## United States Patent [19]

### Kodera et al.

### [54] METHOD FOR PLANARIZING A SEMICONDUCTOR DEVICE HAVING A AMORPHOUS LAYER

- [75] Inventors: Masako Kodera, Kawasaki, Japan; Hiroyuki Yano, Wappingers Falls, N.Y.; Atsushi Shigeta, Yamato, Japan; Riichirou Aoki, Tokyo, Japan; Hiromi Yajima, Yokohama, Japan; Haruo Okano, Tokyo, Japan
- [73] Assignee: Kabushiki Kaisha Toshiba, Kawasaki, Japan
- [21] Appl. No.: 66,375

[56]

[22] Filed: May 25, 1993

### [30] Foreign Application Priority Data

Sep. Oct. Nov.	26, 1992 25, 1992 20, 1992 30, 1992 11, 1992	[JP] [JP]	Japan Japan Japan	· · · · · · · · · · · · · · · · · · ·	4-256889 4-281194 4-319175
[51] [52] [58]	U.S. Cl.	•••••		<b>H01L 21/302;</b> H01L <b>437/225;</b> 4 437/966; 156/636; 437/2 437/960, 225,	437/101; 437/235 28, 966,

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US005445996A

[11]	Patent Number:	5,445,996
[45]	Date of Patent:	Aug. 29, 1995

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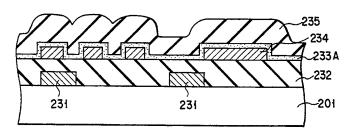
0272531A1 6/1988 European Pat. Off. . 0403287A2 12/1990 European Pat. Off. . 63-266830 11/1988 Japan .

Primary Examiner—Olik Chaudhuri Assistant Examiner—H. Jey Tsai Attorney, Agent, or Firm—Finnegan, Henderson, Farabow, Garrett & Dunner

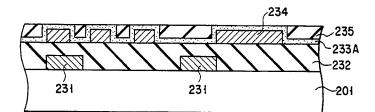
### ABSTRACT

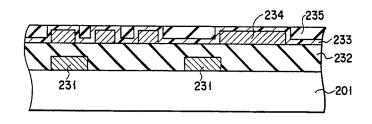
To planarize an insulating film formed on a semiconductor substrate, a polishing slurry containing cerium oxide is used to polish the surface of the insulating film. Using the cerium oxide included slurry as a polishing agent, the insulating film is not contaminated by alkali metals during the polishing process. Furthermore, the insulating film is polished at an enhanced polishing rate.

### 1 Claim, 41 Drawing Sheets



[57]

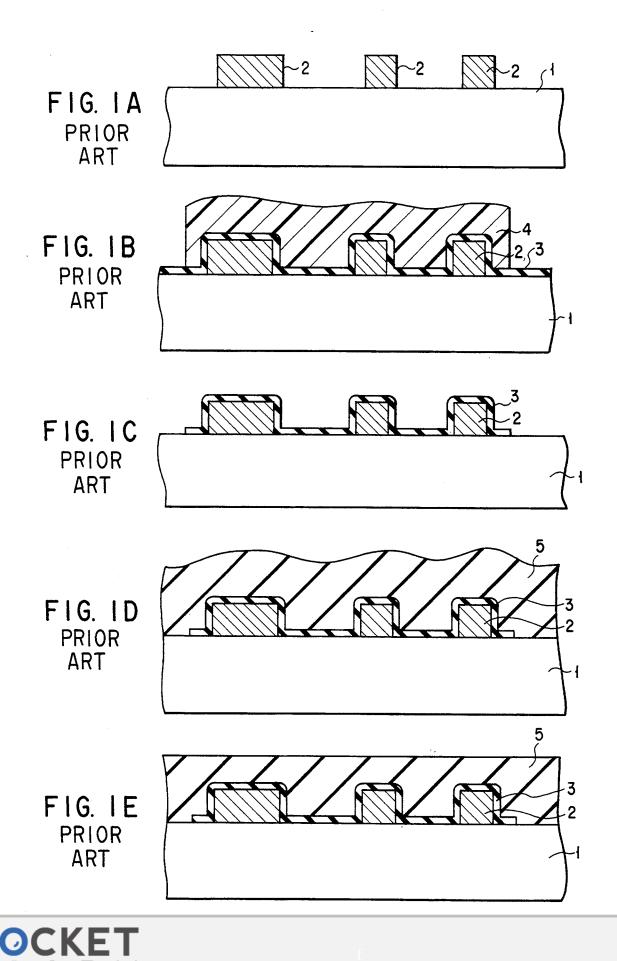




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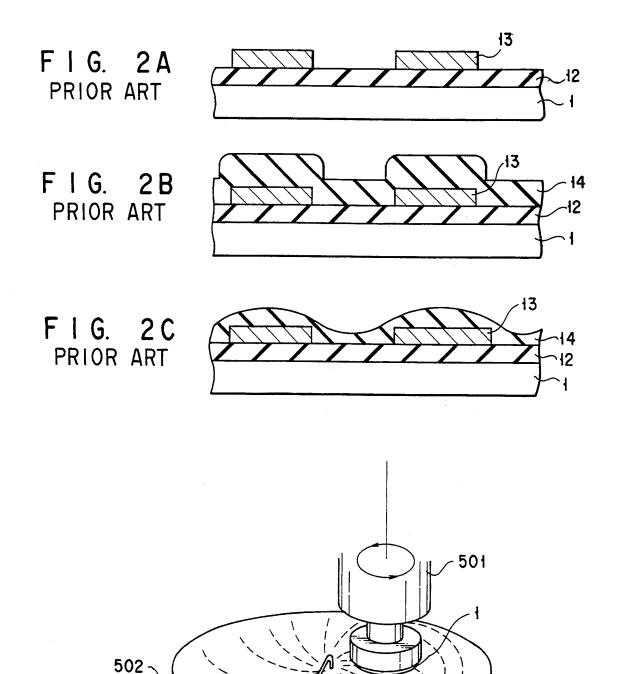




FIG. 3

PRIOR ART

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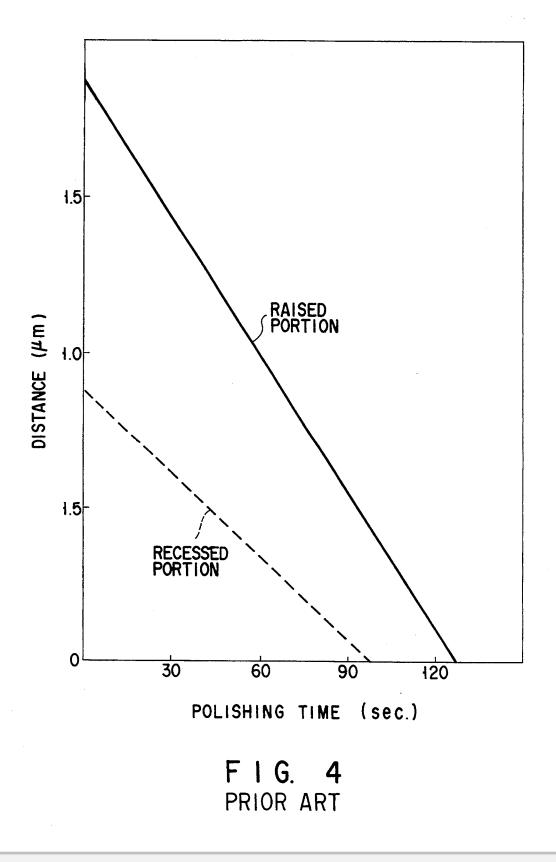
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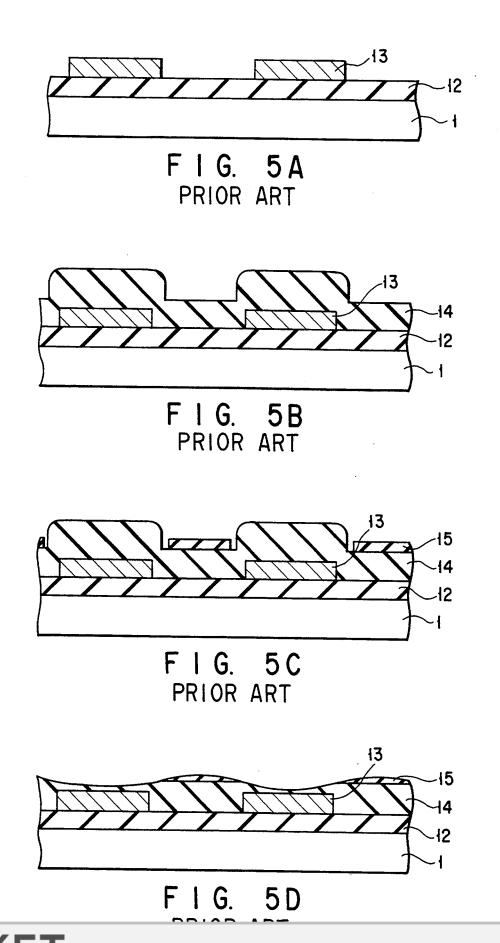
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