck malfunctioned causing an overnight delay in executing the frac treatment. On the day following the initial breakdown, a second breakdown or nitrogen "pre-pad" was injected into the formation. Injection rates were similar to the initial breakdown, but the pressure response was somewhat different (see Figure 11.4). The pressure climbed to nearly 3100 psig before leveling off compared to 2300 psig the previous day. It should be noted, however, that the final injection rate during the initial breakdown was only 24,000 scfm compared to more than 30,000 scfm during the Weatherford International LLC et al.

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(First Time Zone Figure 11-3, Nitrogen Breakdown (Prepad) of

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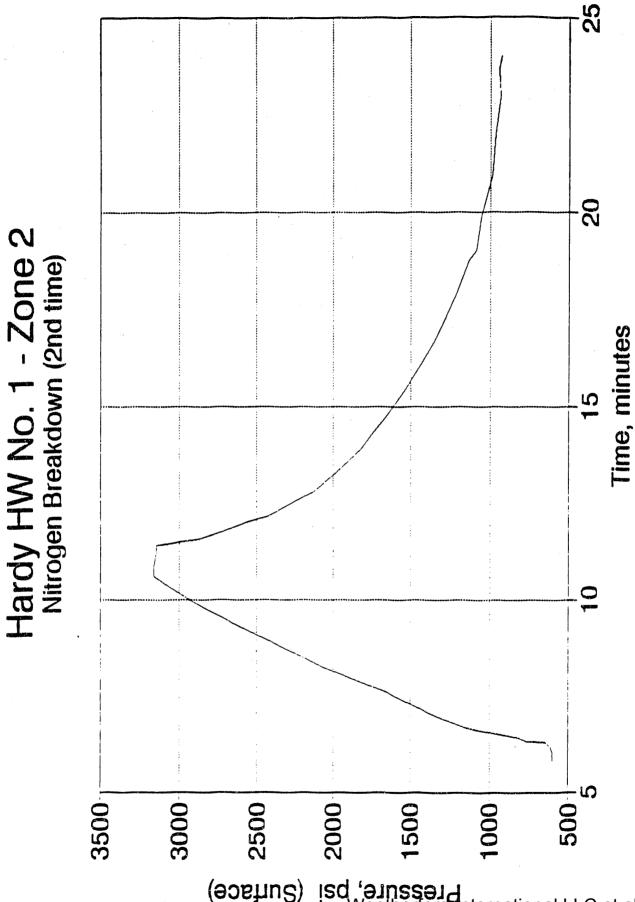


Figure 11-4, Second Nitrogen Breakdown (Prepad) for Zone

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second injection period. Therefore, the increase in injection pressure was most likely due to the higher frictional losses associated with the higher rate.

After the nitrogen prepad was injected, a 50-barrel foam pad was injected at three rates increasing stepwise from 20 bpm to 40 bpm and 60 bpm. Figure 11.5 shows the pressure response that resulted from the foam pad injection. As shown in Figure 11.5, the injection pressure quickly grew to over 4000 psig, which was above the design safety pressure thus shutting down the frac job before any sand-laden foam could be injected.

Because of the apparent increase in frictional losses associated with this zone compared to Zone 1, it was believed possible that the retrievable packer had shifted after the initial breakdown and had partially blocked the port collar. After a series of attempts, the packer was finally retrieved and replaced by a new packer and another attempt was made to frac the well. Figure 11.6 illustrates that aborted attempt. On the possibility that the port collar accessing Zone 2 might be partially closed, the casing adjacent to Zone 2 was perforated with thirty 0.47-inch holes to assure access to the formation and to minimize friction loss within the casing system.

After the 30 perforations had been placed in the casing adjacent to the zone, a final attempt was made at fracing Zone 2. Pressures associated with the nitrogen prepad injection are shown in Figure 11.7. The pressure response was typical of previous attempts, with the maximum pressure reaching over 3250 psig at an injection rate of approximately 33,000 scfm. Figure 11.8 illustrates the predictable results at injection rates of 60 and 40 bpm of 80-quality foam. The job "sanded off" at approximately 17 minutes into the job while injecting a foam slurry with 1.5 lb/gallon of 20/40 sand. (See Figure 11.9).

## 11.4 Analysis of Problems in Fracing Zone 2

During the several attempts to frac Zone 2, various hypotheses were proposed to explain the peculiar behavior of the zone. These hypotheses ranged from downhole equipment problems to pre-stressing of the

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Hardy HW No. 1 - Zone 2 Foam Pad (First time)

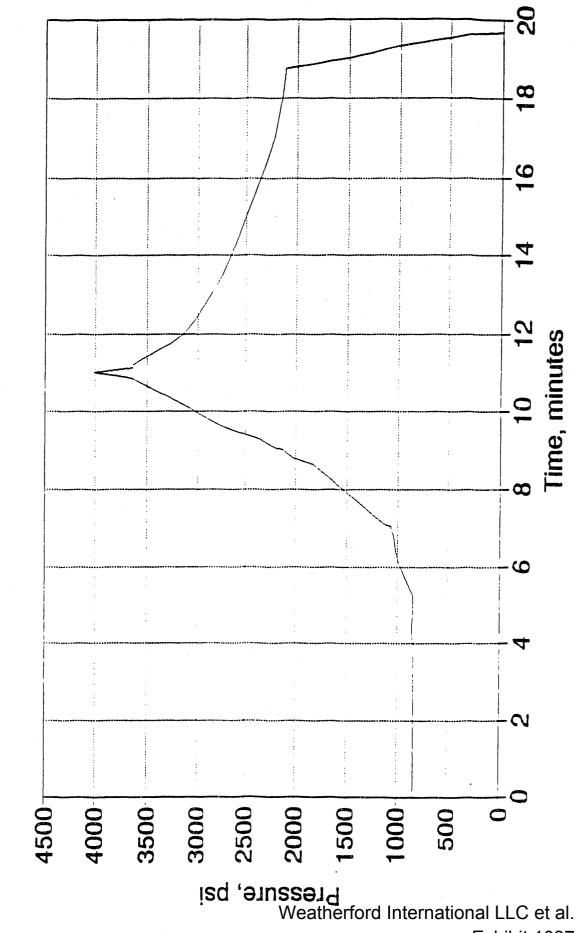


Figure 11-5, Pressure Response during Initial Foam Pad Injection

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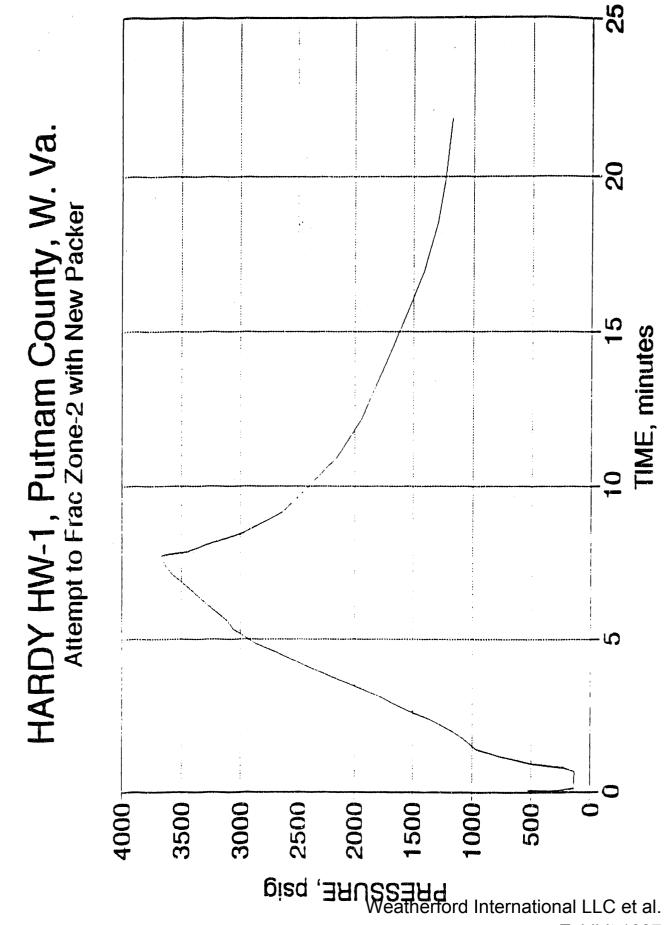


Figure 11-6, Aborted attempt to frac Zone-2 after Replacing Packer.

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HARDY HW-1, Putnam County, W. Va. Nitrogen Breakdown, Zone-2, after perfs

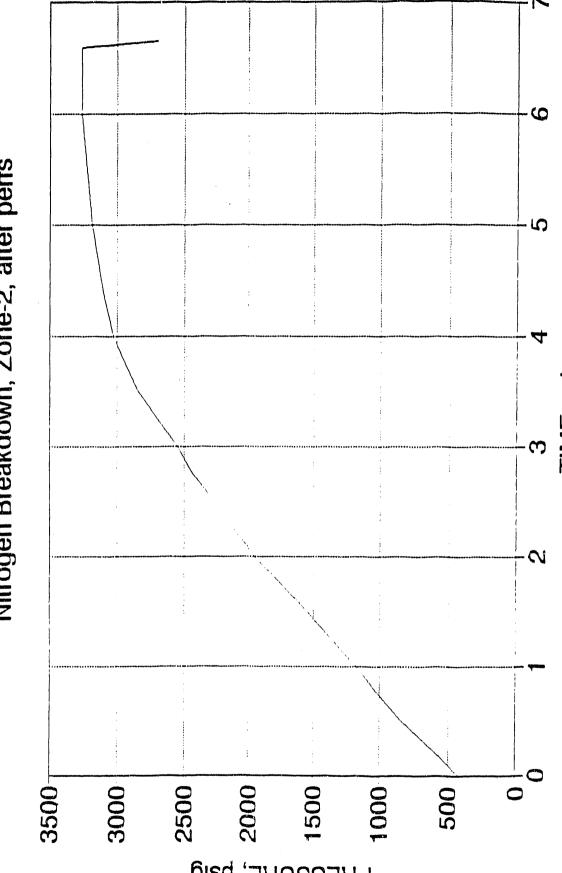


Figure 11-7, Nitrogen Pad injection into Zone-2 after perforating.

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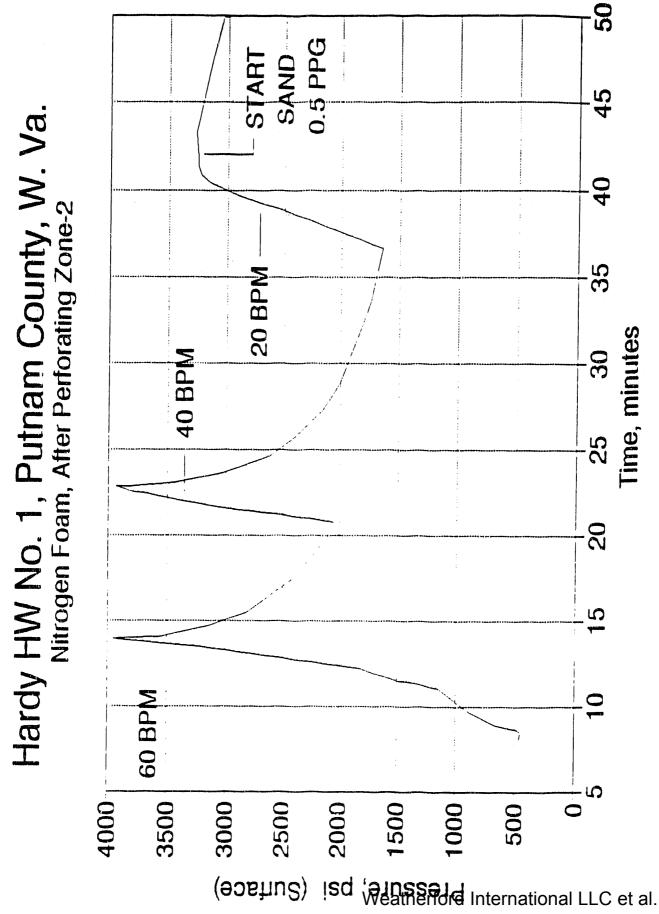
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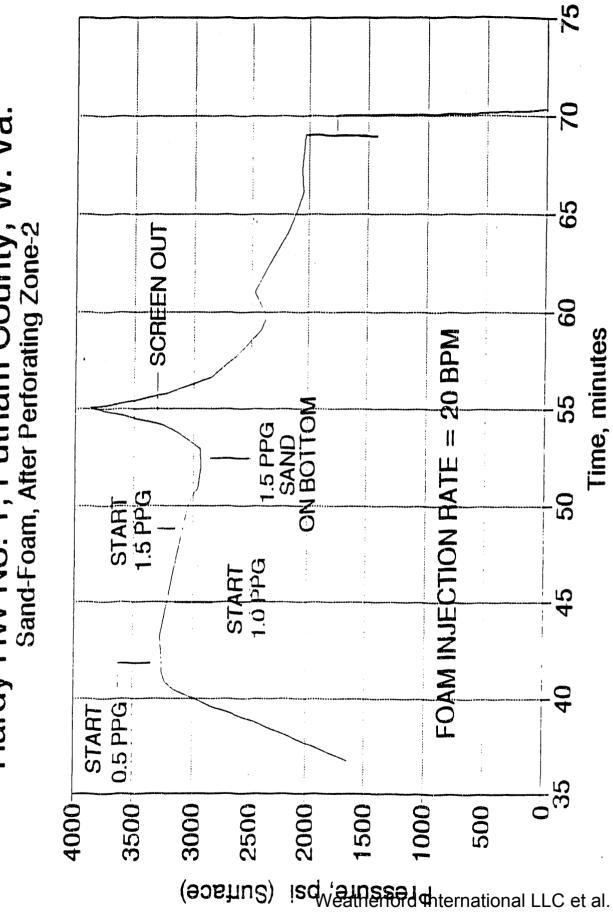
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Figure 11-8, Foam frac on Zone 2



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Hardy HW No. 1, Putnam County, W. Va. Sand-Foam, After Perforating Zone-2



Zone 2 showing Screen out Figure 11-9, Foam frac on

Exhibit 1037 Weatherford International LLC et al. v. Packers Plus Energy Services, Inc. IPR2016-01509 Page 66 of 233 formation by the preceding frac treatment on Zone 1. Suggested explanations included the following:

- 1. Blockage of port collar by retrievable packer
- 2. Closed or partially closed port collar
- 3. Mud, sand, or rubble behind the casing
- 4. Zone 2 fractures filled by sand when Zone 1 was fraced.
- 5. Stress build-up in formation by prior frac in Zone 1.
- 6. Too many natural fractures to inflate for the available rate.
- 7. Interval too long for effective stimulation.

Initially, the first three suggested explanations appeared to have the most merit; however, after careful examination of the data, the latter two appear to be closer to the answer. The first two suggestions, both of which imply restricted exit from the casing, were essentially ruled out when additional perforations failed to correct the problem. Although explanation number three cannot be completely ruled out, it would seem likely that loose material subject to cyclic fluid movement in the annular space behind the casing would cause more erratic pressure behavior than was observed. Likewise, explanation number four cannot be completely ruled out, but it does not seem likely to have occurred, especially at the pressures observed during the Zone 1 frac treatment. While frac fluids probably "leaked off" from Zone 1 into Zone 2, the movement of sand into Zone 2 fractures would have to have involved a fracture parallel to the wellbore, not a likely occurrence at the observed frac pressures.

Explanations six and seven are essentially the same in that a longer zone implies more fractures, and this is close to the most logical explanation. To initiate a fracture in shale in a horizontal wellbore in a plane other than one containing the wellbore itself, there must be pre-existing natural fractures. Otherwise, the shale is so uniformly impermeable that it would be impossible for fluids to break out of the wellbore without first initiating a longitudinal fracture along the wellbore. The same problem exists with a uniformly permeable formation where the frac fluid enters the formation on a uniform front along the length of the horizontal wellbore. Since no differential stresses are created parallel to the wellbore except at the very ends of the injection

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zone, it is nearly impossible to create a fracture that is perpendicular to the wellbore, regardless of the minimum stress orientation. A situation similar to this very well may have existed in Zone 2.

Zone 2 had a number of fractures recorded on the mud log. Based on the ability to inject nitrogen into the zone at relatively high rates (2-3 mmcfd) while at relatively low pressures (less than 1100 psig), it would appear that several fractures were capable of accepting fluid. If these fractures are in clusters of relatively closely-spaced fractures, then it may have been almost impossible to drive one or more fractures perpendicular to the wellbore and of a width sufficient to accept a high-density sand-laden fluid. Figure 11.10 illustrates the difficulty of inflating closely-spaced fractures from the horizontal wellbore. At the final rate of 20 bpm with foam and 1.5 ppg sand, the estimated bottomhole treating pressure was over 4000 psig, far above the calculated minimum horizontal stress value of approximately 1500 psig.

### 11.5 Stimulation of Zones 3 and 4

After the extreme difficulty encountered in fracing Zone 2, plans for the stimulation of Zones 3 and 4 were modified. A shrinking budget necessitated reducing the cost of the remaining stimulation work. Therefore, Zones 3 and 4 were combined and stimulated as a single zone (Zone 3-4). Because a large amount of sand remained on location after the failure to execute the large treatment on Zone 2, another high volume, high rate foam frac was attempted on Zone 3-4.

Zone 3-4 was perforated with 42 holes between measured depths of 4207 and 4476 feet. Ten of the holes were in Zone 3 between 4430 and 4476, measured depth, and 32 holes were in Zone 4 between 4207 and 4370 feet, measured depth. The "select-fire" perforating gun on rollers fell freely to 4420 feet (81° of inclination from vertical) and was pumped to 4476 (85° using nitrogen (8000 scfm).

Zone 3-4 was then stimulated with an 80-quality sand-laden foam. Figure 11.11 shows the pressure response during the stimulation of Zone 3-4. Sand concentration reached a maximum of 1.5 lbs/gal into the fracture(s) before "screening out." TWI eather the least open column to the Exhibit 1037

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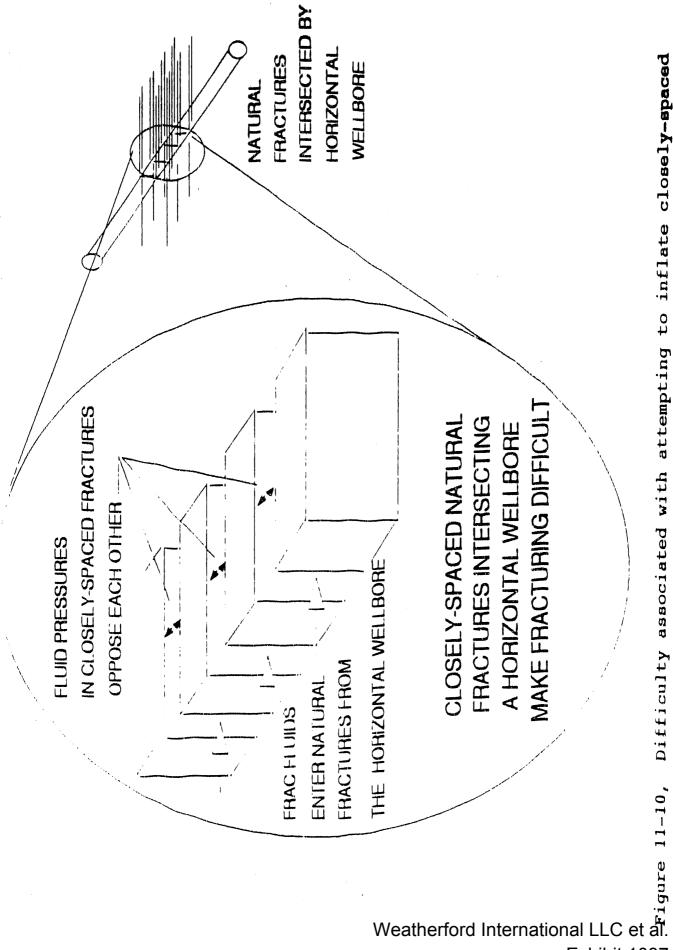
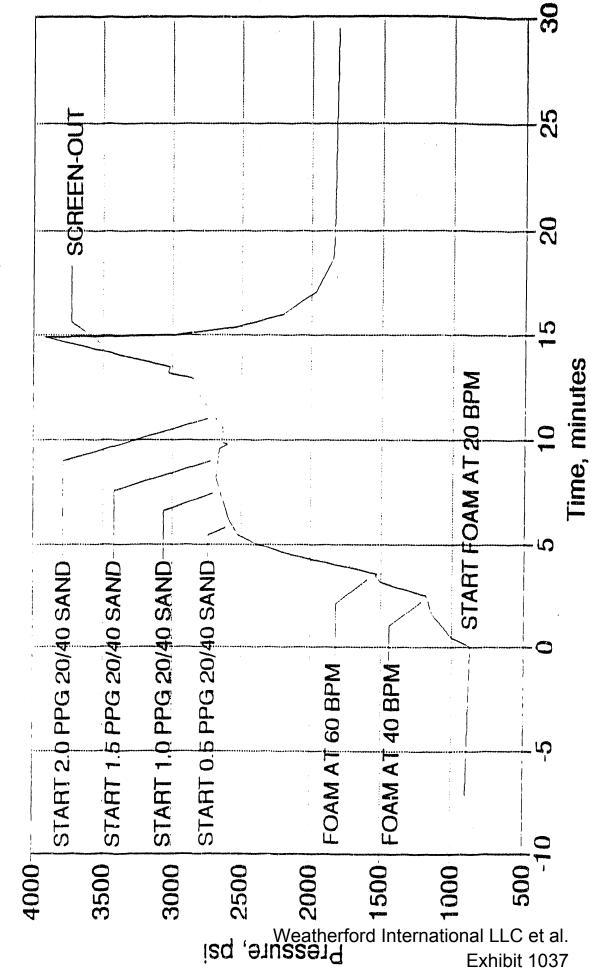


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natural fractures from a horizontal wellbore.

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Hardy HW-1 - Zone 3-4 Foam Frac Treatment



Initial attempt to frac Zone 3-4 using sand-laden foam

Figure 11-11,

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screen-out in Zone 2 in that the maximum sand concentration reached was 1.5 lbs/gal; however, the Zone 3-4 screen-out occurred while foam was being pumped at 60 bpm compared to 20 bpm that had been pumped into Zone 2. In both cases, however, the screen-outs occurred almost simultaneously with the arrival of the 1.5 lbs/gal sand concentration at the formation face. Prior to the screen-out in Zone 3-4, nitrogen breakdown and pre-pads of 134 mcf and 135 mcf had been injected at 35,000 scfm and 1900 psi (surface). Just prior to the screen-out, the surface injection pressure was approximately 2700 psi (estimated BHP was 1600 psi. based on service company correlations). Total sand-laden fluid injected into the formation was only 1000 gallons.

After partial clean-up of fluids from the first attempt to foam frac Zone 3-4, a second attempt was made. During this attempt, no sand was injected. Very quickly, after the arrival of the 80-quality foam at the formation face, the injection pressure rose to 3700 psi (surface) and the treatment was halted (Figure 11.12). The foam was allowed to flow back from the well and the treatment was continued using only nitrogen. The final stimulation of Zone 3-4 consisted of 2,867,000 scf of nitrogen injected at an average rate of 50,000 scfm. The treating pressure ranged from 2850 to 3400 psi (surface) with the highest pressure being recorded within the first four minutes after restart of the treatment with nitrogen (Figure 11.13).

# 11.6 Analysis of Problems in Fracing Zone 3-4

Unlike the problems associated with fracing Zone 2, the problem of fracing Zone 3-4 appeared to be a more conventional screen-out. Zone 2 treated at 20 bpm with a bottomhole pressure of about 4000 psi, but Zone 3-4 treated at 60 bpm with a bottomhole pressure of approximately 1600 psi immediately prior to the screen-out.

Zone 3-4 was also a candidate for injection into multiple fractures simultaneously. This would also help explain the screen-out in that the multiple fractures would cause the equivalent of high fluid loss, limiting the achievable bottomhole pressure and, hence, the average fracture width. Once a number of these fractures became filled with sand near the

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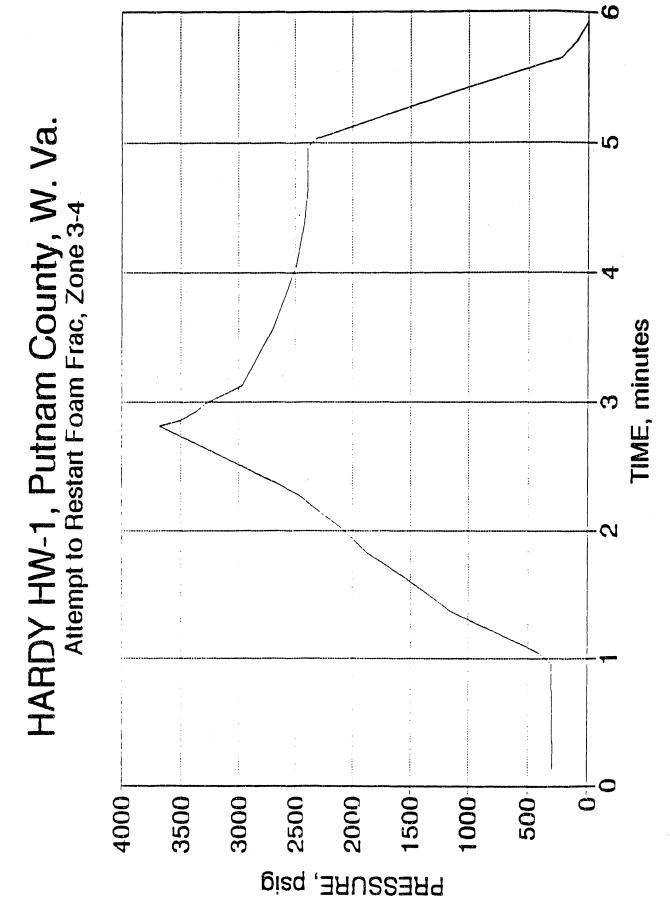


Figure 11-12, Attempt at injecting foam after screen-out in Zone 3-4

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HARDY HW-1, Putnam County, W. Va. Nitrogen Frac after Sreen-out, Zone 3-4

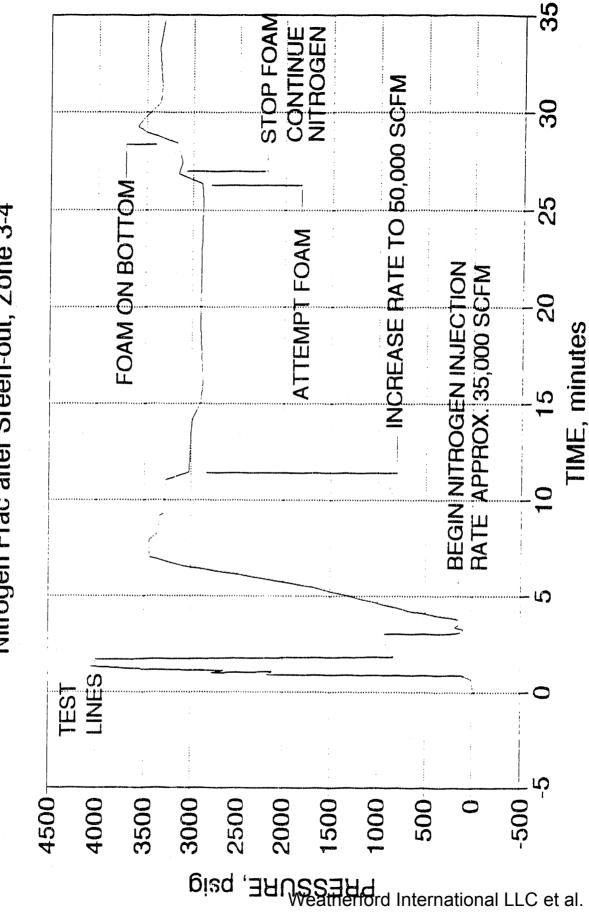


Figure 11-13, Nitrogen Frac of Zone 3-4 following sand-foam screen-out.

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wellbore, it would be difficult to continue injecting at the relatively high rates being used.

### 12.0 WELL TESTING OPERATIONS AND ANALYSIS

Pre- and post-stimulation well testing were conducted on BDM/Hardy #1. On January 26, 1990 an 11-day pre-stimulation pressure build-up test was conducted.

Following the stimulation of the four zones, a 14-day post-stimulation pressure build-up test was conducted. Pressure measurements were recorded at the surface using pressure charts. In addition to the pressure build-up tests, the well was produced at a fixed rate which allowed BDMESC engineers to monitor the pressure decline, and therefore, analyze the drawdown data. The results of the pressure build-up and drawdown analyses contributed to the basic understanding of the various reservoir parameters which control the production of BDM/Hardy #1.

### 12.1 Pressure Build-up Testing

Reservoir parameters which control the productivity of horizontal wells could be estimated/calculated as a result of the analysis of pressure build-up test data. Pre- and post stimulation results when compared, reflect the effectiveness of the stimulation techniques applied on the wells. In particular, pressure build-up test results are of importance in cases where the productive horizontal section is divided into several zones where each zone could be tested and produced separately. Pre-stimulation and post-stimulation pressure build-up testing was performed on the entire horizontal section for BDM/Hardy #1. Individual zone testing (four zones) was not attempted.

Early time pressure build-up testing data can reveal important information/values of vertical permeability. Vertical permeability data when combined with estimated horizontal permeability values using late pressure-time data, will help verify permeability control along the horizontal wellbore.

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### 12.1.1 Pre-Stimulation Testing and Analysis

An 11-day pressure build-up test was conducted on BDM/Hardy #1 using downhole electronic pressure measuring devices. In addition, surface pressures were recorded using pressure chart recorders. The pressure values were recorded every one minute for a period of eleven days. Table L-1 (Appendix L summarizes the recorded pressure values). Due to time constraints and the cost associated with testing each zone separately, BDMESC and DOE/METC elected to test BDM/Hardy #1 when all the zones were in communication in order to arrive at general reservoir parameter values for BDM/Hardy #1.

To account for gas properties such as viscosity, and compressibility, pressure and time values were converted to equivalent adjusted pressures and adjusted effective times (Table L-1). The procedure for converting actual recorded pressure and time values to equivalent adjusted values is documented in a GRI report (Reference 2).

As a first step in estimating the pre-stimulation reservoir properties such as the stabilized reservoir pressure, average formation capacity  $(K_eh)$ , and formation damage, the Rectangular Hyperbolic Method, RHM (Reference 3), was implemented to determine/estimate an average initial reservoir pressure value. A plot of pressure as a function of inverse time (Figure 12.1.1) was generated and a simple linear regression model of the best fit for pressure versus inverse time was determined. Table 12.1.1 lists input values used in the pre-stimulation data analysis.

The following equations were used to determine the various reservoir properties using the RHM technique:

Bg,av = Formation volume factor = 
$$5.04 (Zav)T$$
 (RB/MCF) ......12.1.1

where

Zav = average gas deviation factor, dimensionless T = reservoir temperature, (°R) Pav = average reservoir pressure, (psia)

Therefore,

$$Bg,av = (5.04)(0.919)(571) = 6.80 RB/MCF$$
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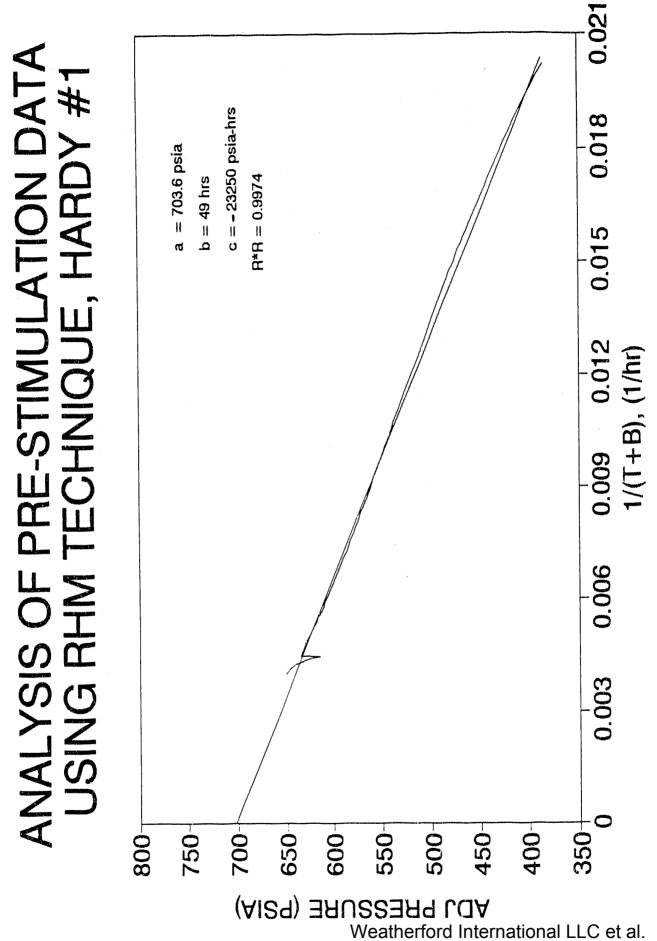


Figure 12.1.1

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# Table 12.1.1 BASIC RESERVOIR AND WELL DATA HARDY #1

### Input Values:

Well length (L):	2020	ft
Well radius (rw):	0.328	ft
Reservoir gross thickness:	180	ft
Productive thickness:	50	ft
Porosity:	0.01	
rwp:	0.0003	
LD:	20	
Reservoir pressure:	700	izq
Gas viscosity:	0.010216	ср
Gas compressibility:	0.00180	psia-1
Gas deviation factor:	0.9197	'
Gas formation volume factor:	6.8	RB/mvf
Reservior temperature:	571	°R
Flow rate pre-stimulation	18	mcfpd
Flow rate after-stimulation	100	mcfpd

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From Figure 12.1.1 the y intercept = a = Initial reservoir pressure (psia) = 704 psia

c = value of the slope = -23250 psia-hr

b= constant for the linear regression model at a regression coefficient,  $R^2$ , equal to unity, in this case b = 49 hours at  $R^2 = 0.9974$ .

Therefore,

.....12.1.2

m = equivalent to Horner's slope = 273.19 psia/cycle

$$K_0 h = 282.39 (Bg.av)(b)(u.av)(q)$$
  
(-23250)

.....12.1.3

where q = gas flow rate, mcfpd.

Therefore  $K_0 h = 1 \text{ md ft}$ 

This technique is valid and accurate in estimating the initial reservoir pressure independent of other reservoir parameters.

In addition, to the RHM technique, type curves were implemented for the pre-stimulation data analysis. A Flopetrol Johnston/Schlumberger type curve for vertically fractured wells and pseudo steady state interporosity flow, Figure 12.1.2, was used.

A plot of change in adjusted pressure versus adjusted effective time, Figure 12.1.3, was best-fit in the aforementioned type curve. The match point values are used to estimate the average formation capacity,  $K_eh$ , and the apparent skin, S', value. Therefore:

$$K_{e}h = (141.2)\alpha (Bg av)(u av)(P_{D})$$
(APa)

.....12.1.4

where PD = dimensionless pressure value from type curve, (match point)

 $\Delta Pa = change in adjusted pressure value, (match point)$ 

$$K_e h = (141.2)(18)(6.80)(0.012159812)(7.0) = 1.47 \text{ md-ft}$$
(1000)

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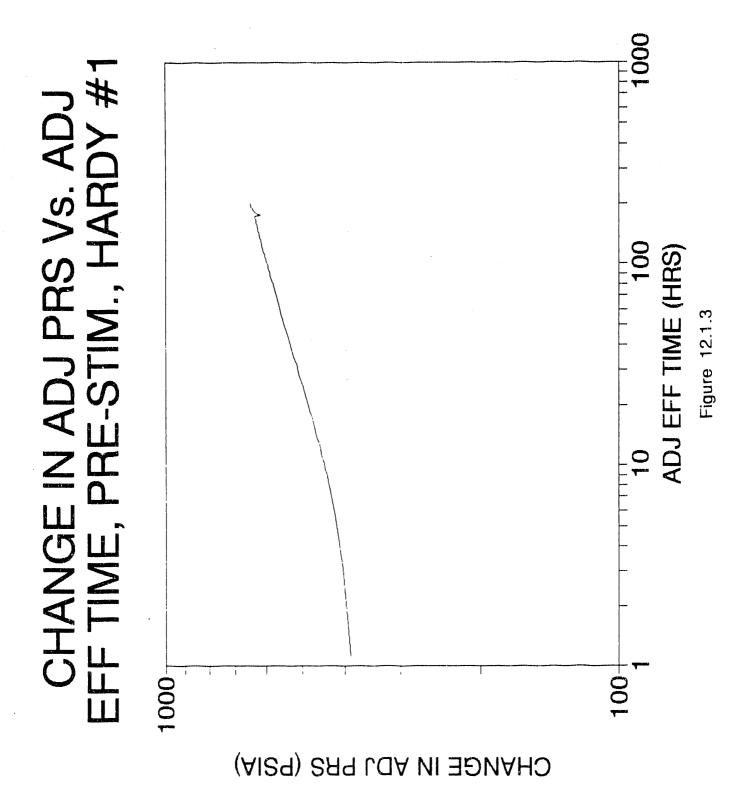
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Figure 12.1.2

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Assuming a productive formation thickness of 50 feet, average formation permeability is estimated at 0.029 md.

In order to compute the apparent skin factor, a value of dimensionless wellbore storage constant,  $C_{\rm D}$ , needs to be calculated as such:

$$C_{D} = (0.0002637) \text{ (k)} * \Delta t_{eq} ......12.1.5$$

$$(\emptyset, av) (C_t) (r_w^2) (\mu, av) (t_D/C_D)$$

where  $\emptyset$ , av = average formation porosity, (fraction)  $C_t = \text{total formation compressibility, (psia-1)}$  rw = wellbore radius, (ft)  $t_D/C_D = \text{match point from type curve}$   $\Delta tae = \text{change in adjusted effective time, (match point)}$ 

$$C_{D} = \underbrace{ (0.0002637) (0.029) }_{(0.01) (0.0018044) (0.16625)^{2} (0.012159812) (2.6x10^{2})}^{*}$$

 $C_D = 48.5$ 

Using the dimensionless wellbore storage constant,  $C_D$ , equation 12.1.6 can be used to compute the apparent skin factor, S'. Therefore:

$$S' = 0.5 \ln \frac{(C_{D2}^{2a})}{(C_{D})}$$
 ......12.1.6

where  $C_{D}e^{2s}$  = match point value from type curve

$$S' = 0.5 \ln \left( \frac{1}{(48.2)} \right) = -2.0$$

Horner's technique was implemented in order to validate the estimates/values of the reservoir parameters using the other techniques. A plot of adjusted pressure versus adjusted Horner time was generated (Figure 12.1.4). The y-intercept at Horner time equal zero is equivalent to the estimated reservoir pressure. Therefore:

$$K_{e}h = (162.6)(\alpha)(\mu \cdot av)(Bo \cdot av)$$
(m)

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......12.1.7

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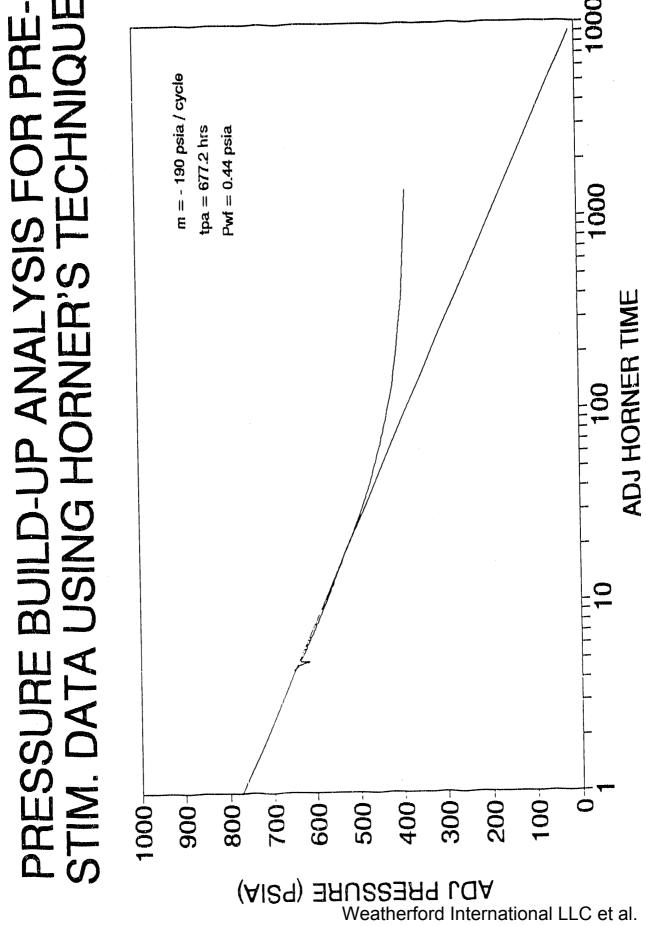


Figure 12.1.4

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$$K_0 h = (162.6)(18)(0.012159812)(6.80) = 1.25 \text{ md-ft}$$
(190)

In order to determine the skin factor/value using Horner's technique, the adjusted pressure at adjusted time equivalent to one hour needs to be determined. Using the Horner's straight line equation, Pa,1hr is determined as follows:

$$y = mx + b$$

$$y = m \log (t p a + \Delta t a) + b$$

.....12.1.8

$$y = (-190) \log \left( \frac{\text{tpa} + \Delta \text{ta}}{\Delta \text{ta}} \right) + 767$$

where tpa = adjusted production time, hrs = 677.2 $\Delta ta$  = adjusted shut-in time, hrs = 1 hr

Therefore

Pa, 
$$1hr = (-190) \log (677.2+1) + 767 = 229 \text{ psia}$$

$$S'=1.1513((Pa.1hr-Pa.wf)-log(k) + 3.23 + log(tpa+1))$$

$$m (\emptyset \mu C_t r_w 2) tpa$$

.....12.1.9

S' = -5.0

Finally, type curves which were generated for horizontal wells (Reference 4) were used for analyzing the BDM/Hardy #1 pre-stimulation data. Earlier these type curves were used in the analysis of the BDM/RET#1 horizontal well pressure data. A dimensionless pressure versus dimensionless time type curve for horizontal wells with wellbore storage effects was used for the analysis (Figure 12.1.5).

Based on the available geologic and engineering data, several assumptions were made in order to compute the necessary variables needed for the analysis. In order to determine the dimensionless values of LD and rwD, where:

$$L_D = Dimensionless well length = L SQRT (Ky)$$

2h (Kh)

.....12.1.10

and  $r_{wD}$  = Dimensionless wellbore radius = 2rw

.....12.1.11

L

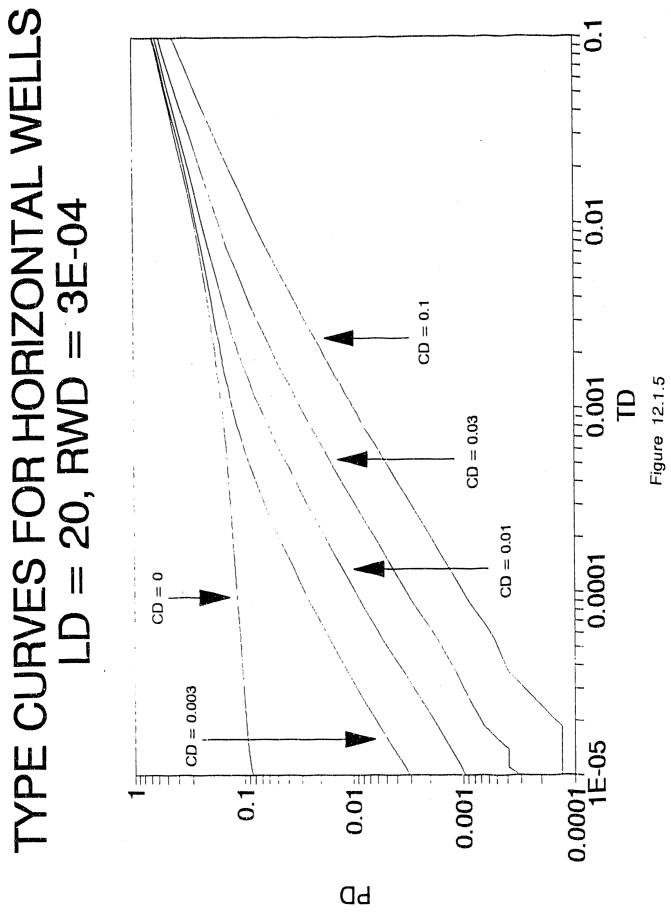
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a value of productive formation thickness of 50 feet was assumed based on geophysical well logs.

Using the appropriate type curve and matching the pressure buildup data as exhibited in Figure 12.1.6, the following match points were obtained with  $L_D = 20$  type curve.

$$P_D = 0.215$$

$$\Delta Pa = 1000$$

$$C_{\rm D} = 0.0$$

 $t_D = 100$ 

 $\Delta t_{ae} = 0.0005$ 

Therefore, using equation 12.1.12, an average formation capacity value was computed as follows:

$$K_ch = (141.2)(q)(Bg,av)(μ.av)(P_D)$$
(ΔPa)

......12.1.12

 $K_{e}h = (141.2)(18)(6.8)(0.01215 9812)\underline{0.215}$ 1000

 $K_e h = 0.045 \text{ md-ft}$ 

Using Equations 12.1.10 and 12.1.13, the results of the pre-stimulation analysis indicate an effective length of 900 feet and a  $K_V/K_h$  of 4 which represents an anisotropy ratio of 4:1.

$$Le = \underbrace{0.001055 \quad Ke \ (\Delta t_{ee})}_{\emptyset \mu C_t} \quad (t_D) \ MP$$

.....12.1.13

### 12.1.2 Post Stimulation Testing and Analysis

Following the stimulation of BDM/Hardy #1, where Zones 1,2, and 4 were stimulated and attempts were made to stimulate Zone 2, a 14-day pressure build-up test was conducted where surface pressure values were measured. Surface pressure values were then converted to bottomhole conditions. The data collection and analysis is exhibited in Table L-2 (Appendix L). It is important to note that the pressure build-up test was performed when all the zones were in communication rather than on a zone-by-zone basis. A zone-by zone testing would have helped determine the effect of the stimulation techniques. An overall testing when all the zones are in communication will generate a basic understanding of the effect of the stimulation techniques on the well's productivity.

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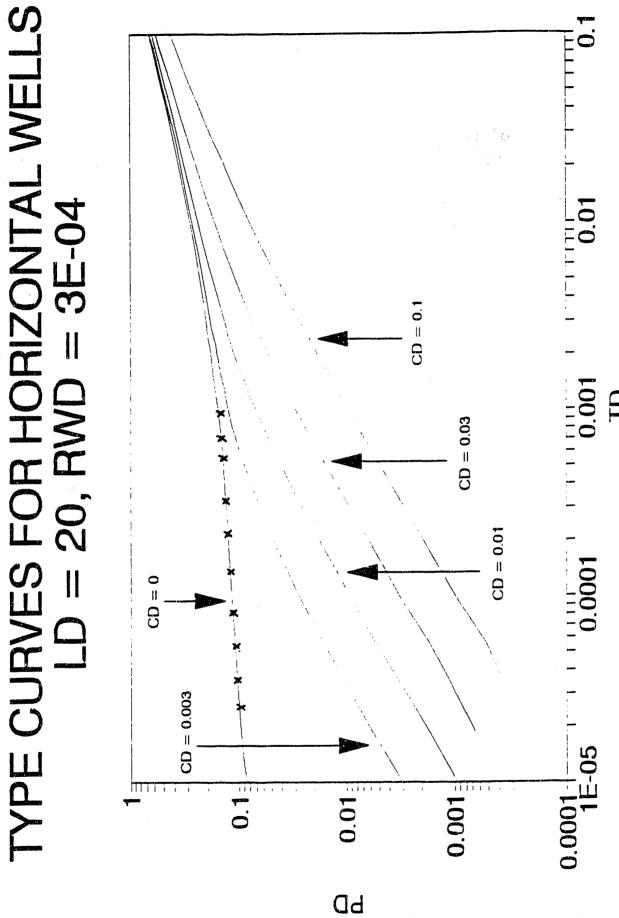
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HARDY #1 Pre-Stimulation Type Curve Match



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As mentioned in Section 12.1.1, values of adjusted pressures and adjusted effective time were used for analyzing the post-stimulation pressure data (see Table I-2). Input values for post-stimulation data analysis are summarized in Table 12.1.1.

In a first attempt, type curves were used to determine the end of the wellbore storage effects. The following are the match point values obtained from the type curves for vertically fractured wells as a result of matching Figure 12.1.7.

$$\begin{array}{ll} \Delta t_{ae} = 100 & t_D/C_D = 370 \\ \Delta Pa = 1000 & P_D = 5.2 \end{array} \label{eq:delta_p_delta_p}$$

 $C_{\rm D}e^{2s} = 0.3$ 

Therefore, in order to compute values of formation capacity and effective skin, equations 12.1.1, 12.1.4, 12.1.5, and 12.1.6 were used for the analysis as follows:

Bg,av = 
$$5.04 (0.919)(571) = 6.32 \text{ RB/MCF}$$

Where P,av = average reservoir pressure = 418 psia
Z = gas deviation factor = 0.919

Using equation 12.1.4, the average reservoir formation capacity value was computed at  $K_eh = 5.64$  md-ft at an average flow rate equivalent to 100 mcfpd.

Values of  $C_D$  and S' were determined at 1326.3 and - 5.0 respectively.

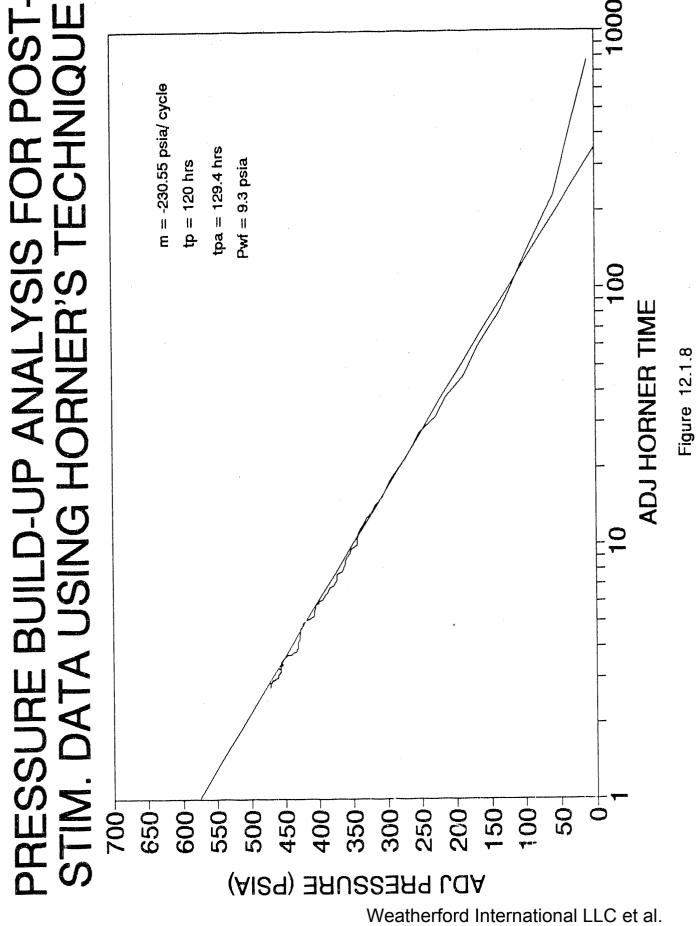
From the type curve analysis, the data falling within the semi-log region were analyzed using Horner's technique. Figure 12.1.8 which exhibits a plot of adjusted pressure versus adjusted Horner's time revealed a straight line with a slope m = -230.55 psia/cycle.

Using equation 12.1.7, 12.1.8, and 12.1.9 values of formation capacity and apparent skin were estimated at 5.42 md-ft and -6.0 respectively.

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Finally type curves generated for horizontal wells were implemented for the analysis of the post-stimulation data. Figure 12.1.6 was used to determine the curve match. The following is a list of the match points as a result of the matching procedure:

$$\begin{array}{ll} \Delta t_{\phi_0} = 0.10 & \Delta Pa = 1000 \\ t_D = 0.00 / 32 & P_D = 0.3 \\ C_D = 0.1 & \end{array}$$

Therefore, using equation 12.1.12 an average formation capacity value was determined as follows:

$$K_e h = (141.2)(100)(6.32)(0.0121598)(0.3)$$
  
 $1000$   
 $K_e h = 0.325 \text{ md-ft}$ 

## 12.2 Drawdown Testing -Post Stimulation

Following the post-stimulation pressure build-up test, the well was placed line against a line pressure equivalent to 70 psia. A constant well flow rate of 100 mcfpd was attempted while the well's pressure was monitored at that rate. At early times, approximately the first six days, there was a fluctuation in production rate due to freezing at the wellhead. The average production rate for the first six days was approximately 61 mcfpd. This value was determined by computing the cumulative production at 364 mcf and determining the average daily rate. Therefore:

$$q_1 = 364 = 61 \text{ mcfpd}$$

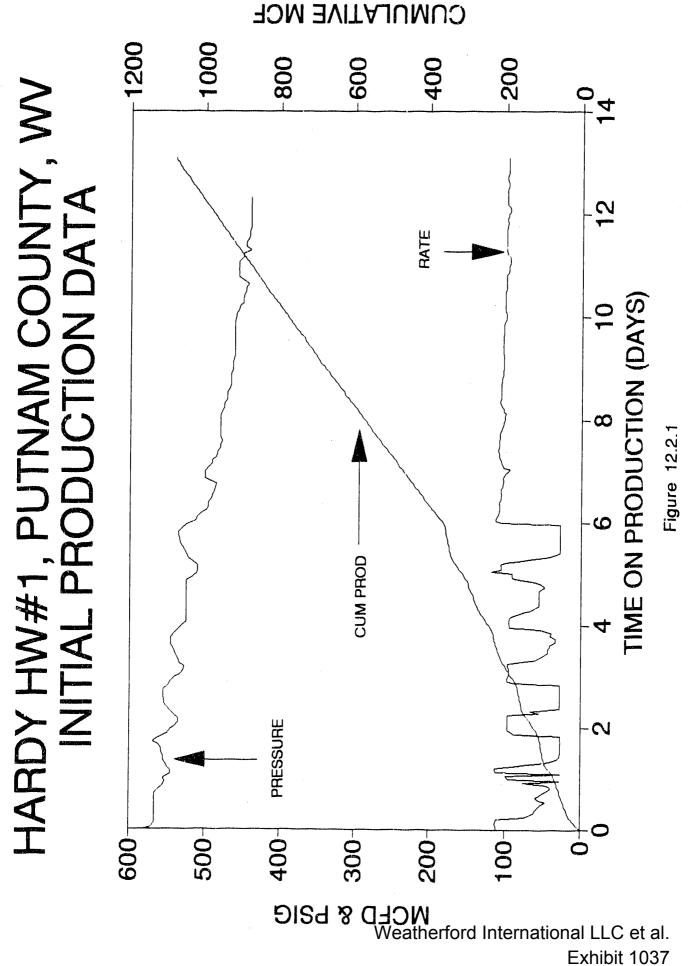
After the first six days the production rate was successfully maintained at 100 mcfpd. Figure 12.2.1 illustrates the relationship between the flow rates, well pressures, and cumulative production with time.

For the accuracy of this analysis a two-rate production test was implemented in order to provide information about the formation capacity and apparent skin. Wellbore storage effects are often thought to be minimized or eliminated by two-rate tests. In fact, wellbore storage effects last just about the same amount of time in a two-rate test as in a normal build-up, drawdown, or falloff test. However, a two-rate test Weatherford International LLC et al.

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often can be used to prevent a wellbore storage increase, thus providing analyzable test when one otherwise might not be possible.

The collected data were analyzed as shown in Table L-3. Pressure and time data were converted to adjusted pressure and time values. In order to determine the respective values of permeability and apparent skin the analysis technique suggested in Chapter four4 was used. The general equation for two-rate flow test analysis (equation 4.6, Reference 5) was used and a plot of adjusted pressure versus log of flow time and flow rates was generated (Figure 12.2.2). A best fit using simple linear regression was used to generate a straight line with slope m<sub>1</sub>'.

Therefore:

$$k_{e}h = \underbrace{162.6 \, (Bg.avX\mu avXq1)}_{m_{1}} \qquad ......12.2.1$$
 
$$k_{e}h = \underbrace{(162.6)(6.3)(0.02159812)(61)}_{(104)}$$

= 7.31 md-ft @h = 50' K = 0.1462 md

The value of skin is calculated using equation 4.11 (Reference 5).

Therefore:

$$S'= 1.1513 \ (q1)((Pa,w_f(\Delta t=0)-Pa,1hr)-Log \ (k) + 3.2275) \\ (q_1-q_2) \ (\emptyset \mu C_t r_w^2) \\ ......12.2.2$$

Pa,1hr = -104.2 (log (
$$t1+\Delta t$$
) +  $q_2$  Log  $\Delta t$ ) + 651  
 $\Delta t$   $q_1$ 

where Pa, int = 651 psia

Pa, 
$$1hr = -104.2 (log (144+1) + 100 log (1)) + 651$$
  
1 61

Therefore using equation 12.2.2 S' = -4.44

To evaluate the P\*, reservoir false pressure, which is used to estimate the initial average reservoir pressure the following equation was used.

$$Pa^* = Pa, int - q_2 (Pa, wf(\Delta t=0) - Pa, 1hr)$$
 ......12.2.3

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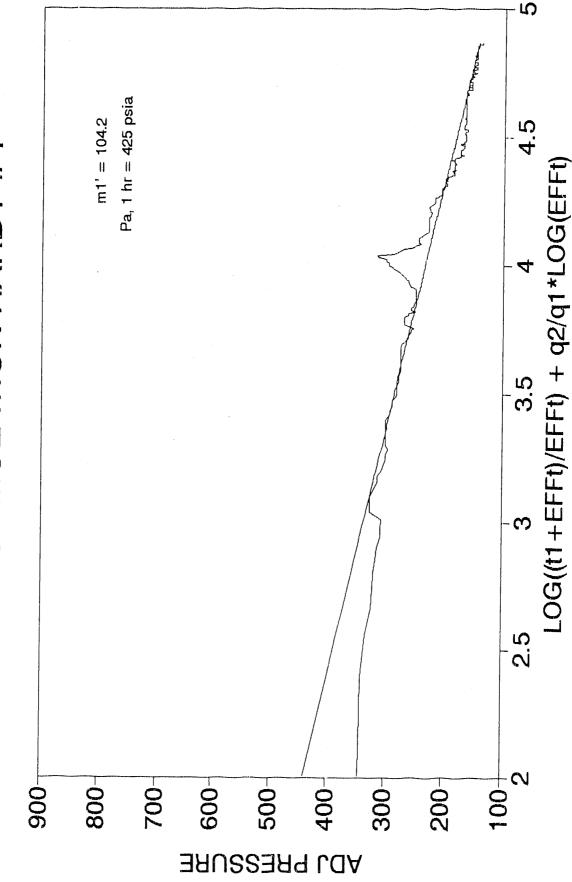
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# TWO RATE FLOW TEST ANALYSIS POST STIMULATION HARDY #1



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Figure 12.2.2

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$$Pa^* = 651 - \underline{100} \quad (445-425)$$

= 702 psia

To estimate the drainage volume average pressure by the MBH method (Chapter 6, Reference) first we obtain the false pressure value P\*. Then the average pressure is estimated from

Using Figure 6.24 the value of PDMBH = 0

Therefore  $P = P^* = 702 \text{ psia}$ 

Type curves for horizontal wells were used to estimate the effective formation capacity, effective horizontal wellbore length, and  $K_V/K_H$  values. Using the pressure-time matches at  $C_D=0.1$ ,  $L_D=20$ , and  $r_{wD}=3x10^{-4}$  (Figure 12.2.3), values of  $K_eh$ ,  $L_e$ , and  $K_V/K_H$  were estimated using equations 12.1.10, 12.1.12, and 12.1.13.

### The match points were:

$$\Delta Pa = 100$$
  $\Delta t = 100$   $P_D = 0.048$   $D = 0.0053$ 

$$K_e h = (141.2)(q)(Bg,av)(\mu,av) \underline{(P_D)}$$
  
( $\Delta Pa$ ) MP

$$K_{e}h = (141.2)(100)(6.32)(0.012159812)\underline{0.048}$$
100

 $K_0h = 0.52 \text{ md-ft}$ 

Values of  $L_{\text{e}}$  and  $K_{\text{v}}/K_{\text{h}}$  were computed at 1000 feet and 4 respectively.

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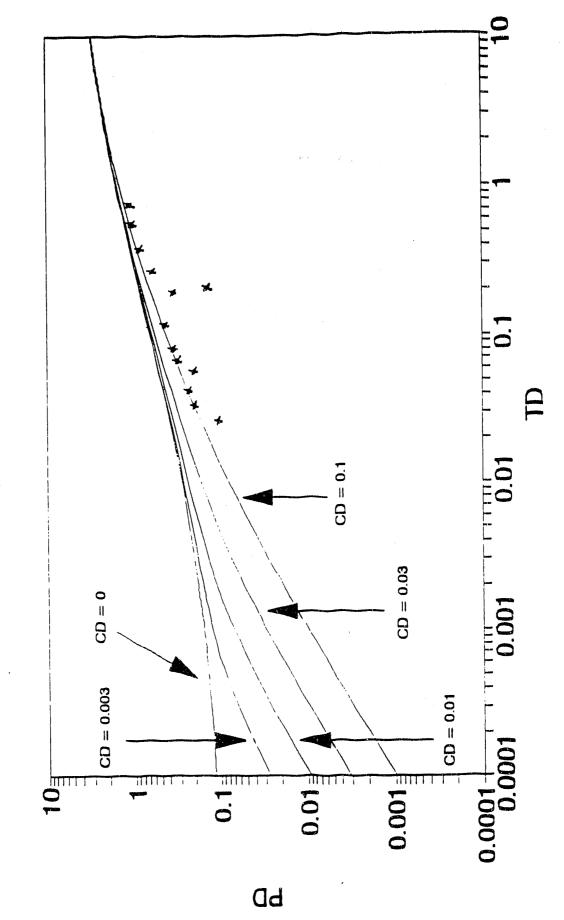


Figure 12.2.3 Hardy #1 Drawdown Pressure Type Curve Match

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### 12.3 Well Test Results and Conclusions

Tables 12.3.1 and 12.3.2 summarize the results of the various preand post-stimulation well tests conducted on BDM/Hardy #1. The RHM technique estimated a pre-stimulation initial reservoir pressure of 704 psia. This technique is valid and accurate in estimating the initial reservoir pressure independent of other reservoir parameters since the basis for this technique is solely statistical in nature.

The computed values of  $K_V/K_H$  for both wells based on horizontal well type curve analysis indicates a 4 to 1 ratio. Assuming  $K_e = (K_V/K_H).5$  and using the computed  $K_V/K_H$  ratios, values of  $K_V$  and  $K_H$  were estimated for the different tests results as exhibited in Table 12.3.3. The  $K_V$  and  $K_H$  values do not reflect the exact permeability values but rather establish the ranges of permeability based on computed  $L_e$  values and the assumption of a productive thickness based on geologic data and geophysical well logs.

The Horner technique, applied to the post-stimulation data indicated an improvement ratio in the  $K_eh$  value of 4.5 as a result of stimulation compared to an improvement ratio of 7.0 using horizontal well type curves. Post-stimulation flow rate testing has shown an increase in average production rate for BDM/Hardy #1 from 18 mcfpd (510 m³/day) (open flow) to 100 mcfpd (2831 m³/day) at a producing pressure of 130 psig (896x10³ Pa) indicating an improvement ratio of at least 5.5.

The low formation capacity values computed using horizontal well type curves, compared to the higher values using conventional techniques applicable for vertical well test analysis, indicate that conventional techniques applied to horizontal wells may yield composite value of  $K_eh$  which incorporates the horizontal well length and formation capacity. When horizontal well type curves are applied to the same data, the true effective formation capacity can be derived.

From horizontal well type curves,  $L_e$  values were computed for BDM/Hardy #1 based on pre- and post-stimulation test results.  $L_e$  value of 1000 feet (305 m) was determined for BDM/Hardy #1. The actual drilled horizontal wellbore length for BDM/Hardy #1 is approximately 2000 feet (610 m). The difference between actual and effective horizontal wellbore lengths is due to the fact that horizontal well type curves assume a single-

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Table 12.3.1 PRE-STIMULATION WELL TEST ANALYSIS RESULTS HARDY #1	FIMULATION WELL T HARDY #1	EST ANAL	YSIS RESULTS	10	
Buildup Well Test:	$K_{eh}$ (md-ft)	5	P (Psia)	Le (ft)	Le K <sub>V</sub> /KH
Conventional type curves	1.47	-2.0	1	N/A	N/A
Horner	1.25	-5.0	760	N/A	N/A
RHM	1.0	1	704	N/A	N/A
Horizontal well type curve $\Delta P_{\rm A}$ =1000 $\Delta t$ = 0.0005 $P_{\rm D}$ = 0.215 $t_{\rm D}$ = 100	0.045	t	l	006	4
CD = 0.0					

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<b>Table 12.3.2</b>	POST-STIMULATION WELL TEST ANAYSIS RESULTS HARDY #1	TEST ANA	YSIS RESULT	S	
Buildup Well Test:	$K_{eh} = \frac{K_{eh}}{(md - ft)}$		p (Psia)		$\frac{L_e}{(f\overline{t})}$ $\frac{K_v/K_H}{}$
Conventional type curves $\Delta P_a = 1000 \ \Delta t = 100 \\ P_D = 5.2 \ t_D/C_D = 370$	5.64	-5.0	1	N/A	N/A
Horner	5.42	-6.0	575	N/A	N/A
Horizontal well type curve $ \Delta_{P_a}^{p_a} = 1000  \Delta_t = 10 \\ P_D = 0.3  t_D = 0.00032 \\ CD = 0.003 $	0.325	4	•	1000	<b>寸</b>
Drawdown Testing:					
Two-rate test	7.31	-5.0	¥00 <i>×</i>	N/A	N/A
Horizontal well type curve $\Delta^{P_a}$ = 100 $\Delta_t$ =100 $\Delta_t$ =0053 $C_D$ = 0.1	0.56		ı	1000	4

Based on the two rate test the initial average reservoir pressure was estimated

N/A: not applicable

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Table 12.3.3	ESTIMATES OF Ky and Ky VALUES BASED ON HORIZONTAL WELL TYPE CURVE ANALYSIS	nd K <sub>H</sub> VALUES BASE CURVE ANALYSIS	ED ON HORIZONTAL	
	K <sub>e</sub> (md)	Ky/K <sub>H</sub>	Ky(md)	(Pm) KH
Hardy #1				
Pre-Stimulation Buildup	$9 \times 10^{-4}$	4	$1.8 \times 10^{-3}$	$4.5 \times 10^{-4}$
Post-Stimulation Buildup	$6.5 \times 10^{-3}$	4	0.013	$3.25 \times 10^{-3}$
Post-Stimulation Drawdown	0.0112	4	0.023	$5.6 \times 10^{-3}$
			4	
RET #1				
Pre-Stimulation Buildup	$3.3 \times 10^{-3}$	4	$6.6 \times 10^{-3}$	1.65×10-3

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porosity homogeneous reservoir; whereas, the actual reservoirs are very heterogenous, with considerable variation in permeability along the length of the wellbore.

The application of horizontal well type curves resulted in lower than expected formation capacity values for the Devonian Shale strata in the test wells. This may help explain the need to stimulate horizontal wells in order to achieve the desired production rates. As a result of the stimulations, certain reservoir parameters appeared to be enhanced such as the formation capacity and effective horizontal wellbore length. These improvements were also reflected in the pre- and post-stimulation production flow rate tests.

This study illustrates some of the problems that may be encountered in applying conventional techniques to horizontal wells and the value of horizontal well type curves for better estimates of reservoir parameters. Conventional techniques when applied to horizontal well tests may yield only composite or relative values. With the horizontal well type curves used in this study, estimates of vertical and horizontal permeability values are possible only if productive thickness is known.

# 13.0 ANALYSIS OF COMPLETION, STIMULATION, TESTING, AND PRODUCTION OPERATIONS

### 13.1 Completion Operations

The completion planned for this well was designed to test open hole, cased, and cemented completions in the same formation and wellbore. The purpose being to gain data and insight into the differences in stimulation efficiency between the two types of completions.

The original completion plan was to separate the horizontal interval into four (4) five hundred (500') foot long open hole sections with a liner incorporating external casing packers to insure isolation, and to cement the angle build section of the wellbore.

After the drilling operations were completed, examination of the mud log and geophysical logs provided information and data which led to a modification of the completion plan. The wellbore exited the target Weatherford International LLC et al.

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formation interval before the planned horizontal length had been drilled and the operator and others decided to eliminate this interval from consideration for stimulation. Approximately 116 feet of the wellbore was below the target interval, and another 278 feet which had few gas shows (see figure 13.1) was also eliminated from further consideration for stimulation.

The remaining wellbore was segregated into four zones as shown in figure 13.2. Zone one (1) was 492 feet long and contains the largest number of gas shows in the well. The second zone (2) was 750 feet long and contained six (6) gas shows along the wellbore. Zone number three (3) was 368 feet long, and zone number four (4) was 276 feet long. believed that modifying the completion plan in this manner was fully justified based on the data and information available at the time. Evaluation of the final openflow production rates after stimulation from three other horizontal or slant wells indicated that fracture efficiency was reduced when open hole sections longer than 350 feet were stimulated. The area of the wellbore shallower than zone four (4) was cemented. This section contained several small gas shows and minor oil shows. Consideration was originally given to conducting at least one stimulation in this section, however, problems encountered in stimulating the openhole sections resulted in excessive costs being incurred and this idea was abandoned.

In future horizontal well open hole type completions, careful consideration should be given to the length of open hole sections to be stimulated. Some combination of cased and cemented borehole and openhole completion should be considered. Depending upon the situation, perhaps no more than four zones should be stimulated, and these probably should not be longer than 350 feet.

### 13.2 Stimulation Operations

An attempt was made to improve the efficiency of stimulation operations by using sliding sleeve ported collars for access to the wellbore behind the casing. The units were originally designed so that the first port collar which would be placed in zone 1 would open just by pressuring up on the casing. This could be done during the frac job itself, and a second stage could be initiated by dropping a ball which would Weatherford International LLC et al.

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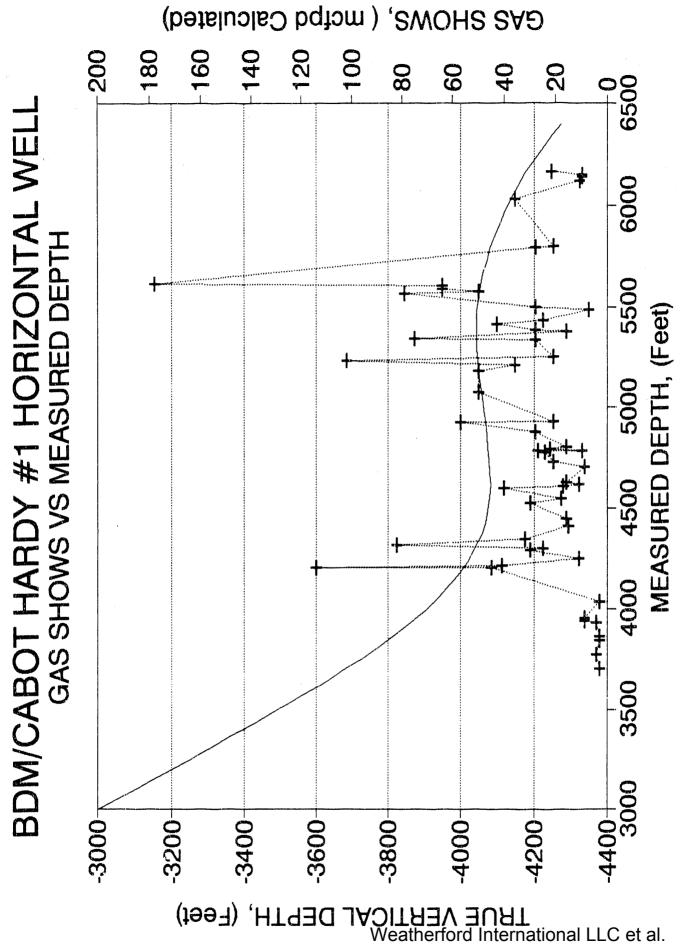


Figure 13.1

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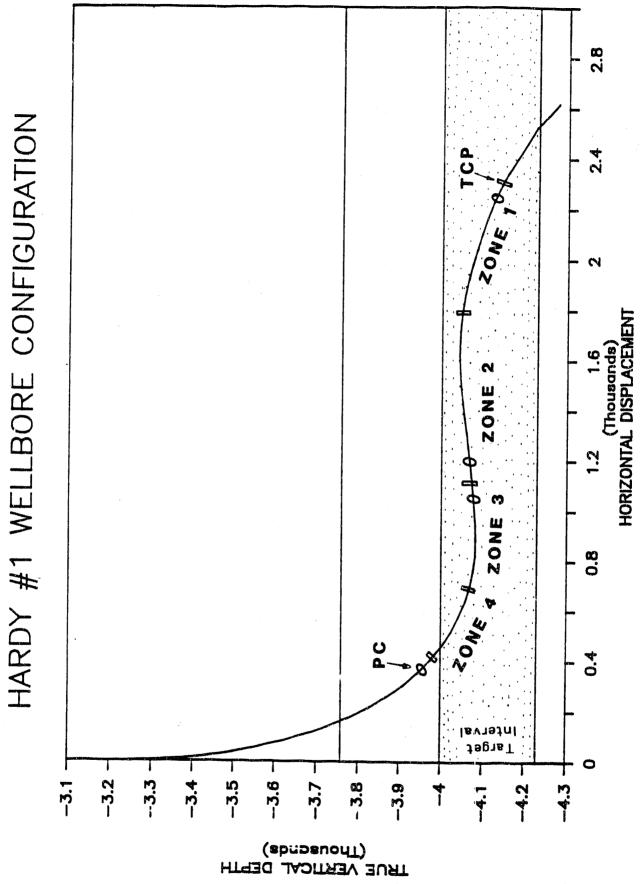


Figure 13.2

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lodge in a baffle inside the second port collar, therefore opening the second port collar, and thus allowing two stages of stimulation to be conducted back to back. The pressure required to open the first port collar had to be set higher than the setting pressure of the external casing packers. However, the selection of an option to leave the first zone as a zone not to be stimulated prevented the use of the tool in the second zone and this ball and baffle technique was not tested. This would certainly be an option that should be given consideration in future horizontal holes and particularly in slant holes.

Cost effective options to consider for access to the formation for stimulation should include one or two joints of slotted casing. Isolation of one zone from other zones would be achieved with retrievable bridge plugs.

Zone one stimulation was conducted as expected except for a lower closure pressure (1200 psi) than projected. Failure to pump all of the sand available was unfortunate but not catastrophic. The zone cleaned up well and the open flow rate of 292 mcfpd after 8 hours on the fourth day after stimulation was encouraging. There was a curious phenomena which was observed but not explained. Breakdowns on both days for the stimulation was with nitrogen, with the first breakdown pressure being at 1900 psi while twenty-four hours later it was 2200 psi or 300 psi higher. Apparently during the overnight shut-in, the nitrogen gas which was injected moved through the fracture system increasing pressure and apparent stress as a result of the previous operation. The gas left in the wellbore most likely added 300 psi to the combination of horizontal earth stress and reservoir pressure that had to be overcome to open and propagate fractures.

As the stimulation process continued in Zone 2, a similar phenomena occurred with breakdown pressure increasing from 2300 psi to 3100 psi after an overnight delay. Increased friction pressure can account for part of this 800 psi increase but not all.

This phenomena suggests that further studies with stress models may be required to consider methods of optimizing stimulation procedures in horizontal wells when four stimulations are planned. Such modeling could examine the potential beneficial effects of completely

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modeling could examine the potential beneficial effects of completely flowing a stimulated zone back until it returns to ambient reservoir conditions prior to stimulation.

### 13.3 Well Testing Operations

Well testing operations on horizontal wells is a very important aspect of the total operation. Well test results could aid in projecting well production and evaluating economics of drilling, completion stimulation, and production operations. Since the technology is new and still in the development stage, this analysis was helpful in determining the economics of the well as drilled and completed.

During the site selection process, BDMESC obtained complete records on all of the Cabot wells that were drilled in the area plus records from a few other companies which had production in the area. Analysis of this data showed that the average production rate for wells in the area started at about 60 mcfpd and declined to 40 mcfpd in 50 months. on a projected gas value of \$2.00 per mcf, a commercial horizontal well in the Devonian Shale would need to have an IOF rate close to 200 mcfpd as shown in Figure 13.3. The results of BDMESC's well testing and analysis indicated that the Hardy #1 needed reduced cost or improved production rates are to make horizontal drilling more attractive. Economic analyses of this well is contained in the final project report prepared for DOE.

The type curve analysis methodology used by BDMESC is believed to be an adequate method of projecting reserves for horizontal wells. Review and analysis of the production data from this well at 5, 10, and 15 year intervals will confirm the predictive ability of the methodologies used in the study.

### 13.4 Production Operations

The results of well test analyses were used to simulate the post-stimulation productivity of Hardy #1 using a three-dimensional reservoir simulator. The post-stimulation well test analysis indicated a formation capacity value of 7.31 md-ft (Kh) and an effective wellbore length of 900'. Using this data, the projected cumulative gas production after 30 years is 475 mmcf (Figure 13.4).

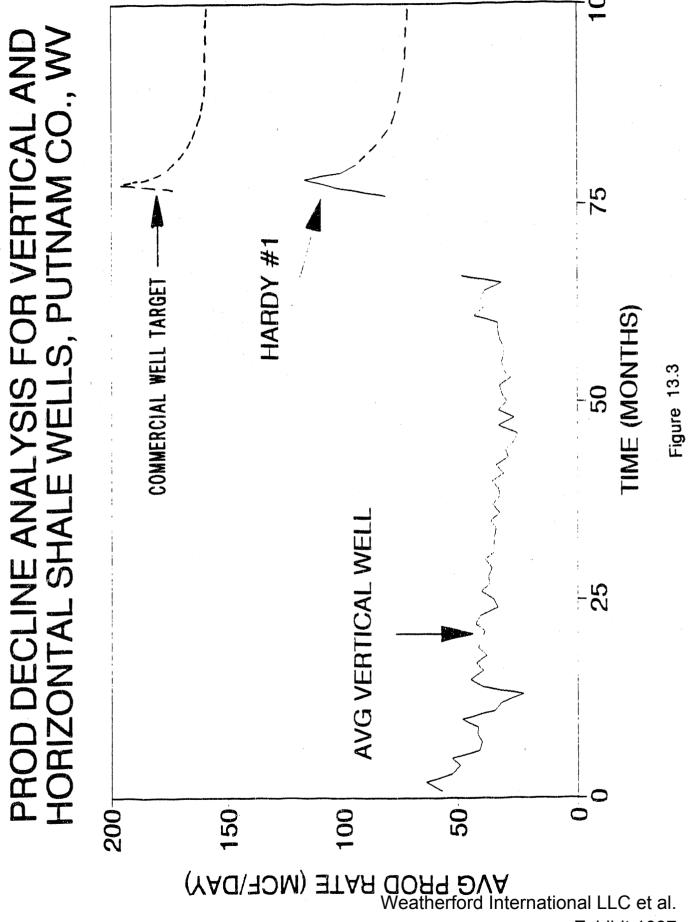
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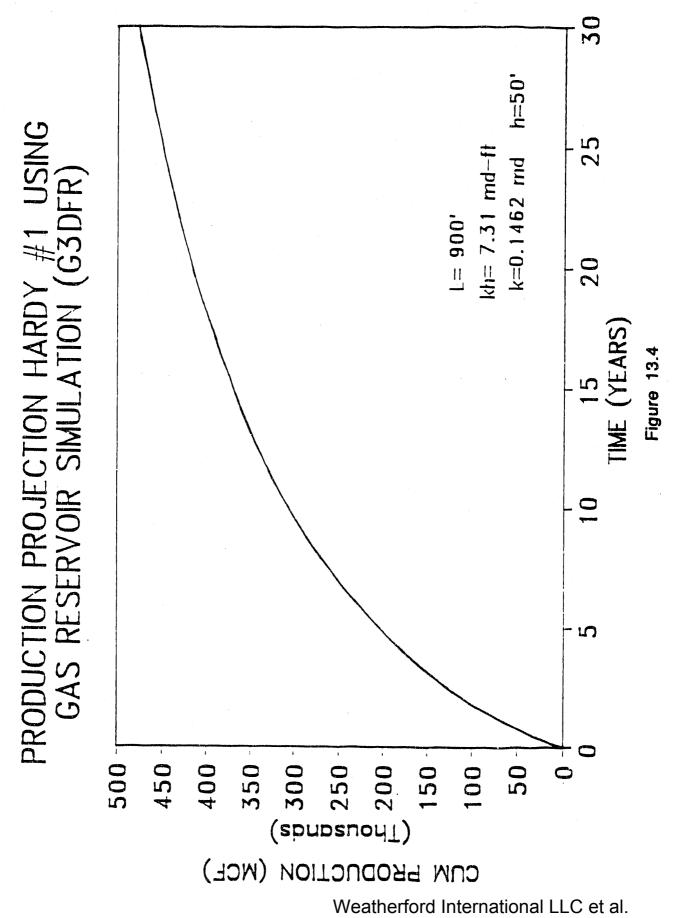
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Hardy #1 was turned into the gas sales line on May 16, 1990. Figures 13.5 and 13.6 present the actual daily production rate and the cumulative production respectively for the period of May 1990 to March, 1992, a period of twenty months.

As indicated in Figure 13.5, Hardy #1 produced at an average rate of 70 mcfd for most of the first two years. It is believed that if Zones 2 and 3-4 were stimulated successfully, the production from Hardy #1 would have been double the current rate.

The production decline rate for the horizontal well is about half the decline rate of a typical vertical well in the area. This is believed to be a function of the much larger drainage area defined by the horizontal well as compared to the vertical wells.

Figure 13.7 is a match of the actual production data and the production decline type-curve based on actual well data from the area. Using the decline curve match, the projected cumulative gas production after 30 years is 415 mmcf (Figure 13.8).

### 14.0 WELL COST ANALYSIS

Well cost was reduced significantly for Hardy#1, when compared to the well cost of RÉT#1, the first air-drilled horizontal well. This cost reduction is attributed to improvements in drilling and completion technologies over a period of four years. The major reduction in cost was in the drilling phase where drilling time was reduced from 58 to 30 days.

Table 14.1 exhibits the cost involved in drilling, completing, and stimulating Hardy#1. The high stimulation cost is mainly attributed to problems and associated delays encountered when attempting to manipulate the port collars, and perforate the casing to stimulate zone 2 and combined zone 3-4., which would not accept sand-laden foam at concentrations greater than 1 lb/gal.

A single vertical well drilled and completed in the Putnam County area, costs approximately \$180,000.00. The total cost for the Hardy #1 well was \$921,211.00, which is 5.1 times the cost of a vertical well. The average vertical well in the area of the Hardy#1 well had projected

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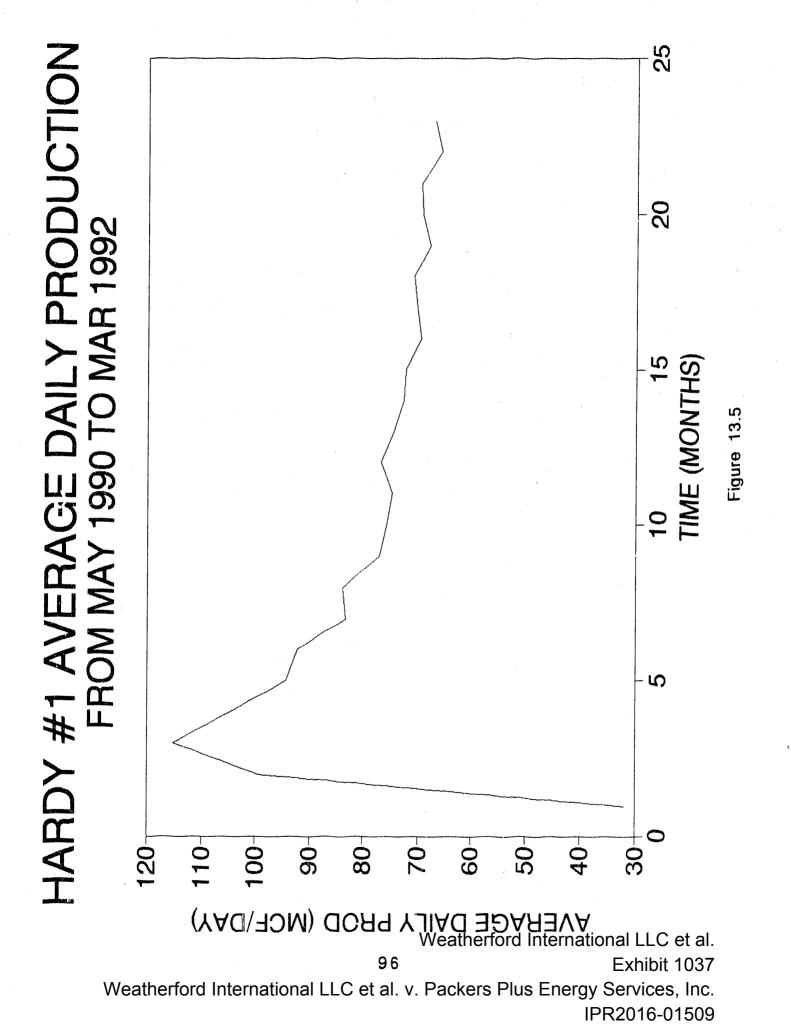
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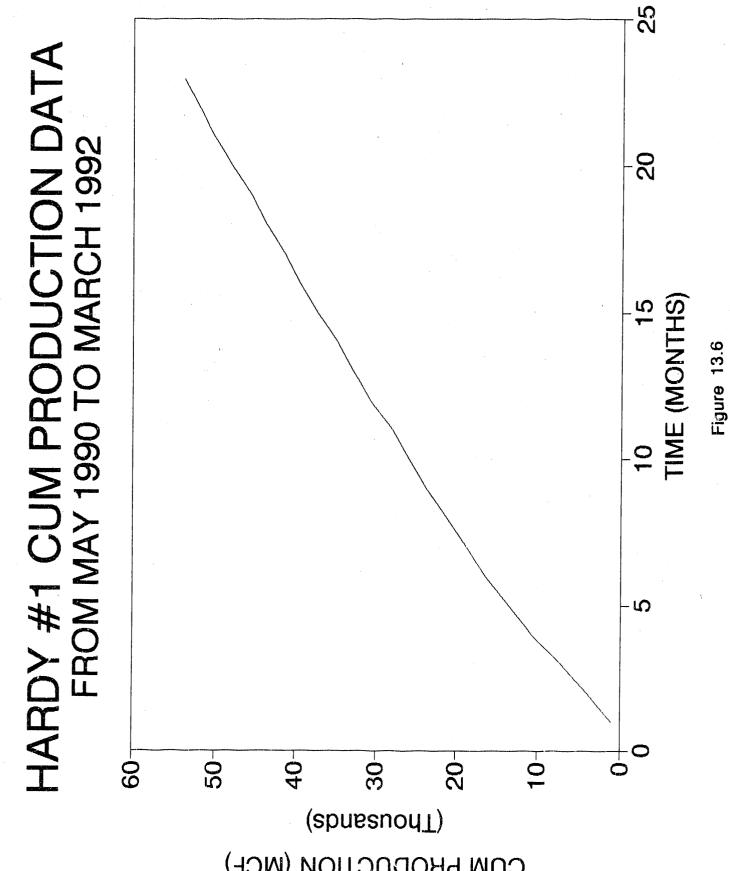
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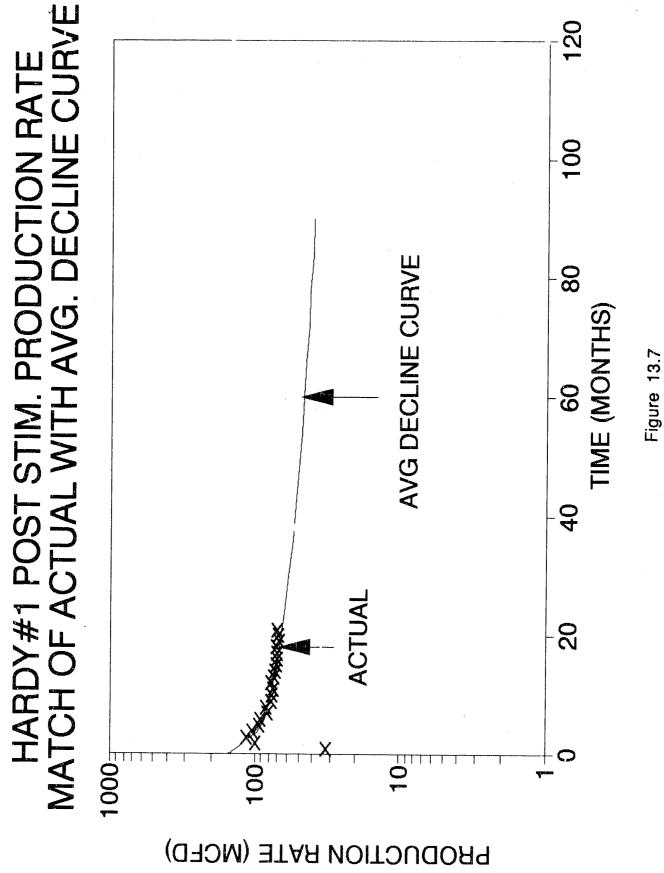
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Table 14.1 - Cost Data BDM/Cabot Horizontal Well

TEM DESCRIPTION	BDM/CABOT/DOE
DRILLING ACTIVITIES	
Drilling & Services	205,575
Directional Driller Services	33,757
Steering Tool & Directional Tool Rental	28,907
Directional Consultant Engineer - GSM	7,085
Rentals (Reamers, Stabilizers, Other)	3,558
Drilling Fluid Additives	9,300
Tubulars	89,680
Cementing	13,681
External Casing Packers & Port Collars	19,277
Build Location, Reclamation & Dozer	57,172
Mud Logging	11,133
Field Engineer (Vertical Hole)	7,448
Drill Pipe Inspection	5,303
Power Tongs	5,303 630
Permit & Survey	7,525
Neter Setup & Testing	•
Miscellaneous (Trucking & Field Services)	2,438
Miscendificous (Trucking & Field Celvices)	3,370
DRILLING SUBTOTAL	505,888
CORING AND LOGGING ACTIVITIES	
Coring	0
Shallow Logging	23,212
Deep Logging	40,933
CORING/LOGGING SUBTOTAL	64,145
STIMULATION ACTIVITIES	
Setup & Testing ECP's & PC's	6,074
Dozer & Road Work	4,890
Production Tubing, Tank Rental & Water Hauling	19,382
Video Camera Runs	2,810
Operate ECP's & PC's Services	27,936
Fishing Equipment	10,789
Frac Fluids & Stimulation Equipment	150,943
Perforations	13,977
Field Engineer	24,910
Tool Rental & Testing	18,464
Pip Disposal/Reclamation	4,904
Clean-Up	59,183
Trucking & Miscellaneous	6,918
Tracking a missenanceus	0,910
STIMULATION SUBTOTAL	351,178

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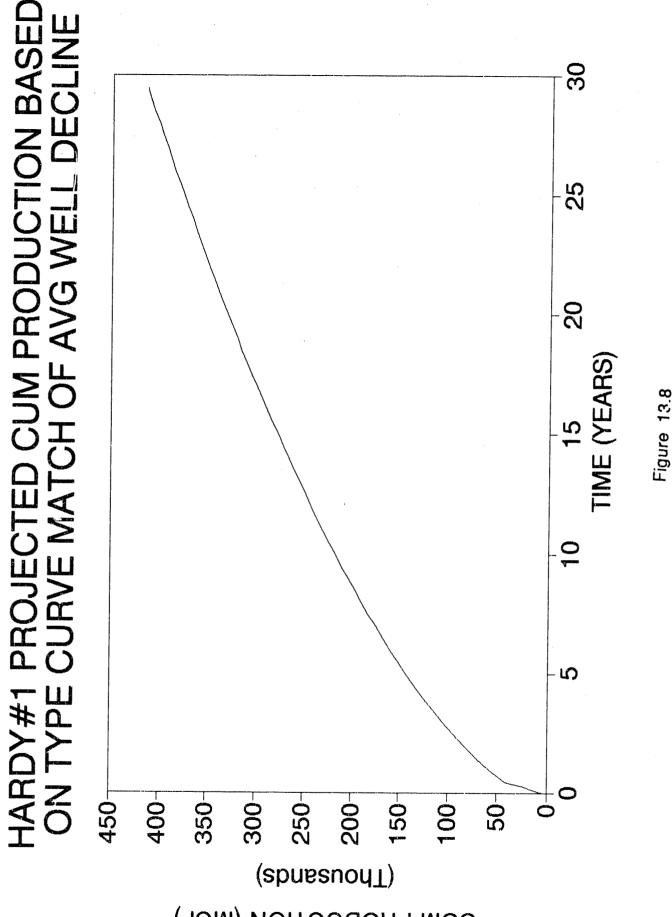
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ultimate recoveries of 231 mmcf of gas compared to a projected 475 mmcf of recovery over 30 years for the Hardy #1 well.

The economics of the BDM/Cabot well are documented in the Final report to the DOE ("Site Selection, Drilling, and Completion of Two Horizontal Wells in the Devonian Shales of West Virginia"). Gas production achieved by the BDM/Cabot well as compared to the average vertical well drilled in the area is not sufficient to overcome the learning curve costs associated with this first well. The well is considered to be marginally economic based on present conditions of cost and gas sales price.

### 15.0 SUMMARY AND CONCLUSIONS

The Hardy HW#1 was drilled without any major problems during the inclined angle building phase except for steering tool operations. Reliable tool face data acquisition equipment needs to be developed and tested to further reduce drilling costs.

Geophysical logging operations are far too costly for the data provided. Operators may choose to rely on mud logging data as the primary source of data for completion operation decisions. Video logging can be very useful but low cost reliable high resolution systems must be developed to make them attractive to Appalachian area operators.

Actual drilling operations were reduced from fifty-eight days in 1986 (RET#1 well) to thirty days on the Hardy HW#1 well although the length of footage drilled was only twenty feet less than the RET#1 well. The increased rate of angle building saves more than twenty days in drilling time.

One of the most important aspects of drilling a successful slant/horizontal well is the site selection process. Selection of an area that has high probability of providing enough reserves for payout of the drilling operation is a key goal.

Drilling with air as the circulation medium and oil as a lubricant for downhole motors operated at 250 to 300 psi pressure is a viable alternative to drilling at higher pressures (600 psi) even if there is no

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improved hardening of the steering tools to reduce vibration at lower pressures and higher volume through-puts.

Port collars which operate by rotation rather than reciprocation are very difficult to operate in a horizontal hole and are not an efficient design for this type of operation.

In an open hole type of completion where access to open natural fractures are provided, the length of treatment zones should probably be limited to 350 to 400 feet. This suggest that a 1400 to 1600 foot horizontal wellbore length providing four zones for stimulation may be more suitable for fractured Devonian Shale reservoirs than a longer wellbore length considering costs and efficiencies of operation.

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### 16.0 REFERENCES

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- 3. Hasan, A. R., Kabir, C. S.: "Pressure Build-up Analysis: A Simplified Approach," JPT, January 1983, 178 188.
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# 17.0 APPENDICES

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APPENDIX A
CASING TALLYS

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13 3/8" CASING TALLY 12/2/89

JOINT	
NUMBER	LENGTH
1	30.40
2	30.58
3	43.47
4	42.95
5	43.35
6	43.26
7	41.74
8	42.02
9	36.63
10	43.27
11	42.48
12	42.73
13	42.53
14	42.00
15	43.33
16	43.34
TOTAL	654.08

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9 5/8" CASING TALLY 12/9/89

JOINT NUMBER 1 2 3 4 5 6 7 8 9 10	LENGTH 15.10 43.90 44.00 43.55 43.75 43.80 43.75 43.80 44.00 43.40	JOINT NUMBER 41 42 43 44 45 46 47 48 49 50	LENGTH 44.25 43.70 43.95 43.85 43.60 43.75 43.75 43.85 43.70 43.35
14 15 16 18 19 20 12 23 24 25 26 27 28 29 30 31 31 31 33 33 34 35 36 37 38 39 40	43.60 44.00 43.65 43.70 43.70 43.70 43.70 43.70 43.70 43.70 43.90 43.50 43	555555566666666777777777890 100000000000000000000000000000000000	43.90 43.70 43.90 42.75 43.80 43.85 15.00
SUBTOTAL	1722.05	SUBTOTAL	933.95

TOTAL 2656.00

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4 1/2" CASING TALLY 1-1-90

JOINT		SETTING	JOINT		SETTING	JOINT		SETTING	JOINT		SETTING	
NUMBER	LENGTH	DEPTH	NUMBER	LENGTH	DEPTH	NUMBER	LENGTH	DEPTH	NUMBER	LENGTH	DEPTH	
SET AT		6150.81										
1	44.52	6106.29	41	44.33	4625.65	81	44.54	3032.67	121	44.55	1255.30	
. 2	44.33	6061.96	42	44.75	4580.90	82	44.40		122	44.45	1210.85	
3	44.36	6017,60	43	44.41	4536,49	83	44.59		123	44.40	1166.45	
4	7.20	6010.40	44	44.61	4491.88	84	44.52		124	44.40	1122.05	
. 5	44.50	5965.90	45	44.48	4447.40	85	44.47		125	44.55	1077.50	
6	44.62	5921.28	46	44.35	4403.05	86	44.38		126	44.40	1033.10	
7	2.40	5918.88	47	9.65	4393.40	87	44.64	2765.67	127	44.40	988.70	
8	44.51	5874.37	48	7.20	4386.20	88	44.36	2721.31	128	44.65	944.05	
. 9	44.40	5829.97	49	44.42	4341.78	89	44.70	2676.61	129	44.45	899.60	
10	44.43	5785.54	50	44.09	4297.69	90	44.40	2632.21	130	44.30	855.30	
11	44.46	5741.08	51	44.67	4253.02	91	44.47	2587.74	131	44.40	810.90	
12	44.33	5696.75	52	44.32	4208.70	92	44.46	2543.28	132	44.40	766.50	
13	44.61	5652.14	53	44.45	4164.25	93	44.36	2498.92	133	44.40	722.10	
14		5607.62	54		4119.79	94	44.45	2454.47	134	44.40	677.70	
15		5563.20	55		4110.11	95	44.47	2410.00	135	44.40	633.30	
16		5518.90	56		4102.91	96	44.40	2365.60	136	44.40	588.90	
17		5511.70	57	44.73		97	44.45		137	44.40	544.50	
18		5467.03	58		4055.78	98	44.40	2276,75	138	44.35	500.15	
19		5422.60	59		4011.22	99		2232.25	139	44.45	455.70	
50		5377.98	60		3966.55	100	44.35	2187.90	140	44.40	411.30	
21		5333.51	61		3922,14	101	44.40	2143.50	141	43.80	367.50	
22		5289.02	62		3877.65	102		2099.10	142	44.50	323.00	
23		5244,48	63		3833.15	103	44.35		143	44.30	278.70	
24		5200.03	64		3788.55	104	44.50	2010.25	144	44.40	234.30	
25		5155.56	65		3744.09	105		1965.80	145	44.45	189.85	
26		5111.13	66		3699.69	106		1921.35	146	44.40	145.45	
27		5066.59	67	44.55		107		1876.95	147	44.55	100.90	
28		5022.15	68		3610.61	108	44.55	1832.40	148	44.45	56.45	
29		4977.74	69		3566,21	109		1787.95	149	44.45		BELOW KB
30		4933.35	70		3521.63	110		1743.55	150	44.50	OUT	
31		4888.92	<b>71</b>		3477.11	111	44.50	1699.05	. 151	44.50	OUT	
32		4844.40	72		3432.64	112	44.45	1654.60	152	44.55	OUT	
33		4842.00	73		3388,19	113		1610.10	153	44.35	OUT	
34		4797.56	74		3343.64	114	44.35	1565.75	154	44.40	OUT	
35		4782.86	75		3299.25	115	44.40	1521.35	155	44.35	OUT	
36		4768.36	76		3254.81	116		1477.65	156	44.50	OUT	
37		4761.16	77		3210.51	117		1433.25	157	44.40	OUT	
38		4716.78	78	44.35		118	44.45	1388.80	158	44.65	OUT	
39		4714.38	79		3121.76	119		1344.35	159	44.35	OUT	
40	44.40	4669.98	80	44.55	3077, 21	120	44.50	1299.85	160			

PORT COLLARS ARE 2.40' LONG EXTERNAL CASING PACKERS ARE 7.20' LONG

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APPENDIX B
BOTTOM HOLE DRILLING
ASSEMBLIES (BHA'S)

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BHA #1 - RUN 12-12-89	LENGTH, FT.
BIT - 8 3/4", M84F, 3-16'S EASTMAN MOTOR, 6 3/4" STABILIZER, 7 7/8" X-O SUB, 6.5 X 2 1/4" ORIENTING SUB 6.25 X 3.75" MONEL, 6 5/16 X 2 13/16" MONEL, 6 5/16 X 2 13/16"	1.00 20.75 BEND SET AT 1.1 5.67 1.47 2.18 31.18 30.75
TOTAL	93.00
BHA #2 - RUN 12-13-89	
BIT - 8 3/4", M84F, 3-16'S EASTMAN MOTOR, 6 3/4" X-O SUB, 6.5 X 2 1/4" ORIENTING SUB 6.25 X 3.75" MONEL, 6 5/16 X 2 13/16" MONEL, 6 5/16 X 2 13/16"	1.00 20.75 bend set at 1.3 1.47 2.18 31.18 30.75
TOTAL	87.33
BHA #3 - RUN 12-14-89	
BIT - 8 3/4", M84F, 3-16'S EASTMAN MOTOR, 6 3/4" BENT SUB 1.5 6 1/2" X 2 1/4" ORIENTING SUB 6.25 X 3.75" MONEL, 6 5/16 X 2 13/16" MONEL, 6 5/16 X 2 13/16"	1.00 20.75 bend set at 1.3 1.25 2.18 31.18 30.75
TOTAL	87.11
BHA #4 - RUN 12-14-89	
BIT - 8 1/2", M84F, open EASTMAN MOTOR, 6 3/4" BENT SUB 1.5 6 1/2" X 2 1/4" ORIENTING SUB 6.25 X 3.75" MONEL, 6 5/16 X 2 13/16" MONEL, 6 5/16 X 2 13/16"	1.00 20.75 bend set at 1.3 1.25 2.18 31.18 30.75
TOTAL	87.11

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BHA #5 - RUN 12-16-89	Ð	LENGTH, F	т.	
BIT - 8 1/2", M84F, BAKER MOTOR, 6 3/4" FLOAT SUB 5 3/4" X 2 1/4" ORIENTING SUB 6.25 MONEL, 6 5/16 X 2 13, MONEL, 6 5/16 X 2 13,	2 1/4" X 3.75" /16"	1.00 23.10 1.87 1.47 2.18 31.18 30.75	bend set a	t 2
	TOTAL	91.55		
BHA #6 - RUN 12-20-8	9			
BIT - 7 7/8", M84F, FLOAT SUB 5 3/4" X 3 PT REAMER X-0 6 1/4" X 2 1/2" MONEL, 6 5/16 X 2 13 MONEL, 6 5/16 X 2 13 21 STANDS DRILL PIPE X-0 6 1/4" X 3" 6-6 1/4" DC'S X-0 6" X 3"	2 1/4"			
	TOTAL	1556.11		
BHA #7 - RUN 12-21-8	9			
BIT - 7 7/8", M84F, FLOAT SUB 5 3/4" X 3 PT REAMER X-0 6 1/4" X 2 1/2" MONEL, 6 5/16 X 2 13 3 PT REAMER MONEL, 6 5/16 X 2 13 30 STANDS DRILL PIPE X-0 6 1/4" X 3" 6-6 1/4" DC'S X-0 6" X 3"	2 1/4" /16" /16"	1.00 1.87 4.72 1.80 31.18 7.00 30.75 1860.00 2.00 179.00 1.79		1.60 7.00
	TOTAL	2121.11		

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BHA #8 - RUN 12-21-89	LENGTH, FT.
BIT - 7 7/8", M84F, 16-16-16 BIT SUB 6' X 2 1/4" SHORT DRILL COLLAR 6 1/4" X 2 3 PT REAMER X-0 6 1/4" X 2 1/2" FLOAT SUB 5 3/4" X 2 1/4" MONEL, 6 5/16 X 2 13/16" MONEL, 6 5/16 X 2 13/16" 30 STANDS DRILL PIPE X-0 6 1/4" X 3" 6-6 1/4" DC'S X-0 6" X 3"	1.92 1/4" 10.75 7.00
TOTAL	2129.06
BHA #9 - RUN 12-28-89	
BIT - 7 7/8", M84F, 16-16-16 BIT SUB 6' X 2 1/4" SHORT DRILL COLLAR 6 1/4" X 2 3 PT REAMER FLOAT SUB 6 1/8" X 2 3/8" MONEL, 6 5/16 X 2 13/16" 40 STANDS DRILL PIPE X-0 6 1/4" X 3" 10-6 1/4" DC'S X-0 6" X 3"	1.92
TOTAL	2836.86

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APPENDIX C

BUILD AND WALK RATE

DATA FOR HARDY HW#1 WELL

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 $\frac{1}{2}$  ,  $\frac{1}{2}$ 

MEASURED DEPTH FEET	DRIFT ANGLE DEGREES	DRIFT AZIMUTH DEGREES	COURSE LENGTH FEET	BUILD RATE DEG/100	WALK RATE DEG/100	BOTTOMHOLE ASSEMBLY
0.00 3194.00 3256.00 3318.00 3379.00	0.75 1.50 4.75	252.00 252.00 288.00 322.00 328.00	0.00 3194.00 62.00 62.00 61.00	0.00 0.02 1.21 5.24 6.56	58.06 54.84	ROTARY ROTARY EASTMAN RUN 1 EASTMAN RUN 1
3441.00 3503.00 3565.00 3627.00 3688.00	16.25 20.50 24.25	328.00 326.00 325.00 327.00 330.00	62.00 62.00 62.00 62.00 61.00	6.05 6.85	-3.23 -1.61 3.23	EASTMAN RUN 1 EASTMAN RUN 1 & 2 EASTMAN RUN 2 EASTMAN RUN 2 & 3 EASTMAN RUN 3
3750.00 3812.00 3874.00 3936.00 3997.00	32.25 36.50 41.75 46.50 51.75	330.00 330.00 330.00 329.00 328.00	62.00 62.00 62.00 62.00	8.47	0.00 0.00 -1.61	EASTMAN RUN 3 EASTMAN RUN 3 EASTMAN RUN 4 EASTMAN RUN 4 EASTMAN RUN 4
4059.00 4121.00 4183.00 4244.00 4306.00	57.00 62.00 66.75 70.25 72.75	328.00 330.00 332.00 330.00 324.00	62.00 62.00 62.00 61.00 62.00	8.47 8.06 7.66 5.74 4.03	3.23 3.23 -3.28	EASTMAN RUN 4
4368.00 4430.00 4491.00 4553.00 4615.00	77.50 83.25 84.25 87.25 90.50	323.00 326.00 333.00 337.00 338.00	62.00 62.00 61.00 62.00 62.00	7.66 9.27 1.64 4.84 5.24	4.84 11.48 6.45	EASTMAN AND BAKER BAKER RUN 7 BAKER RUN 7 BAKER RUN 8 BAKER RUN 8
4677.00 4739.00 4800.00 4862.00 4924.00	91.75 92.25 93.00 93.25 93.75	339.00 338.00 338.00 339.00 338.00	62.00 62.00 61.00 62.00 62.00		-1.61 0.00 1.61	ROTARY BUILD ROTARY BUILD ROTARY BUILD ROTARY BUILD ROTARY BUILD
4986.00 5047.00 5109.00 5171.00 5233.00	94.00 94.25 94.75 94.00 92.75	339.00 339.00 339.00 339.00	62.00 61.00 62.00 62.00 62.00	0.40 0.41 0.81 -1.21 -2.02	0.00 0.00 0.00	ROTARY BUILD ROTARY BUILD ROTARY BUILD ROTARY BUILD & DROP ROTARY DROP
5294.00 5356.00 5418.00 5480.00 5542.00	91.75 90.25 89.00 87.25 85.50	339.00 339.00 339.00 339.00	61.00 62.00 62.00 62.00	-1.64 -2.42 -2.02 -2.82 -2.82	0.00 0.00 0.00	ROTARY DROP ROTARY DROP ROTARY DROP ROTARY DROP ROTARY DROP

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PAGE 2	RATE	AND WALK	BUILD	C/CABOT	DOE/BDMES	NO. 1	HARDY HW
	BOTTOMHOLE ASSEMBLY	WALK RATE DEG/100	BUILD RATE DEG/100	COURSE LENGTH FEET	DRIFT AZIMUTH DEGREES	DRIFT ANGLE DEGREES	MEASURED DEPTH FEET
	ROTARY DROP ROTARY DROP ROTARY DROP ROTARY DROP ROTARY DROP	-1.61	-2.87 -1.61 -2.82 -2.82 -0.82	61.00 62.00 62.00 62.00 61.00	340.00 340.00 339.00 338.00 337.00	83.75 82.75 81.00 79.25 78.75	5603.00 5665.00 5727.00 5789.00 5850.00
	ROTARY DROP ROTARY DROP ROTARY DROP ROTARY DROP ROTARY DROP	-1.61 -3.23 -1.64	-2.82 -2.42 -3.63 -3.28 -2.42	62.00 62.00 62.00 61.00 62.00	336.00 335.00 333.00 332.00 330.00	77.00 75.50 73.25 71.25 69.75	5912.00 5974.00 6036.00 6097.00 6159.00
	ROTARY DROP	-1.61	-3.23	62.00	329.00	67.75	6221.00

-3.63

-2.42

-2.50

6283.00

6345.00

6399.00

65.50

64.00

62.65

328.00

327.00

326.00

62.00

62.00

54.00

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-1.61 ROTARY DROP

-1.61 ROTARY DROP -1.61 ROTARY DROP -1.85 ROTARY DROP

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APPENDIX D
MULTISHOT SURVEY
OF WELLBORE

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MEASURED	DRIFT	DRIFT	COURSE	TRUE		NGULAR	CLOSURE	CLOSURE	DOGLEG
DEPTH	ANGLE	AZIMUTH	LENGTH	VERTICAL		INATES	DISTANCE	AZIMUTH	SEVERITY
FEET	DEGREES	DEGREES	FEET	DEPTH	NORTH	EAST	FEET	DEGREES	DEG/100'
0.00	0.00	252.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
3194.00	0.75	252.00	3194.00	3194.00	0.00	0.00	0.00	0.00	0.00
3256.00	1.50	288.00	62.00	3255.99	0.00	-1.20	1.20	270.00	1.61
3318.00	4.75	322.00	62.00	3317.89	1.91	-3.93	4.37	295.95	5.81
3379.00	8.75	328.00	61.00	3378.45	7.78	-8.03	11.18	314.07	6.65
3441.00	12.50	328.00	62.00	3439.38	17.47	-14.09	22.45	321.11	6.05
3503.00	16.25	326.00	62.00	3499.43	30.38	-22.47	37.79	323.51	6.10
3565.00	20.50	325.00	62.00	3558.25	46.48	-33.54	57.32	324.19	6.87
3627.00	24.25	327.00	62.00	3615.57	66.04	-46.74	80.91	324.72	6.17
3688.00	28.25	330.00	61.00	3670.27	89.04	-60.83	107.83	325.66	6.91
3750.00	32.25	330.00	62.00	3723.82	116.08	-76.44	138.99	326.64	6.45
3812.00	36.50	330.00	62.00	3774.98	146.39	-93.94	173.94	327.31	6.85
3874.00	41.75	330.00	62.00	3823.06	180.26	-113.49	213.02	327.81	8.47
3936.00	46.50	329.00	62.00	3867.55	217.45	-135.40	256.15	328.09	7.74
3997.00	51.75	328.00	61.00	3907.46	256.76	-159.49	302.26	328.15	8.70
4059.00	57.00	328.00	62.00	3943.56	299.48	-186.18	352.64	328.13	8.47
4121.00	62.00	330.00	62.00	3975.02	345.26	-213.69	406.04	328.25	8.53
4183.00	66.75	332.00	62.00	4001.82	394.13	-240.78	461.86	328.58	8.19
4244.00	70.25	330.00	61.00	4024.18	443.76	-268.29	518.56	328.84	6.50
4306.00	72.75	324.00	62.00	4043.85	493.05	-300.30	577.30	328.66	10.02
4368.00	77.50	323.00	62.00	4059.76	541.20	-335.93	636.98	328.17	7.82
4430.00	83.25	326.00	62.00	4070.12	590.94	-371.41	697.96	327.85	10.43
4491.00	84.25	333.00	61.00	4076.76	643.15	-402.16	758.54	327.98	11.52
4553.00	87.25	337.00	62.00	4081.35	699.17	-428.28	819.92	328.51	8.05
4615.00	90.50	338.00	62.00	4082.57	756.43	-452.00	881.19	329.14	5.48
4677.00	91.75	339.00	62.00	4081.35	814.11	-474.72	942.41	329.75	2.58
4739.00	92.25	338.00	62.00	4079.19	871.76	-497.43	1003.69	330.29	1.80
4800.00	93.00	338.00	61.00	4076.40	928.25	-520.26	1064.11	330.73	1.23
4862.00	93.25	339.00	62.00	4073.02	985.85	-542.95	1125.48	331.16	1.66
4924.00	93.75	338.00	62.00	4069.23	1043.43	-565.63	1186.88	331.54	1.80
4986.00	94.00	339.00	62.00	4065.04	1100.98	-588.30	1248.30	331.88	1.66
5047.00	94.25	339.00	61.00	4060.65	1157.79	-610.10	1308.70	332.21	0.41
5109.00	94.75	339.00	62.00	4055.79	1215.49	-632.25	1370.09	332.52	0.81
5171.00	94.00	339.00	62.00	4051.06	1273.20	-654.40	1431.53		1.21
5233.00	92.75	339.00	62.00	4047.41	1330.98	-676.58	1493.08	332.80 333.05	2.02
5294.00	91.75	339.00	61.00	4045.02	1387.89	-6?8.43	1557 74	777 20	1 4/
5356.00	90.25	339.00	62.00	4043.02	1445.76		1553.71	333.29	1.64
5418.00	89.00	339.00	62.00	4044.34	1503.64	-720.64 -742.86	1615.41	333.51	2.42
5480.00	87.25	339.00	62.00	4046.37	1561.49	-765.07	1677.13	333.71	2.02
5542.00	85.50	339.00	62.00	4050.29	1619.25	-787.24	1738.84	<b>333.</b> 90	2.82
2245.00	55.50	227.00	٠٤.٠٠	4030,69	1017.63	- (0(.24	1800.48	334.07	2.82

Exhibit 1037

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MEASURED DEPTH FEET	DRIFT ANGLE DEGREES	DRIFT AZIMUTH DEGREES	COURSE LENGTH FEET	TRUE VERTICAL DEPTH	RECTA COORD NORTH	NGULAR INATES EAST	CLOSURE DISTANCE FEET	CLOSURE AZIMUTH DEGREES	DOGLEG SEVERITY DEG/100'
5603.00	83.75	340.00	61.00	4056.00	1676.13	-808.51	1860.94	334.25	3.30
5665.00	82.75	340.00	62.00	4063.29	1733.99	-829.56	1922.21	334.43	1.61
5727.00	81.00	339.00	62.00	4072.05	1791.48	-851.06	1983.35	334.59	3.24
5789.00	79.25	338.00	62.00	4082.68	1848.31	-873.44	2044.29	334.71	3.24
5850.00	78.75	337.00	61.00	4094.32	1903.63	-896.36	2104.10	334.79	1.81
5912.00	77.00	336.00	62.00	4107.35	1959.21	-920.53	2164.69	334.83	3,23
5974.00	75.50	335.00	62.00	4122.08	2014.01	-945.50	2224.91	334.85	2.88
6036.00	73.25	333.00	62.00	4138.78	2067.67	-971.67	2284,60	334.83	4.78
6097.00	71.25	332.00	61.00	4157.38	2119.20	-998.50	2342.65	334.77	3.63
6159.00	69.75	330.00	62.00	4178.07	2170.31	-1026.83	2400.96	334.68	3.89
6221.00	67.75	329.00	62.00	4200.54	2220.10	-1056.15	2458.52	334.56	3.56
6283.00	65.50	328.00	62.00	4225.14	2268.62	-1085.89	2515.11	334.42	3,92
6345.00	64.00	327.00	62.00	4251.58	2315.91	-1116.02	2570.79	334.27	2.83
6399.00	62.65	326.00	54.00	4275.83	2356.15	-1142.65	2618.60	334.13	3.00

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Exhibit 1037

APPENDIX E

DRILL PIPE TALLY

Weatherford International LLC et al.

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DRILL PIPE TALLY - 12-11-89

STAND

STAND

	NUMBER 1234567890112134156789011213415678921222222222333345678940	LENGTH 62.865 62.855 62	NUMBER 4123445678901234567890123456777777777777777777777777777777777777	LENGTH 62.22
	SUBTOTAL	2483.00	SUBTOTAL	62.22
DRILL PIPE BHA KELLY	TOTAL	2545.22 667.74 40		2637.04
	TOTAL	3252.96		

Weatherford International LLC et al.

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Weatherford International LLC et al. v. Packers Plus Energy Services, Inc.

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DRILL PIPE TALLY - 12-29-89

STAND		STAND		STAND		
NUMBER	LENGTH	NUMBER	LENGTH	NUMBER	LENGTH	
1	62.55	41	61.17	81	62.25	
2	59.95	42	61.95	82	62.84	
3	61.95	43	62.54	83	60.30	
4	62.10	44	61.65	84	62.55	
5	62.20	4.5	61.40	85	62.74	
6	61.90	46	61.83	86	61.02	
7	61.55	47	62.47	87	60.58	
8	61.40	48	61.43	88	62.59	
9	62.10	49	60.79	89	62.83	
10	61.10	50 51	62.36	90	61.90	
11	61.90 62.05	51 52	61.27 61.72	91 92	61.98 62.49	
13	62.15	53	62.30	93	61.72	
14	62.35	54 54	62.49	94	62.55	
15	62.20	55	61.20	95	60.21	
16	62.15	56	61.20	96	62.19	
17	62.15	57	62.01	97	62.60	
18	61.15	58	61.19	98		-0
19	62.55	59	61.29	99	59.70 D	
20	61.50	60	61.97	100	61.11 D	
21	62.30	61	60.28	1.01	58.92 D	С
22	62.80	62	61.87	102	57.97 D	C
23	62.35	63	61.62	103	61.75 D	C
24	61.05	64	61.40	104	1.79 X	-0
25	60.50	65	62.06	105		
26	62.55	66	61.72	106		
27	61.70	67	60.69	107		
28	62.65	68	62.81	108		
29	60.55 61.15	69 70	62.80	109		
30 31	62.25	70 71	61.73 61.23	110 111		
32	60.00	72	61.41	112		
33	61.70	73	61.72	113		
34	61.95	74	62.62	114		
35	61.95	75	61.37	115		
36	62.40	76	61.89	116		
37	62.65	77	59.20	117		
38	62.20	78	61.88	118		
39	62.10	79	62.26	119		
40	62.75	80	62.57	120		
SUBTOTAL	2474.50	SUBTOTAL	2467.36	SUBTOTAL	1356.58	
D P TOTAL	6298.44					
BHA	53.02					
KELLY	40.00					
TOTAL	6391.46	KB		•		

Exhibit 1037

Weatherford International LLC et al. v. Packers Plus Energy Services, Inc.

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APPENDIX F
MULTISHOT PIPE TALLY

Weatherford International LLC et al. Exhibit 1037

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## MULTISHOT PIPE TALLY 1-1-90

STAND		STAND		STAND		
NUMBER	LENGTH	NUMBER	LENGTH	NUMBER	LENGTH	
1	60.67	41	61.63	81	62.46	
2	61.54	42	62.51	82	61.21	
3	62.35	43	61.49	83	60.61	
4	60.05	44	61.62	84	62.69	
1 2 3 4 5 6	62.65	45	61.84	85	61.77	
6	61.40	46	62,27	86	62.59	
7	60.60	47	62.23	87	60.53	
8	62.65	48	62.02	88	61.18	
9	62.35	49	60.03	89	62.41	
10	61.95	50	62.71	90	62.83	
11	59.30	51	61.74	91	62.36	•
12,	61.97	52	62.57	92	61.62	
13	61.42	53	60.22	93	62.58	
14	62.67	54	62.19	94	61.31	
15	62.82	55	61.74	95	62.24	
16	61.48	56	62.78	96	62.25	
17	61.22	57	62.86	97	62.34	
18	62.61	58	60.88	98	62.45	
19	62.08	59	61.89	99	62.28	
20	61.37	60	62.31	100	62.14	
21 22	61.27	61	61.60	101	62.04	
23	62.11 61.79	62 63	61.88	102	31.55	
24	61.29	64	59.71 61.36	103	31.60	DO V 0
25	62.61	65	58.05	104 105	1.79	DC X-0
26	62.34	66	58.81	105	31.09	DC X-0
27	61.93	67	62.01	107	31.09	
28	61.29	68	62.36	108		
29	61.97	69	60.45	109		•
30	62.91	70	61.96	110		
31	62.28	71	62.48	īīi		
32	62.33	72	60.83	112		
33	62.73	73	61.52	113		
34	62.54	74	62.59	114		
35	62.09	75	61.88	115		
36	62.06	76	61.47	116		
. 37	61.84	77	61.64	117		
38	60.16	78	62.58	118		
39	62.42	79	62.08	119		
40	62.03	80	61.20	120		
SUBTOTAL	2473.14	SUBTOTAL	2463.99	SUBTOTAL	1399.92	
D P TOTAL BHA KELLY	6337.05 33.35 29.00					
بل اسداست سدره	27.00					

TOTAL DEPTH 6399.40 KB

Weatherford International LLC et al.

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Exhibit 1037

Weatherford International LLC et al. v. Packers Plus Energy Services, Inc.

# APPENDIX G

SINGLE SHOT SURVEYS

TAKEN DURING DRILLING OPERATIONS

Weatherford International LLC et al.

Exhibit 1037

Weatherford International LLC et al. v. Packers Plus Energy Services, Inc.

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MEASURED	DRIFT	DRIFT	COURSE	TRUE	RECTA	IGULAR	CLOSURE	CLOSURE	DOGLEG
DEPTH	ANGLE	AZIMUTH	LENGTH	VERTICAL	COORDI	INATES	DISTANCE	AZIMUTH	SEVERITY
FEET	DEGREES	DEGREES	FEET	DEPTH	NORTH	EAST	FEET	DEGREES	DEG/1001
0.00	0.00	279.00	0.00	0.00	0.00	0,00	0,00	0.00	0.00
3191.00	1.00	279.00	3191.00	3191.00	0,00	0.00	0.00	0.00	0.00
3246.00	1.20	290.00	55.00	3245.99	0.26	-1.02	1.05	284.50	0.53
3276.00	2.40	305.00	30.00	3275.97	0.70	-1.85	1.98	290.62	4.26
3307.00	3.80	317.00	31.00	3306.93	1.80	-3.12	3.60	299.95	4.95
3339.00	6.20	325.00	32.00	3338.80	3.96	-4.87	6.28	309.12	7.79
3401.00	9.50	328.00	62.00	3400.21	11.02	-9.54	14.58	319.11	5.36
3433.00	11,20	327.00	32.00	3431.69	15.87	-12.63	20.28	321.48	5.34
3461.00	13.40	326.00	28.00	3459.05	20.84	-15.72	26.23	322.62	7.89
3492.00	15.30	325.00	31.00	3489.08	27.17	-20.28	33.91	323.27	6.18
3525.00	17.00	325.00	33.00	3520.78	34.69	-25.54	43.08	323.64	5.15
3556.00	18.80	325.00	31.00	3550.27	42.50	-31.01	52.61	323.89	5.81
3587.00	20.20	325.00	31.00	3579.50	50.97	-36.94	62.95	324.07	4.52
3617.00	22.50	327.00	30.00	3607.44	60.03	-43.05	73.87	324.36	8.04
3648.00	24.20	327.00	31.00	3635.90	70.33	-49.74	86.14	324.73	5.48
3679.00	27.00	330.00	31.00	3663.85	81.75	-56.74	99.51	325.24	9.95
3739.00	30.70	331.00	60.00	3716.39	106.94	-70.99	128.36	326.42	6.22
3770.00	32.70	331.00	31.00	3742.77	121.19	-78.89	144.60	326.94	6.45
3833.00	36.60	330.00	63.00	3794.58	152.36	-96.52	180.36	327.65	6.26
3863.00	39.10	330.00	30.00	3818.27	168.30	-105.72	198.75	327.86	8.33
3894.00	42.10	330.00	31,00	3841.80	185.77	-115.81	218.91	328.06	9.68
3925.00	44.70	330.00	31.00	3864.33	204.21	-126.46	240.20	328.23	8.39
3957.00	46.80	330.00	32.00	3886.65	224.06	-137.92	263.11	328.39	6.56
3988.00	49.20	329.00	31.00	3907.40	243.91	-149.61	286.14	328.48	8.10
4049.00	54.50	329.00	61.00	3945.06	285.02	-174.31	334.09	328.55	8.69
4111.00	59.60	329.00	62.00	3978.78	329.60	-201.09	386.10	328.61	8.23
4171.00	64.10	332.00	60.00	4007.07	375.62	-227.14	438.96	328.84	8.70
4202.00	66.80	333.00	31.00	4019.95	400.63	-240.15	467.10	329.06	9.19
4325.00	72.50	324.00	123.00	4062.71	498.82	-300.32	582.25	328.95	8.27
4355.00	74.60	323.00	30.00	4071.20	521.95	-317.44	610.90	328.69	7.70
4386.00	77.40	325.00	31.00	4078.70	546.28	-335.11	640.88	328.47	10.99
4416.00	80.70	326.00	30.00	4084.40	570.55	-351.80	670.29	328.34	11.48
4448.00	83.70	327.00	32.00	4088.74	596.98	-369,29	701.97	328.26	9.87
4479.00	84.90	331.00	31.00	4091.82	623.42	-385.18	732.81	328.29	13.41
4511.00	84.10	335.00	32.00	4094.89	651.79	-399.63	764.55	328.49	12.69
4542.00	84.00	339.00	31.00	4098.10	680.17	-411.68	795.05	328.82	12.84
4655.00	91.50	340.00	113.00	4102.54	785.85	-451.19	906.17	330.14	6.70
4718.00	92.00	340.00	63.00	4100.61	845.03	-472.73	968.27	330.78	0.79
4904.00	93.00	340.00	186.00	4092.50	1019.64	-536.28	1152.07	332.26	0.54
5076.00	95.00	338.00	172.00	4080.50	1179.81	-597.77	1322.60	333.13	1.64

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MEASURED DEPTH FEET	DRIFT ANGLE DEGREES	DRIFT AZIMUTH DEGREES	COURSE LENGTH	TRUE VERTICAL DEPTH	RECTAN COORDI NORTH		CLOSURE DISTANCE FEET	CLOSURE AZIMUTH DEGREES	DOGLEG SEVERITY DEG/100'
5247.00	93.00	338.00	171.00	4068.57	1337.97	-661.66	1492.63	333.69	1.17
5372.00	90.00	343.00	125.00	4065.30	1455.70	-703.36	1616.72	334.21	4.66

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Exhibit 1037

# APPENDIX H GAS SHOWS AS DETERMINED FROM HYDROCARBON MUD LOG OF DRILLING OPERATION

Weatherford International LLC et al.

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# GAS SHOWS RECORDED IN THE HURON SHALE SECTION OF THE WELLBORE

MEASURED feet	DEPTH	CALCULATED mcfpd	VOLUME
3705		3	
3777		4	
3844		2.8	
3868		2.8	
3932		4	
3943		9	
3959		9	
4038		2.8	
4207		45	
4210		114	
4220		41	
4251		11	
4294		30	
4303		25	
4320		82	
4349		32	
4416		15	
4448		16	
4524		30	
4547		18	
4598		40	
4608		17	
4621		11	
4628		16	
4706		9	
4728		21	
4772		24	
4782		27	
4785		10	
4794		22	
4803		16	
4880		28	
4925		57	
4931		21	
5078		50	
5180		50	
5211		36	
5231		102	
5252		21	
5338 5342		28	
5378		75	
5383		16	
5412		28	
5412		43	

Weatherford International LLC et al.

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MEASURED DEPTH feet	CALCULATED VOLUME mcfpd
5434	25
5484	7.2
5500	28
5564	79
5574	50
5588	64
5603	64
5616	178
5794	28
5800	21
6030	36
6121	10.8
6140	10
6149	10
6168	21.6

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APPENDIX I DAILY DRILLING REPORTS

Weatherford International LLC et al.

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### BDM DAILY REPORT

WELL NAME: BDM/DOE CABOT HW #1 DATE: 11-30-89 REPORT TIME: 8:00 A.M.

DEPTH: 32 FOOTAGE: 32 ACTIVITY: TRIP

FORMATION: SAND HLU: 8000 HLD: TOROUE:

ROTATING WEIGHT: 8000

BIT RECORD:

BIT				SERIAL	DEI	PTH	FOOT-	FT/			
#	SIZE	TYPE	MANUF	#	IN	OUT	AGE	HR	WT	RPM	CONDITION
1_	24										
											***************************************
						***************************************					

AIR RATE: 2500 ADDITIVES:

MIST RATE: BBLS/HR PRESSURE: 140

BHA: BHA. SURVEYS:

GAS: C1: SHOWS:

, C2: , C3:

, C4: , C5: , C5+: , TOT:

TIME BREAKDOWN AND COMMENTS:

FROM	TO	HRS	
7:00	5:00	10	RIGGING UP DRILLING RIG AND AIR COMPRESSOR SYSTEM
5:00	7:00	2	DRILL RAT HOLE AND REPAIR RAT HOLE DIGGER
7:00	9:00	2	DRILL MOUSE HOLE
9:00	11:00	2	RIG UP TO DRILL CONDUCTOR HOLE
11:00	5:30	6.5	DRILLED CONDUCTOR HOLE TO 32' BELOW GL
5:30	6:30	1	CIRCULATE TO CLEAN HOLE
6:30	8:00	1.5	TRIP OUT AND BREAK OFF BIT

On November 29, 1989, hauled 720 bbls of water:

1-300 bbls hauled to the tanks (2 tanks at a capacity of 150 bbls each) 2-420 bbls to the pit

\*estimated time 10 hours, load capacity 60 bbls

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Weatherford International LLC et al. v. Packers Plus Energy Services, Inc.

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12-1-89 REPORT TDEPTH: 258 FOOTAGE: 226 ACTIVITY: DRILLING FORMATION: RED ROCK HLU: HLD: TORQUE: ROTATING WEIGHT: BIT RECORD: SERIAL DEPTH FOOT-BIT FT/ # SIZE TYPE MANUF # IN OUT HR WT RPM CONDITION AIR RATE: <u>2550 SCFM</u> MIST RATE: BBLS/HR PRESSURE: 180 PSI ADDITIVES: BHA: SURVEYS:

, C2: , C3: , C4: , C5: , C5+: , TOT: <u>GAS</u>: C1: SHOWS:

TIME BREAKDOWN AND COMMENTS.

TIME	BREAKDOW.	N AND COM	MENTS:
FROM	TO	HRS	
8:00	8:30	. 5	Break off bit
8:30	10:00	1.5	Run and set conductor pipe
10:00	11:30	1.5	Unload 13 3/8" casing. Weld flange on to conductor casing
11:30	12:30	1	Unload mud products
12:30	3:00	2.5	Pick up 10" collars and trip in hole
3:00	5:00	2	Nipple up. Install flow line and air head
5:00	6:15	1.25	Drilling 17 1/2" hole
6:15	7:00	.75	Install air head and make connection. Depth 155'
7:00	11:00	4	Drilling
11:00	12:00	1	Service rig and air compressors
12:00	1:30	1.5	Circulate to clean hole. Put soap pump on hole
1:30	6:00	4.5	Drilling
6:00	7:00	1	Plugged bit
7:00	8:00	1	Work on air compressors. Circulate and clean hole. Service rig and air.

Weatherford International LLC et al. Exhibit 1037

REPORT TIME: 8:00 A.M.

WELL NAME: BDM/DOE CABOT HW #1 DATE: 12-2-89 REPORT TIME: 8:00 A.M. DEPTH: 696 FOOTAGE: 438 ACTIVITY: DRILLING FORMATION: RED SAND HLU: TORQUE: ROTATING WEIGHT:								
BIT RECORD: BIT # SIZE TYF 2 17.5	E MANUF	SERIAL # 	DEPTH IN OUT	FOOT- AGE	FT/ HR	WT	RPM	CONDITION
AIR RATE: 300 ADDITIVES:	0 SCFM	MIST	RATE:	BBLS/H	R P	RESSI	URE:	210 PSI
BHA: SURVEYS:	<u>o</u> , @	<u>o</u> , e	<u> </u>	°,° '	<u>0</u> @	, e <u>-</u>		<u>1</u>
GAS: C1: SHOWS:	, C2:	, C3:	, C4: ,	C5:	, C5+:	,	, TOT	:
TIME BREAKDOW FROM TO 8:00 3:30 3:30 4:00 4:00 11:00 11:00 11:30 11:30 2:45 2:45 3:30 3:30 6:00 6:00 7:00 7:00 8:00	N AND COM HRS 7.5 .5 7 .5 3.25 .75 2.5 1	Drilli Servic Drilli Work o Drilli	e rig and ai ng e rig and ai ng n soap pump. ng ate to clean	r Freezi	ng up			

Weatherford International LLC et al. Exhibit 1037

WELL NAME: BDM/DOE CABOT HW #1 DATE: 12-3-89 REPORT TIME: 8:00 A.M. DEPTH: 696 FOOTAGE: 0 ACTIVITY: Nippling Up FORMATION: Sandstone HLU: HLD: TORQUE: ROTATING WEIGHT:						
BIT RECORD: BIT # SIZE TYPE	SERIAL E MANUF #	DEPTH IN OUT	- <del>-</del>	FT/ HR WT	RPM	CONDITION
AIR RATE: ADDITIVES:	MIST	RATE:	BBLS/HR	PRESS	URE:	
BHA: SURVEYS: O,	♀ ♀ , e • • , e · <u>·</u> , c2: , c3:	<u>.</u> <u>o</u> ,	•	O , @ @ <u>'</u>	, TOT:	<u>.</u>
FROM TO	N AND COMMENTS:	,	·		, 101	
8:00 8:30 8:30 10:30 10:30 12:30 12:30 1:00 1:00 2:30 2:30 8:30 8:30 11:30 11:30 4:00 4:00 6:00 6:00 8:00	2 Trip of Run 16 0.5 Rig up 1.5 Cement 6 Wait of Cut of 4.5 Pick u	ff kelly, pu. ut, lay down joints 13-3, Dowell 13-3/8 casin n cement f 20" conduct p colars, tra air compressor	n hammer /8" casin ng w/ 460 tor, brea ip in hol	g (654') sx k out, ni	pple (	ıp

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WELL NAME: BDM/DO DEPTH: 1145 FORMATION: SHALE ROTATING WEIGHT:	FOOTAGE: 449 AND SAND	1 DATE: 12-4 L ACTIV	1-89 VITY: DF HLI	REPORT RILLING D:		E: <u>8:00</u> FORQUE	
BIT RECORD: BIT # SIZE TYPE M 3 12.25 H33 H	ANUF #		FOOT- AGE 449	HR	WT	RPM (	CONDITION
AIR RATE: ADDITIVES:	MIST	RATE:	BBLS/H	IR P	RESSU	JRE:	
BHA: SURVEYS: O	<u>o</u> , e	<u> </u>	으, 으 ,	<u>0</u> @	, @ <u>•</u>	<u>-</u>	
GAS: C1: , C: SHOWS:	2: , C3:	, C4: ,	C5:	, C5+:	,	TOT:	
TIME BREAKDOWN AT	S						
8:00 9:00 1		CE RIG AND AI					
9:00 11:00 2	DRILL	OUT OF 13 3/	8" CASIN	G			
11:00 3:00 4	DRILL						
3:00 3:30 .5		CE RIG					
3:30 5:30 2		ING WITH STIF					
5:30 11:00 5.5		OUT OF HOLE	FOR PLU	JGGED E	PIPE.	PIP	E PLUGGED
	TH METAL SHA	VINGS					
11:00 1:00 2		IN HOLE					
1:00 2:00 1		R AIR AND CAT	HEAD				
2:00 3:00 1		TO BOTTOM					
3:00 8:00 5	DRILL	ING					

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WELL NAME: BDM/ DEPTH: 1981 FORMATION: LIN ROTATING WEIGH	MESTONE	DATE: <u>12-5-</u> ACTIVI HLU:		RT TIME:8:0 RESERVE PIT TORQU	•
BIT RECORD: BIT # SIZE TYP 2 12.25 H3	•	DEPTH IN OUT 696	FOOT- FT/ AGE HR 1285 38.	WT RPM	CONDITION
	SCFM MIST R DA ASH, POLYPAC,	ATE: <u>12-15</u> GEL, AND KCl	BBLS/HR	PRESSURE: 2	40 PSIG
BHA: SURVEYS:	o o , e o , e	<u> </u>	º,º , e	으 , @ <u>-</u>	<u>'</u>
28u. 1968 - 17	<u>6u, 1859 - 9u,</u>	. 1862 - 14u,	C5: , C5 1921 - 18	+: , TOT u, 1935 -	: <u>12u</u> 12u, 1959 -
3:00 3:45 3:45 11:00 11:00 11:30 11:30 7:00 7:00 8:00	.75 Servic 7.25 Drilli .5 Servic 8.5 Drilli	e'rig ng e rig ng. Hit 3" w B stands pip	e. Pits f	ull of wat	er. Empty

Top of Big Lime 1896'

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12-6-89 REPORT TIME: 8:00 A.M.
DEPTH: 2123 FOOTAGE: 142 ACTIVITY: RIGGING UP MUD PUMPS
FORMATION: LIMESTONE HLU: TORQUE:
ROTATING WEIGHT:

BIT RECORD: 38.75 BIT SERIAL DEPTH FOOT-FT/ # SIZE TYPE MANUF OUT IN AGE HR WT RPM CONDITION 696 1427 12.25 H33 HTC <u>36.83 40 55</u>

AIR RATE: 1016 MIST RATE: 12-15 BBLS/HR PRESSURE: 200 ADDITIVES: SAME

BHA: SURVEYS: O, Q, Q ... O, Q ... O, Q ...

<u>GAS</u>: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: SHOWS:

TIME BREAKDOWN AND COMMENTS:

FROM	TO	HRS
8:00	11:00	Mix foam and drain fresh water from second pit
11:00	12:00	1 Unload 9 5/8" casing
12:00	1:00	1 Try to blow water out of hole without success
1:00	2:00	Pull 8 more stands drill pipe
2:00	4:00	
4:00	9:00	5 Drilling with foam, making a lot of water.
		Standpipe pressure increased to 500 psi on last connection
9:00	2:00	5 Trip out. Wait' on cathead cable and mud pump.
		Third reserve pit 3/4 full
2:00	8:00	6 Rig up mud pump

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WELL NAME: BDM/DOE CABO DEPTH: 2301 FOOTAG FORMATION: ROTATING WEIGHT:	OT HW #1 DATE: 12-7 SE: 178 ACTIV HLU:	7-89 REPORT VITY: WORK STUC HLD:	TIME: 8:00 A.M. K PIPE TORQUE:
BIT RECORD: BIT SIZE TYPE MANUF RR2 12.25 H33 HTC	SERIAL DEPTH # IN OUT 2123	10.25 FOOT- FT/ AGE HR 178 17.4	WT RPM CONDITION
FLOW RATE: 364 GPM A ADDITIVES: Drilling wi	NNULAR VELOCITY: 8	0 AND 69 PR	ESSURE: 500 PSI
BHA: SURVEYS: O O, O, Q	Q , e <u>'</u> Q,	º,º ' 6	@ <u>!</u>
GAS: C1: <u>0 u</u> , C2: SHOWS: <u>250 u at 2105 d</u>	, C3: , C4: , ropped to 40 after	C5: , C5+: a few minutes	, TOT:
TIME BREAKDOWN AND COM	MENTS:		
8:00 4:00 8 4:00 6:15 2.25 returns.	Rigging up to dril Establish circulat Losing approximat	ion 7 stands of	of bottom. Partial
6:15 11:00 4.75	Drilling	eri to spre ber	nour.
11:00 11:30 .5	Service Rig		
11:30 5:00 5.5			
5:00 6:00 1		sfer pump	
6:00 8:00 2	Drill pipe stuck.'	Work stuck pipe	a.
Top of Big Injun at 21	05		

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/8/89

REPORT TIME: 8:00 A.M.

FOOTAGE: 81 DEPTH: 2382

ACTIVITY: DRILLING

TORQUE:

FORMATION: SHALE

ROTATING WEIGHT:

BIT RECORD:

SERIAL DEPTH

16.5 FOOT-FT/

HLD:

BIT # SIZE TYPE MANUF RR2 12.25 H33 HTC

IN OUT 2123

HLU:

AGE

HR

WT RPM CONDITION

<u>15.7 40 60</u>

FLOW RATE: 403 GPM ANNULAR VELOCITY: 89 & 79 FT/MIN PRESSURE: 600 PSI ADDITIVES:

BHA: BIT. 21 DC'S, TOT: SURVEYS:

<u>GAS</u>: C1: SHOWS:

, C2:

, C3: , C4: , C5: , C5+: , TOT:

<u>75u</u>

TIME BREAKDOWN AND COMMENTS:

FROM	TO	HRS	
8:00	5:00	9	Work stuck pipe. Would not come loose
5:00	7:00	2 free	Rig up Nowsco and pump 80 bbls of oil. Pipe came
7:00	1:15	6.25	Work on mud pump. Clean pit and mix mud.
1:15	2:30	1.25	Drilling
2:30	3:00	. 5	Service rig
3:00	8:00	5 .	Drilling

75 units of gas due to oil in mud system

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/9/89 REPORT TIME: 8:00 A.M. DEPTH: 2635' FOOTAGE: 253' ACTIVITY: DRILLING

FORMATION: SHALE HLU: HLD: TORQUE:

ROTATING WEIGHT:

BIT RECORD: 39.5 BIT SERIAL DEPTH FOOT- FT/

# SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION RR2 12.25 H33 HTC 2123 512 13.0 40 55

FLOW RATE: 429 GPM ANNULAR VELOCITY: 97 & 81 FPM PRESSURE: 600 PSI MUD WT: 9.6, VIS: 47, PV: 10, YP: 17, GELS: 10/15, FILTRATE: 15, SOLIDS: 68, OIL: 28, WATER: 928, SAND: .1258, PH: 7.5, CL: 80,000, CA: 4,000

BHA: SAME SURVEYS: 0, 0, 0 1 0, 0 1

GAS: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: 20 u

SHOWS: 2561 - 25u, 2580 - 35u

## TIME BREAKDOWN AND COMMENTS:

FROM_	TO	HRS	
8:00	8:14	.25	Service rig
8:15	3:00	6.75	Drilling
3:00	3:15	.5	Service rig
3:15	11:45	8.25	Drilling
11:45	12:00	.25	Service rig
12:00	8:00	8	Drilling

Top of Berea at 2579', bottom at 2596'

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/10/89 REPORT TIME: 8:00 A.M. DEPTH: 2657' FOOTAGE: 22' ACTIVITY: WAITING ON CEMENT FORMATION: SHALE HLU: TORQUE: ROTATING WEIGHT:
BIT RECORD:  BIT SERIAL DEPTH FOOT- FT/  # SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION  RR2 12.25 H33 HTC 2123 2657 534 12.7 40 55 2-4-I
AIR RATE: MIST RATE: BBLS/HR PRESSURE: ADDITIVES:
BHA: SURVEYS:  Q, Q
GAS: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: SHOWS:
TIME BREAKDOWN AND COMMENTS:  FROM TO HRS  8:00 10:30 2.5 Drilling to 2657'  10:30 12:30 2 Circulate to clean hole.  12:30 6:00 5.5 Trip out of hole. Rig up to run casing 6:00 11:00 5 Rig up and run 9 5/8", 36#/ft, ST&C casing. Ran 62
1:30 8:00 6.5 Wait on cement and rig down mud drilling equipment

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/11/89 REPORT TIME: 8:00 A.M. DEPTH: 2661' FOOTAGE: ACTIVITY: DRILLING FORMATION: HLU: HLD: TORQUE: ROTATING WEIGHT: BIT RECORD: BIT SERIAL DEPTH FOOT-FT/ SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION 8.75 M84CF SEC 511602 2657 AIR RATE: MIST RATE: BBLS/HR PRESSURE: ADDITIVES: BHA: BIT, SURVEYS: ٥, GAS: C1: , C2: , C3: , C4: , C5: , C5+: SHOWS: TIME BREAKDOWN AND COMMENTS: FROM TO HRS 8:00 9:30 1.5 Wait on cement. Weld 13 3/8" to 9:30 3:00 5.5 Rig down mud pump and clean pit. Rig up boosters and air package. Run gamma ray correlation log in 9 5/8" casing 3:00 4:00 1 Break out 9 5/8" landing joint 4:00 10:00 6 Nipple up 10:00 5:30 7.5 Pick up monels and trip in hole. Blowing water from hole every 10 stands ' 5:30 7:00 1.5 Work on brake water system and soap pump 7:00 8:00 1 Drill out casing shoe and drill 8 3/4" hole to 2661'

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/12/89 REPORT TIME: 8:00 A.M. FOOTAGE: 592' DEPTH: 3253' ACTIVITY: PICK UP DRILL PIPE FORMATION: SHALE HLU: HLD: TORQUE: ROTATING WEIGHT: BIT RECORD: 8 BIT SERIAL DEPTH FOOT-FT/ SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION 511602 8.75 M84CF SEC 2657 3253 596 74.5 25 60 8:75 M84F SEC 511139 3253 AIR RATE: 1700 scfm MIST RATE: 0 PRESSURE: 180 psi BBLS/HR ADDITIVES: EASTMAN MOTOR, BHA: BIT, X-0, MSS, 2-MONELS TOTAL SURVEYS: N81<sup>0</sup>₩, 3191' <u>o</u> , @ , e <u>GAS</u>: C1: , C2: , C3: , C4: , C5: , TOT: 1 u , C5+: SHOWS: TIME BREAKDOWN AND COMMENTS: <u>HRS</u> TO 8:00 8:30 Circulate to dry hole 8:30 10:30 2 Drilling 10:30 11:00 . 5 Service rig 11:00 3:45 4.75 Drilling 3:45 4:00 .25 Service rig 4:00 5:15 Drilling to KOP at 3248' 1.25 5:15 6:15 1 Survey 6:15 8:00 Trip out of hole strapping drill pipe. 1.75 Change depth to strap depth 3253'. 8:00 10:30 2.5 Lay down drill collars 2.5 Pick up Eastman motor and adjust bend in motor to build 80/100'. Test motor - motor runs OK. Rig up oil 10:30 1:00 Test motor - motor runs OK. injection pump. 1:00 2:00 Rig down kelly bushing and rig install split kelly bushing. Rig up steering tool wireline. Wait on Smith orienting sub. 2:00 3:45 1.75 Make-up orienting sub and orient motor. 4:15 3:45 . 5 Trip in hole with drill pipe 4:15 6:15 2 6:15 6:30 . 25 Work on drum clutch 6:30 8:00 1.5 Picing up drill pipe out of tubs to replace collars

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/13/89 REPORT TIME:8:00 A.M. DEPTH: 3539' FORMATION: SHALE FOOTAGE: 286' ACTIVITY: DRILLING HLD: TOROUE: ROTATING WEIGHT: BIT RECORD: 5,1.5 BIT SERIAL DEPTH FOOT-FT/ # SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION 8.75 M84F SEC 511139 3253 3487 234 46.8 4-12 MTR RR4 8.75 M84F SEC 511139 3487 34.7 6 MTR AIR RATE: 1931 SCFM OIL RATE: 10 GALS/HR PRESSURE: 280 - 300 PSI ADDITIVES: BHA: BIT, EASTMAN MOTOR, X-O, MSS, 2-MONELS TOTAL 87.13 <u>1.2<sup>0</sup></u> 2.40, <u>3.8</u>0 N70W 32461; N55W a 32761; N43W, N35W @ 33391; @ 3401; 6.2<sup>2</sup>, N35W 4 3339 13.4<sup>2</sup>, N34W, 4 3461'; N33W. 15.3<sup>Q</sup>, N35W, @ 3492' , C2: GAS: C1: , C3: , C4: , C5: , C5+: , TOT: 1 u SHOWS: NONE TIME BREAKDOWN AND COMMENTS: FROM TO 9:00 HRS Finish picking up drill pipe. Install new rotating 1 head rubber 9:00 11:30 Run steering tool through side entry sub. 2.5 string float. Drilling with motor. 1/2 hour connections. 11:30 12:30 . 5 12:30 3:00 2.5 Work on cathead and clear floor. Service rig 4.5 Drilling with motor. 1.25 hours connections. Motor is building inclination at only 5.50/100' 3:00 8:45 .75 8:45 9:30 Chain out to side entry sub . 5 9:30 10:00 Pull steering tool 10:00 12:00 2 Trip out of hole. Bit in good shape 12:00 1:00 Set motor for maximum build. 1 Lay down stabilizer on top of the motor. Re-orient orientation sub 1:00 4:00 Trip in hole 4:00 6:00 Run steering tool through side entry sub. string float. 6:00 8:00 1.5 Drilling with Eastman motor. 1/2 hours

Coordinates at last survey point - 3492'MD, 3489.08' TVD, 27.17' NORTH, 20.28' WEST

connections.

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WELL NAME: BDM DEPTH: 3817' FORMATION: SH ROTATING WEIG	M/DOE CABOT HW #1 DATE: 12/14/89 REPORT TIME:8:00 A.M. FOOTAGE: 278' ACTIVITY: TRIP HALE HLU: HLD: TORQUE: SHT:
BIT RECORD: BIT # SIZE TYP RR4 8.75 M84	9.5 SERIAL DEPTH FOOT- FT/ PE MANUF # IN OUT AGE HR WT RPM CONDITION F SEC 511139 3487 330 34.7 4-8 MTR
AIR RATE: 20 ADDITIVES:	007 SCFM OIL RATE: 2 GALS/HR PRESSURE: 265 PSI
<u>87.23'</u>	STMAN MTR SET AT 1.3 <sup>Q</sup> , 1.5 <sup>Q</sup> BENT SUB, MSS, 2-MONELS, TOTAL ATTACHED SURVEY SHEET
GAS: C1: SHOWS: 3502 - 3808 - 4u	, C2: , C3: , C4: , C5: , C5+: , TOT: <u>2 u</u> - 8u, 3550 - 2u, 3559 - 2u, 3576 - 3u, 3704 - 6u, 3776 - 8u,
	N AND COMMENTS:
FROM TO	5 Service rig and compressors
8:30 10:00	.5 Service rig and compressors 1.25 Drilling. 1/4 hour connection 1.5 Pull steering tool and trip out of hole. Motor
10:00 11:30	1.5 Pull steering tool and trip out of hole Motor
	assembly building only 5.50/100'. Theoretical build rate as calculated by Eastman is 9.50/100'
11:30 4:30	5 Make up a 1.50 bent sub on top of the Eastman
	motor leaving the bent housing set at 1.30 (maximum).
	Trip in hole.
4:30 4:45	.25 Finish trip in hole. Found that the string float
	had accidently placed on top of the collars as a cross over
	sub. Could not run steering tool.
4:45 7:00	2 25 Chain out of hole Persons string float
7:00 7:15	.25 Service rig.
7:15 8:45	1.5 Trip in hole.
8:45 9:30	75 Dun stooming tool
	.75 Run Steering Coot.
9:30 6:00	.25 Service rig. 1.5 Trip in hole75 Run steering tool. 6.75 Drilling. 1.75 hours connections. Motor building at an average rate of 6.50/100.

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/15/89 REPORT TIME: 8:00 A.M. DEPTH: 4280' FOOTAGE: 463' ACTIVITY: DRILLING FORMATION: SHALE HLU: HLD: TORQUE: ROTATING WEIGHT:

BIT RECORD: 9.75
BIT SERIAL DEPTH FOOT- FT/
# SIZE TYPE MANUF # IN OUT AGE HR

# SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION
RR4 8.75 M84F SEC 511139 3487 3817 330 34.7 4-8 MTR 1-2-I
5 8.5 M84F SEC 399929 3817 463 47.5 6-8 MTR

AIR RATE: 1738 SCFM OIL RATE: 1 GAL/HR PRESSURE: 185 PSI ADDITIVES:

BHA: SAME

SURVEYS: SEE ATACHED SURVEY SHEET

<u>GAS</u>: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: 30 u SHOWS: 3826 3833 6u, 3840 5u, 3843 6u, 3844 10u, background increased 3852 9u, 3861 9u, to 8u. 3862 12u, background increased 3932 <u>16u, 3941</u> 23u, 3758 23u, background increased to 4206 82u, background increased to 30u. 4212 250u, 4220 60u.

# TIME BREAKDOWN AND COMMENTS:

FROM	TO	HRS
	9:30	
9:30	10:15	
	12:15	
12:15	1:45	1.5 Run steering tool.
1:45	4:00	1.75 Drilling. 1/2 hour connections. Steering tool failed.
4:00	6:30	2.5 Pull steering tool. Change probe and run steering tool back in hole.
6:30	8:15	1.5 Drilling. 1/4 hour connections. Steering tool bouncing around a lot at the lower pressure.
8:15	10:30	2.25 Pull steering tool. Replaced standard probe with a probe encased in a fiberglass case. Supposedly this will make it less susceptible to vibration.
10:30	6:00	5.5 Drilling. 2 hours connections.
6:00	6:45	$.75$ Orienting motor. The motor had turned to $90^{\circ}$
		right during a connection at the same time there was a 250 unit gas show. Work torque in drill string to get motor back to 20 right.
6:45	8:00	1 Drilling. 1/4 hours connections.

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/16/89 REPORT TIME: 8:00 A.M. DEPTH: 4374' FOOTAGE: 94 ACTIVITY: STEERING TOOL FAILURE FORMATION: SHALE HLU: HLD: TORQUE: ROTATING WEIGHT:

BIT RECORD: 1.25 SERIAL BIT DEPTH FOOT-FT/ # SIZE TYPE MANUF # IN HR OUT AGE WT RPM CONDITION 8.5 M84F SEC 399929 3817 4324 507 47.2 6-8 MTR RR5 8.5 M84F SEC 399929 4324 50 33.3 8-10 MTR AIR RATE: 1848 SCFM OIL RATE: 1-5 GAL/HOUR PRESSURE: 350 PSI

BHA: BIT, BAKER 20 BENT HOUSING MOTOR, FLOAT SUB, X-0, MSS, 2-MONELS SURVEYS: SEE ATTACHED SURVEY SHEET

<u>GAS</u>: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: <u>50u</u> SHOWS: <u>4250 40u, 4294 110u, 4303 90u, 4312 60u, 4319 300u, 4348 120u</u>

## TIME BREAKDOWN AND COMMENTS:

ADDITIVES:

FROM	TO	HRS
	9:15	
9:15	9:45	.5 Steering tool problems. The well appears to be
		turning to the left; but can't get good information out of
		the steering tool. Will pull the steering tool to make sure
		it is still oriented properly. Take single shot survey with
		steering tool. No picture.
9:45	12:30	2.75 Pull out of hole to side entry sub. The hole was
		tight 2 stands off bottom. Had to wash out 8 joints until
		it pulled free. Hole cleaning is the problem.
12:30	1:30	1 Pull steering tool. The orienting stinger had
		pulled loose from the steering tool when the steering tool
		was pulled from the hole. Can't tell if the tool had been
	<b>5</b> . 0.0	oriented properly.
1:30	5:00	3.5 Trip out of the hole. Orienting sub still properly
	9:00	positioned.
5:00	9:00	4 Lay down Eastman motor. Pick up Baker motors. Took shims out of second motor so that the first motor could
		be shimmed up to a 20 bent housing. Pick up rest of BHA
		and orient motor.
9.00	11:00	2 Trin in hole
	2:45	Trip in hole.  3.75 Ran steering tool. Tool would not fall past 600. Pulled 4 stand from hole. Run and seat steering
	2.13	600. Pulled 4 stand from hole. Run and seat steering
		tool.
2:45	3:15	.5 Drilling. Steering tool still not working right.
	4:15	.5 Drilling. Steering tool still not working right. 1 Work on booster clutch.
	7:00	2.75 Pull steering tool and change probes. Run
		steering tool.
7:00	7:45	.75 Drilling, Steering tool failed half way through
		kelly. Cannot tell which way the well has turned or what
		the inclination is. All four probes on location have
		failed.
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		• • •

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/17/89 REPORT TIME: 8:00 A.M.
DEPTH: 4422' FOOTAGE: 48' ACTIVITY: STEERING TOOL FAILURE
FORMATION: SHALE HLU: HLD: TORQUE:
ROTATING WEIGHT:

BIT RECORD: 2.25

BIT SERIAL DEPTH FOOT- FT/

# SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION

RR5 8.5 M84F SEC 399929 4324 98 43.6 8-10 MTR

AIR RATE: 1604 SCFM OIL RATE: 5-10 GAL/HOUR PRESSURE: 280 PSI ADDITIVES:

BHA: SAME

SURVEYS: SEE ATTACHED SURVEY SHEET

GAS: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: 80 u

SHOWS: NONE

## TIME BREAKDOWN AND COMMENTS:

		W AND COMMENTS.
	TO	
	8:15	
8:15	8:45	.5 Trip out to side entry sub.
8:45	9:15	.5 Pull steering tool.
9:15	10:30	.45 Pulled tight 4 1/2 stands off bottom (bit at
		4095'). Circulated out 4 joints.
10:30	12:00	1.5 Trip out to casing.
12:00	8:15	8.25 Wait on Eastman steering tool. Rearrange
		compressors to run higher volume in the 7 7/8" hole. Cut
		drilling line.
8:15	8:30	.25 Trip in hole.
8:30	8:45	Water frozen in brake hydromatic. Let brakes cool.
8:45	9:00	.25 Trip in hole.
9:00	1:45	4.5 Rigging up Eastman steering tool to Smith truck.
		Build crossover to Smith latch in sub.
1:45	2:15	.5 Generator died. Repair same.
2:15	2:30	.25 Drum clutch frozen. Thaw same.
2:30		3 Steering tool failed when generator quit. Trip to
		side entry sub. Pull tool and run second probe.
5:30	6:30	1 Trip to bottom.
6:30		Drilling. 1/4 hour connections. Steering tool
		started failing almost immediately.
7:45	8:00	.25 Waiting for the steering tool to clear up and
		present a proper tool face.
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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/18/89 REPORT TIME: 8:00 A.M. DEPTH: 4422' FOOTAGE: 0 ACTIVITY: TRIP IN HOLE FORMATION: SHALE HLU: HLD: TORQUE: ROTATING WEIGHT: BIT RECORD:

BIT SERIAL DEPTH FOOT-FT/ # SIZE TYPE MANUF AGE IN OUT HR WT RPM RR5 8.5 M84F SEC 399929 4324 98 43.6 8-10 MTR

AIR RATE: ADDITIVES: MIST RATE: BBLS/HR PRESSURE:

BHA: BIT, BAKER 20 BENT HOUSING MOTOR, FLOAT SUB, X-O, MSS, 2-MONELS SURVEYS: SEE ATTACHED SURVEY SHEET

GAS: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: 80 u SHOWS:

TIME BREAKDOWN AND COMMENTS:

FROM	TO	HRS
8:00	8:45	.75 Trying to get a tool face. Steering tool won't
		settle down.
8:45	11:00	2.25 Trip out to side entry sub. Hole tight at the same
		place. Circulated out one joint. Pull steering tool.
11:00	3:00	4 Chain out of hole. Service rig.
3:00	5:00	Rig up geoscience MWD. Change jet nozzles from
		11-14-14 to 11-11-14.
5:00	9:45	4.75 Trip in hole surveying with the MWD every 4 to 8
		stands.
9:45	11:00	1.25 Tagged up approximately 70' off bottom. Tried to
		wash to bottom but it reamed hard. Ouit washing to bottom
		because we could not get a tool face. Did not want to
		sidetrack. The electromagnetic MWD was unable to send
11.00	2 . 00	signals back to the surface.
11:00	2:00	Trip out of the hole. Had to circulate out through
		the same tight spot. Checked the MWD on the way out of the
		hole. The tool is still working good, just could not get a signal from TD.
2:00	2:30	.5 Work on derrick lights.
2:30	4:30	2 Trip out of hole.
	5:30	Lay down MWD equipment.
5:30	6:30	
	4,44	Wait on Smith steering tool probes.
6:30	8:00	1.5 Trip in hole.
		mm augr 444 44 54 54 54

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/19/89 REPORT TIME: 8:00 A.M.

DEPTH: 4512' FOOTAGE: 90' ACTIVITY: DRILLING

FORMATION: SHALE HLU: HLD: TORQUE:

ROTATING WEIGHT:

BIT RECORD: 6.5

BIT SERIAL DEPTH FOOT- FT/

# SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION RR5 8.5 M84F SEC 399929 4324 272 41.9 10 MTR

AIR RATE: 1652 SCFM OIL RATE: 5-10 GALS/HOUR PRESSURE: 320 PSI

ADDITIVES:

BHA: SAME

SURVEYS: SEE ATTACHED SURVEY SHEET

GAS: C1: 1% , C2: TR , C3: , C4: , C5: , C5+: , TOT: 60 u

SHOWS: 4448' 122u, 4496' 70u, 4498' 80u

#### TIME BREAKDOWN AND COMMENTS:

	~	
FROM	TO	
8:00	9:15	.75 Trip in hole.
9:15	11:00	1.75 Run steering tool.
11:00	1:15	2.5 Blowing hole back to bottom. Could not get back to
		bottom. The well ended up sidetracked at 4338'.
1:15	6:30	4.25 Drilling. 1 hour connections. Probe failed.
	6:45	
6:45	8:15	1.5 Trip out to side entry sub. Circulate out two
		joints.
8:15	9:00	.75 Pull steering tool. Tool had come apart. Left the
		bottom 2/3 rds in the hole.
9:00	1:00	4 Chain out of hole. Had to circulate several joints
		out of hole.
1:00	1:30	.5 Pull steering tool out of monel.
1:30	2:30	1 Check bit, motor and alignment of motor. All OK.
		Hook water line to brakes.
2:30	4:30	2 Trip in hole.
4:30	6:00	1.5 Run steering tool.
6:00	7:45	1.75 Blowing hole back to bottom.
7:45	8:00	.25 Drilling.

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/20/89 REPORT TIME: 8:00 A.M. SURVEY DEPTH: 47501 FOOTAGE: 238' ACTIVITY: FORMATION: SHALE HLU: 82,000 HLD: 64,000 TORQUE: 2RDS ROTATING WEIGHT: 72,000 BIT RECORD: 24-24-24 3 BIT SERIAL DEPTH FOOT-FT/ SIZE TYPE MANUF AGE IN OUT HR WT RPM CONDITION RR5 8.5 M84F SEC 399929 <u>39.</u>0 4324 4610 370 10 MTR 7.875 M84F SEC 388215 4610 140 20 46.7 60 AIR RATE: 1936 SCFM MIST RATE: 0 BBLS/HR PRESSURE: 180 PSI ADDITIVES: BHA: BIT, FLOAT SUB, BOTTOMHOLE THREE POINT WITH FLAT CUTTERS. MONELS. SURVEYS: SEE ATTACHED SURVEY SHEET , C4: C2: , C3: , C5: , C5+: , TOT: 100u SHOWS: 4524 120u BG 70u, 4535 80u, 4542 75u, 4547 100u, 4576 90u, 4598, BG 90u, 4606 130u BG 60u, 4621 100u 4629 160u, BG 100u, 4704 125u, 4728 160u, 4730 140u TIME BREAKDOWN AND COMMENTS: FROM TO <u>HRS</u> 8:00 11:45 3 Drilling. 3/4 hours connections. 11:45 12:00 .25 Circulate to clean hole. 12:00 1:45 1.75 Trip out to side entry sub. Circulate out 4 joints. 1:45 2:15 . 5 Pull steering tool. 2:15 4:30 2.25 Trip out of hole. 4:30 6:45 2.25 Lay down motor assembly. Pick up rotary assembly. Trip in hole 22 stands. 6:45 8:00 1.25 Run three stands of collars. 8:00 9:00 1 Install kelly bushing back on kelly. 9:00 10:00 Trip in hole to tight spot. 1 Change rotating head rubber. 10:00 10:15 . 25 10:15 1:00 2.75 Blow three joints in. Trip in and tag where the well sidetracked. Worked through. Drilling 1:00 2:45 1.75 2:45 5:15 Trying to survey by pumping down the single shot. 2.5 Tried the canvas umbrella first. Got to 4400'. pig second and got to 4450'. Not able to pump it down. 5:15 6:30 1.25 Drilling. 7:00 6:30 . 5 Circulate to survey. Will run two surveys.

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Surveying through side entry sub.

7:00

8:00

WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/21/89 REPORT TIME: 8:00 A.M.

DEPTH: 5126' FOOTAGE: 376' ACTIVITY: TRIP

FORMATION: SHALE HLU: HLD: TORQUE:

ROTATING WEIGHT:

BIT RECORD: 11.25

 BIT
 SERIAL
 DEPTH
 FOOT~
 FT/

 # SIZE TYPE MANUF
 # IN OUT AGE HR WT RPM CONDITION

 6 7.875 M84F
 SEC 388215 4610 5126 516 45.8 25 55

AIR RATE: 2174 SCFM MIST RATE: 0 BBLS/HR PRESSURE: 185 PSI

ADDITIVES:

BHA: SAME

SURVEYS: SEE ATTACHED SURVEY SHEET

GAS: C1: , C2: , C3: , C4: , C5: , C5+: , TOT:

SHOWS: 4772 160u, 4781 140u, 4785 130u, 4796 150u, 4803 145u, 4880 140u,

4925 200u, 4931 200u, 5078 270u

# TIME BREAKDOWN AND COMMENTS:

FROM	TO	HRS
8:00	3:00	7 Surveying. Trip out 10 stands. Run singleshot
		through side entry sub. Trip to bottom and take survey.
		Trip out and pull singleshot. Run singleshot through side
		entry sub for second survey. Trip in 9 stands and take
		survey. Trip out and pull singleshot. Trip to bottom.
3:00	5:00	2 Drilling
5:00	5:15	.25 Service rig.
5:15	6:15	1 Work on booster.
6:15	8:00	1.75 Drilling.
8:00	1:00	5 Trip and survey through side entry sub. BHA is
		building 0.5 <sup>0</sup> /100'.
1:00	5:30	4.5 Drilling.
5:30	8:00	2.5 Trip out of hole to change bottomhole assembly.
		Will have to drop approximately 1.5 0/100' to drill
		through the target.

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/22/89 REPORT TIME: 8:00 A.M.

DEPTH: 5126 FOOTAGE: 0 ACTIVITY: Shutting down for holiday FORMATION: SHALE HLU: HLD: TORQUE:

ROTATING WEIGHT:

BIT RECORD:

BIT SERIAL DEPTH FOOT- FT/
# SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION

AIR RATE: N/A MIST RATE: N/A BBLS/HR PRESSURE: N/A ADDITIVES:

BHA: BIT, FLOAT SUB, 10.75-FOOT PONY COLLAR, BOTTOMHOLE 3-PT W/ FLAT

CUTTERS, X-O, 2 MONELS

SURVEYS: SEE ATTACHED SURVEY SHEET

GAS: C1: , C2: , C3: , C4: , C5: , C5+: , TOT:

SHOWS:

# TIME BREAKDOWN AND COMMENTS:

FROM	TO	HRS	
0800	0900	1	Tripping out.
0900	1230	3.5	Trip in with new BHA as follows: bit, near-bit 3-pt reamer, 30-ft collar, 3-pt string reamer, X-O, monel
1230	1300	0.5	Run single shot w/ timer set for 75 minuters on SMITH (ON COURSE) wire line through side entry sub.
1300	1400	1	Trip in; bit won't go down past sidetrack point (approx. 4338); worked string up and down, blew air but still wouldn't go.
1400	1500	1	Pull 3 stands. Pull side entry sub, wireline, and single shot.
1500	1545	0.75	Run in to sidetrack point; apply torque, drill string rolls into old hole, can't make it go.
1545	1845	3	trip out. Break out BHA.
1845	2000	1.25	Rig down loggers.
2000		0.5	Pick up bit, subs, reamer; new BHA consists of bit, float sub, 10.75-ft pony collar, 3-pt reamer, X-O, collars
	2345		Run in hole.
2345	0215	2.5	Run single shot survey using Wilson Downhole's S.S.Tool, Smith's releasing overshot tool, and rig's slick line unit.
0215	0345	1.5	Pull 20 stands of pipe.
0345	0415	0.5	Fish out single shot w/ sl. line.
0415	0700	2.75	Trip out to casing point.
0700	0800	1	Shutting down; set "dry watch".

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WELL NAME: BDM/DOE CABO DEPTH: 5124 FOOTAG FORMATION: SHALE ROTATING WEIGHT:	8E: <u>0</u>	DATE: <u>12/23</u> ACTIVI LU:	TY: Shut	down for	E: <u>8:00 A.M.</u> <u>holiday</u> TORQUE:
BIT RECORD: BIT # SIZE TYPE MANUF		DEFTH IN OUT			RPM CONDITION
AIR RATE: N/A ADDITIVES:	MIST FA	TE: N/A	BBLS/HR	PRESS	URE: <u>N/A</u>
BHA:BIT, FLOAT SUB, 10 CUTTERS.K-0, 2 MONELS BURVEYS: <u>NO CHANGE</u>	.75-FOOT	PONY COLLAR	, BOTTOM	HOLE CHPT	W/ FLAT
<u>GAS:</u> C1: , C2: SHOWS:	. 65:	. 04: .	C5: .	CE+:	, тот:
TIME BREAKDOWN AND COM FROM TO HRS	MENTS:			Northy of Lands Harry as a second	

Rig snut down -- 24-hour "dry watch" set.

12/23 - 12/26 - NO REPORT
RIG SHUT DOWN FOR HOLIDAYS

DRY WATCH ONLY

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/27/89 REPORT TIME:8:00 A.M.

DEPTH: 5422' FOOTAGE: 296' ACTIVITY: ATTEMPT SURVEY

FORMATION: SHALE HLU: 95000 HLD: 40000 TOROUE:

ROTATING WEIGHT: 68000

BIT RECORD: 7.25 BIT DEPTH SERIAL FOOT-FT/ # SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION RR6 7.875 M84F SEC 388215 5126 <u>296 40.8 20-25 60</u>

AIR RATE: 2174 SCFM MIST RATE: O BBLS/HR PRESSURE: 185 PSI ADDITIVES:

BHA: BIT, X-O, SHORT DRILL COLLAR, THREE POINT, X-O, FLOAT SUB, 2-MONELS, 30 STANDS DRILL PIPE, X-O, 6-DRILL COLLARS, X-O SURVEYS: SEE ATTACHED SURVEY SHEET

, C2: <u>GAS</u>: C1: , C3: , C4: , C5: , C5+: , TOT: SHOWS:

# TIME BREAKDOWN AND COMMENTS:

FROM TO HRS 8:00 11:00

8:00	11:00	3 Start up rig. Service rig and air.
11:00	1:30	2.5 Trip in hole. No problem getting into the right
		hole.
1:30	2:00	.5 Blow hole dry. Had a little water. Probably due
		to condensation from pipe.
2:00	5:15	3.25 Drilling.
5:15	5:30	.25 Service rig.
5:30		.25 Work on cathead.
		1.25 Drilling to 5297'.
7:00	11:30	4.5 Trip out 19 stands. Run survey tool on Smith
		releasing overshot. Pull slick line and trip to bottom
		Trip out and retrieve survey tool. Trip to bottom, Survey
		read 93 Slow. The direction change is probably due to
		the singleshot moving to the top of the monels or into the
		first joint of drill pipe causing magnetic interference
		Actual survey depth is probably 40 to 70' higher than shown
		on the survey sheet.

. 5 11:30 12:00 Service rig. 12:00 2:45

2.75 Drilling to 5422'. 2:45 8:00

Attempt survey. Pulled 21 stands pipe. Run survey 5.25 tool on releasing overshot. Trip in hole. Got into the short hole. Would not go past 4423'. Made three attempts at getting into the long hole with no luck. Pull out and retrieve survey tool. Trip in to see if the pipe would go into the long hole and it did. Pull bit to 4390' (bit below sidetrack). Ran survey tool to see if it will go down and it

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/28/89 REPORT TIME:8:00 A.M. DEPTH: 5763' FOOTAGE: 341' ACTIVITY: TRIP FORMATION: SHALE HLU: 115000 HLD: 12000 TORQUE: 3RDS BLOCKS AND KELLY WEIGH 12000 ROTATING WEIGHT: 64000 BIT RECORD: 17.5 DEPTH SERIAL FOOT-BIT FT/ # # SIZE TYPE MANUF IN OUT AGE HR WT RPM RR6 7.875 M84F SEC 388215 5126 637 <u>36.4</u> 20-25 60 AIR RATE: 2068 SCFM MIST RATE: 0 BBLS/HR PRESSURE: 190 PSI ADDITIVES: BHA: BIT, X-O, SHORT DRILL COLLAR, THREE POINT REAMER, FLOAT SUB, 1-MONEL, 40 STANDS DRILL PIPE, X-O, 10-DRILL COLLARS, X-O SURVEYS: SEE ATTACHED SURVEY SHEET SHOWS: 5145 110u, BG 100u, 5180 170u, 160u, 5253 190u, 5337 2000 577 , C5: , TOT: <u>170u</u> GAS: C1: , C5+: BG 140u, 5209 190u, 5230 290u, 160u, 5253 190u, 5337 200u, 5341 280u, BG 190u, 5378 200u, 5383 220u, 5410 240u, 5432 220u, BG 160u, 5485 170u, 5500 200u, BG 170u, 5564 350u, 250u, 5574 320u, 5589 350u, BG 310u, 5603 400u, BG 340u, 5615 600u, 440u, BG DROPPED TO 170 UNITS WHEN AIR WAS INCREASED TO 2900 SCFM. TIME BREAKDOWN AND COMMENTS: HRS FROM TO 8:00 12:30 Trip in with survey tool and take survey. to 4390' and retrieve survey tool. Trip back to bottom. Drilling. After the connection at 5670', the pipe 12:30 8:30 will no longer fall into the hole. Increasd air rate from 2000 scfm to 2900 scfm on next two kellys down. Didn't make any difference. Not a hole cleaning problem. Now having to rotate the pipe to get it in the hole. 8:30 8:45 .25 Service rig. 8:45 11:00 2.25 Drilling. Rotating the pipe in after connection. Connections taking 30 to 45 mins. able to take any more surveys by tripping in with pipe. The maximum time on the timer is not long enough to reach bottom. 11:00 11:45 .75 Tried pumping down a survey with the latest revision of the pump down equipment. Would not go through the collars at 3600'. 11:45 12:00 . 25 Service rig. 12:00 4:15 4.25 Trip out to move the drill collars up the hole. 4:15 5:30 1.25 Lay down one monel drill collar to help reduce drag.

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Trip in 40 stands drill pipe and 6 drill collars.

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Pick up 4 more drill collars.

7:00

1.5

5:30

7:00 8:00

WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/29/89 REPORT TIME: 8:00 A.M.

DEPTH: 6406' FOOTAGE: 643' ACTIVITY: CIRCULATE
FORMATION: GREY SHALE HLU: 150000 HLD: 12000 TORQUE: 3.5RDS

ROTATING WEIGHT: 72000 BLOCKS AND KELLY WEIGH 12000

BIT RECORD: 37
BIT SERIAL DEPTH FOOT- F

# SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION RR6 7.875 M84F SEC 388215 5126 6406 1280 34.6 20-25 60

AIR RATE: 2012 SCFM MIST RATE: 0 BBLS/HR PRESSURE: 195 PSI ADDITIVES:

BHA: SAME SURVEYS: NONE

GAS: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: 220u SHOWS: 5794 280u, 5800 280u, BG 250u - 220u, 6030 270u, 6121 230u, 6140 240u, 6150 240u, 6168 260u, BG 250u - 220u

# TIME BREAKDOWN AND COMMENTS:

FROM TO	HRS
8:00 10:00	Trip in hole. Pipe went in with no problem.
10:00 10:30	.5 Service rig.
10:30 3:30	6 Drilling. Started having problems getting the pipe
	in the hole again at 5913'. Had to rotate the next few
	connections in. Then was able to work the pipe in to TD.
3:30 4:00	.5 Service rig.
4:00 6:30	2.5 Drilling.
6:30 7:15	.75 Change air head rubber.
7:15 11:00	3.75 Drilling.
11:00 11:30	a9wService rig and adjust brakes.
11:30 6:45	7.25 Drilling to TD of 6406'. Shale has been mostly
	grey since 6220'. Last show at 6168'.
6:45 8:00	1.25 Circulate to clean hole.

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/30/89 REPORT TIME:8:00 A.M. DEPTH: 6406' FOOTAGE: 0 ACTIVITY: TRIP IN WITH VIDEO LOG FORMATION: HLU: HLD:

ROTATING WEIGHT:

BIT RECORD: DEPTH

BIT SERIAL FOOT-FT/ # SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION RR6 7.875 M84F SEC 388215 5126 6406 1280 34.6 20-25 60 2-5-I

AIR RATE: MIST RATE: BBLS/HR PRESSURE:

ADDITIVES:

BHA: SURVEYS:

<u>GAS</u>: C1: , C2: , C3: , C4: , C5: , C5+: , TOT:

SHOWS:

## TIME BREAKDOWN AND COMMENTS:

FROM	TO.	HRS
8:00	9:00	1 Circulate to clean hole before logging.
9:00	3:00	6 Trip out of hole. Strap drill pipe.
3:00	4:30	1.5 Rig up Hitwell video camera.
4:30	6:00	1.5 Run the camera free fall to 4100' before it stopped.
6:00	9:00	Rig up Schlumberger and run GR, Lithodensity, and Temperature log to 4325'.
9:00	5:15	6.25 Wait on Hitwell side door sub and Hot connect to run drill pipe conveyed log.
5:15	8:00	2.75 Trip in hole with camera.

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 12/31/89 REPORT TIME: 8:00 A.M. DEPTH: 6406' FOOTAGE: <u>0</u> ACTIVITY: LOGGING FORMATION: HLU: HLD: TOROUE: ROTATING WEIGHT: BIT RECORD: BIT SERIAL DEPTH FOOT-FT/ # SIZE TYPE MANUF IN OUT AGE HR WT RPM CONDITION AIR RATE: MIST RATE: BBLS/HR PRESSURE: ADDITIVES: BHA: SURVEYS: <u>GAS</u>: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: SHOWS: TIME BREAKDOWN AND COMMENTS: FROM TO 9:30 <u>HRS</u> 1.5 Trip in hole with video camera. 9:30 10:30 Hang wireline sheave and rig up side entry sub. 1 Pull air head rubber. 10:30 4:00 The side entry sub that Hitwell brought out had 5.5 ST&C connections. Did not know if the connections would take the compressive loads necessary to push the pipe in the hole. Wait on Schlumberger's side entry sub. 4:00 9:00 Rig up Schlumberger's side entry sub and run hot Had trouble getting the tool to work. Did not connect. make good contact. 2 Logging with the video camera. connection to the tool. Could not log to TD. 9:00 11:00 Kept losing 11:00 12:00 Trip out to side entry sub. 12:00 1:15 1.25 Pull wire line and rig down side entry sub. 1:15 2:45 1.5 Trip out of hole. 2:45 4:30 1.75 Rig down the camera and rig up Schlumberger open hole logs. 4:30 6:00 1.5 Trip in hole with logging tools. 6:00 8:00 Pick up side entry sub and run wet connect. Start logging.

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WELL NAME: BDM/DOE CABOT HW #1 DATE: 1/1/89 REPORT TIME:8:00 A.M. FOOTAGE: 0 ACTIVITY: LAY DOWN DRILL PIPE DEPTH: 6406! HLU: HLD: TORQUE: FORMATION: ROTATING WEIGHT: BIT RECORD: DEPTH FOOT-SERIAL FT/ BIT # SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION MIST RATE: BBLS/HR PRESSURE: AIR RATE: ADDITIVES: BHA: SURVEYS: GAS: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: SHOWS: TIME BREAKDOWN AND COMMENTS: FROM TO HRS 8:00 3:00 Logging in the hole. Had to work the last 10 stands into the hole. 3.5 Logging out of hole. 3:00 6:30 The logger did not keep the line tight while 6:30 9:30 pulling out of the hole. The line fell by the side entry sub and became tangled on the drill pipe. The logs coming out of the hole are off depth. Had to untangle the line from the pipe. Pull wire and rig down the side entry sub. 9:30 10:00 1.5 Trip out of hole. 10:00 10:30 .5 Repair fuel leak. 10:30 11:00 .5 Service rig. Trip out of hole. 11:00 12:15 1.25 12:15 1:15 1:15 5:30 Rig down Schlumberger. 1 4.25 Rig up multishot and trip in hole. Start taking surveys at 3200'. 1.5 Rig up to lay down drill pipe. 5:30 7:00 7:00 8:00

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Trip out of hole laying down drill pipe.

WELL NAME: BDM/DOE CABOT HW #1 DATE: 1/2/90 REPORT TIME: 8:00 A.M.
DEPTH: 6406' FOOTAGE: 0' ACTIVITY: RIG DOWN ROTARY TOOLS
FORMATION: HLU: HLD: TOROUE:

ROTATING WEIGHT:

BIT RECORD:

BIT SERIAL DEPTH FOOT- FT/
# SIZE TYPE MANUF # IN OUT AGE HR WT RPM CONDITION

AIR RATE: ADDITIVES:

MIST RATE:

BBLS/HR

PRESSURE:

BHA:

SURVEYS: SEE ATTACHED SURVEY SHEET FOR MULTISHOT DATA

<u>GAS</u>: C1: , C2: , C3: , C4: , C5: , C5+: , TOT: SHOWS:

TIME BREAKDOWN AND COMMENTS:

FROM TO <u>HRS</u> 8:00 5:00 Lay down drill pipe and collars. 5:00 6:00 1 Nipple down BOP's and rig up power tongs. 6:00 Strap casing on racks and work out setting depth of 7:15 1.25 external casing packers and port collars. 5.25 Ran 140 joints of 4 1/2", 10.5 ppf, K-55, ST&C casing (including 4 pup joints). Casing contained five 7:15 12:30 external casing packers (Tam) and four port collars. Landed casing in wellhead slips. 12:30 8:00 Rigging down rotary tools.

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APPENDIX J

DAILY COST REPORT

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VELL NAME:	HARDY HW #1	DATE: 11/30/8	SUPERV.:	SALAMY
CODE	DESCRIPTION	- The state of the	TICKET NUMBER	COST
401	BUILD LOCATION *			2950
601	GREAT WESTERN - DRILLE	32'	(1) 10 10 10 10 10 10 10 10 10 10 10 10 10	416
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		-		
OMMENTS: *	ESTIMATED COST FROM PO			
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WELL NAME	:HARDY HW #1 DAT	E: 12/1/89	SUPERV.:	SALAMY
CODE	DESCRIPTION	and and a second a	TICKET NUMBER	COST
601	GREAT WESTERN - DRILLED 226	<u> </u>		2938
6.12	13 3/8" CASING - MCJUNKIN	age and the state of the state	67-62491	11575
615	13 3/8" CEMENTING EQUIP M	CJUNKIN	67-62524-	553
	General and Administrative	1		282
		DAILY TOT	 AL	15347
COMMENTS:				
CHUENIS:			Professional Philipped Company and Part Professional Part Professional Part Professional Part Professional Part	at the second
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Weatherford International LLC et al.
Exhibit 1037
Weatherford International LLC et al. V. Packers Plus Energy Services, Inc.
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WELL NAME	:HARDY HW #1.	DATE: 12/2/89	SUPERV.:	SALAMY
CODE	DESCRIPTION	na ang ana anta di magaararang ana magaaran baha Jasay yaa ma 11 Milayaa ay ay ay ay ay	TICKET NUMBER	COST
601	GREAT WESTERN - DRILLED	4381		5694
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			Complete discount of the contract of the contr	
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bengkari (PPI Print, and any and a little print and a second and	General and Administrat:	Lve ,		106
		DAILY TOT	AL	5800
COMMENTS:		en e	Part of the state	
			Militaria. Ministrator proprio astropor sua escribir comingando proprio de eminguistro de	<del></del>
		1999		

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Weatherford International LLC et al. v. Packers Plus Energy Services, Inc. IPR2016-01509

CODE	DESCRIPTION	TICKET NUMBER	COST
601	GREAT WESTERN - DRILLED O'	-	· · · · · · · · · · · · · · · · · · ·
615	DOWELL - CEMENT 13 3/8"	01-18-240	453
			و منظمة المستور عوم وحدد مصحصات
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			4-14-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-
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		OTT THE PARTY OF T	Bi destruite alexa a management del citros po
territorio de la companya de l'Albanda de l'		-	*
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termination of the transport of the termination of		*	
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	General and Administrative		8:
			461
	DAILY TOT	TAL	
		PAL _	4 6
MMENTS:			
		***************************************	Maintenance and sequence of a second and a s
		The transmission of the second section and the second section of the second section of the second section sect	***************************************

Weatherford International LLC et al.

Exhibit 1037

Exhibit 1037

		TICKET	
CODE	DESCRIPTION	NUMBER	COST
601	GREAT WESTERN - DRILLED 836'		10868
626	TELEPHONE - C&P BELL	N-1789493	342
606	GSM - WELLSITE CONSULTANT		450
801	MUD LOGGER - STRATAGRAPH		420
			And the second s
was the state of t			
	General and Administrative		226
			12306
		TOTAL	
OMMENTS:			
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WELL NAME	::HARDY HW #1 DATE: 12/6/89	SUPERV.:	CARDEN
CODE	DESCRIPTION	TICKET NUMBER	COST
601	GREAT WESTERN - DRILLED 142'		1846
606	GSM - WELLSITE CONSULTANT		450
801	MUD LOGGER - STRATAGRAPH	<u>.</u>	420
626	OFFICE TRAILER + DEL. AND SET UP - WACO		555
616	9 5/8" CEMENTING EQUIPMENT - MCJUNKIN	67-62881-	578
626	20" PIPE - MCJUNKIN	67-20588	500
			***
		***	***************************************
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		-	
			-
			CALLS
	General and Administrative		81
	DAILY TOTA	ΔL	4430
OMMENTS:			
			Market

Exhibit 1037

WELL NAME	: HARDY HW #1 DATE: 1	.2/7/89	SUPERV.:	CARDEN
CODE	DESCRIPTION		TICKET NUMBER	COST
601	GREAT WESTERN - DRILLED 178'			2314
606	GSM - WELLSITE CONSULTANT			450
801	MUD LOGGER - STRATAGRAPH			420
***************************************				
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	Non-selectivities and the selection of t			
****			The state of the s	
			***************************************	
	General and Administrative			60
	DA	ILY TOTA	Τ.	3244
			<b>~~</b>	
COMMENTS:				***************************************
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Weatherford International LLC et al. Exhibit 1037

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Weatherford International LLC et al.

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	E: HARDY HW #1 DATE: 12/9/8		CARDEN
CODE	DESCRIPTION	TICKET NUMBER	COST
601	GREAT WESTERN - DRILLED 253'		3289
606	GSM - WELLSITE CONSULTANT		450
606	GSM - PLANNING		3424
626	AIR METER - LAUGHLIN *		1000
801	MUD LOGGER - STRATAGRAPH		420
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**************************************	General and Administrative		161
	DAILY TO		8744
	DAILI	JIAL	
OMMENTS:	* 10 DAYS RENTAL		
		Annua Militara	
		A THE PROPERTY OF THE PROPERTY	
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Exhibit 1037

CODE	DESCRIPTION	TICKET NUMBER	COST
601	GREAT WESTERN - DRILLED 22'		286
603	DIRECTIONAL DRILLER		425
603	DIRECTIONAL DRILLER MOBILIZATION		600
607	DIRECTIONAL DRILLING MOBILIZATION		3985
604	DIRECTIONAL EQUIPMENT		145
606	GSM - WELLSITE CONSULTANT		450
613	9 5/8" CASING	67-20827	34769
616	HALLIBURTON - CEMENT 9 5/8" CASING		5856
626	MCJUNKIN - FLOAT VALVES	67-34143	829
626	AIR METER - LAUGHLIN		1.00
801.	MUD LOGGER - STRATAGRAPH	4	420
			er i The Control of t
	General and Administrative		895
			48759
	DAILY TO	OTAL	
MMENTS:			

174

Exhibit 1037

CODE	DESCRIPTION	TICKET NUMBER	COST
601	GREAT WESTERN - DRILLED 4		52
603	DIRECTIONAL DRILLER		425
604	DIRECTIONAL DRILLING EQUIPMENT RENTAL		255
604	EASTMAN MOBILIZATION *		1720
606	GSM - WELLSITE CONSULTANT		450
626	AIR METER - LAUGHLIN		1.00
801	MUD LOGGER STANDBY - STRATAGRAPH		200
802	GAMMA RAY CORRELATION - ATLAS	38906	1270
626	VIDEO TAPE ROAD - SKIDMORE		495
)			
		-	
**************************************			
· · · · · · · · · · · · · · · · · · ·	General and Administrative		93
			5060
	DAILY TOT	AL	
MMENTS	: * ESTIMATED COST		
		***************************************	
			***************************************

Exhibit 1037

CODE	DESCRIPTION	TICKET NUMBER	COST
601	GREAT WESTERN DRILLED 592'		7696
602	GREAT WESTERN DAY WORK		3073
604	DIRECTIONAL DRILLING EQPT. RENTAL		215
603	DIRECTIONAL DRILLER		1105
604	STEERING TOOL MOB		1800
606	GSM- WELL SITE CONSULTANT		
			450
626	AIR METER- LAUGHLIN		100
626	CLEAN DRILL PIPE		250
801	MUD LOGGER- STRATAGRAPH		420
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**************************************	General and Administrative		
	General and Administrative		283
	DAILY TO	ral	15391
MMENTS:			
			7
M*************************************			

Exhibit 1037

WELL NAME	: HARDY HW #1 DATE: 12/13/89	SUPERV.:	CARDEN
CODE	DESCRIPTION	TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK		5000
603	DIRECTIONAL DRILLER - EAST. & WIL.	**************************************	1130
604	DIRECTIONAL SERVICES		2808
605	STEERING TOOL - SMITH		1800
606	WELLSITE CONSULTANT - GSM & MILFORD		775
609	SECURITY - BIT #4 SN 511139		3074
626	AIR METER - LAUGHLIN		100
801	MUD LOGGER - STRATAGRAPH		420
		***************************************	
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······································	General and Administrative		282
	DATE V. mom	1	15389
	DAILY TOT.	AL	
COMMENTS:			
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		T. 6 10 to 27 10 to 2011 to 10 to	
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WELL NAME	: HARDY HW #1 DATE: 12/14/8	9 SUPERV.:	CARDEN
CODE	DESCRIPTION	TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK		5000
603	DIRECTIONAL DRILLER - EAST. & WIL.		1130
604	DIRECTIONAL SERVICES		2702
605	STEERING TOOL - SMITH		1800
606	WELLSITE CONSULTANT - GSM & MILFORD		775
608	FOAM ADDITIVES	38432	2201
626	AIR METER - LAUGHLIN		100
801	MUD LOGGER - STRATAGRAPH		420
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			***************************************
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			***************************************
	General and Administrative	-	264
, , , , , , , , , , , , , , , , , , ,			14392
	DAILY TOT	TAL /E	172877
COMMENTS:			
		***************************************	

178

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CODE	DESCRIPTION	TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK		5000
603	DIRECTIONAL DRILLERS - EAST. AND WIL.		1130
604	DIRECTIONAL SERVICES		3955
605	STEERING TOOL - SMITH	,	1800
606	WELLSITE CONSULTANT - GSM & MILFORD	A Company of the Comp	775
626	AIR METER - LAUGHLIN	ul	100
801	MUD LOGGER - STRATAGRAPH		420
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		(T************************************	
This is a second			
	General and Administrative		246
			13426
	DAILY TOT CUMULATIV	PAL Æ	186303
MMENTS:			
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Exhibit 1037

ELL NAME	: HARDY HW #1. DATE: 12/16/89		CARDEN
CODE	DESCRIPTION	TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK	MA CONTRACTOR OF THE STREET, AND THE STREET, A	5000
603	DIRECTIONAL DRILLER - EAST. AND WIL.		1130
604	DIRECTIONAL SERVICES	01952,090	4841
605	STEERING TOOL - SMITH		1800
606	WELLSITE CONSULTANT - GSM & MILFORD		775
626	AIR METER - LAUGHLIN		100
801	MUD LOGGER		420
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			***************************************
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A ANNALY OF THE PROPERTY OF TH			
	General and Administrative		263
			14329
	DAILY TOT CUMULATIV		200632
OMMENTS:			
		Annual Control of the	
***************************************			and an analysis of the second

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CODE	DESCRIPTION	TICKET	COST
602	GREAT WESTERN - DAYWORK		500
603	DIRECTIONAL DRILLER - WILSON		4.5
604	DIRECTIONAL SERVICES		77
605	STEERING TOOL - SMITH		120
605	STEERING TOOL - EASTMAN		253
606	WELLSITE CONSULTANT - GSM & MILFORD		77
626	AIR METER - LAUGHLIN		1.0
801	MUD LOGGER - STRATAGRAPH		42
and the supplementation of the supplementatio		`	
	General and Administrative		21
			1146
	DAILY CUMULA		21209
MMENTS			

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CODE	DESCRIPTION	TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK	-	500
603	DIRECTIONAL DRILLER - WILSON		45
604	DIRECTIONAL SERVICES		116
605	STEERING TOOL - SMITH		120
606606	WELLSITE CONSULTANT - GSM & MILFORD		77
626	AIR METER - LAUGHLIN	,	10
801	MUD LOGGER - STRATAGRAPH		42
····			
<del></del>	General and Administrative		170
			927
	DAILY TOT CUMULATIV		22137
MMENTS			<del></del>
		W	

		SUPERV.:	1
CODE	DESCRIPTION	NUMBER	COST
602	GREAT WESTERN - DAYWORK		5000
603	DIRECTIONAL DRILLER - WILSON		450
604	DIRECTIONAL SERVICES		2393
605	STEERING TOOL - SMITH *	***************************************	2500
605	STEERING TOOL - SCIENTIFIC *		2000
606	WELLSITE CONSULTANT - GSM & MILFORD		775
626	AIR METER - LAUGHLIN		100
801	MUID LOGGER - STRATAGRAPH		420
		***************************************	
			W-10070000000000000000000000000000000000
·	General and Administrative		255
	DAILY TOTA	·Τ.	13893
	CUMULATIVE		235266
OMMENTS:	* INCLUDES TRANSPORTATION		
			<del></del>
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CODE	DESCRIPTION	TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK		500
603	DIRECTIONAL DRILLER - WILSON		45
604	DIRECTIONAL SERVICES		176
605	STEERING TOOL - SMITH		180
605	STEERING TOOL - SCIENTIFIC		210
606	WELLSITE CONSULTANT - GSM & MILFORD		77
607	REAMER - WILSON		107
609	BIT #6 - SN 388215 - SECURITY		2688
626	AIR METER - LAUGHLIN		100
801	MUD LOGGER - STRATAGRAPH		420
			114-4
		***************************************	
			***************************************
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	General and Administrative		302
			16478
	DAILY TOTA: CUMULATIVE	ر.	251745
MENTS:			**************************************

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CODE	DESCRIPTION	TICKET	
CODE	DESCRIPTION	NUMBER	COST
602	GREAT WESTERN - DAYWORK		5000
603	DIRECTIONAL DRILLER - WILSON		450
604	DIRECTIONAL SERVICES		405
605	STEERING TOOL - SMITH		1800
606	WELLSITE CONSULTANT - GSM & MILFORD		775
626	AIR METER - LAUGHLIN		100
626	PUMP DOWN EQUIPMENT - RAY MAZZA	98615	536
801	MUD LOGGER - STRATAGRAPH		420
			***************************************
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			1-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7-7
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· · · · · · · · · · · · · · · · · · ·	General and Administrative		177
	DAILY TO	<u> </u>	
			9663
MMENTS:	CUMULATI	. V E	261408
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			Marie 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 -

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		TICKET	T
CODE	DESCRIPTION	NUMBER	COST
602	GREAT WESTERN - DAYWORK		500
603	DIRECTIONAL DRILLER - WILSON		45
604	DIRECTIONAL SERVICES		30
605	STEERING TOOL - SMITH	Marine Ma	180
606	WELLSITE CONSULTANT - GSM & MILFORD		77
626	AIR METER - LAUGHLIN		10
626	DRILLING/LOGGING CONSULT- RAY MAZZA		8
801	MUD LOGGER - STRATAGRAPH		42
		where a second s	
***************************************	General and Administrative		16
S	, D. T. I		9102
	DAILY TOTA CUMULATIVE		27051
MMENTS:	COSTS FOR DEC 22 DO NOT INCLUDE THE USE	OF SMITH	NT L
LEASING	OVERSHOT TOOL @ \$200/DAY, NOR THE COST C	F SHIPPING	THE TO
ITH MAY	NOT START CHARGING UNTIL 26TH, BUT COULD	START 221	ND
Party Street Str			New Western Advanced States and S

186

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CODE	DESCRIPTION		TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK			5000
				<b>(</b>
603	DIRECTIONAL DRILLER - WILSON			2250
604				305
606	WELLSITE CONSULTANT - GSM & MI	LFORD		775
607	THREE POINT REAMER			775
626	AIR METER - LAUGHLIN			500
801	MUD LOGGER - STRATAGRAPH			420
	General and Administrative	1		187
				10212
		DAILY TOTAL CUMULATIVE		280723
MMENTS:				
				·

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CODE  DESCRIPTION  GREAT WESTERN - DAYWORK  DIRECTIONAL DRILLER - WILSON  DIRECTIONAL SERVICES  WELLSITE CONSULTANT - GSM & MILFORD  AIR METER - LAUGHLIN  MUD LOGGER - STRATAGRAPH	TICKET NUMBER	COST 5000 450 405 775 100 420
DIRECTIONAL DRILLER - WILSON  DIRECTIONAL SERVICES  WELLSITE CONSULTANT - GSM & MILFORD  AIR METER - LAUGHLIN  MUD LOGGER - STRATAGRAPH		450 405 775
604 DIRECTIONAL SERVICES  606 WELLSITE CONSULTANT - GSM & MILFORD  626 AIR METER - LAUGHLIN  801 MUD LOGGER - STRATAGRAPH		775
606 WELLSITE CONSULTANT - GSM & MILFORD 626 AIR METER - LAUGHLIN 801 MUD LOGGER - STRATAGRAPH		775
626 AIR METER - LAUGHLIN 801 MUD LOGGER - STRATAGRAPH		100
801 MUD LOGGER - STRATAGRAPH		
		420
General and Administrative		134
DAILY T	TOTAL	7284
MMENTS:		288006

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ELL NAME	: HARDY HW #1 DATE: 12/29/8		CARDEN
CODE	DESCRIPTION	TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK		5000
603	DIRECTIONAL DRILLER - WILSON		450
604	DIRECTIONAL SERVICES		405
606	WELLSITE CONSULTANT - GSM & MILFORD		775
626	AIR METER - LAUGHLIN		100
801	MUD LOGGER - STRATAGRAPH		420
	General and Administrative		134
	DAILY TO	TAL	7284
	CUMULATI		295290
OMMENTS:			

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CODE	DESCRIPTION	TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK		
603			5000
		_	450
604	DIRECTIONAL SERVICES		405
606			775
626	AIR METER - LAUGHLIN		100
801	MUD LOGGER - STRATAGRAPH		420
			**************************************
		MAT. 000 100 100 100 100 100 100 100 100 10	
		-	***************************************
		_	
	General and Administrative		134
	DAILY TOT		7284
	CUMULATI	Æ	302574
MMENTS:			

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		MT OVER	
CODE	DESCRIPTION	TICKET NUMBER	COST
602	GREAT WESTERN - DAYWORK		500
603	DIRECTIONAL DRILLER - WILSON		4.5
604	DIRECTIONAL SERVICES	-	29
606	WELLSITE CONSULTANT - GSM & MILFORD		77
606	WELLSITE CONSULTANT - RAY		40
·			
			-
			***************************************
			-
		-	
	General and Administrative		
			129
	DAILY TOTA CUMULATIVE	AL.	7049
MENTS:	COMULATIV		309623
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DESCRIPTION	TICKET NUMBER	COST
WESTERN - DAYWORK		500
TIONAL SERVICES		29
TE CONSULTANT - GSM & MILFORD		77
TE CONSULTANT		40
BERGER - OPEN HOLE LOGS	555781	2978
		]
	3790	2070
		,
		V
		***************************************
		-
l and Administrative		100
		1065
		58021
CUMULATI	VE	367644
	TE CONSULTANT  BERGER - OPEN HOLE LOGS  L - VIDEO LOG  and Administrative  DAILY TO	TE CONSULTANT  BERGER - OPEN HOLE LOGS  L - VIDEO LOG  3790  and Administrative  DAILY TOTAL

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: HARDY HW #1 DATE: 1/2/90	SUPERV.:	CARDEN
DESCRIPTION	TICKET NUMBER	COST
GREAT WESTERN - DAYWORK		5000
DIRECTIONAL SERVICES		295
WELLSITE CONSULTANT - GSM & MILFORD		775
WELLSITE CONSULTANT	***************************************	400
WELLSITE CONSULTANT - GSM EXTRA DAYS		900
MULTISHOT SURVEY - EASTMAN	S09086	2770
4 1/2" CASING - MCJUNKIN	67-20827-	22039
9 5/8 X 4 1/2 WELLHEAD - MCJUNKIN	67-34137-	919
MISCELLANEOUS WELLHEAD EQUIP MCJUNKI	67-63167	500
4 1/2" PUP JOINTS - MCJUNKIN	67-20827	450
CENTRALIZERS FOR 4 1/2" - MCJUNKIN	67-62479	1000
POWER TONGS - AMERICAN POWER TONG	1496	1000
STANDYBY TO RUN RBP - ATLAS	38829	625
MISCELLANEOUS TRANSPORTATION		800
EXTERNAL CASING PACKERS - TAM		18780
PORT COLLARS AND SERVICE REP - TAM	1436	11589
General and Administrative		1260
		1269
		69111
CUMULATIVE		436755
		P. M. C. S.
Weatherford Into	rnotional I I	C at al
	DESCRIPTION  GREAT WESTERN - DAYWORK  DIRECTIONAL SERVICES  WELLSITE CONSULTANT - GSM & MILFORD  WELLSITE CONSULTANT  WELLSITE CONSULTANT - GSM EXTRA DAYS  MULTISHOT SURVEY - EASTMAN  4 1/2" CASING - MCJUNKIN  9 5/8 X 4 1/2 WELLHEAD - MCJUNKIN  MISCELLANEOUS WELLHEAD EQUIP MCJUNKI  4 1/2" PUP JOINTS - MCJUNKIN  CENTRALIZERS FOR 4 1/2" - MCJUNKIN  POWER TONGS - AMERICAN POWER TONG  STANDYBY TO RUN RBP - ATLAS  MISCELLANEOUS TRANSPORTATION  EXTERNAL CASING PACKERS - TAM  PORT COLLARS AND SERVICE REP - TAM  General and Administrative  DAILY TOTA  CUMULATIVE	DESCRIPTION  GREAT WESTERN - DAYWORK  DIRECTIONAL SERVICES  WELLSITE CONSULTANT - GSM & MILFORD  WELLSITE CONSULTANT  WELLSITE CONSULTANT - GSM EXTRA DAYS  MULTISHOT SURVEY - EASTMAN  4 1/2" CASING - MCJUNKIN  509086  67-20827-  9 5/8 X 4 1/2 WELLHEAD - MCJUNKIN  MISCELLANEOUS WELLHEAD EQUIP MCJUNKI  4 1/2" PUP JOINTS - MCJUNKIN  CENTRALIZERS FOR 4 1/2" - MCJUNKIN  FOWER TONGS - AMERICAN POWER TONG  STANDYBY TO RUN RBP - ATLAS  MISCELLANEOUS TRANSPORTATION  EXTERNAL CASING PACKERS - TAM  PORT COLLARS AND SERVICE REP - TAM  1436

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WELL NAME:

YEAR: 1989

TASK		PREVIOU	S			DATE				WEEKLY	PO	PO
CODE	DESCRIPTION	WEEK	11/30	12/1	12/2	12/3	12/4	12/5	12/6	TOTAL	BUDGET	VARIANCE
401	ROADS AND LOCATION	0	2950							2950	2950	0
	SUBTOTAL TASK 4		2950	0	0	0	0	0	0	2950	2950	. 0
501	CONSULTING EMGINEERING	7494								7494	4743	2751
	SUBTOTAL TASK 5	7494	0	0	0	0	0	0	0	7494	4743	2751
601	FOOTAGE CONTRACT	0	416	2938	5694	0	5837	10868	1846	27599	42484	- 14885
602	DAY WORK CONTRACT	0								0	85000	-85000
603	DIRECTIONAL DRILLER	0								0	0	0
604	DIRECTIONAL SERVICES	0								0	0	0
605	STEERING TOOL	0								0	23400	-23400
60 <b>6</b>	CONSULTING ENGINEER	0						450	450	900	0	900
607	RENTALS-REAMERS & STABILIZERS	0								٥	7660	-7660
608	DRILLING FLUID ADDITIVES	0								0	2951	-2951
609	DRILL BITS	0								0	10316	-10316
610	WATER HAULING	0								0	1200	-1200
611	WATER TANK RENTAL	0								·o	900	-900
612	13 3/8" CASING	0		11575						11575	11102	473
613	9 5/8" CASING	0								0	31189	-31189
614	4 1/2" CASING	0								0	21632	-21632
615	CEMENTING 13 3/8" CASING	0		553		4531				5084	5084	0
616	CEMENTING 9 5/8" CASING	0							578	578	6434	-5856
617	CEMENTING 4 1/2" CASING	۵								0	4651	-4651
618	PRODUCTION TUBING 2 3/8"	0								0	0	0
619	WELLHEAD 9 5/8" X 4 1/2"	0								0	919	-919
620	WELLHEAD 13 3/8 X 9 5/8"	0								0	1678	-1678
621	EXTERNAL CASING PACKERS	0								0	11290	-11290
622	PORT COLLARS	0								0	0	0
623	COMPLETION RIG	0								0	0	٥
624	NITROGEN-SERVICE-PACKERS	0								0	0	0
625	SET-TOOL RENTAL	0								ŋ	O	0
626	MISCELLANEOUS	0						342	1055	1397	8501	-7104
	SUBTOTAL TASK 6		416	15066	5694	4531	5837	11660	3929	47133		-229258
801	MUD LOGGER	0	0				420	420	420	1260	7110	-5850
802	WELL LOGGING	0	ŋ							0	27341	-27341
	SUBTOTAL TASK 8		0	0	0	0	420	420	420	1260	34451	-33191
1101	FRAC JOB	0								0	0	0
	WORKOVER RIG	0								0	٥	0
	PERFORATING	0								0	0	٥
	WELLHEAD PLUMBING	٥								0	ō	0
	MISCELLANEOUS	o								0	0	0
	LOCATION RECLAMATION	0								0	0	0
1100	SUBTOTAL TASK 11	J	0	0	0	0	0	0	0	0	0	0
	TOTAL COST		3366	15066	5694	4531	6257	12080	4340	58837	<b>₹1</b> 85 <b>₹</b> 5	-259698
	OVERHEAD AND G&A (1.87%)		63	282	106	85	117		81	1100	5957	-4856
	TOTAL COSTS W/ OH/G&A		3429	15348	5800	4616	6374	12306	4430	59937	324492	-264554

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WELL NAME: HARDY HW #1 YEAR: 1989

TASK		PREVIO	lle.			DATE				neevi ü		
CODE				12/8	12/9		12/11	12/12	12/13	WEEKLY	PO	PO VARIANCE
		WELK	/ .	12/0	1647	12/10	12/11	12/16	12/13	IOIAL	BOUGEI	VAKIANCE
200	ROADS AND LOCATION	2950								2950	2950	0
	SUBTOTAL TASK 4	2950	0	. 0	C	. 0	٥	0	0		2950	•
								_	•		2,20	•
501	CONSULTING ENGINEERING	7494								7494	4743	2751
	SUBTOTAL TASK 5	7494	0	0	0	0	0	0	0		4743	2751
										,		
601	FOOTAGE CONTRACT	27599	2314	1053	3289	286	52	7696		422139	42484	-195
602	DAY WORK CONTRACT	0						3073	5000	8073	85000	-76927
	DIRECTIONAL DRILLER	0				1025	425	1105	1130	3685	0	3,5175
	DIRECTIONAL SERVICES	0				145	1975	2015	2808	6943	0	6943
	STEERING TOOL	0							1800	1800	23400	-21600
	CONSULTING ENGINEER	900	450	450	3874		450	450	775	7799	0	7799
	RENTALS-REAMERS & STABILIZERS					3985				3985	7660	-3675
	DRILLING FLUID ADDITIVES	0								0	2951	-2951
	DRILL BITS	0							3074	3074	10316	-7242
	WATER HAULING	0								0	1200	-1200
	WATER TANK RENTAL	0								0	900	-900
	13 3/8" CASING	11575						1		11575	11102	473
	9 5/8" CASING	0				34769				34769	31189	3580
	4 1/2" CASING	0								0	21632	-21632
	CEMENTING 13 3/8" CASING	5084								5084	5134	-50
	CEMENTING 9 5/8" CASING	578				5856				6434	6585	-151
	CEMENTING 4 1/2" CASING	0								. 0	4651	-4651
	PRODUCTION TUBING 2 3/8" WELLHEAD 9 5/8" X 4 1/2"	0								0	Ĵ	0
	WELLHEAD 13 3/8 X 9 5/8"	0								0	919	-919
	EXTERNAL CASING PACKERS	0								0	1678	-1678
	PORT COLLARS	0								0	11290	-11290
	COMPLETION RIG	0								0	0	0
	NITROGEN-SERVICE-PACKERS	0								0	0	0
	SET-TOOL RENTAL	0								0	0	0
	MISCELLANEOUS	1397			1000	020	CAN	750		0	0	0
	SUBTOTAL TASK 6		2764	1503	1000	929	595	350	100	4371	8501	-4130
	SOBIOTAL TASK B	47133	2/04	1503	0103	47445	3497	14689	14687	139881	276592	-136711
801	MUD LOGGER	1260	420	420	420	/20	200	/ 20		7000		
	WELL LOGGING	1200	420	420	420	420	200	420	420	3980	7110	-3130
	SUBTOTAL TASK 8	1260	420	420	420	420	1270 1470	/20	/20	1270	27341	-26071
		.200	750	720	420	420	1470	420	420	5250	34451	-29201
1101	FRAC JOB	0										_
	WORKOVER RIG	0								0	0	0
	PERFORATING	0								0	0	0
1104	WELLHEAD PLUMBING	0							,	0	0	0
	MISCELLANEOUS	0								0	0	0
1106	LOCATION RECLAMATION	0								0	0	0
	SUBTOTAL TASK 11	ō	0	0	0	0	0	۵	0	0	0	0
	22-12-112-1113	•	•	J	,	V	U	U	, U	U	0	0
	TOTAL COST	58837	3184	1923	8583	47845	4047	15100	15107	155572	318736	. 1 4 7 4 4 4
	OVERHEAD AND G&A (1.87%)	1100	60	36	161	895	93	283	283	2909		
	•				. • •	5,5	7.3	2113	500	6707	5960	-3051
	TOTAL COSTS W/ DH/G&A	59937	3244	1959	8744	48760	5060	15302	15300	158685	324696	. 144212
					• •			7 4.		170403	<b>つてより</b> 入む	- 100212

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WELL NAME: HARDY HW #1

YEAR: 1989

TASK	<b>(</b>		PREVIO	US			DATE				WEEKLY	PO	PO
CODE	DESCRIPTION		WEEK	12/14	12/15	12/16	12/17	12/18	12/19	12/20	TOTAL	BUDGET	VARIANCE
200	ROADS AND LOCATION		2950								2950	2950	0
	SUBTOTAL TAS	¥: 4	2950	0	0	0	0	0	0	0	2950	2950	0
501	CONSULTING ENGINEERING		7494								7494	4743	2751
	SUBTOTAL TAS	K 5	7494	0	0	0	0	0	C	0	7494	4743	2751
	FOOTAGE CONTRACT		42289								42289	42484	- 195
	DAY WORK CONTRACT		8073	5000				5000		5000		85000	-41927
	DIRECTIONAL DRILLER		3685	1130				450	450	450		0	8875
	DIRECTIONAL SERVICES		6943	2702	3955	4841	779	1,161	2393	1768		0	24542
	STEERING TOOL		1800	1800			7.1	1200		3900		23400	-2870
	CONSULTING ENGINEER		7799	775	775	775	775	775	775	775	13224	0	13224
607	'RENTALS-REAMERS & STABILIZ	ERS	3985							1075	5060	7660	-2600
608	DRILLING FLUID ADDITIVES		0	2201							2201	2951	-750
	DRILL BITS		3074							2688	5762	10316	-4554
610	WATER HAULING		. 0								0	1200	-1200
611	WATER TANK RENTAL		0								0	900	-900
612	13 3/8" CASING		11575								11575	11102	473
613	9 5/8" CASING		34769								34769	31189	3580
614	4 1/2" CASING		0								0	21632	-21632
615	CEMENTING 13 3/8" CASING		5084								5084	5134	-50
616	CEMENTING 9 5/8" CASING		6434								6434	6585	-151
617	CEMENTING 4 1/2" CASING		0							,	0	4651	-4651
618	PRODUCTION TUBING 2 3/8"		.0								0	0	. 0
619	WELLHEAD 9 5/8" X 4 1/2"		0								0	919	-919
620	WELLHEAD 13 3/8 X 9 5/8"		0								0	1678	-1678
621	EXTERNAL CASING PACKERS		0								0	11290	-11290
622	PORT COLLARS		0								0	0	0
623	COMPLETION RIG		0								0	0	0
624	NITROGEN-SERVICE-PACKERS		0								0	0	0
625	SET-TOOL RENTAL		0								0	0	0
626	MISCELLANEOUS		4371	100	100	100	100	100	100	100	5071	8501	-3430
	SUBTOTAL TASE	6 )	139881	13708	12760	13646	10834	8686			228489	276592	-48103
801	MUD LOGGER		3980	420	420	420	420	420	420	420	6920	7110	- 190
802	WELL LOGGING		1270								1270	27341	-26071
	SUBTOTAL TASK	8	5250	420	420	420	420	420	420	420	8190	34451	-26261
1101	FRAC JOB		0								0	0	0
1102	WORKOVER RIG		0								0	0	0
1103	PERFORATING		0								ō	0	0
1104	WELLHEAD PLUMBING		0								0	0	Ö
1105	MISCELLANEOUS		0								0	0	0
1106	LOCATION RECLAMATION		0								0	0	Ō
	SUBTOTAL TASK	11	0	0	0	0	0	0	0	0	Ō	0	0
	TOTAL COST		155575	14128	13180	14066	11254	9106	13638	16176	247123	318736	-71613
	OVERHEAD AND G&A (1.87%)		2909	264	246	263	210	170	255	302	4621	5960	-1339
	TOTAL COSTS W/ OH/G&A		158485	14392	13426	14329	11464	9276	13893	16478	251745	324696	- 72952

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WELL NAME: HAR

HARDY HU #1

YEAR: 1989

TASK	(	PREVIOL	JS			DATE				WEEKLY	PO	PO
CODE				12/22	12/27		12/29	12/30	12/31	TOTAL		VARIANCE
200	ROADS AND LOCATION	2950	······································							2950	2950	0
200	SUBTOTAL TA		0	٥	0	0	0	0	0	2950	2950	. 0
			Ξ,			Ť	·	J	·	2,50	2/30	J
501	CONSULTING ENGINEERING	7494								7494	4743	2751
	SUBTOTAL TA	SK 5 7494	0	0	0	0	. 0	0	0	7494	4743	2751
		/2220					•			45555		
	FOOTAGE CONTRACT DAY WORK CONTRACT	42289 43073	5000	5000	5000	5000	5000	5000	5000	42289	42484	-195
	DIRECTIONAL DRILLER	8875	450	450	2250	450	450	450	450	78073 13825	85000 0	-6927
	DIRECTIONAL SERVICES	24542	405	305	305	405	405	405	295	27067	0	13825 27067
	STEERING TOOL	20530		1800	303	702	405	403	2,5	24130	23400	730
	CONSULTING ENGINEER	13224	775	775	775	775	775	775	1175	19049	0	19049
	RENTALS-REAMERS & STABILIZ				775					5835	7660	-1825
608	DRILLING FLUID ADDITIVES	2201								2201	2951	-750
609	DRILL BITS	5762								5762	10316	-4554
610	WATER HAULING	. 0								0	1200	-1200
611	WATER TANK RENTAL	0								0	900	-900
612	13 3/8" CASING	11575								11575	11102	473
613	9 5/8" CASING	34769								34769	31189	3580
614	4 1/2" CASING	0								0	21632	-21632
615	CEMENTING 13 3/8" CASING	5084								5084	5134	-50
616	CEMENTING 9 5/8" CASING	6434								6434	6585	-151
617	CEMENTING 4 1/2" CASING	0								0	4651	-4651
618	PRODUCTION TUBING 2 3/8"	0								0	0	0
	WELLHEAD 9 5/8" X 4 1/2"	0								0	919	-919
	WELLHEAD 13 3/8 X 9 5/8"	0								0	1678	-1678
	EXTERNAL CASING PACKERS	0								0	11290	-11290
	PORT COLLARS	0								0	0	0
	COMPLETION RIG	0								0	0	0
	NITROGEN-SERVICE-PACKERS	0								0	0	0
	SET-TOOL RENTAL	0		405	***	400	400	400		0	0	0
020	MISCELLANEOUS	5071	636	185	500	100	100	100		6692	8501	-1809
	SUBTOTAL TAS	SK 6 228489	9066	8515	9605	6730	6730	6730	6920	282785	276592	6193
801	MUD LOGGER	6920	420	420	420	420	420	420		9440	7110	2330
802	WELL LOGGING	1270								1270	27341	-26071
	SUBTOTAL TAS	K 8 8190	420	420	420	420	420	420	0	10710	34451	-23741
101	FRAC JOB	0								^	_	•
	WORKOVER RIG	0								0	0	0
	PERFORATING	0								0	0	0
	WELLHEAD PLUMBING	0								0	0	0
	MISCELLANEOUS	0								0	0	0
	LOCATION RECLAMATION	0								0	0	0
	SUBTOTAL TASK	11 0	0	0	0	0	0	0	0	0	0	0
	TOTAL COOT	8/948**	<b>.</b>									
	TOTAL COST	247123									318736	
	OVERHEAD AND G&A (1.87%)	4621	177	167	187	134	134	134	129	5684	5960	-277
	TOTAL COSTS W/ OH/G&A	251745	2440	0102	10212	7207	729/	720/	70/0	700627	324696	15077
	TOTAL COSTS M/ UN/UNA	231143	7003	7102								-15073 LC et a

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WELL NAME: HARDY HW #1 YEAR: 1990

TASK			PREVIO	21.6			DATE				LIEEVI V	200	
CODE	DESC	RIPTION		C 1/1	1/2	1/3	1/4	1/5	1/6	1/7	WEEKLY	PO	PO VARIANCE
				• ', '	.,-	,,,	1/4	1/2	1,70	',' '	IOIAL	BODGET	VARIANCE
200	ROADS AND LOC	ATION	2950	)							2950	2950	0
		SUBTOTAL TASK	4 2950	) (	0	0	0	) (	0	4	0 2950	2950	0
501	CONSULTING EN	CINEEDING	7494								=		
301	CONSULTING EN	SUBTOTAL TASK !			) 0	•					7494	4743	
		SUBTUINE TASK	7 1494	• (	0	0	0	) (	0	'	0 7494	4743	2751
601	FOOTAGE CONTR	ACT	42289	,							42289	42484	- 195
602	DAY WORK CONT	RACT	78073	5000	5000						88073	85000	3073
603	DIRECTIONAL D	RILLER	13825	i .							13825	0	13825
604	DIRECTIONAL S	ERVICES	27067	295	3065						30427	0	30427
605	STEERING TOOL		24130	)							24130	23400	730
606	CONSULTING EN	GINEER	19049	1175	2075						22299	0	22299
607	RENTALS-REAME	RS & STABILIZERS	5835	i							5835	7660	-1825
	DRILLING FLUID		2201								2201	2951	-750
609	DRILL BITS		5762								5762	10316	-750 -4554
	WATER HAULING		0								0,02		
	WATER TANK REI	NTAL	0								0	1200	-1200
	13 3/8" CASING		11575								•	900	-900
	9 5/8" CASING	-	34769								11575	11102	473
	4 1/2" CASING		0		22489						34769	31189	3580
	CEMENTING 13	S/RU CASING	5084		22407						22489	21632	857
	CEMENTING 9 5		6434								5084	5134	-50
	CEMENTING 4 1		0434		1000						6434	6585	-151
	PRODUCTION TUE		_		1000						1000	4651	-3651
	WELLHEAD 9 5/8		0		4/40						0	0	0
	WELLHEAD 13 3/		0		1419						1419	919	500
	EXTERNAL CASIN		0		40700						0	1678	-1675
	PORT COLLARS	IG PACKERS	0		18780						18780	11290	7490
	COMPLETION RIG		0		11589						11589	0	11589
			0								0	0	0
	NITROGEN-SERVI		0								0	0	0
	SET-TOOL RENTA	IL .	0								0	0	0
020	MISCELLANEOUS		6692		2425						9117	8501	616
		SUBTOTAL TASK 6	282785	6470	67842	0	0	0	0	0	357097	276592	80505
801	MUD LOGGER		9440								0//0	7440	
	WELL LOGGING			50486							9440	7110	2330
		SUBTOTAL TASK 8			0	0		^	,	•	51756	27341	24415
		SOBIOTAL TASK O	10710	20400	U	U	0	0	0	Ü	61196	34451	26745
1101	FRAC JOB		0								0	0	0
1102	ORKOVER RIG		0								0	0	0
1103	PERFORATING		0								0	0	0
1104	WELLHEAD PLIJMB	ING	0								0	0	
1105	11 SCELLANEOUS		0								٥	-	0
	OCATION RECLA	MATION	0									0	0
		UBTOTAL TASK 11	ō	0	0	0	0	0	0	0	0	0	0
						-	•	•	J	J	U	J	U
	OTAL COST		303939			0	0	0	0	0	428737	318736	110001
C	VERHEAD AND G	&A (1.87%)	5684	1065	1269	0	0	0	0		8017	5960	2057
	TOTAL COSTS W	/ OU/CPA	700/27	E0024	(0444		_	_					
	TOTAL CUSTS W	/ Un/uaA	309623	28021	ווועס	0	0	0	0	0	436755	324696	112058

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## APPENDIX K

04-0ct-89 API # 47-079-01150

## State of West Virginia DEPARTMENT OF ENERGY

Division	of Oil	and	Gas	
Well Operator's	Report	of	Well	Work

Farm name: Location:	WALKER, CHA Elevation:	RLEY 862.00	O	perator Wei Quadrangle	ll No.: HAF : ELMWOOD	RDY HW #1	
	District: Latitude: Longitude:	13600 Feet	South West	of 38 Deg	County: 3. 40 Min. 3. 50 Min.	O Sec.	
F	ABOT OIL & G . O. Box 147 harleston, W	3	ION	Casing & Tubing	Used in Drilling	Left in Well	Cement Fill Up Cu. Ft.
Agent: DAV	ID G. MCCLUS	KEY					
	JERRY TEPHA			20"	32'	32'	
Well Work C Well Work C Verbal Plug	ed: commenced: completed:	11/29/89 5/16/90	9	13-3/8"	668′	668'	460 sks CL-A w/ 3% CC
Permission Rotary X	granted on:Cable c (feet) TVD	_ Rig		9-5/8"	26541		330 sks Howco Lt 100 sks
United Services and Associated	depths (ft)		######################################	4-1/2"			130 sks CL-A
2118							BOC 4103
	ng mined in (ft): Non			2-3/8"		5550' MD	TOC 3560
OPEN FLOW D	ATA						
Gas: I F T	ng formation nitial open inal open fl ime of open rock Pressur	flow 15 ow 582 flow between	MC M	F/d Oil: F/d al and fine	Initial oper Final open al tests	flow flow	0 Bb1/d 0 Bb1/d Hours
Second	Producing fo	rmation		Pay	zone depth	(ft)	
F	nitial open inal open fl ime of open rock Pressur	ow flow between	MC n initi	F/d .al and fina	Final open	flow	Bb1/d Hours
NOTE: ON B	ACK OF THIS OR STIMULATI DETAILED GEO	FORM PUT THI NG, PHYSICAL	E FOLLO L CHANG	WING: 1). E, ETC. 2)	DETAILS OF	PERFORATED :	INTERVALS
		1	For:	CABOT OIL 8	GAS CORPOR	Λ MOITA	

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Weatherford Internation

PORT COI	LARS		PERFORATIONS	
NUMBER	MD	ZONE	RANGE	NUMBER
1	5919	1	5579 - 5585	12
2	4842	2	4864-4880	30
3	4714	3	4430-4475	10
4	4056	4	4207 - 4370	32

## ZONE TABLE OF STIMULATION/TREATMENT

- 1 Treat w/ 140,000# 20/40 sand in 75Q foam.
- Attempt to frac w/ no success.
- 3 & 4 Treated w/ approximately 29,000# 20/40 sand in 75Q foam.
- 3 & 4 Treat w/ 1.8 million scf  $N_2$ .

FORMATION	TOP	воттом
Sandstone	0	700
Sandy Shale	700	1200
Sandstone	1200	1280
Sandy Shale	1280	1810
Sandstone	1810	1900
Limestone (Big Lime)	1900	2080
Shale	2080	2106
Sandstone (Injun)	2106	2166
Silty Shale	2166	2560
Sunburn Shale	2560	2580
Berea Sand	2576	
Devonian Shale	2596	2594 4403 <sub>.</sub>

Weatherford International LLC et al.

Exhibit 1037

## APPENDIX L

TABLE L-1

TABLE L-2

TABLE L-3

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TABLE L-1

PRE-STIMULATION PRESSURE BUILD-UP DATA ANALYSIS FOR HARDYD1
DATA ARE CONVERTED TO ADJUSTED PRESSURES AND ADJUSTED EFFECTIVE TIME
TO ACCOUNT FOR GAS PROPERTIES SUCH AS VISCOSITY AND COMPRESSIBILITY

0 0 500.02517931 0 0 0 677.227 0.017 20.938 39074.30 0.011507 0.996618 0.048598 0.436986 1788.061 894.0307 15.19852 15.1985233 0.000333 0.034 20.938 39074.30 0.011507 0.996618 0.048598 0.436986 1788.061 1788.061 30.39704 45.5955700 0.001000	B 0 0.000333 0.001000 0.001694 0.002415 0.003148
0.017 20.938 39074.30 0.011507 0.996618 0.048598 0.436986 1788.061 894.0307 15.19852 15.1985233 0.000333	0.000333 0.001000 0.001694 0.002415
	0.001000 0.001694 0.002415
	0.001694 0.002415
0.051 23,134 48715.00 0.011507 0.996263 0.044938 VIS-AVB 0.544803 1933.686 1860.873 31.63485 77.2304271 0.001694	0.002415
0.068 23,134 48715.00 0.011507 0.996263 0.044938 0.012159812 0.544803 1933.686 1933.686 32.87266 110.103094 0.002415	0.003148
0.085 23,992 52481,73 0.011507 0.996124 0.043508 0.586928 1997.239 1965.462 33.41287 143.515965 0.003148	
0.102 23,992 52481.73 0.011507 0.996124 0.043508 0.586928 1997.239 1997.239 33.95307 177.469038 0.003893	0.003893
0.119 26,733 64515.05 0.011507 0.995682 0.038940 Z-AVB 0.721503 2231.543 2114.391 35.94465 213.413691 0.004682	0.004682
0.136 26.733 64515.05 0.011507 0.995682 0.038940 0.919754928 0.721503 2231.543 2231.543 37.93623 251.349925 0.005514	0.005514
0.153 23.653 50993.4B 0.011507 0.996179 0.044073 0.5702B4 1971.636 2101.5B9 35.72702 287.076953 0.00629B	0.006298
0.17 23.653 50993.48 0.011507 0.996179 0.044073 CDMP-AVG 0.570284 1971.636 1971.636 33.51782 320.594775 0.007034	0.007034
0.187 23.781 51555.41 0.011507 0.996159 0.043860 0.001804389 0.576569 1981.226 1976.431 33.59933 354.194109 0.007771	0.007771
0.204 23.781 51555.41 0.011507 0.996159 0.043860 0.576569 1981.226 1981.226 33.68084 387.874956 0.008510	0.008510
0.221 23,845 51836.38 0.011507 0.996148 0.043/53 0.579711 1986.056 1983.641 33.72190 421.596857 0.009250	0.009250
0.238 23.845 51836.38 0.011507 0.996148 0.043753 PRS-CDNST 0.579711 1986.056 1986.056 33.76295 455.359813 0.009991	0.009990
0.255 24.606 55177.26 0.011507 0.996025 0.042485 0.0000111835 0.617074 2045.345 2015.700 34.26691 489.626729 0.010742	0.010742
0.272 24.606 55177.26 0.011507 0.996025 0.042485 0.617074 2045.345 2045.345 34.77087 524.397605 0.011505	0.011505
0.289 23,996 52499.29 0.011507 0.996124 0.043502 0.587124 1997.545 2021.445 34.36457 558.762181 0.012259	0.012259
0.306 23.996 52499.29 0.011507 0.996124 0.043502 0.587124 1997.545 1997.545 33.95827 592.720457 0.013004	0.013004
0.323 23.514 50383.25 0.011507 0.996202 0.044305 0.563460 1961.327 1979.436 33.65042 626.370878 0.013743	0.013742
0.34 23.514 50383.25 0.011507 0.996202 0.044305 0.563460 1961.327 1961.327 33.34256 659.713443 0.014474	0.014474
0.357 22.926 47801.86 0.011507 0.996297 0.045285 0.534591 1918.883 1940.105 32.98179 692.695239 0.015198	0.015198
0.374 22,926 47801.86 0.011507 0.996297 0.045285 0.534591 1918.883 32.62102 725.316265 0.015914	0.015913
0.391 23.762 51472.00 0.011507 0.996162 0.043892 0.575636 1979.796 1949.340 33.13878 758.455053 0.016641	0.016640
0.408 23.762 51472.00 0.011507 0.996162 0.043892 0.575636 1979.796 1979.796 33.65654 792.111600 0.017379	0.017379
0.425 23.733 51344.69 0.011507 0.996166 0.043940 0.574212 1977.619 1978.708 33.63803 825.749638 0.018117	0.018117
0.442 23.733 51344.69 0.011507 0.996166 0.043940 0.574212 1977.619 33.61952 859.369165 0.018855	0.018854
0.459 23,744 51392,98 0.011507 0.996165 0.043922 0.574752 1978.444 1978.031 33.62654 892.995708 0.019593	0.019592
0.476 23.744 51392.98 0.011507 0.996165 0.043922 0.574752 1978.444 1978.444 33.63355 926.629268 0.020331	0.020330
0.493 23.717 51274.44 0.011507 0.996169 0.043967 0.573426 1976.419 1977.432 33.61634 960.245616 0.02106B	0.021068
0.51 23.717 51274.44 0.011507 0.996169 0.043967 0.573426 1976.419 1976.419 33.59913 993.844753 0.021805	0.021805
0.527 23.771 51511.51 0.011507 0.996160 0.043877 0.576078 1980.473 1978.446 33.63359 1027.47834 0.022543	0.022543
0.544 23.771 51511.51 0.011507 0.996160 0.043877 0.57607B 1980.473 1980.473 33.66805 1061.14640 0.023282	0.023281
0.561 23.83 51770.53 0.011507 0.996151 0.043778 0.578974 1984.922 1982.697 33.70586 1094.85226 0.024022	0.024021
0.578 23.83 51770.53 0.011507 0.996151 0.043778 0.578974 1984.922 1984.922 33.74367 1128.59594 0.024762	0.024761
0.595 23.879 51985.64 0.011507 0.996143 0.043697 0.581380 1988.631 1986.776 33.77520 1162.37114 0.025503	0.025502
0.612 23.879 51985.64 0.011507 0.996143 0.043697 0.591380 1988.631 1988.631 33.80673 1196.1778B 0.026245 0.629 23.927 52196.37 0.011507 0.996135 0.043617 0.593737 1992.279 1990.455 33.83774 1230.01562 0.026987	0.026244 0.026986
	0.027729
	0.028473
0.663 23.952 52306.12 0.611507 0.996131 0.043575 0.584964 1994.184 1993.231 33.88493 1297.76930 0.028474 1.343 24.949 56683.07 0.011507 0.995970 0.041913 0.633914 2073.241 2033.712 1382.924 2680.69411 0.058817	0.058812
2.023 24.465 54558.26 0.011507 0.996048 0.042720 0.610151 2034.094 2053.668 1396.494 4077.18852 0.089457	0.089445
2.703 23.612 50B13.4B 0.011507 0.7961B6 0.044142 0.56B271 1968.5B4 2001.339 1360.910 543B.09942 0.119317	0.119296
3.383 27.18 66477.43 0.011507 0.995610 0.038195 0.743449 2275.068 2121.826 1442.841 6880.94141 0.150974	0.150941
4.063 590.819 34314780 0.012418 0.905510 0.001864 383.7587 43184.87 22729.96 15456.37 22337.3206 0.490103	0.489749
4.743 595,498 34889816 0.012434 0.904781 0.001851 390.1897 43436.23 43310.55 29451.17 51788.4974 1.136293	1.134389
5.423 599,452 35375752 0.012447 0.904165 0.001840 395.6241 43651.58 43543.91 29609,85 81398.3570 1.785963	1.781266
6.103 603,042 35823853 0.012459 0.903607 0.001830 400.6354 43844.90 43748.24 29748.80 111147.163 2.438683	2.429933
6.783 606.422 36246913 0.012470 0.903081 0.001821 405.3667 44028.11 43936.51 29876.82 141023.990 3.094211	3.080138
7.463 609.629 36648319 0.012481 0.902582 0.001812 409.8558 44203.73 44115.92 29998.83 171022.821 3.752417	3.731740

Weatherford International LLC et al.

Exhibit 1037

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414.2007 44366.97 44285.35 30114.04 201136.864 4.413150 418.3356 44522.64 44444.81 30222.47 231359.336 5.076262 422.3180 44673.88 44598.26 30326.81 261686.155 5.741664 426.1665 44818.01 44745.94 30427.24 292113.400 6.409269
        8.143 612.684 37036829 0.012491 0.902108 0.001804
8. 823 615.585 37405559 0.012500 0.901658 0.001795 418.3356 44572.84 44444.81 30222.47 231359.333 5.075262 9.5056 616.777 37782852 0.012509 0.001795 427.8824 4444.81 30222.47 231359.333 5.075262 9.5056 616.777 37782852 0.012580 0.001795 427.8824 44473.83 44490.61 3703274 247811.40 6. 4.09269 427.1825 44890.73 3025.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81 22480.81
        8.823 615.585 37406559 0.012500 0.901658 0.001796
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        9.503 618.379 37762652 0.012509 0.901224 0.001789
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                                                                                                                                                               520.8235 48128.64 48014.90 159409.4 1665333.26 36.53912
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                                                                                                                                                                                                                                                                                                                                   96.39544
112.617 727.998 53235360 0.012799 0.884392 0.001545
                                                                                                                                                                595.3567 50559.37 50528.39 167754.2 5290271.65 116.0740
 115.937 729.139 53410871 0.012801 0.884219 0.001543
                                                                                                                                                                 597.3196 50621.18 50590.27 167959.7 5458231.37 119.7592
                                                                                                                                                                                                                                                                                                                                    101.7636
119.257 730.241 53580989 0.012804 0.884052 0.001541
                                                                                                                                                                 599.2221 50680.65 50650.91 168161.0 5626392.42 123.4488
                                                                                                                                                                                                                                                                                                                                   104,4154
122.577 731.255 53739514 0.012806 0.883898 0.001539
                                                                                                                                                                 600.9949 50734.20 50707.42 168348.6 5794741.08 127.1425
                                                                                                                                                                                                                                                                                                                                   107.0458
125.897 732.253 53275538 0.012808 0.883747 0.001537
                                                                                                                                                                602.7398 50787.04 50760.62 168525.2 5963266.35 130.8402
                                                                                                                                                                                                                                                                                                                                    109.6549
129.217 733.251 54051562 0.012810 0.883596 0.001535
                                                                                                                                                                   604.4847 50840.01 50813.52 168700.9 6131967.26 134.5416
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Exhibit 1037

132.537	734,201 54200082 0.012812 0.883452 0.001533	606.1457 50890.55 50865.28 168872.7 6300840.00 138.2469	114.8100
135.857	735,104 54341255 0.012814 0.883315 0.001531	607.7245 50938.70 50914.63 169036.5 6469876.57 141.9557	117.3563
139.177	735.999 54481176 0.012816 0.883179 0.001530	609.2893 30986.54 50962.62 169195.9 6639072.48 143.6680	119.8820
142,497	736.862 54616095 0.012818 0.883049 0.001528	610.7982 51032.76 51009.65 169352.0 6808424.53 149.3838	122.3874
145.843	737.643 54738194 0.012820 0.882930 0.001527	612.1637 51074.68 51053.72 170825.7 6979250.29 153.1319	124.8919
149.163	738.411 54858260 0.012821 0.882814 0.001525	613.5064 51115.98 51095.33 169636.5 7148886.79 156.8539	127.3566
152.483	739.186 54979421 0.012823 0.882696 0.001524	614.8614 51157.73 51136.85 169774.3 7318661.16 160.5789	129.8014
155.803	739.979 55103396 0.012825 0.882576 0.001522	616.2479 51200.54 51179.14 169914.7 7488575.92 164.3070	132.2266
159.123	740.729 55222491 0.012826 0.882463 0.001521	617.5798 51239.92 51220.23 170051.1 7658627.11 168.0381	134,6323
162,443	741.449 55336872 0.012828 0.882354 0.001520	618.8590 51277.76 51258.84 170179.3 7828806.48 171.7720	137.0186
165.763	742.201 55456337 0.012829 0.882240 0.001518	620.1950 51317.36 51297.56 170307.9 7999114.40 175.50BB	139.3058
169.083	742.92 55570560 0.012831 0.882132 0.001517	621.4724 51355.28 51336.32 170436.5 8169550.99 179.2483	141.7342
172.403	743.584 55676045 0.012832 0.882031 0.001516	622.6521 51390.36 51372.82 170557.7 8340108.77 182.9905	144.0637
175.723	744.255 55782642 0.012834 0.881930 0.001515	623.8442 51425.87 51408.12 170674.9 8510783.73 186.7353	146.3747
179.043	744,935 55890669 0.012835 0.881827 0.001513	625.0524 51461.92 51443.89 170793.7 8681577.47 190.4827	148,6673
182.363	745.601 55996472 0.012837 0.881726 0.001512	626.2356 51497.28 51479.60 170912.2 8852489.75 194.2327	150.9417
185.683	746.232 56096715 0.012838 0.881631 0.001511	627.3567 51530.83 51514.06 171026.6 9023516.43 197.9852	153.1982
189,003	746,825 56190921 0.012839 0.881541 0.001510	628.4102 51562.42 51546.63 171134.8 9194651.25 201.7401	155.4368
192.349	747.36 56275913 0.012840 0.881460 0.001509	629.3607 51590.95 51576.68 172575.6 9367226.85 205.5266	157.6750
195.669	747,874 56357568 0.012842 0.881383 0.001508	630.2739 51618.40 51604.68 171327.5 9538554.39 209.2857	159.8781
198.989	748.29 56423655 0.012842 0.881320 0.001507	631.0130 51640.64 51629.52 171410.0 9709964.42 213.0466	162.0636
202.309	748.722 56492284 0.012843 0.881255 0.001507	631.7805 51663.76 51652.20 171485.3 9881449.75 216.8091	164,2317
205,629	749.148 56559960 0.012844 0.881190 0.001506	632.5374 51686.59 51675.17 171561.5 10053011.3 220.5734	166.3825
208.949	749.571 56627159 0.012845 0.881126 0.001505	633.2889 51709.27 51697.93 171637.1 10224648.4 224.3393	168.5163
212.269	749.9 56679425 0.012846 0.881077 0.001504	633.8734 51726.93 51718.10 171704.1 10396352.6 228.1066	170.6332
215.589	750.157 56720651 0.012846 0.881038 0.001504	634.3344 51740.49 51733.71 171755.9 10568108.5 231.8751	172.7332
218.909	739.167 54976451 0.012823 0.882699 0.001524	614.8282 51156.71 51448.60 170809.3 10738917.9 235.6229	174,8044
222.229	744.731 55858261 0.012835 0.881858 0.001514	624.6899 51451.10 51303.90 170328.9 10909246.8 239.3601	176.8530
225.549	747.851 56353914 0.012842 0.881386 0.001508	630.2330 51617.17 51534.13 171093.3 11080340.2 243.1140	178.8939
228.869	750.013 56697410 0.012846 0.881059 0.001504	634.0745 51732.98 51675.0B 171561.2 11251901.4 246.8783	180,9238
	751.701 56969852 0.012850 0.880805 0.001501	637.1214 51821.15 51777.07 171899.8 1142380;.3 250.6499	182.9412
	753.048 57187257 0.012853 0.880602 0.001499	639.5527 51891.77 51856.46 172163.4 11595964.8 254.4274	184,9453
	754.177 57369478 0.012855 0.880432 0.001497	641.5906 51951.14 51921.45 172379.2 11768344.0 258.2096	186.9357
	755.177 57530877 0.012857 0.880281 0.001495	643.3956 52003.85 51977.50 173916.7 11942260.7 262.0255	188.9276
	756.083 57677105 0.012859 0.880144 0.001493	645.0309 52051.73 52027.79 172732.2 12114993.0 265.8154	190.8900
248.815	756.86 57802513 0.012861 0.88002" 0.001492	646.4334 52092.87 52072.30 172880.0 12287873.1 269.6086	192.8384
	757.574 57917752 0.012862 0.879919 0.001491	647.7222 52130.74 52111.80 173011.2 12460884.3 273.4046	194.7726
	758.296 58034283 0.012864 0.879810 0.001490	649.0254 52169.10 52149.92 173137.7 12634022.0 277.2034	196.6929
	759,001 58148069 0.012865 0.879704 0.001488	650.2979 52206.63 52187.87 173263.7 12807285.8 281.0050	198.5993
262.095	759.61 58246362 0.012867 0.879612 0.001487	651.3972 52239.10 52222.86 173379.9 12980665.7 284.8091	200.4919

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TABLE L-2

POST-STIMULATION PRESSURE BUILD-UP DATA ANALYSIS FOR HARDY®!
DATA ARE CONVERTED TO ADJUSTED PRESSURES AND ADJUSTED EFFECTIVE TIME
TO ACCOUNT FOR GAS PROPERTIES SUCH AS VISCOSITY AND COMPRESSIBILITY

TIME-HRS		PSUDP PSUVIS	PSUZ		P-AV6	ADJ-PRS			C-TIME	PSU-TIME			ADJ EFF T
0					724.84056014				0	0	0.000	29.4114	0.000
1.75	115.35	1193379 0.011561	0.981370	0.008850		9.318	4773.469	4886.734	8551.786	8552	0.170		0.169
3.5	285.21	7547534 0.011792	0.954001	0.003675		58,935	23070.35	11535.17	20186.55	28738	0.570		0.568
5.25	379.98	13640810 0.011972	0.938820	0.002801	VIS-AVB	106.514	29810.33	14905.16	26084.04	54822	1.089		1.079
7	428.33	17490675 0.012051	0.931115	0.002505	0.0127926	136.576	33115.82	16557.91	28976.34	83799	1.663		1.642
8.75	473.23	21537071 0.012111	0.923990	0.002284		166.172	36138.14	18069 57	31620.87	115420	2.291		2.251
10.5		23901396 0.012155						18849.27		148406	2.945		2.880
. 12.25		27340856 0.012214						19894.40		183221	3.636		3.537
14		29157378 0.012265			0.884872364					218871	4.344		4.203
15.75		32355882 0.012361						21145.35		255875	5.078		4.886
17.5		33694302 0.012400						21452.06		293416	5.823		5.572
19.25	596.89				0.001551326					331489	6.579		6.260
21		36454842 0.012476						22059.43		370093	7.345		6.950
22.75		37877375 0.012512			000 00107			22361.44		409225	8.121		7.642
24.5		38602014 0.012530	,					22510.19		448618	8,903		8,330
26.25		39329398 0.012549			0,00000/8085					400273	9.690		9.015
28		40811580 0.012585						22955.58		528446	10.487		9.701
29.75		41262829 0.012596						23043.23		568771	11.289		10.382
31.5		42322383 0.012622						23248.31			12.095		11.061
33, 25 35	141 02	42781411 0.012633 43550729 0.012650	0.004500	0.001046				23335.53			12,905		11.735
						140 4DT	47001 01	23482.16	41173.70	691387			12.406
36.75 38.5		43861990 0.012657 44173252 0.012663				744 024	47700 74	23240.72	41170.07	732584 773884			13.070
40.25		44173252 0.012663						23600.12		815184	15.358		13.729 14.380
40.23		45114310 0.012681								856802			
43.75		45430965 0.012686						23781.42 23843.25		898527			15.029 15.672
45.5	-	45905948 0.012673						23936.69			18.663		16.311
47.25		46224709 0.012698						23998.68		982414			16.944
49		46385788 0.012700							42051.07				17.571
50.75		46707947 0.012705						24090. +5			21.168		18.192
52.5		46869027 0.012707						24121.23		1108836			18.807
54.25		48014352 0.012724								1151428			19.421
54.25	693.24								42591.90				20.029
57.75		48014352 0.012724								1236611	24.541		20.629
59.5		48179853 0.012727							42645.83				21.224
61.25	696.63	48510855 0.012731	0.889170	0.001607				24430.95		1322011			21.814
63		49175728 0.012741							42970.99				22.400
64,75													22.981
66.5	704.55	49512342 0.012746 49680649 0.012749	0.887961	0.001591	•	387.931	49293.03	24646.51	43131.40	1451192	28.800		23.557
68,25	706.81					390.559			43239.12				24.128
70	707.94	50185571 0.012756	0.887443	0.0015B4			49477.96	24738.98	43293.22	1537724	30.517		24.694
71.75		50522693 0.012761							43401.58				25.255
73.5		51378328 0.012773							43667.46				25.813
75.25		51378328 0.012773						24952.83		1668460	33.111		26.365
77	718.12	51720582 0.012778	0.885893	0.001564		403.B60	5002B.44	25014.22	43774.89	1712235	33.980		26.913
78.75	719.25	51891709 0.012780	0.885721	0.001562							34.850		27.456
80.5		51891709 0.012780							43828.83				27.993
82.25		52063790 0.012783						25075.64		1843775			28.525
84		52063790 0.012783						25075.64		1987658			29.052
85.75	720.38	52063790 0.012783	0.885549	0.001559		406.540	50151.29	25075.64	43882.38	1931540	38.332		29.573

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67.5	720.38	52063790 0.012783	0.005540	A AA1550	ANL SAN	BOIRT 20	9 25075.64	ar coars	1075423	70 207	30.088
89.25		52237748 0.012785					7 25105.69				30.599
				• · · · · • • • · · · · · · · · · · · ·							
91		52585662 0.012790					25166.05				31.106
92.75	727.17						6 25257.23				31.610
94.5	729.43	53455449 0.012802					25318.45				32.110
96.25	731.69	53807615 0.012807	0.883832	0.001538	420.156	50757.2	5 25378.62	44412.59	2196318	43.587	32.605
98	733.95	54161218 0.012812	0.883489	0.001534	422.917	50877.3	25438.65	44517.65	2240836	44.470	33.097
99.75	733.95	54161218 0,012812	0.883489	0.001534	422.917	50877.3	25438,65	44517.65	2285353	45.354	33.584
101.5	735.08	54338019 0.012814	0.883318	0.001531	424,298	50937.60	25468.80	44570.40	2329924	46.238	34.067
103,25		54514820 0.012817					5 25499.02				34.545
105							25529.34				35.019
106,75		54691621 0.012819					25529.34				35.488
108.5		54691621 0.012819					25529,34				35.953
110,25		54691621 0.012819					25529.34				36.413
110,23		54691621 0.012819									36.869
							25529.34				
113.75		54691621 ().012819					25529,34				37.320
115.5	738.48	54868423 0.012821					3 25559.74				37.767
117,25	738.48	54868423 0.012821					25559.74				38.210
119		54868423 0.012821					25559.74				38.649
120.75	738.48	54868423 0.012821	U.882804	0.001525	428.439	51119.48	3 25559.74	44729.54	2821523	55.995	39.084
122.5	738.48	54868423 0.012821	0.882804	0.001525	428.439	51119.48	25559.74	44729.54	2866253	56.982	39.514
124,25	738.48	54868423 0.012821	0.882804	0.001525	428,439	51119.48	25559,74	44729.54	2910982	57.770	39.940
126	739.61	55045224 0.012824	0.882633	0.001523	429.820	51180.44	25590,22	44782.89	2955765	58.659	40.363
127,75	739.61	55045224 0.012824	0.882633	0.001523	429.820	51180.44	25590,22	44782.89	3000548	59.547	40.782
129.5	740.74	55223889 0.012826					25620.19		3045384		41.197
131.25	740.74	55223889 0.012826					25620.19				41.609
133		55223889 0.012826					25620.19				42.017
134.75	740.74	55223889 0.012826					25620.19				42.420
136.5	740.74	55223889 0.012826					25620.19		3224725		42.821
138,25		55223889 0.012826					25620.19				43.217
140		55223889 0.012826					25620.19				43.610
141,75	740.74	55223889 0.012826					25620.19				43.999
143.5		55403548 0.012829					25649.92				44.386
145.25		55403548 0.012829									44.769
							25644.92				
147	741.87						25649.92				45.148
148.75		55403548 0.012829					25649.92				45.524
150.5	744.13						25709.64				45.897
152.25	745.26						25739.62				46.268
154		56122181 0.012838					25769.68				46.636
155.75		56301840 0.012841					25799.83				47.001
157.5		56481498 0.012843 (					25830.06				47.363
159.25		56661156 0.012846 (					25860.38				47.722
161		57208192 0.012853 (					25949.29				48.080
162.75	754.31	57390718 0.012855	0.880412	0.001497			25979.03				40.435
164.5	755.44	57573245 0.012858 (	880241	0.001495	449.560	52017.71	24008.85	45515.50	3945912	78.309	48.787
166.25	755.44	57573245 0.012858 (	0.080241	0.001495	449.560	52017.71	26008.85	45515.50	3991427	79.212	49.136
198	756.57	57755772 0.012860 (	.880071	0.001493	450.985	52077.52	26038.76	45567.83	4036995	80.116	49.482
169.75	756.57	57755772 0.012860 (	880071	0.001493			26038.76				49.826
171.5	757.70	57938299 0.012863 0	.879900	0.001491			26068.75				50.167
173.25		58120826 0.012865 (					26098.82				50.505
175		58120826 0,012865 0					26098.82				50.841
176.75		58120826 0.012865 0					26098.82				51.174
178.5		58303352 0.012868 0					26128.97				51.504
180.25		58303352 0.012868 0					26128.97				51.831
182		58303352 0.012868 0					26128.97				52.156
183.75		58488667 0.012870 0					26158, 35				
1001/3	104107		1.017301	V1 VV1 TUU	1001/00	ATO10*10	7010010G	TU///.11	7770170	00.2/0	52.479

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185.5	761.09	58488667 0.012870 0.879			52316.70 2					52.798
187,25	761.09	58488667 0.012870 0.879	389 0.001485		3 52316.70 2			4539711	90.093	53.115
189	758.83	58120826 0.012865 0.879	730 0.001489	453.83	52197.64 2	4098.82 4	5672.93	4585383	90.999	53.429
190.75	758.83	58120826 0.012865 0.879		453.83	52197.64 2	6098.82 4	5672.93	4631056	91.906	53.740
192.5	758.83	58120826 0.012865 0.879			52197.64 2			4676729		54.049
194,25	759.96	58303352 0.012868 0.879			52257.94 2			4722455	93.719	54.355
196	761.09	58488667 0.012870 0.879			52316.70 2			4768232	94.628	54.660
197.75	761.09	58488667 0.012870 0.879			3 52316.70 2			4814009	95.536	54.962
199.5	761.09	58488667 0.012870 0.879	389 0.001485		52316.70 2			4859786	96.445	55.261
201.25	761.09	58488667 0.012870 0.879	389 0.001485	456.70	3 52316.70 2	6150.35 4	5777.11	4905563	97.353	55.558
203	761.09	58488667 0.012870 0.879	389 0.001485	456.70	52316.70 2	6158.35 4	5777.11	4951341	98,262	55.853
204,75	761.09	58488667 0.012870 0.879		456.70	52316.70 2	6158.35 4	5777.11	4997118	99,170	56.145
206.5	761.09	58488667 0.012870 0.875			52316.70 2			5042895		56.435
208,25	762.22	58674075 0.012872 0.879			52375.56 2			5088723		56.723
										57.009
210	762.22	58674075 0.012872 0.879			52375.56 2			5134552		
211,75	761.09	58488667 0.012870 0.879			52316.70 2			5180329		57.292
213.5	761.09	58488667 0.012870 0.879			3 52316.70 2			5226106		57.573
215,25	761.09	58488667 0.012870 C.879	389 0.001485	454.70	52316.70 2	6159.35 4	5777.11	5271883	104.623	57.852
217	761.09	58488667 0.012870 0.879	389 0.001485	456.70	52316.70 2	6158.35 4	5777.11	5317661	105.532	58.129
218.75	761.09	58488667 0.012870 0.879	389 0.001485	456.70	52316.70 2	615B.35 4	5777.11	5363438	106.440	58,404
220.5	761.09	58488667 0.012870 0.879			52316.70 2					58.676
222, 25	761.09	58488667 0.012870 0.879			52316.70 2			5454992		58.946
					52316.70 2			5500769		59.215
224	761.09	58488667 0.012870 0.879								
225.75	762.22	58674075 0.012872 0.879			52375.56 2			5546598		59.481
227.5	762.22	58674075 0.012872 0.879			52375.56 2			5592426		59.746
229.25	762.22	58474075 0.012872 0.879	219 0.001483	458.15	52375.56 2	6197.78 4	5828.61	5638255	111.894	60.008
231	762.22	58674075 0.012872 0.879	219 0.001483	458.15	52375.56 2	6187.78 4	5828.61	5684083	112.803	60.269
232.75	762.22	58674075 0.012872 0.879	219 0.001483	459.15	52375.56 2	6187.78 4	5020.61	5729912	113.713	60,528
234.5	763.36	58859483 0.012875 0.879	049 0.001481	459.60	52434.57 2	6217.28 4	5880.25	5775792	114.623	60.785
236.25	763.36	58859483 0.012875 0.879	049 0.001481		52434.57 2			5821673	115.534	61.040
238	763.36	58859483 0.012875 0.879			52434.57 2			5847553		61.293
239,75	763.36	58859483 0.012875 0.879			52434.57 2			5913433		61.544
								5959313		61.794
241.5	763.36	58859483 0.012875 0.879			52434.57 2					
243,25	763,36	58859483 0.012875 0.879			52434.57 2			6005194		62.042
245	763.36	58859483 0.012875 0.879			52434.57 2			6051074		62.287
246.75	763.36	58859483 0.012875 0.879	049 0.001481	459.60	52434.57 2	6217.28 4	5880.25	6096954	120.997	62.531
248.5	763.36	58859483 0.012875 0.879	049 0.001481	459.604	52434.57 2	6217.2B 4	5080.25	6142834	121.908	62.774
250,25	763.36	58859483 0.012875 0.879	049 0.001481	459.604	52434.57 2	6217.28 4	5880.25	6188715	122.818	63.014
252	763.36	58859483 0.012875 0.879	049 0.001481	459.604	52434.57 20	6217.28 4	5880.25	8234595	123.729	63.253
253,75	763.36	58859483 0.012875 0.879		/	52434.57 2			6280475		63.490
255.5	764.49	59044892 0.012877 0.878			52493.75 2					63.726
257.25		59044892 0.012877 0.878			52493.75 2					63.960
259		59044892 0.012877 0.878			52493.75 26					64.192
260.75		59230300 0.012880 0.878			52553.08 2					64.423
262.5		59415708 0.012882 0.878			52612.58 2					64.653
264.25	766.75	59415708 0.012882 0.878	538 0.001475	463.947	52612.58 26	6306.29 4	6036.01	6556327	130.114	64.881
266	766.75	59415708 0.012882 0.878	538 0.001475	463.947	52612.58 28	6306.29 4	6036.01	6602363	131.027	65.107
267.75	766.75	59415708 0.012882 0.878	538 0.001475	463.947	52612.58 28	6306.29 4	6036.01	6648399	131.941	65.332
269.5	767.88	59601117 0.012885 0.878	368 0.001473		52672.24 26					65.555
271.25		59601117 0.012885 0.878			52672.24 26					65.777
273	769.01	59786525 0.012887 0.878			52732.05 28					65.998
		59786525 0.012887 0.878								
274.75					52732.05 26					66.217
276.5	770.14				52791.82 28					66.435
278.25	770.14	59972294 0.012889 0.878			52791.82 26					66.651
280		59972294 0.012889 0.878			52791.82 26					6 <b>6.</b> 866
281.75	770.14	59972294 0.012889 0.878	028 0.001469	468.293	52791.82 28	6395.91 4	6192.84	7017628	139.268	67.080

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283.5	7/1.27	60160593 0.012892 0.877858 0.0	001467 469.763	52850.23 26425.11 46243.95	7063872 140.196	67.292
285.25	771.27	60160593 0.012892 0.877858 0.0	001467 469.763	52850.23 26425.11 46243.95	7110116 141.104	67.502
287	771.27	60160593 0.012892 0.877858 0.0	001467 469.763	52850.23 26425.11 46243.95	7156360 142.021	67.712
288.75	771.27	60160593 0.012892 0.877858 0.0	001467 469.763	52850.23 26425.11 46243.95	7202604 142.939	67.920
290.5	772.40	60348891 0.012894 0.877689 0.0	001465 471.234	52908.79 26454.39 46295.19	7248899 143.858	68.126
292.25	772.40	60348891 0.012894 0.877689 0.0	001465 471.234	52908.79 26454.39 46295.19	7295194 144.777	68.332
294	772.40	60348891 0.012894 0.877689 0.0	001465 471.234	52908.79 26454.39 46295.19	7341490 145.695	68.536
295.75	772.40	60348891 0.012894 0.877689 0.0	001465 471.234	52908.79 26454.39 46295.19	7387785 146.614	68.738
297.5	772 <b>.4</b> 0	60348891 0.012894 0.877689 0.0	001465 471.234	52908.79 26454.39 46295.19	7434080 147.533	68.940
299.25	772.40	60348891 0.012894 0.877689 0.0	001465 471.234	52908.79 26454.39 46295.19	7480375 148.452	69.140
301	772.40	60348891 0.012894 0.877689 0.0	001465 471.234	52908.79 26454.39 46295.19	7526670 149.370	69.338
302.75	772.40	60348891 0.012894 0.877689 0.0	001465 471.234	52908.79 26454.39 46295.19	7572966 150.289	69.536
304.5	772,40	60348891 0.012894 0.877689 0.0	001465 471.234	52908.79 26454.39 46295.19	7619261 151.208	69.732
306.25	772,40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	7665556 152.127	69.926
308	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	7711851 153.045	70.120
309.75	772.40	60349891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	7758146 153.964	70.312
311.5	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	7804442 154.883	70.503
313.25	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	7850737 155.802	70.693
315	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	7897032 156.720	70.881
316.75	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	7943327 157.639	71.069
318.5	772.40	60348891 0.012894 0.877689 0.0	· · · · · · · · · · · · · · · · · · ·	52908.79 26454.39 46295.19	7989622 158.558	71.255
320.25	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	8035918 159.477	71.440
322	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	8082213 160.395	71.624
323.75	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	8128508 161.314	71.806
325.5	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	B174B03 162.233	71.988
327.25	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	8221098 163.152	72.168
329	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	8267393 164.070	72.347
330.75	772.40	60348891 0.012894 0.877689 0.0		52908.79 26454.39 46295.19	8313689 164.989	72.525
332.5	772.40	60348891 0.012894 0.877689 0.0	001465 471,234	52908.79 26454.39 46295.19	8359984 145,908	72,702

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## TWO RATE TEST ANALYSIS FOR HARDY #1 DURING PRODUCTION

t1,(hr) = 144 q1 = 61 100 q2 =

ADJUSTED	ADJUSTED	ACTUAL	
	EFF-TIME	TIME	
A	В	C	
=======	_	=	
444.9944	0	Ú	
	2.276799	•	
	4.520595	3.484	
	6.746407	5.226	
	8.961824	6.968	
	11.16692	8.71	
	13.36176	10.452	
	15.54643	12.194	
	17.72099	13.936	
421.2009	19.88551	15.678	
421.2009	22.04006	17.42	
413.3701	24.17766	19.162	
405.6896	26.29125	20.904	
401.0813	28.38385	22.646	
405.6896	30.46705	24.388	
390.4784		26.13	
390.4784		27.872	
394.9968		29.614	
401.0813		31.356	
405.6896		33.098	
405.6896		34.84	
408.7618		36.582	
408.7618			
		38.324	
413.3701	,	40.066	
	50.79644	41.808	
	52.80853	43.55	
	54.78766	45.292	
390.47B4		47.034	
	58.66635	48.776	
375.5678		50.518	
375.5678		52.26	
382.9476		54.002	
390.4784	66.25046	55.744	
398.0091		57.486	
402.6174	70.05482	59.228	
402.6174	71.95386	60.97	
405.6896	73.84734	62.712	
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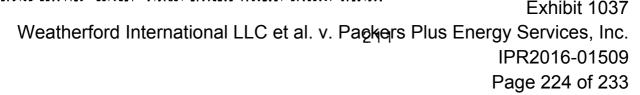
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