IPR2016-01246 U.S. Patent No. 7,126,174

Filed on behalf of Godo Kaisha IP Bridge 1

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UNITED STATES PATENT AND TRADEMARK OFFICE

BEFORE THE PATENT TRIAL AND APPEAL BOARD

TAIWAN SEMICONDUCTOR MANUFACTURING COMPANY, LTD. and GLOBALFOUNDRIES U.S. INC., Petitioner,

v.

GODO KAISHA IP BRIDGE 1, Patent Owner.

> Case IPR2016-01246¹ U.S. Patent No. 7,126,174

PATENT OWNER'S CURRENT EXHIBIT LIST (As of July 12, 2017)

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¹ Case IPR2016-01247 has been consolidated with this proceeding. GlobalFoundries U.S. Inc.'s motions for joinder in Cases IPR2017-00925 and IPR2017-00926 were granted.

PATENT OWNER'S CURRENT EXHIBIT LIST (As of July 12, 2017)

| Exhibit No. | Description | Newly Submitted |
|----------------|---|----------------------------------|
| 2001 | Substitute Declaration of Dr. E. Fred Schubert, Ph.D. in support of Patent Owner's Preliminary Response filed in IPR2016-01246 on October 5, 2016. | Served on January 27, 2017 |
| 2002 | Schematic illustration of the Chemical Mechanical Polishing process from Steigerwald, Murarka, and Gutmann, <i>Chemical Mechanical Planarization of</i> <i>Microelectronic Materials</i> (1997). | |
| 2003 | Schematic illustration of the Chemical Mechanical Polishing process from the Motorola Company. SCSolutions.com. Accessed September 30, 2016. http://www.scsolutions.com/chemical-mechanical- planarization-cmp-controllers-0. | |
| 2004 | Photograph of a Chemical Mechanical Polishing Tool from the Applied Materials Company. BusinessWire.com. Accessed October 5, 2016. http://www.businesswire.com/news/home/20040711 005007/en/Applied-Materials-Revolutionizes- Planarization-Technology-Breakthrough-Reflexion. | |
| 2005 | Troxel, Boning, McIlrath "Semiconductor Process Representation." <i>Wiley Encyclopedia of Electrical</i> <i>and Electronics</i> , pp.139–147 (1999). | |
| 2006 | U.S. Patent No. 6,052,319 to Jacobs. | |
| 2007 | U.S. Patent No. 6,952,656 to Cordova et al. | |

| Exhibit No. | Description | Newly Submitted |
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| 2008 | Hunt, "Low Budget Undergraduate Microelectronics Laboratory." <i>University</i> <i>Government Industry Microelectronics Symposium</i> , pp.81-87 (2006). | |
| 2009 | U.S. Patent No. 7,074,709 to Young. | |
| 2010 | Burckel, "3D-ICs created using oblique processing." Advanced in Patterning Materials and Processes XXXIII, pp. 1–12 (2016). | |
| 2011 | Substitute Declaration of Dr. E. Fred Schubert, Ph.D. in support of Patent Owner's Preliminary Response filed in IPR2016-01247 on October 7, 2016. | Served on January 27, 2017 |
| 2012 | Corrected Declaration of Dr. E. Fred Schubert, Ph.D. in support of Patent Owner's Response filed in IPR2016-01246 on March 24, 2017. | |
| 2013 | Thompson, L. F. "An Introduction to Lithography." <i>Introduction to Microlithography</i> , ACS Symposium Ser., American Chemical Society, pp. 1-13 (1983). | |
| 2014 | CA1275846 C to Roland et al. | |
| 2015 | U.S. Patent No. 5,314,843 to Yu et al. | |
| 2016 | U.S. Patent No. 5,231,306 to Meikle et al. | |
| 2017 | U.S. Patent No. 4,529,621 to Ballard. | |
| 2018 | U.S. Patent No. 5,310,624 to Ehrlich. | |
| 2019 | U.S. Patent No. 5,097,422 to Corbin, II et al. | |
| 2020 | Declaration of Amanda Dove. | |
| 2021 | U.S. Patent No. 4,952,524 to Lee et al. | |

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| Exhibit No. | Description | Newly Submitted |
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| 2022 | Bryant, A.; Haensch, W.; Geissler, S; Mandelman, Jack; Poindexter, D.; and Steger, M. "The Current- Carrying Corner Inherent to Trench Isolation." <i>IEEE Electron Device Letters</i> , Vol. 14, No. 8, pp. 412-414 (1993). | |
| 2023 | Ohe, Kikuyo; Odanaka, Shinji; Moriyama, Kaori; Hori, Takashi; and Fuse, Genshu. "Narrow-Width Effects of Shallow Trench-Isolated CMOS with n+- Polysilicon Gate." <i>IEEE Transactions on Electron</i> <i>Devices</i> , Vol. 36, No. 6, pp. 1110-1116 (1989). | |
| 2024 | Shigyo, N.; Wada, T.; Fukuda, S.; Hieda, K., Hamamoto, T.; Watanabe, H.; Sunouchi, K.; and Tango, H. "Steep Subthreshold Characteristic and Enhanced Transconductance of Fully-Recessed Oxide (Trench) Isolated 1/4 µm Width MOSFETs." <i>1987 International Electron Devices Meeting</i> , pp. 636-639 (1987). | |
| 2025 | Furukawa, T., and Mandelman, J.A. "Process and Device Simulation of Trench Isolation Corner Parasitic Device." <i>Journal Of The Electrochemical</i> <i>Society</i> , Vol. 135, No. 8, p. 358C, Item 236 (1988). | |
| 2026 | "Structural Analysis Sample Report" downloaded from https://www.chipworks.com/TOC/Structural_Analy sis_Sample_Report.pdf (2013). ² | |
| 2027 | U.S. Patent No. 4,776,922 to Bhattacharyya et al. | |

² Date corrected from 2008 to 2013.

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| Exhibit No. | Description | Newly Submitted |
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| 2028 | Subbanna, S.; Ganin, E.; Crabbé, E.; Comfort, J.; Wu, S.; Agnello, P.; Martin, B.; McCord, M.; Newman, H. Ng. T.; McFarland, P.; Sun, J.; Snare, J.; Acovic, A.; Ray, A.; Gehres, R.; Schulz, R.; Greco, S.; Beyer, K.; Liebmann, L.; DellaGuardia, R.; Lamberti, A. "200 mm Process Integration for a 0.15 µm Channel-Length CMOS Technology Using Mixed X-Ray / Optical Lithography." <i>Proceedings</i> <i>of 1994 IEEE International Electron Devices</i> <i>Meeting</i> , pp. 695-698 (1994). | |
| 2029 | Chung, J.; Jeng, MC.; Moon, J.E.; Wu, A.T.; Chan, T.Y.; Ko, P.K.; Hu, Chenming. "Deep- Submicrometer MOS Device Fabrication Using a Photoresist-Ashing Technique." <i>IEEE Electron</i> <i>Device Letters</i> , Vol. 9. No. 4, pp. 186-188 (1988). | |
| 2030 | Tanaka, Tetsu; Suzuki, Kunihiro; Horie, Hiroshi; Sugii, Toshihiro. "Ultrafast Low-Power Operation of p ⁺ -n ⁺ Double-Gate SOI MOSFETS." <i>1994</i> <i>Symposium on VLSI Technology Digest of Technical</i> <i>Papers</i> , pp. 11-12 (1994). | |
| 2031 | WIPO Publication No. WO 90/05377 to Lowrey. | |
| 2032 | Kaufman, F. B.; Thompson, D. B.; Broadie, R. E.; Jaso, M. A.; Guthrie, W. L.; Pearson, D. J.; and Small, M. B. "Chemical-Mechanical Polishing for Fabricating Patterned W Metal Features as Chip Interconnects." <i>Journal of The Electrochemical</i> <i>Society</i> , Vol. 138, No. 11, pp. 3460-3465 (1991). | |

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