#### **PROVISIONAL APPLICATION COVER SHEET**

This is a request for filing a PROVISIONAL APPLICATION under 37 CFR 1.53 (b)(2).						
		Docket Number	PC10677	Type a plus si	ign (+) inside this box	+
INVENTOR(s)/APPLICANT(s)						
LAST NAME	FIRST NAME	MIDDLE INITIAL	RESIDENCE (CITY AND EITHER STATE OR FOREIGN COUNTRY)			
Norris	Timothy	-		Gales Ferry, Connecticut		
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Image: Stable Polymorph of N-(3-ETHYNYLPHENYLAMINO)-6,7-BIS(2-METHOXYETHOXY)         -4-QUINAZOLINAMINE HYDROCHLORIDE AND METHOD OR PRODUCTION         CORRESPONDENCE ADDRESS         Paul H. Ginsburg         Pfizer Inc         235 East 42nd Street         New York, NY 10017-5755						
ENCLOSED APPLICATION PARTS (check all that apply)						
Specification 16 Number of Pages       Claim(s)       Number of Pages 6 pages         Drawing(s)       Number of Sheets       Other (specify)       Abstract 1 page						
METHOD OF PAYMENT (check one)						
<ul> <li>A check or money order is enclosed to cover the Provisional filing for The Commissioner is hereby authorized to charge all required filing fees to, and credit any overpayment to Deposit Account Num <u>16-1445</u>. Two copies of this page are enclosed.</li> </ul>				PROVISIO FILING FI AMOUNT	EE \$150.0	00

The invention was made by an agency of the United States Government or under a contract with an agency of the United States Government.  $\boxtimes$ No.

Yes, the name of the U.S. Government agency and the Government contract number are:

Respectfully submitted,

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SIGNATURE

DATE: November 11, 1999

TYPED or PRINTED NAME Israel Nissenbaum

REGISTRATION NO: 27,582 (if appropriate)

 $\Box$ Additional inventors are being named on separately numbered sheets attached hereto.

#### PROVISIONAL APPLICATION FILING ONLY

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#### **CERTIFICATE OF MAILING - EXPRESS MAIL**

#### PFIZER DOCKET NO: PC10677

#### TITLE: STABLE POLYMORPH OF N-(3-ETHYNYLPHENYLAMINO)-6,7-BIS(2-METHOXYETHOXY)-4-QUINAZOLINAMINE HYDROCHLORIDE AND METHOD OR PRODUCTION

APPLICANT: Timothy Norris et al.

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Date of Deposit November 11, 1999

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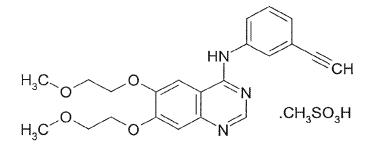
#### STABLE POLYMORPH OF N-(3-ETHYNYLPHENYLAMINO)-6,7-BIS(2-METHOXYETHOXY)-4-QUINAZOLINAMINE HYDROCHLORIDE AND METHOD OF

#### PRODUCTION

#### Background of the Invention

The present invention relates to polymorphs and methods for the selective production of N-(3-ethynylphenyl)-6,7-bis(2-methoxyethoxy)-4-guinazolinamine hydrochlorides, particularly in the stable polymorph form. These compounds are useful in the treatment of hyperproliferative disorders, such as cancers, in mammals. United States Patent No. 5,747,498, issued May 5, 1998, which is incorporated herein by reference in its entirety, 10 refers, in Example 20, to [6,7-bis(2-methoxyethoxy)-guinazolin-4-yl]-(3-ethynylphenyl)amine hydrochloride, which, the patent discloses, is an inhibitor of the erbB family of oncogenic and protooncogenic protein tyrosine kinases, such as epidermal growth factor receptor (EGFR), and is therefore useful for the treatment of proliferative disorders, such as cancers, in humans.

#### 15 The mesylate compound (formula 1):



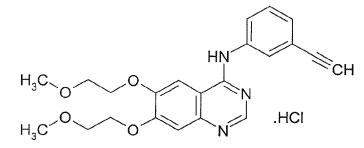
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described in co-pending USSN 09/355534, filed April 8, 1999 (the entire disclosure of said 20 application being incorporated herein by reference thereto), and assigned to a common assignee, is useful and more preferred for the treatment of proliferative disorders, with parenteral methods of administration, as compared to the hydrochloride compound, i.e. with greater effectiveness in solution. The mesylate compounds are more soluble in aqueous compositions than the hydrochloride compound, and thus the mesylate compounds are easily 25 delivered according to parenteral methods of administration. The hydrochloride compound is however preferred with respect to solid administration such as with tablets and oral administration.

#### Summary of the Invention

It is accordingly an object of the present invention to provide a method for the 30 production of N-(3-ethynylphenyl)-6,7-bis(2-methoxyethoxy)-4-guinazolinamine in HCl form (Formula 2):

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#### 2 (Polymorph form A and B)

making it more suitable for tablet and oral administration and consisting essentially of the stable polymorphic form (polymorph form B) as well as the compound in such polymorph B form and the intermediate polymorph A in essentially pure form.

It is a further object of the present invention to provide such stable polymorph form B in a pharmaceutical orally administered composition.

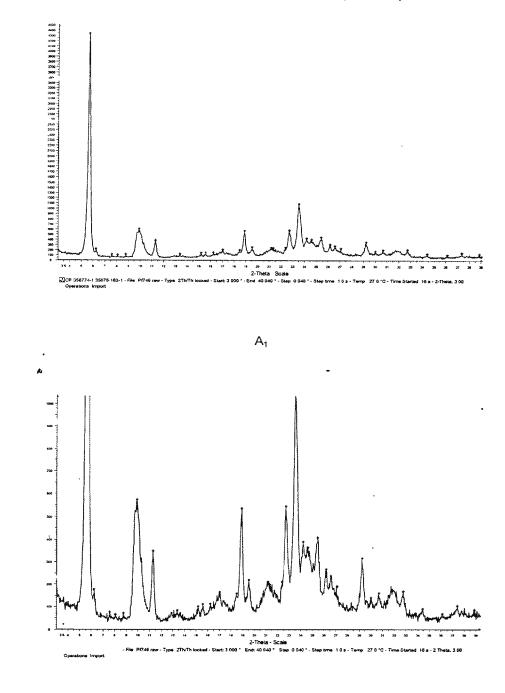
Stability of the hydrochloride compound is of concern for use thereof in the treatment of patients for the enumerated conditions since variations will affect effective dosage level and administration. It has been discovered that the hydrochloride of N-(3-ethynylphenyl)-6,7-bis(2-methoxyethoxy)-4-quinazolinamine exists in two polymorph states, polymorph A and B. This contrasts with the mesylate compounds which exist in three polymorph states (mesylate polymorphs A, B and C). Polymorph B of the hydrochloride was found to be the thermodynamically most stable and desirable form and the present invention comprises the polymorph B compound in the substantially pure polymorph B, particularly in tablet form and a method of the selective production of the compound.

The hydrochloride compound disclosed in the aforementioned patent actually comprised a mixture of the polymorphs A and B, which, because of its partially reduced 20 stability (i.e., from the polymorph A component) was not more preferred for tablet form than the mesylate salt forms.

Specifically, the present invention relates to methods of producing the hydrochloride compound forms of N-(3-ethynylphenyl)-6,7-bis(2-methoxyethoxy)-4-quinazolinamine and for producing the stable form B in high yield. The mesylate salt of N-(3-ethynylphenyl)-6,7-bis(2-methoxyethoxy)-4-quinazolinamine has been discovered to exist in at least three polymorphic forms which have been designated A, B, and C, of increasing stability with different X-ray powder diffraction patterns. The X-ray powder diffraction patterns for the hydrochloride polymorph A (A<sub>1</sub> and A<sub>2</sub>) and B (B<sub>1</sub> and B<sub>2</sub>) forms are as follows (Graphs A<sub>1</sub> and B<sub>1</sub> are over a larger range to show the first peaks respectively and A<sub>2</sub> and B<sub>2</sub> are over a shorter range to show more detail):

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X-ray Powder diffraction pattern of polymorph A, the thermodynamically less stable form:



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