



# 2130/2135 TRI-FLEX MERGERS

# OPERATOR'S MANUAL



## WARNING

READ AND UNDERSTAND THIS MANUAL BEFORE OPERATING THIS EQUIPMENT. UNSAFE OPERATION OR MAINTENANCE OF THIS EQUIPMENT CAN RESULT IN SERIOUS INJURY OR DEATH.

Revision #03

TFM2130 Starting Serial #511031

TFM2135 Starting Serial #512100

HSMFG0115

Part #60063

**H&S MANUFACTURING CO., INC.**

P.O. BOX 768 (715) 387-3414 FAX (715) 384-5463  
MARSHFIELD, WISCONSIN 54449

H&S Mfg Co., Inc.  
Exhibit 1025

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# WARRANTY

We ask you to read the following agreement as this unit is subject to this warranty and agreement and no other.

## H&S MANUFACTURING CO., INC. TRI-FLEX MERGER WARRANTY

H&S Manufacturing Co., Inc. ("H&S") warrants this product to be free from defect in material and workmanship. Except as noted below, this warranty term is 1 year or 500 hours of use, whichever comes first, from the date of delivery of the product to the original purchaser by an authorized H&S Tri-Flex Merger dealer. Under this warranty H&S will repair or replace, at its option, any covered part which is found to be defective in material or workmanship during the applicable warranty term. In no case will the covered repair cost of a part or parts exceed the replacement cost of that part. Warranty service must be performed by an authorized H&S Tri-Flex Merger dealer, which will use only new or remanufactured parts or components furnished by H&S. This warranty includes approved parts and labor to fix the product but does not include, and the purchaser is responsible for; any service call and/or transportation of the product to and from the dealer's place of business, for any premium charged for overtime labor requested by the purchaser, and for any service work not directly related to any defect covered under this warranty. This warranty includes only those components of the product manufactured by H&S. Warranty for any component not manufactured by H&S including, but not limited to tires, rims, hydraulic motors, pumps etc., are covered by the warranty if any provided separately by their respective manufacturers.

This warranty in all its parts, is extended solely to the original purchaser of the product, is terminated upon any subsequent transfer or sale from or by the original purchaser and extends no third party benefits or rights whatsoever. This warranty does not include: (1) Any product that has been altered or modified in ways not approved by H&S; (2) Depreciation or damage caused by normal wear, misuse, improper or insufficient maintenance, improper operation, accident or failure to follow the product Operator Manual recommendations and product decal recommendations; (3) Normal maintenance parts and service; (4) Repairs made with parts other than those available from H&S or performed by anyone other than H&S or a dealer authorized by H&S to sell and/or service the product involved.

To secure warranty service the purchaser must report the product defect to a dealer authorized by H&S to sell and/or service the product involved within the applicable warranty term together with evidence of the warranty start date and make the product available to that dealer within a reasonable period of time.

**THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE OF THIS WARRANTY.** H&S and the companies affiliated with it makes no warranties, representations, or promises, express or implied, as to the quality or performance or freedom from defect of its products other than these set forth above and **NO IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS OR FITNESS FOR A PARTICULAR PURPOSE IS MADE. IN NO EVENT WILL THE DEALER, H&S OR ANY COMPANY AFFILIATED WITH H&S BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.** The **ONLY REMEDY** the purchaser has in connection with the breach of performance of any warranty on H&S products are those set forth above.

The selling dealer has no authority to make any representations or promise on behalf of H&S, or to modify the terms or limitations of this warranty in any way.

TFM03/14

FILL OUT  
AND MAIL  
IMMEDIATELY  
TO MAKE  
WARRANTY  
EFFECTIVE



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### WARRANTY REGISTRATION

Date of Purchase \_\_\_\_\_  
Purchaser \_\_\_\_\_ Address \_\_\_\_\_  
City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_  
Product \_\_\_\_\_ Model# \_\_\_\_\_ Serial# \_\_\_\_\_  
Dealer \_\_\_\_\_ Address \_\_\_\_\_  
City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_  
\_\_\_\_\_  
Signature of Original Buyer



## **MANUFACTURER'S STATEMENT**

Your New H&S Product has been manufactured of the finest quality materials and components. The performance you get from your machine is largely dependent upon how well you read and understand this manual and apply this knowledge. There is a right and a wrong way to do everything. Please do not assume that you know how to operate and maintain your Machine before reading this manual carefully. Keep this manual available for ready reference.

### **IMPORTANT!**

Tear on the dotted line, provide the information requested on the card. The H&S Warranty is valid **only** after this card is received and recorded at H&S Manufacturing Co., Inc. Mail at once. No postage is required in the U.S.A.



NO POSTAGE  
NECESSARY  
IF MAILED  
IN THE  
UNITED STATES

#### **BUSINESS REPLY MAIL**

FIRST CLASS MAIL Permit No.195 Marshfield, WI 54449

POSTAGE WILL BE PAID BY ADDRESSEE

**H&S Manufacturing Co., Inc.**  
PO Box 768  
Marshfield, WI 54449-9963



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## DEALER PRE-DELIVERY CHECK LIST

### AFTER COMPLETION, DEALER SHOULD REMOVE AND RETAIN FOR RECORDS

After the Tri-Flex Merger has been completely set-up, check to be certain it is in correct operating order before delivering to the customer. The following is a list of points to inspect. Check off each item as you have made the proper adjustments and found the item operating satisfactorily.

- Merger was not damaged in shipment. Check for dents and loose or missing parts. Report damage immediately to H&S Manufacturing Co., Inc.
- Merger has been correctly assembled according to instructions in this manual. Wheel nuts and all other fasteners are tightly secured.
- All bolts and fasteners are tight.
- All grease fittings have been lubricated. See Lubrication Chapter of this manual for details.
- Hoses and fittings are properly attached and there are no visible leaks.
- All belts are at proper tension.
- PTO Shields turn freely.
- All shields and guards are in place and fastened.
- All mechanisms are operating trouble free.
- Tires are inflated to correct pressure.
- Decals are in place and legible.

Model Number \_\_\_\_\_

Serial Number \_\_\_\_\_

Dealer's Name \_\_\_\_\_

Inspection Date \_\_\_\_\_

Signature of Pre-Delivery Inspector \_\_\_\_\_

(Remove Dealers File Copy At Perforation)

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