

(12) **United States Patent**
Bouchard et al.(10) **Patent No.:** **US 6,331,635 B1**
(45) **Date of Patent:** ***Dec. 18, 2001**(54) **TAXOIDS, THEIR PREPARATION AND PHARMACEUTICAL COMPOSITIONS CONTAINING THEM**(75) Inventors: **Hervé Bouchard**, Ivry-sur-Seine;
Jean-Dominique Bourzat, Vincennes;
Alain Commerçon, Vitry-sur-Seine, all of (FR)(73) Assignee: **Aventis Pharma S.A.**, Antony (FR)

(*) Notice: This patent issued on a continued prosecution application filed under 37 CFR 1.53(d), and is subject to the twenty year patent term provisions of 35 U.S.C. 154(a)(2).

Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

This patent is subject to a terminal disclaimer.

(21) Appl. No.: **09/066,929**(22) Filed: **Apr. 28, 1998****Related U.S. Application Data**

(63) Continuation of application No. 08/622,011, filed on Mar. 26, 1996, now Pat. No. 5,847,170.

(30) **Foreign Application Priority Data**Mar. 27, 1995 (FR) 95 03545
Dec. 22, 1995 (FR) 95 15381(51) **Int. Cl.⁷** **C07D 263/06**; C07D 305/14(52) **U.S. Cl.** **548/215**; 549/60; 549/472;
549/473; 549/510; 549/511(58) **Field of Search** 549/510, 511,
549/60, 472, 473; 548/215(56) **References Cited****U.S. PATENT DOCUMENTS**5,229,526 7/1993 Holton 549/213
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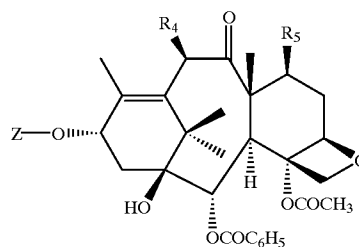
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Primary Examiner—Ba K. Trinh(74) *Attorney, Agent, or Firm*—Finnegan, Henderson, Farabow, Garrett & Dunner, L.L.P.(57) **ABSTRACT**

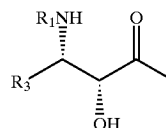
New taxoids of general formula (I):



(I)

their preparation and pharmaceutical compositions containing them.

The new products of general formula (I) in which Z represents a radical of general formula (II):



(II)

display noteworthy antitumour and antileukaemic properties.

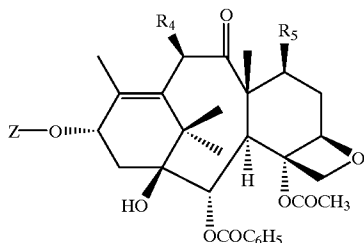
25 Claims, No Drawings

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**TAXOIDS, THEIR PREPARATION AND
PHARMACEUTICAL COMPOSITIONS
CONTAINING THEM**

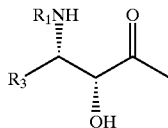
This is a continuation of application Ser. No. 08/622,011, 5
filed Mar. 26, 1996 now U.S. Pat. No. 5,847,170.

The present invention relates to new taxoids of general
formula (I)



in which:

Z represents a hydrogen atom or a radical of general
formula (II):



in which:

R₁ represents

a benzoyl radical optionally substituted with one or more 35
identical or different atoms or radicals selected from
halogen atoms, alkyl radicals containing 1 to 4 carbon
atoms, alkoxy radicals containing 1 to 4 carbon atoms
and trifluoromethyl radicals,

a thenoyl or furoyl radical or

a radical R₂—O—CO— in which R₂ represents:

an alkyl radical containing 1 to 8 carbon atoms,
an alkenyl radical containing 2 to 8 carbon atoms,
an alkynyl radical containing 3 to 8 carbon atoms,
a cycloalkyl radical containing 3 to 6 carbon atoms,
a cycloalkenyl radical containing 4 to 6 carbon atoms 40
or

a bicycloalkyl radical containing 7 to 10 carbon atoms,

these radicals being optionally substituted with one or
more substituents selected from halogen atoms, 50
hydroxyl radicals, alkoxy radicals containing 1 to 4
carbon atoms, dialkylamino radicals in which each
alkyl portion contains 1 to 4 carbon atoms, piperidino
radicals, morpholino radicals, 1-piperazinyl radicals,
said piperazinyl radicals being optionally substituted at 55
position 4 with an alkyl radical containing 1 to 4 carbon
atoms or with a phenylalkyl radical in which the alkyl
portion contains 1 to 4 carbon atoms, cycloalkyl radi-
cals containing 3 to 6 carbon atoms, cycloalkenyl
radicals containing 4 to 6 carbon atoms, phenyl 60
radicals, said phenyl radicals being optionally substi-
tuted with one or more atoms or radicals selected from
halogen atoms, alkyl radicals containing 1 to 4 carbon
atoms, and alkoxy radicals containing 1 to 4 carbon
atoms, cyano radicals, carboxyl radicals and alkoxy- 65
carbonyl radicals in which the alkyl portion contains 1
to 4 carbon atoms,

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a phenyl or α - or β -naphthyl radical optionally substi-
tuted with one or more atoms or radicals selected
from halogen atoms, alkyl radicals containing 1 to 4
carbon atoms, and alkoxy radicals containing 1 to 4
carbon atoms,

a 5-membered aromatic heterocyclic radical preferably
selected from furyl and thienyl radicals,

or a saturated heterocyclic radical containing 4 to 6
carbon atoms, optionally substituted with one or
more alkyl radicals containing 1 to 4 carbon atoms,

R₃ represents

an unbranched or branched alkyl radical containing 1 to 8
carbon atoms,

an unbranched or branched alkenyl radical containing 2 to
8 carbon atoms, 15

an unbranched or branched alkynyl radical containing 2 to
8 carbon atoms,

a cycloalkyl radical containing 3 to 6 carbon atoms,

a phenyl or α - or β -naphthyl radical optionally substi-
tuted with one or more atoms or radicals selected from
halogen atoms, alkyl, alkenyl, alkynyl, aryl, aralkyl,
alkoxy, alkylthio, aryloxy, arylthio, hydroxyl,
hydroxyalkyl, mercapto, formyl, acyl, acylamino,
aroylamino, alkoxy-carbonylamino, amino, alkylamino, 20
dialkylamino, carboxyl, alkoxy-carbonyl, carbamoyl,
alkylcarbamoyl, dialkylcarbamoyl, cyano, nitro, and
trifluoromethyl radicals,

or a 5-membered aromatic heterocycle containing one or
more identical or different hetero atoms selected from
nitrogen, oxygen and sulphur atoms and optionally
substituted with one or more identical or different
substituents selected from halogen atoms, alkyl, aryl,
amino, alkylamino, dialkylamino, 25
alkoxy-carbonylamino, acyl, aryl-carbonyl, cyano,
carboxyl, carbamoyl, alkylcarbamoyl, dialkylcarbam-
oyl and alkoxy-carbonyl radicals,

with the understanding that, in the substituents of the
phenyl, α - or β -naphthyl and aromatic heterocyclic
radicals, the alkyl radicals and the alkyl portions of the
other radicals contain 1 to 4 carbon atoms, the alkenyl
and alkynyl radicals contain 2 to 8 carbon atoms, and
the aryl radicals are phenyl or α - or β -naphthyl radicals,

R₄ represents

an alkoxy radical containing 1 to 6 carbon atoms in an
unbranched or branched chain,

an alkenyloxy radical containing 3 to 6 carbon atoms in an
unbranched or branched chain,

an alkynyloxy radical containing 3 to 6 carbon atoms in an
unbranched or branched chain,

a cycloalkyloxy radical containing 3 to 6 carbon atoms or
a cycloalkenyloxy radical containing 4 to 6 carbon atoms,

these radicals being optionally substituted with one or
more substituents selected from halogen atoms, an
alkoxy radical containing 1 to 4 carbon atoms, an
alkylthio radical containing 1 to 4 carbon atoms, a
carboxyl radical, an alkyloxycarbonyl radical in which
the alkyl portion contains 1 to 4 carbon atoms, a cyano
radical, a carbamoyl radical, an N-alkylcarbamoyl radi-
cal and a N,N-dialkylcarbamoyl radical in which each
alkyl portion contains 1 to 4 carbon atoms, or both alkyl
portions, together with the nitrogen atom to which they
are linked, form a saturated 5- or 6-membered hetero-
cyclic radical optionally containing a second hetero
atom selected from oxygen, sulphur and nitrogen
atoms, said saturated 5- or 6-membered heterocyclic

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radical optionally being substituted with a substituent selected from an alkyl radical containing 1 to 4 carbon atoms, a phenyl radical, and a phenylalkyl radical in which the alkyl portion contains 1 to 4 carbon atoms, R_5 represents

an alkoxy radical containing 1 to 6 carbon atoms in an unbranched or branched chain,

an alkenyloxy radical containing 3 to 6 carbon atoms,

an alkynyloxy radical containing 3 to 6 carbon atoms,

a cycloalkyloxy radical containing 3 to 6 carbon atoms or

a cycloalkenyloxy radical containing 3 to 6 carbon atoms,

these radicals being optionally substituted with at least

one substituent selected from halogen atoms, an alkoxy

radical containing 1 to 4 carbon atoms, an alkylthio

radical containing 2 to 4 carbon atoms, a carboxyl

radical, an alkyloxycarbonyl radical in which the alkyl

portion contains 1 to 4 carbon atoms, a cyano radical,

a carbamoyl radical, an N-alkylcarbamoyl radical, and

a N,N-dialkylcarbamoyl radical in which each alkyl

portion contains 1 to 4 carbon atoms or, with the

nitrogen atom to which it is linked, forms a saturated 5-

or 6-membered heterocyclic radical optionally contain-

ing a second hetero atom selected from oxygen, sulphur

and nitrogen atoms, optionally selected with a substituent

selected from an alkyl radical containing 1 to 4

carbon atoms, a phenyl radical and a phenylalkyl

radical in which the alkyl portion contains 1 to 4 carbon

atoms.

Preferably, the aryl radicals which can be represented by R_3 are phenyl or α - or β -naphthyl radicals optionally substituted with one or more atoms or radicals selected from halogen atoms (fluorine, chlorine, bromine, iodine) alkyl, alkenyl, alkynyl, aryl, arylalkyl, alkoxy, alkylthio, aryloxy, arylthio, hydroxyl, hydroxyalkyl, mercapto, formyl, acyl, acylamino, aroylamino, alkoxy-carbonylamino, amino, alkylamino, dialkylamino, carboxyl, alkoxy-carbonyl, carbamoyl, dialkylcarbamoyl, cyano, nitro and trifluoromethyl radicals, on the understanding that the alkyl radicals and the alkyl portions of the other radicals contain 1 to 4

carbon atoms, that the alkenyl and alkynyl radicals contain 2 to 8 carbon atoms and that the aryl radicals are phenyl or α - or β -naphthyl radicals.

Preferably, the heterocyclic radicals which can be represented by R_3 are 5-membered aromatic heterocyclic radicals containing one or more identical or different atoms selected from nitrogen, oxygen and sulphur atoms, optionally substituted with one or more identical or different substituents selected from halogen atoms (fluorine, chlorine, bromine, iodine), alkyl radicals containing 1 to 4 carbon atoms, aryl radicals containing 6 or 10 carbon atoms, alkoxy radicals containing 1 to 4 carbon atoms, aryloxy radicals containing 6 to 10 carbon atoms, amino radicals alkylamino radicals containing 1 to 4 carbon atoms, dialkylamino radicals in which each alkyl portion contains 1 to 4 carbon atoms, acylamino radicals in which the acyl portion contains 1 to 4 carbon atoms, alkoxy-carbonylamino radicals containing 1 to 4 carbon atoms, acyl radicals containing 1 to 4 carbon atoms, arylcarbonyl radicals in which the aryl portion contains 6 or 10 carbon atoms, cyano radicals, carboxyl radicals, carbamoyl radicals, alkylcarbamoyl radicals in which the alkyl portion contains 1 to 4 carbon atoms, dialkylcarbamoyl radicals in which each alkyl portion contains 1 to 4 carbon atoms, and alkoxy-carbonyl radicals in which the alkoxy portion contains 1 to 4 carbon atoms.

Preferably, the radicals R_4 and R_5 , which may be identical or different, represent unbranched or branched alkoxy radi-

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icals containing 1 to 6 carbon atoms, optionally substituted with a methoxy, ethoxy, ethylthio, carboxyl, methoxycarbonyl, ethoxycarbonyl, cyano, carbamoyl, N-methylcarbamoyl, N-ethylcarbamoyl, N,N-dimethylcarbamoyl, N,N-diethylcarbamoyl, N-pyrrolidinocarbonyl or N-piperidinocarbonyl radical.

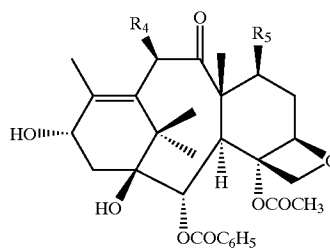
More particularly, the present invention relates to the products of general formula (I) in which Z represents a hydrogen atom or a radical of general formula (II) in which R_1 represents a benzoyl radical or a radical $R_2-O-CO-$ in which R_2 represents a tert-butyl radical and R_3 represents an alkyl radical containing 1 to 6 carbon atoms, an alkenyl radical containing 2 to 6 carbon atoms, a cycloalkyl radical containing 3 to 6 carbon atoms, a phenyl radical optionally substituted with one or more identical or different atoms or radicals selected from from halogen atoms (fluorine, chlorine), alkyl (methyl), alkoxy (methoxy), dialkylamino (dimethylamino), acylamino (acetylaminio), alkoxy-carbonylamino (tert-butoxycarbonylamino), trifluoromethyl, a 2-furyl radical, a 3-furyl radical, a 2-thienyl radical, a 3-thienyl radical, a 2-thiazolyl radical, a 4-thiazolyl radical, and a 5-thiazolyl radical, and R_4 and R_5 , which may be identical or different, each represent an unbranched or branched alkoxy radical containing 1 to 6 carbon atoms.

Still more particularly, the present invention relates to the products of general formula (I) in which Z represents a hydrogen atom or a radical of general formula (II) in which R_3 represents a benzoyl radical or a radical $R_2-O-CO-$ in which R_2 represents a tert-butyl radical and R_3 represents an isobutyl, isobutenyl, butenyl, cyclohexyl, phenyl, 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 2-thiazolyl, 4-thiazolyl or 5-thiazolyl radical, and R_4 and R_5 , which may be identical or different, each represent a methoxy, ethoxy or propoxy radical.

The products of general formula (I) in which Z represents a radical of general formula (II) display noteworthy antitumour and antileukaemic properties.

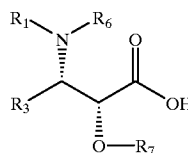
According to the present invention, the new products of general formula (I) in which Z represents a radical of general formula (II) may be obtained by esterification of a product of general formula (III):

(III)



in which R_4 and R_5 are defined as above, by means of an acid of general formula (IV):

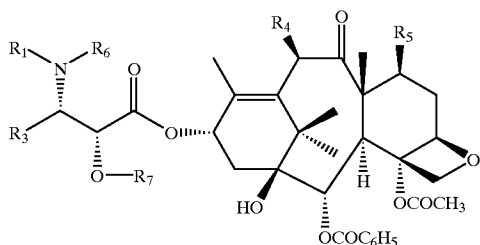
(IV)



in which R_1 and R_3 are defined as above, and either R_6 represents a hydrogen atom and R_7 represents a group

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protecting the hydroxyl function, or R_6 and R_7 together form a saturated 5- or 6-membered heterocycle, or by means of a derivative of this acid, to obtain an ester of general formula (V):



in which R_1 , R_3 , R_4 , R_5 , R_6 and R_7 are defined above, followed by replacement of the protective groups represented by R_7 and/or R_6 and R_7 by hydrogen atoms.

The esterification by means of an acid of general formula (IV) may be performed in the presence of a condensing agent (carbodiimide, reactive carbonate) and an activating agent (aminopyridines) in an organic solvent (ether, ester, ketones, nitriles, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons, aromatic hydrocarbons) at a temperature from -10 to 90°C .

The esterification may also be carried out using the acid of general formula (IV) in the form of the symmetrical anhydride, working in the presence of an activating agent (aminopyridines) in an organic solvent (ethers, esters, ketones, nitriles, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons, aromatic hydrocarbons) at a temperature of from 0 to 90°C .

The esterification may also be carried out using the acid of general formula (IV) in halide form or in the form of a mixed anhydride with an aliphatic or aromatic acid, optionally prepared in situ, in presence of a base (tertiary aliphatic amine), working in an organic solvent (ethers, ester, ketones, nitriles, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons, aromatic hydrocarbons) at a temperature of from 0 to 80°C .

Preferably, R_6 represents a hydrogen atom and R_7 represents a group protecting the hydroxyl function, or alternatively R_6 and R_7 together form a saturated 5- or 6-membered heterocycle.

When R_6 represents a hydrogen atom, R_7 preferably represents a methoxymethyl, 1-ethoxyethyl, benzyloxymethyl, trimethylsilyl, triethylsilyl, β -trimethylsilylethoxymethyl, benzyloxycarbonyl or tetrahydropyranyl radical.

When R_6 and R_7 together form a heterocycle, the latter is preferably an oxazolidine ring optionally monosubstituted or gem-disubstituted at position 2.

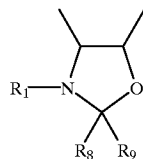
Replacement of the protective groups R_7 and/or R_6 and R_7 by hydrogen atoms may be performed, depending on their nature, in the following manner:

- 1) when R_8 represents a hydrogen atom and R_7 represents a group protecting the hydroxyl function, replacement of the protective groups by hydrogen atoms is performed by means of an inorganic acid (hydrochloric acid, sulphuric acid, hydrofluoric acid) or organic acid (acetic acid, methanesulphonic acid, trifluoromethanesulphonic acid, p-toluenesulphonic acid) used alone or mixed, working in an organic solvent chosen from alcohols, ethers, esters, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons, aromatic hydrocarbons

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or nitriles at a temperature of from -10 to 60°C ., or by means of a source of fluoroide ions such as a hydrofluorine acid/triethylamine complex, or by catalytic hydrogenation,

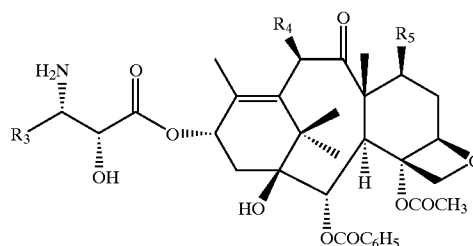
- 2) when R_6 and R_7 together form a saturated 5- or 6-membered heterocycle, and more especially an oxazolidine ring of general formula (VI):



in which R_1 is defined as above and R_8 and R_9 , which may be identical or different, represent a hydrogen atom or an alkyl radical containing 1 to 4 carbon atoms, or an aralkyl radical in which the alkyl portion contains 1 to 4 carbon atoms and the aryl portion preferably represents a phenyl radical optionally substituted with one or more alkoxy radicals containing 1 to 4 carbon atoms, or an aryl radical preferably representing a phenyl radical optionally substituted with one or more alkoxy radicals containing 1 to 4 carbon atoms, or alternatively R_8 represents an alkoxy radical containing 1 to 4 carbon atoms or a trihalomethyl radical such as trichloromethyl or a phenyl radical substituted with a trihalomethyl radical such as trichloromethyl and R_9 represents a hydrogen atom, or alternatively R_8 and R_9 , together with the carbon atom to which they are linked, form a 4- to 7-membered ring, replacement of the protective group formed by R_6 and R_7 by hydrogen atoms may be performed, depending on the meanings of R_1 , R_8 and R_9 , in the following manner:

- a) when R_1 represents a tert-butoxycarbonyl radical and R_8 R_9 , which may be identical or different, represent an alkyl radical or an aralkyl (benzyl) or aryl (phenyl) radical, or alternatively R_6 represents a trihalomethyl radical or a phenyl radical substituted with a trihalomethyl radical and R_9 represents a hydrogen atom, or alternatively R_8 and R_9 together form a 4- to 7-membered ring, treatment of the ester of general formula (v) with an inorganic or organic acid, where appropriate in an organic solvent such as an alcohol, yield the product of general formula (VII):

(VII)



in which R_3 , R_4 and R_5 are defined as above, which is acylated by means of benzoyl chloride in which the phenyl ring is optionally substituted or by means of thenoyl chloride, or furoyl chloride or of a product of general formula:



in which R_2 is defined as above and X represents a halogen atom (fluorine, chloride) or a residue $-O-R_2$ or

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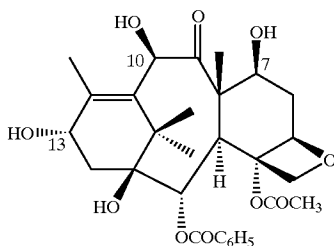
—O—CO—O—R₂, to obtain a product of general formula (I) in which Z represents a radical of general formula (II).

Preferably, the product of general formula (V) is treated with formic acid at a temperature in the region of 20° C. to yield the product of general formula (VII).

Preferably, the acylation of the product of general formula (VII) by means of a benzoyl chloride in which the phenyl radical is optionally substituted or by means of thenoyl chloride, of furoyl chloride or of a product of general formula (VIII) is performed in an inert organic solvent chosen from esters such as ethyl acetate, isopropyl acetate or n-butyl acetate and halogenated aliphatic hydrocarbons such as dichloromethane or 1,2-dichloroethane, in the presence of an inorganic base such as sodium bicarbonate or an organic base such as triethylamine. The reaction is performed at a temperature of from 0 to 50° C., and preferably at about 20° C.

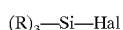
b) wherein R₁ represents an optionally substituted benzoyl radical, a thenoyl or furoyl radical or a radical R₂O—CO— in which R₂ is defined as above, R₈ represents a hydrogen atom or an alkoxy radical containing 1 to 4 carbon atoms or a phenyl radical substituted with one or more alkoxy radicals containing 1 to 4 carbon atoms and R₉ represents a hydrogen atom, replacement of the protective group formed by R₆ and R₇ by hydrogen atoms is performed in the presence of an inorganic acid (hydrochloric acid, sulphuric acid) or organic acid (acetic acid, methanesulphonic acid, trifluoromethanesulphonic acid, p-toluenesulphonic acid) used alone or mixed in a stoichiometric or catalytic amount, working in an organic solvent chosen from alcohols, ethers, esters, aliphatic hydrocarbons, halogenated aliphatic hydrocarbons and aromatic hydrocarbons at a temperature of from -10 to 60° C., and preferably from 15 to 30° C.

According to the invention, the products of general formula (II), that is to say the products of general formula (I) in which Z represents a hydrogen atom and R₄ and R₅ are defined as above, may be obtained from 10-deacetylbaccatin III of formula (IX):



(IX)

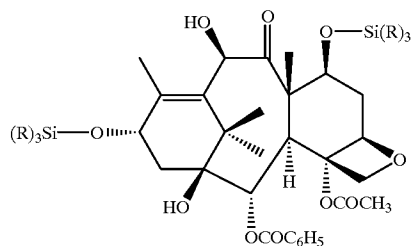
It can be especially advantageous to protect the hydroxyl functions at the positions 7 and 13 selectively, for example in the form of a silyl diether which may be obtained by the action of a silyl halide of general formula:



(X)

in which the symbols R₁ which may be identical or different, represent an alkyl radical containing 1 to 6 carbon atoms, optionally substituted with a phenyl radical, or a cycloalkyl radical containing 3 to 6 carbon atoms or a phenyl radical, on 10-deacetylbaccatin III, to obtain a product of general formula (XI):

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(XI)

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in which R is defined as above, followed by the action of a product of general formula:



(XII)

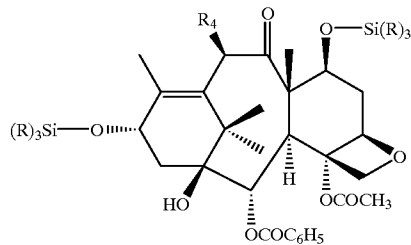
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in which R'₄ represents a radical such that R'₄—O is identical to R₄ defined as above and X₁ represents a reactive ester residue such as a sulphuric or sulphonic ester residue or a halogen atom, to obtain a product of general formula (XIII):

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(XIII)

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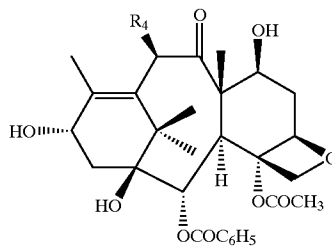
in which R and R₄ are defined as above, the silyl protective groups of which are replaced by hydrogen atoms to obtain a product of general formula (XIV):

(IX)

(XIV)

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in which R₄ is defined as above, which is etherified selectively at position 7 by the action of a product of general formula:



(XV)

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in which R'₅ represents a radical such that R'₅—O is identical to R₅ defined as above and X₂ represents a halogen atom or a reactive ester residue such as a sulphuric or sulphonic ester residue, to give the product of general formula (III).

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Generally, the action of a silyl derivative of general formula (X) on 10-deacetylbaccatin III is performed in pyridine or triethylamine, where appropriate in the presence

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