

### US005880018A

## United States Patent [19]

### Boeck et al.

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Mar. 9, 1999 **Date of Patent:** [45]

[54]	METHOD FOR MANUFACTURING A LOW
	DIELECTRIC CONSTANT INTER-LEVEL
	INTEGRATED CIRCUIT STRUCTURE

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[73] Assignee: Motorola Inc., Austin, Tex.

[21] Appl. No.: **727,159** 

[22] Filed: Oct. 7, 1996

[51]

U.S. Cl. ...... 438/619; 438/700; 438/633; [52] 438/623

Field of Search ...... 438/619, 622, 438/623, 627, 633, 700

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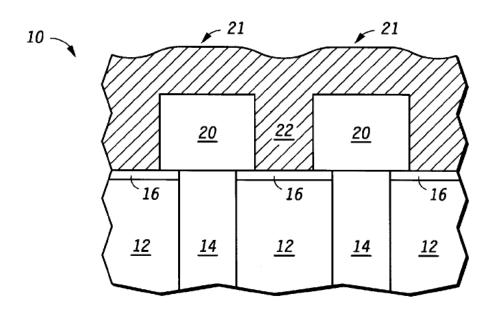
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Primary Examiner-Caridad Everhart Attorney, Agent, or Firm-Keith E. Witek; Kent J. Cooper

#### [57] ABSTRACT

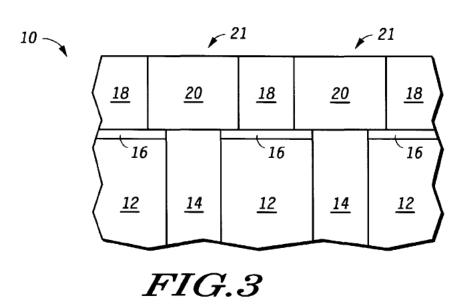
An interconnect structure having a dielectric layer with low dielectric constant is formed within an integrated circuit. In one embodiment of the invention, portions of a silicon dioxide layer (18) lying adjacent to a conductive interconnect (21) are removed to expose portions of a silicon nitride etch stop layer (16). A dielectric layer (22) having a low dielectric constant is then formed overlying the conductive interconnect (21) and the exposed portions of the silicon nitride etch stop layer (16). A portion of the dielectric layer (22) is then removed to expose the top surface of the conductive interconnect (21) to leave portions of the dielectric layer (22) between adjacent conductive interconnects (21). The resulting interconnect structure has reduced crosstalk between conductive interconnects (21) while avoiding prior art disadvantages of reduced thermal dissipation and increased mechanical stress.

### 50 Claims, 5 Drawing Sheets











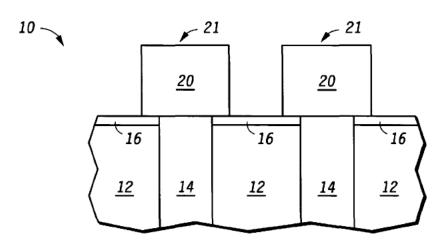


FIG.4

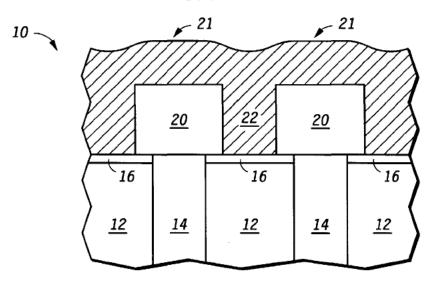


FIG.5

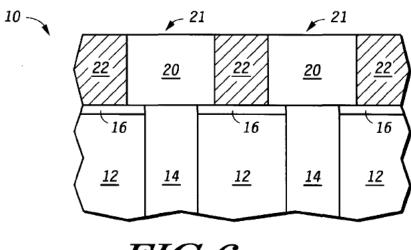


FIG.6

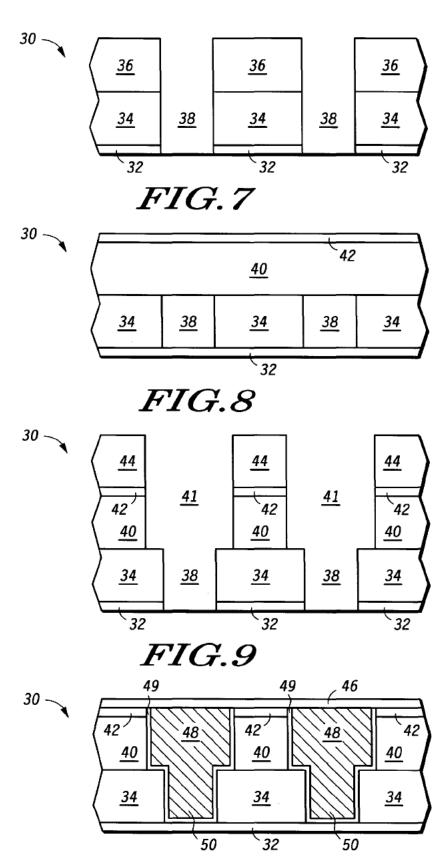
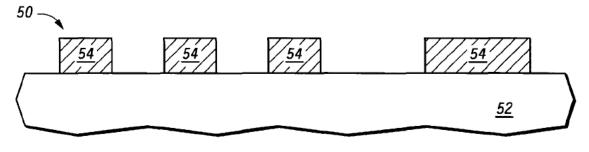


FIG.10



*FIG.11* 

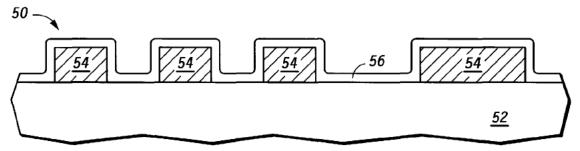


FIG.12

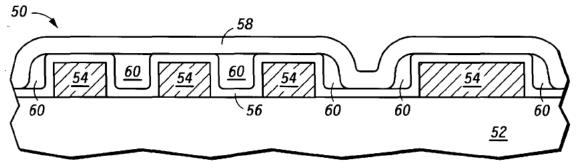


FIG.13

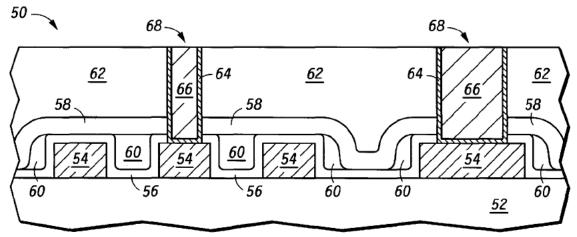


FIG.14



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