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### [54] METHOD OF FORMING NICKEL FOAM

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Babjak et al.

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[51]	Int. Cl.5	C221	3 5/20	; B22F	1/00
[52]	U.S. Cl.	***************************************	. 148/	<b>13</b> ; 428/	<b>614</b> ;

429/235; 75/415 ... 75/20 F; 419/2; [58] Field of Search ...... 428/614; 429/235

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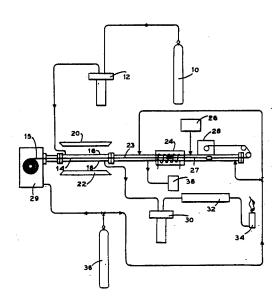
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#### ABSTRACT

The invention provides a nickel foam and a method of forming a nickel foam for a nickel containing battery. An open-cell foam structure is placed in a nickel carbonyl gas containing structure. The foam structure is heated to a temperature at which nickel carbonyl decomposes. Nickel from the nickel carbonyl gas decomposes on the foam structure to form a nickel plated foam structure. The nickel plated foam structure is then sintered leaving an open-cell nickel network to form the nickel foam. The open-cells of the nickel foam comprise substantially hollow wires having a substantially uniform transverse cross-section. The nickel foam is further characterized by the conductivity through the nickel foam multiplied by a factor of 3.4 being equal to or greater than the theoretical conductivity of nickel.

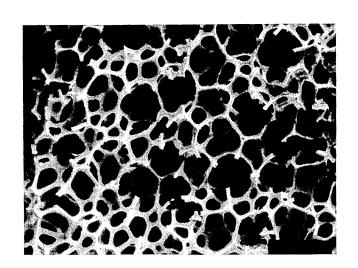
### 9 Claims, 6 Drawing Sheets





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FIG. 1





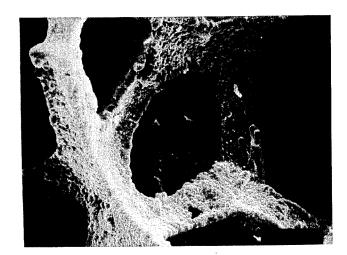


FIG. 2

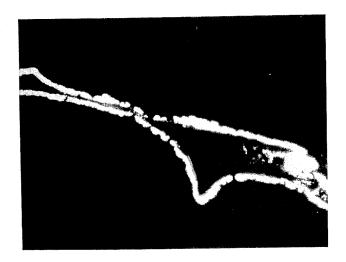


FIG. 3

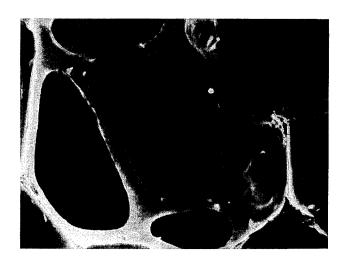


FIG. 4

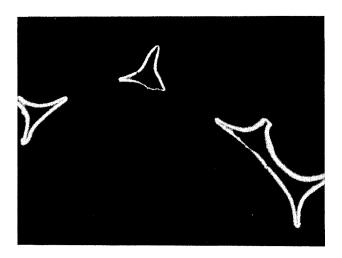


FIG.5

FIG.6 201 29 32 30

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