

### US006387946B1

## (12) United States Patent

Bouchard et al.

US 6,387,946 B1 (10) **Patent No.:** (45) Date of Patent: May 14, 2002

#### (54) METHODS FOR TREATING PATHOLOGICAL CONDITIONS OF ABNORMAL CELL PROLIFERATION

(75) Inventors: Hervé Bouchard, Ivry-sur-Seine;

Jean-Dominique Bourzat, Vincennes; Alain Commerçon, Vitry-sur-Seine, all

of (FR)

(73) Assignee: Aventis Pharma S.A., Antony (FR)

(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 09/985,956

(22) Filed: Sep. 25, 2001

#### Related U.S. Application Data

Continuation of application No. 09/066,929, filed on Apr. 28, 1998, now Pat. No. 6,331,635, which is a continuation of application No. 08/622,011, filed on Mar. 26, 1996, now Pat. No. 5,847,170.

(60)Provisional application No. 60/010,144, filed on Jan. 17,

#### (30)Foreign Application Priority Data

		)
(51)	Int. Cl. <sup>7</sup>	<b>A61K 31/337</b> ; C07D 305/14
(52)	U.S. Cl	<b>514/449</b> ; 549/510; 549/511
(58)	Field of Searc	<b>ch</b> 514/449; 549/510,

(56)References Cited

#### U.S. PATENT DOCUMENTS

4,924,012 A	5/1990	Colin et al	549/510
5,229,526 A	7/1993	Holton	549/213
5,319,112 A	6/1994	Kingston et al	549/510
5,489,601 A	2/1996	Holton et al	514/337
5,637,723 A	6/1997	Commercon et al	548/215
5,739,362 A	4/1998	Holton et al	549/510
5,962,705 A	10/1999	Didier et al	549/510
6,013,626 A	1/2000	Moore et al	514/9
6,160,135 A	12/2000	Bouchard et al	549/510

#### FOREIGN PATENT DOCUMENTS

EP	0 336 841	10/1989
EP	0 604 910	7/1994
EP	617 018 A1	9/1994
EP	0 639 577	2/1995
EP	0 694 539	1/1996
FR	2771 092	5/1999
WO	WO 92/09589	6/1992
WO	WO 94/07878	4/1994
WO	WO 94/18164	8/1994
WO	WO 96/00724	1/1996
WO	WO 96/30335	10/1996
WO	WO 97/32869	9/1997

#### OTHER PUBLICATIONS

Michael L. Shelanski et al., "Microtubule Assembly in the Absence of Added Nucleotides", vol. 70, No. 3, pp. 765-768 (Mar. 1973).

de Gérard Chauvière et al., "Comptes Rendus Des Séances de L'Académie des Sciences", pp. 501-503 (Oct. 1981). Joydeep Kant et al., "A Chemoselective Approach to Functionalize the C-10 Position of 10-Deacetylbaccatin III Synthesis and Biological Properties of Novel C-10 Taxol® Analogues", Bristol Myers Squibb Pharmaceutical Research Institute, vol. 35, No. 31, pp. 5543-5546 (Jun.

Theodora W. Greene, "Protective Groups in Organic Synthesis", Wiley-Interscience Publication, pp. 50–62 (1981). Shu-Hui Chen et al., "Paclitaxel Structure-Activity Relationships and Core Skeletal Rearrangements", Central Chemistry, Bristol-Myers Squibb, Chapter 18, pp. 247–261 (Oct. 1994).

D.G.I. Kingston et al., "Progress in the Chemistry of Organic Natural Products", Springer-Verlag, pp. 62-81 (1993).

Bank et al., "Protecting hematopoietic cells from . . . ," *Proc.* Annu. Meet. Am. Assoc. Cancer Res., 37:634 (1996), abstract only.

Caubère, P., "Unimetal Super Bases," Chem. Rev., 93:2317-2334 (1993).

Parekh et al., "Cross-resistance and collateral sensitivity...," Cancer Chemotherapy and Pharmacology, 37(5):457–462 (1996), abstract only.

Ringel, I., et al., Studies with RP 56976 (Taxotere): A Semisynthetic Analogue of Taxol, J. Nat. Cancer Inst., 83(4):288–291 (1991).

Schlosser, M., Superbases as Powerful Tools in Organic Syntheses, Mod. Synth. Methods, 6:227–271 (1992). English language Derwent Abstract of FR 2 771 092 (May 21, 1999).

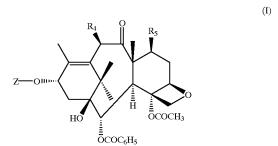
Primary Examiner-Ba K. Trinh

549/511

(74) Attorney, Agent, or Firm-Finnegan, Henderson, Farabow, Garrett & Dunner LLP

#### (57)**ABSTRACT**

New taxoids of general formula (I):



their preparation and pharmaceutical compositions containing them. The new products of general formula (I) in which Z represents a radical of general formula (II):

display noteworthy antitumour and antileukaemic proper-

8 Claims, No Drawings



25

1

#### METHODS FOR TREATING PATHOLOGICAL CONDITIONS OF ABNORMAL CELL PROLIFERATION

This is a continuation of application Ser. No. 09/066,929, 5 filed Apr. 28, 1998, now U.S. Pat. No. 6,331,685 which is a continuation of 08/622,011, filed Mar. 26, 1996, now U.S. Pat. No. 5,847,170 all of which are incorporated herein by reference. The application also claims the priority benefit of provisional application 60/010,144 dated Jan. 17, 1996.

The present invention relates to new taxoids of general formula (I)

Z—OIIIIII 
$$R_4$$
 $R_5$ 
 $R_5$ 

in which,

Z represents a hydrogen atom or a radical of general formula (II):

$$\begin{array}{c} R_1 \overset{\text{NH}}{\underset{\text{OH}}{\overset{\text{II}}}{\overset{\text{II}}}{\overset{\text{II}}{\overset{\text{II}}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}}{\overset{\text{II}}{\overset{I}}}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{II}}{\overset{\text{I}}{\overset{\text{I}}}{\overset{\text{I}}}{\overset{\text{I}}}{\overset{\text{I}}}}{\overset{\text{I}}}{\overset{\text{I}}}{\overset{\text{I}$$

in which:

R<sub>1</sub> represents

- a benzoyl radical optionally substituted with one or 40 more identical or different atoms or radicals selected from halogen atoms, alkyl radicals containing 1 to 4 carbon atoms, alkoxy radicals containing 1 to 4 carbon atoms and trifluoromethyl radicals,
- a thenoyl or furoyl radical or
- a radical R<sub>2</sub>—O—CO— in which R<sub>2</sub> represents: an alkyl radical containing 1 to 8 carbon atoms, an alkenyl radical containing 2 to 8 carbon atoms, an alkynyl radical containing 3 to 8 carbon atoms,
  - a cycloalkyl radical containing 3 to 6 carbon atoms,
  - a cycloalkenyl radical containing 4 to 6 carbon atoms or
  - a bicycloalkyl radical containing 7 to 10 carbon 55 atoms,

these radicals being optionally substituted with one or more substituents selected from halogen atoms, hydroxyl radicals, alkoxy radicals containing 1 to 4 carbon atoms, dialkylamino 60 radicals in which each alkyl portion contains 1 to 4 carbon atoms, piperidino radicals, morpholino radicals, 1-piperazinyl radicals, said piperazinyl radicals being optionally substituted at position 4 with an alkyl radical containing 1 to 4 carbon atoms or with a phenylalkyl radical in which the alkyl portion

2

contains 1 to 4 carbon atoms, cycloalkyl radicals containing 3 to 6 carbon atoms, cycloalkenyl radicals containing 4 to 6 carbon atoms, phenyl radicals, said phenyl radicals being optionally substituted with one or more atoms or radicals selected from halogen atoms, alkyl radicals containing 1 to 4 carbon atoms, and alkoxy radicals containing 1 to 4 carbon atoms, cyano radicals, carboxyl radicals and alkoxy-carbonyl radicals in which the alkyl portion contains 1 to 4 carbon atoms,

- a phenyl or  $\alpha$  or  $\beta$ -naphthyl radical optionally substituted with one or more atoms or radicals selected from halogen atoms, alkyl radicals containing 1 to 4 carbon atoms, and alkoxy radicals containing 1 to 4 carbon atoms,
  - a 5-membered aromatic heterocyclic radical preferably selected from furyl and thienyl radicals, or a saturated heterocyclic radical containing 4 to 6 carbon atoms, optionally substituted with one or more alkyl radicals containing 1 to 4 carbon atoms.

R<sub>3</sub> represents

- an unbranched or branched alkyl radical containing 1 to 8 carbon atoms,
- an unbranched or branched alkenyl radical containing 2 to 8 carbon atoms,
- an unbranched or branched alkynyl radical containing 2 to 8 carbon atoms,
- a cycloalkyl radical containing 3 to 6 carbon atoms,
- a phenyl or α- or β-naphthyl radical optionally substituted with one or more atoms or radicals selected from halogen atoms, alkyl, alkenyl, alkynyl, aryl, aralkyl, alkoxy, alkylthio, aryloxy, arylthio, hydroxyl, hydroxyalkyl, mercapto, formyl, acyl, acylamino, aroylamino, alkoxycarbonylamino, amino, alkylamino, dialkylamino, carboxyl, alkoxycarbonyl, carbamoyl, alkylcarbamoyl, dialkylcarbamoyl, cyano, nitro and trifluoromethyl radicals,
- or a 5-membered aromatic heterocycle containing one or more identical or different hetero atoms selected from nitrogen, oxygen and sulphur atoms and optionally substituted with one or more identical or different substituents selected from halogen atoms, alkyl, aryl, amino, alkylamino, dialkylamino, alkylamino, alkylamino, acyl, arylcarbonyl, cyano, carboxyl, carbamoyl, alkylcarbamoyl, dialkylcarbamoyl and alkoxycarbonyl radicals,
- with the understanding that, in the substituents of the phenyl,  $\alpha$  or  $\beta$ -naphthyl and aromatic heterocyclic radicals, the alkyl radicals and the alkyl portions of the other radicals contain 1 to 4 carbon atoms, the alkenyl and alkynyl radicals contain 2 to 8 carbon atoms, and the aryl radicals are phenyl or  $\alpha$  or  $\beta$ -naphthyl radicals,

R<sub>4</sub> represents

- an alkoxy radical containing 1 to 6 carbon atoms in an unbranched or branched chain,
- an alkenyloxy radical containing 3 to 6 carbon atoms in an unbranched or branched chain,
- an alkynyloxy radical containing 3 to 6 carbon atoms in an unbranched or branched chain,

3

a cycloalkyloxy radical containing 3 to 6 carbon atoms or

a cycloalkenyloxy radical containing 4 to 6 carbon atoms,

these radicals being optionally substituted with 5 one or more substituents selected from halogen atoms, an alkoxy radical containing 1 to 4 carbon atoms, an alkylthio radical containing 1 to 4 carbon atoms, a carboxyl radical, an alkyloxycarbonyl radical in which the alkyl 10 portion contains 1 to 4 carbon atoms, a cyano radical, a carbamoyl radical, an N-alkylcarbamoyl radical and a N,Ndialkylcarbamoyl radical in which each alkyl portion contains 1 to 4 carbon atoms, or both 15 alkyl portions, together with the nitrogen atom to which they are linked, form a saturated 5- or 6-membered heterocyclic radical optionally containing a second hetero atom selected from; oxygen, sulphur and nitrogen atoms, said satu- 20 rated 5- or 6-membered heterocyclic radical optionally being substituted with a substituent selected from an alkyl radical containing 1 to 4 carbon atoms, a phenyl radical, and a phenylalkyl radical in which the alkyl portion con- 25 tains 1 to 4 carbon atoms,

#### R<sub>5</sub> represents

an alkoxy radical containing 1 to 6 carbon atoms in an unbranched or branched chain,

an alkenyloxy radical containing 3 to 6 carbon 30 atoms.

an alkynyloxy radical containing 3 to 6 carbon atoms,

a cycloalkyloxy radical containing 3 to 6 carbon atoms or

a cycloalkenyloxy radical containing 3 to 6 carbon atoms, these radicals being optionally substituted with at least one substituent selected from halogen atoms, an alkoxy radical containing 1 to 4 carbon atoms, an alkylthio radi- 40 cal containing 2 to 4 carbon atoms, a carboxyl radical, an alkyloxycarbonyl radical in which the alkyl portion contains 1 to 4 carbon atoms, a cyano radical, a carbamoyl radical, an N-alkylcarbamoyl radical, and a N,N- 45 dialkylcarbamoyl radical in which each alkyl portion contains 1 to 4 carbon atoms or, with the nitrogen atom to which it is linked, forms a saturated 5- or 6-membered heterocyclic radical optionally containing a second hetero 50 atom selected from oxygen, sulphur and nitrogen atoms, optionally substituted with a substituent selected from an alkyl radical containing 1 to 4 carbon atoms, a phenyl radical and a phenylalkyl radical in which the alkyl portion 55 contains 1 to 4 carbon atoms.

Preferably, the aryl radicals which can be represented by  $R_3$  are phenyl or  $\alpha$ - or  $\beta$ -naphthyl radicals optionally substituted with one or more atoms or radicals selected from halogen atoms (fluorine, chlorine, bromine, iodine) alkyl, 60 alkenyl, alkynyl, aryl, arylalkyl, alkoxy, alkylthio, aryloxy, arylthio, hydroxyl, hydroxyalkyl, mercapto, formyl, acyl, acylamino, aroylamino, alkoxycarbonylamino, amino, alkylamino, dialkylamino, carboxyl, alkoxycarbonyl, carbamoyl, dialkylcarbamoyl, cyano, nitro and trifluoromethyl radicals, on the understanding that the alkyl radicals and the alkyl portions of the other radicals contain 1 to 4

4

carbon atoms, that the alkenyl and alkynyl radicals contain 2 to 8 carbon atoms and that the aryl radicals are phenyl or  $\alpha$ - or  $\beta$ -naphthyl radicals.

Preferably, the heterocyclic radicals which can be represented by R<sub>3</sub> are 5-membered aromatic heterocyclic radicals containing one or more identical or different atoms selected from nitrogen, oxygen and sulphur atoms, optionally substituted with one or more identical or different substituents selected from halogen atoms (fluorine, chlorine, bromine, iodine), alkyl radicals containing 1 to 4 carbon atoms, aryl radicals containing 6 or 10 carbon atoms, alkoxy radicals containing 1 to 4 carbon atoms, aryloxy radicals containing 6 or 10 carbon atoms, amino radicals, alkylamino radicals containing 1 to 4 carbon atoms, dialkylamino radicals in which each alkyl portion contains 1 to 4 carbon atoms, acylamino radicals in which the acyl portion contains 1 to 4 carbon atoms, alkoxycarbonylamino radicals containing 1 to 4 carbon atoms, acyl radicals containing 1 to 4 carbon atoms, arylcarbonyl radicals in which the aryl portion contains 6 or 10 carbon atoms, cyano radicals, carboxyl radicals, carbamoyl radicals, alkylcarbamoyl radicals in which the alkyl portion contains 1 to 4 carbon atoms, dialkylcarbamoyl radicals in which each alkyl portion contains 1 to 4 carbon atoms, and alkoxycarbonyl radicals in which the alkoxy portion contains 1 to 4 carbon atoms.

Preferably, the radicals  $R_4$  and  $R_5$ , which may be identical or different, represent unbranched or branched alkoxy radicals containing 1 to 6 carbon atoms, optionally substituted with a methoxy, ethoxy, ethylthio, carboxyl, methoxycarbonyl, ethoxycarbonyl, cyano, carbamoyl, N-methylcarbamoyl, N-ethylcarbamoyl, N,N-dimethylcarbamoyl, N,N-diethylcarbamoyl, N-pyrrolidinocarbonyl or N-piperidinocarbonyl radical.

More particularly, the present invention relates to the products of general formula (I) in which Z represents a hydrogen atom or a radical of general formula (II) in which R<sub>1</sub> represents a benzoyl radical or a radical R<sub>2</sub>—O—CO– in which R<sub>2</sub> represents a tert-butyl radical and R<sub>3</sub> represents an alkyl radical containing 1 to 6 carbon atoms, an alkenyl radical containing 2 to 6 carbon atoms, a cycloalkyl radical containing 3 to 6 carbon atoms, a phenyl radical optionally substituted with one or more identical or different atoms or radicals selected from from halogen atoms (fluorine, chlorine), alkyl (methyl), alkoxy (methoxy), dialkylamino (dimethylamino), acylamino (acetylamino), alkoxycarbonylamino (tert-butoxycarbonylamino), trifluoromethyl, a 2-furyl radical, a 3-furyl radical, a 2-thienyl radical, a 3-thienyl radical, a 2-thiazolyl radical, a 4-thiazolyl radical, and a 5-thiazolyl radical, and R<sub>4</sub> and R<sub>5</sub>, which may be identical or different, each represent an unbranched or branched alkoxy radical containing 1 to 6 carbon atoms.

Still more particularly, the present invention relates to the products of general formula (I) in which Z represents a hydrogen atom or a radical of general formula (II) in which  $R_1$  represents a benzoyl radical or a radical  $R_2$ —O—CO—in which  $R_2$  represents a tert-butyl radical and  $R_3$  represents an isobutyl, isobutenyl, butenyl, cyclohexyl, phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-thiazolyl, 4-thiazolyl or 5-thiazolyl radical, and  $R_4$  and  $R_5$ , which may be identical or different, each represent a methoxy, ethoxy or propoxy radical.

The products of general formula (I) in which Z represents a radical of general formula (II) display noteworthy antitumour and antileukaemic properties.

According to the present invention, the new products of general formula (I) in which Z represents a radical of general formula (II) may be obtained by esterification of a product of general formula (III):



HOIM HO R5
$$HO = \frac{R_4}{OCOC_6H_5}$$

$$HO = \frac{R_5}{OCOC_6H_5}$$

in which  $R_4$  and  $R_5$  are defined as above, by means of an acid of general formula (IV):

$$\begin{array}{c} R_1 & R_6 \\ R_3 & \vdots \\ \hline O & R_7 \end{array}$$

in which  $R_1$  and  $R_3$  are defined as above, and either  $R_6$  represents a hydrogen atom and  $R_7$  represents a group protecting the hydroxyl function, or  $R_6$  and  $R_7$  together form a saturated 5- or 6-membered heterocycle, or by means of a derivative of this acid, to obtain an ester of general formula  $_{30}$  (V):

$$\begin{array}{c} R_1 \\ R_3 \\ \hline \\ O \\ \hline \\$$

in which  $R_1$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$  and  $R_7$  are defined as above, followed by replacement of the protective groups represented by  $R_7$  and/or  $R_6$  and  $R_7$  by hydrogen atoms.

The esterification by means of an acid of general formula (IV) may be performed in the presence of a condensing 50 agent (carbodiimide, reactive carbonate) and an activating agent (aminopyridines) in an organic solvent (ether, ester, ketones, nitrites, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons, aromatic hydrocarbons) at a temperature from -10 to 90° C.

The esterification may also be carried out using the acid of general formula (IV) in the form of the symmetrical anhydride, working in the presence of an activating agent (aminopyridines) in an organic solvent (ethers, esters, ketones, nitrites, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons, aromatic hydrocarbons) at a temperature of from 0 to 90° C.

The esterification may also be carried out using the acid of general formula (IV) in halide form or in the form of a mixed anhydride with an aliphatic or aromatic acid, optionally prepared in situ, in the presence of a base (tertiary aliphatic amine), working in an organic solvent (ethers,

esters, ketones, nitrites, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons, aromatic hydrocarbons) at a temperature of from 0 to  $80^\circ$  C.

Preferably,  $R_6$  represents a hydrogen atom and  $R_7$  represents a group protecting the hydroxyl function, or alternatively  $R_6$  and  $R_7$  together form a saturated 5- or 6-membered heterocycle.

When  $R_{\rm 6}$  represents a hydrogen atom,  $R_{\rm 7}$  preferably represents a methoxymethyl, 1-ethoxyethyl,  $^{10}$  benzyloxymethyl, trimethylsilyl, triethylsilyl,  $\beta$ -trimethylsilylethoxymethyl, benzyloxycarbonyl or tetrahydropyranyl radical.

When  $R_6$  and  $R_7$  together form a heterocycle, the latter is preferably an oxazolidine ring optionally monosubstituted or gem-disubstituted at position 2.

Replacement of the protective groups  $R_7$  and/or  $R_6$  and  $R_7$  by hydrogen atoms may be performed, depending on their nature, in the following manner:

- 1) when R<sub>6</sub> represents a hydrogen atom and R<sub>7</sub> represents a group protecting the hydroxyl function, replacement of the protective groups by hydrogen atoms is performed by means of an inorganic acid (hydrochloric acid, sulphuric acid, hydrofluoric acid) or organic acid (acetic acid, methanesulphonic acid, trifluoromethanesulphonic acid, p-toluenesulphonic acid) used alone or mixed, working in an organic solvent chosen from alcohols, ethers, esters, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons, aromatic hydrocarbons or nitrites at a temperature of from -10 to 60° C., or by means of a source of fluoride ions such as a hydrofluorine acid/triethylamine complex, or by catalytic hydrogenation,
- when R<sub>6</sub> and R<sub>7</sub> together form a saturated 5- or 6-membered heterocycle, and more especially an oxazolidine ring of general formula (VI):

$$\begin{matrix} & & & & & \\ & & & & & \\ & & & & & \\ R_1 & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ \end{matrix}$$

in which  $R_1$  is defined as above and  $R_6$  and  $R_9$ , which may be identical or different, represent a hydrogen atom or an alkyl radical containing 1 to 4 carbon atoms, or an aralkyl radical in which the alkyl portion contains 1 to 4 carbon atoms and the aryl portion preferably represents a phenyl radical optionally substituted with one or more alkoxy radicals containing 1 to 4 carbon atoms, or an aryl radical preferably representing a phenyl radical optionally substituted with one or more alkoxy radicals containing 1 to 4 carbon atoms, or alternatively R<sub>8</sub> represents an alkoxy radical containing 1 to 4 carbon atoms or a trihalomethyl radical such as trichloromethyl or a phenyl radical substituted with a trihalomethyl radical such as trichloromethyl and Ro represents a hydrogen atom, or alternatively R<sub>8</sub> and R<sub>9</sub>, together with the carbon atom to which they are linked, form a 4- to 7-membered ring, replacement of the protective group formed by R<sub>6</sub> and R<sub>7</sub> by hydrogen atoms may be performed, depending on the meanings of  $R_1$ ,  $R_8$  and  $R_9$ , in the following manner:

15

20

25

a) when R<sub>1</sub> represents a tert-butoxycarbonyl radical and R<sub>8</sub> and R<sub>9</sub>, which may be identical or different, represent an alkyl radical or an aralkyl (benzyl) or aryl (phenyl) radical, or alternatively R<sub>6</sub> represents a trihalomethyl radical or a phenyl radical substituted with a trihalomethyl radical and R<sub>9</sub> represents a hydrogen atom, or alternatively R<sub>8</sub> and R<sub>9</sub> together form a 4- to 7-membered ring, treatment of the ester of general formula (V) with an inorganic or organic acid, where appropriate in an organic solvent such as an alcohol, yields the product of general formula (VII):

$$\begin{array}{c} R_{3} \\ R_{3} \\ \hline \\ OH \\ \hline \\ OH \\ \hline \\ OCOC_{6}H_{5} \\ \end{array}$$

in which R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> are defined as above, which is acylated by means of benzoyl chloride in which the phenyl ring is optionally substituted or by means of thenoyl chloride, of furoyl 30 chloride or of a product of general formula:

$$R_2$$
—O—CO—X (VIII)

in which R<sub>2</sub> is defined as above and X represents a halogen atom (fluorine, chlorine) or a 35 residue —O—R<sub>2</sub> or —O—CO—O—R<sub>2</sub>, to obtain a product of general formula (I) in which Z represents a radical of general formula (II)

Preferably, the product of general formula (V) is treated 40 with formic acid at a temperature in the region of 20° C. to yield the product of general formula (VII).

Preferably, the acylation of the product of general formula (VII) by means of a benzoyl chloride in which the phenyl radical is optionally substituted or by means of thenoyl 45 chloride, of furoyl chloride or of a product of general formula (VIII) is performed in an inert organic solvent chosen from esters such as ethyl acetate, isopropyl acetate or n-butyl acetate and halogenated aliphatic hydrocarbons such as dichloromethane or 1,2-dichloroethane, in the presence of 50 an inorganic base such as sodium bicarbonate or an organic base such as triethylamine. The reaction is performed at a temperature of from 0 to 50° C., and preferably at about 20° C.

b) when R<sub>1</sub> represents an optionally substituted 55 benzoyl radical, a thenoyl or furoyl radical or a radical R<sub>2</sub>O—CO— in which R<sub>2</sub> is defined as above, R<sub>8</sub> represents a hydrogen atom or an alkoxy radical containing 1 to 4 carbon atoms or a phenyl radical substituted with one or more 60 alkoxy radicals containing, 1 to 4 carbon atoms and R<sub>9</sub> represents a hydrogen atom, replacement of the protective group formed by R<sub>6</sub> and R<sub>7</sub> by hydrogen atoms is performed in the presence of an inorganic acid (hydrochloric acid, sulphuric acid) 65 or organic acid (acetic acid, methanesulphonic acid, trifluoromethanesulphonic acid,

p-toluenesulphonic acid) used alone or mixed in a stoichiometric or catalytic amount, working in an organic solvent chosen from alcohols, ethers, esters, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons and aromatic hydrocarbons at a temperature of from -10 to 60° C., and preferably from 15 to 30° C.

According to the invention, the products of general formula (III), that is to say the products of general formula (I) in which Z represents a hydrogen atom and R<sub>4</sub> and R<sub>5</sub> are defined as above, may be obtained from 10-deacetylbaccatin III of formula (IX):

HOILING HO OH 7

HO OH 7

HO OH 7

$$\overline{H}$$
 $\overline{H}$ 
 $\overline{O}$ 
 $\overline{O}$ 

It can be especially advantageous to protect the hydroxyl functions at the positions 7 and 13 selectively, for example in the form of a silyl diether which may be obtained by the action of a silyl halide of general formula:

$$(R)_3$$
—Si—Hal  $(X)$ 

in which the symbols R, which may be identical or different, represent an alkyl radical containing 1 to 6 carbon atoms, optionally substituted with a phenyl radical, or a cycloalkyl radical containing 3 to 6 carbon atoms or a phenyl radical, on 10-deacetylbaccatin III, to obtain a product of general formula (XI):

$$(R)_3Si-OIIII...$$

$$HO \longrightarrow G$$

$$HO \longrightarrow G$$

$$HO \longrightarrow G$$

$$GCOC_6H_5$$

in which R is defined as above, followed by the action of a product of general formula:

$$R'_4 - X_1$$
 (XII)

in which  $R'_4$  represents a radical such that  $R'_4$ —O is identical to  $R_4$  defined as above and  $X_1$  represents a reactive ester residue such as a sulphuric or sulphonic ester residue or a halogen atom, to obtain a product of general formula (XIII):



# DOCKET

# Explore Litigation Insights



Docket Alarm provides insights to develop a more informed litigation strategy and the peace of mind of knowing you're on top of things.

## **Real-Time Litigation Alerts**



Keep your litigation team up-to-date with **real-time** alerts and advanced team management tools built for the enterprise, all while greatly reducing PACER spend.

Our comprehensive service means we can handle Federal, State, and Administrative courts across the country.

## **Advanced Docket Research**



With over 230 million records, Docket Alarm's cloud-native docket research platform finds what other services can't. Coverage includes Federal, State, plus PTAB, TTAB, ITC and NLRB decisions, all in one place.

Identify arguments that have been successful in the past with full text, pinpoint searching. Link to case law cited within any court document via Fastcase.

## **Analytics At Your Fingertips**



Learn what happened the last time a particular judge, opposing counsel or company faced cases similar to yours.

Advanced out-of-the-box PTAB and TTAB analytics are always at your fingertips.

### API

Docket Alarm offers a powerful API (application programming interface) to developers that want to integrate case filings into their apps.

#### **LAW FIRMS**

Build custom dashboards for your attorneys and clients with live data direct from the court.

Automate many repetitive legal tasks like conflict checks, document management, and marketing.

#### **FINANCIAL INSTITUTIONS**

Litigation and bankruptcy checks for companies and debtors.

## **E-DISCOVERY AND LEGAL VENDORS**

Sync your system to PACER to automate legal marketing.

