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Methods of forming metal interconnects in semiconductor devices

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(72) Inventor(s)
Gyung-Su Cho

(73) Proprietor(s)
Hyundai Electronics
Industries Co., Ltd.

(Incorporated in the
Republic of Korea)

San 136-1, Ami-ri
Bubal-eub
Ichon-kun Kyoungki-do
Republic of Korea

(74) Agent and/or
Address for Service
A A Thornton & Co
Northumberland House
303-306 High Holborn
London
WC1V 7LE
United Kingdom

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PRIOR ART

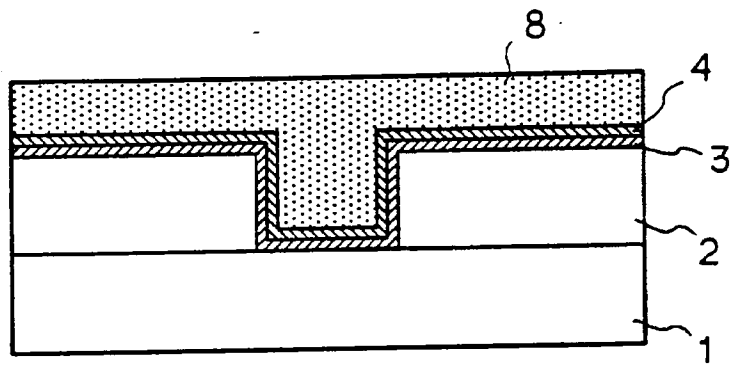


FIG. 1

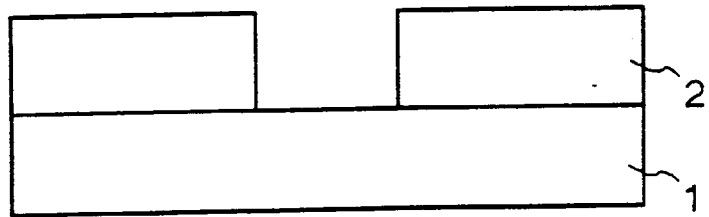


FIG. 2A

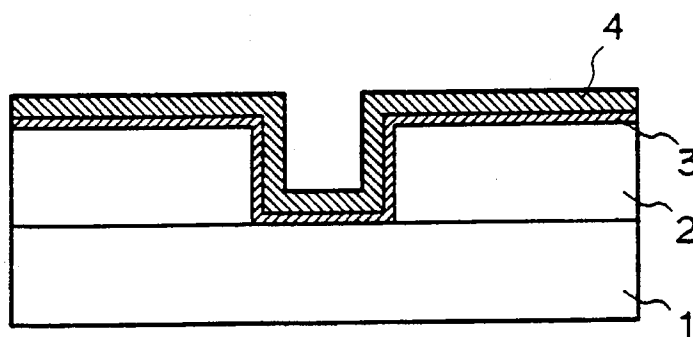


FIG. 2B

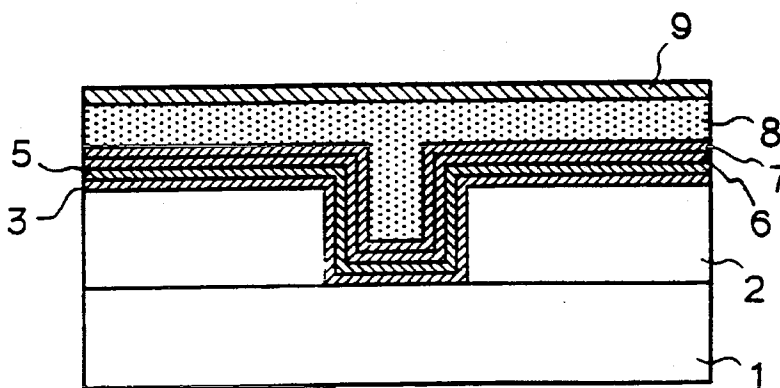


FIG. 2C

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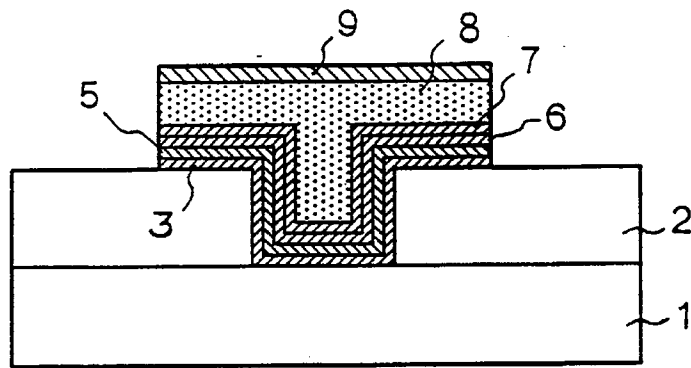


FIG. 2D

METHODS OF FORMING METAL INTERCONNECTS
IN SEMICONDUCTOR DEVICES

FIELD OF THE INVENTION

5 The present invention relates to a method of forming a semiconductor device, and more particularly to a method of forming a metal interconnect in a semiconductor device including a diffusion barrier metal layer.

DESCRIPTION OF THE PRIOR ART

10 As the integration of semiconductor device is increased, many methods have been studied to make the interconnect design free and easy, and to make the designation of resistance and current capacitance variable.

15 In general, aluminum is widely used as the material for metal interconnect of semiconductor device. As the integration is increased, the width of the interconnect is fine, so the current density is increased. The increase of the current density, however, generates failure due to electromigration, anti-reflection and movement of stress, which results in a drop in the reliability. To solve the above problems, a method that deposits copper(Cu) or titanium(Ti) on the interconnect of aluminum(Al) has been provided, but it leads to serious problems such as the failure of insulator and a short of interconnects due to phenomena such as hillock and whisker.

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25 Fig. 1 is a sectional view of semiconductor device forming the metal interconnect after the formation of the diffusion barrier layer according to an embodiment of the conventional art. In the conventional method, an insulating layer 2 is first formed on a semiconductor substrate 1. Afterwards, contact holes are formed at the predetermined portions of the insulating layer 2 on the semiconductor substrate 1 by etching some portions of the insulating layer till the surface of the substrate 1 is exposed. Next, diffusion barrier layers of titanium(Ti) 3 and titanium nitride(TiN) 4 are orderly formed by Physical Vapor Deposition. Lastly, metal interconnect 8 using aluminum metal or aluminum alloy is formed

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