

Taxane Anticancer Agents

Basic Science and Current Status

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Chapter 19

**Syntheses and Structure–Activity
Relationships of New Taxoids**

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A series of new taxoids are synthesized from 14 β -hydroxy-10-deacetylbaccatin III (14-OH-DAB). These new taxanes possess strong cytotoxicities against human cancer cell lines, and at least one of them possesses excellent antitumor activity *in vivo*. *Pseudo*-taxoids bearing *N*-acylphenylisoserine side chain at C-14 are synthesized, which are less active, but retain a certain level of cytotoxicity. Novel nor-seco-paclitaxel and docetaxel analogs are synthesized, which retain a certain level of activity despite the destruction of the A ring. New analogs bearing cyclohexyl groups at the C-3' and/or C-2 positions are synthesized and their cytotoxicity examined. The results clearly indicate that phenyl group at C-3' or C-2 is not a requisite for biological activity. 3'-Isobutenyl and 3'-isobutyl analogs of docetaxel show excellent activity against a drug-resistant cancer cell lines.

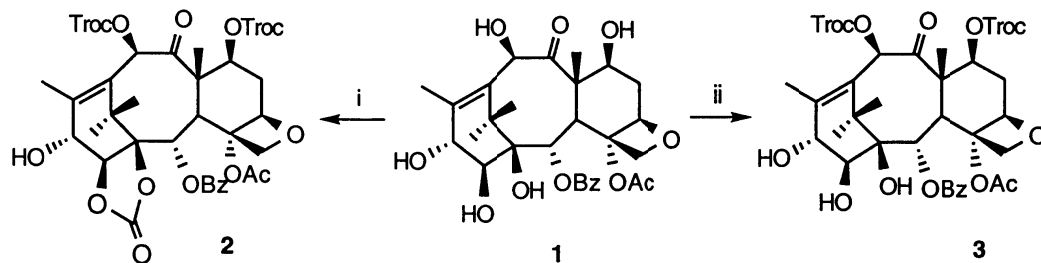
Taxol (paclitaxel), a complex diterpene isolated from the bark of the western yew (*Taxus brevifolia*) is currently considered the most exciting lead in cancer chemotherapy (1-3). Taxotere (docetaxel), a semisynthetic analog, also has shown great promise (4). Paclitaxel and docetaxel possess high cytotoxicity and strong antitumor activity against different cancers which have not been effectively treated by existing antitumor drugs (5). Paclitaxel has been approved by the FDA for the treatment of advanced ovarian

properties, and/or activity spectra against various tumor types different from those of these two drugs.

Recently, a novel taxane diterpenoid, 14 β -hydroxy-10-deacetylbaccatin III (14 β -OH-DAB), was isolated from the needles of *Taxus wallichiana* Zucc. and other plant parts (8). Because of an extra hydroxyl group at the C-14 position, 14 β -OH-DAB has proven to possess much higher water solubility than the usual 10-deacetylbaccatin III (DAB) which is currently used for the practical production of paclitaxel and docetaxel as mentioned above. Therefore, the new antitumor taxanes derived from 14 β -OH-DAB can be expected to have substantially improved water solubility, bioavailability, and hydrophobicity-related drug resistance (7). These improved pharmacological properties may well be related to the modification of undesirable toxicity and activity spectra against different cancer types. In fact, recent reports on the related "hydroxy-taxoids", 9-dihydrodocetaxel (9) and 19-hydroxydocetaxel (10), show quite promising results.

Syntheses of New Taxoids (11). A series of new taxoids were synthesized from 14 β -OH-DAB using a highly efficient and practical coupling protocol based on the β -Lactam Synthon Method developed in our laboratory (13,14). Thus, the C-13 side chain precursors, (3*R*,4*S*)-1-acyl-3-(EEO)-4-phenylazetid-2-ones (**4-EE**) (EE = ethoxyethyl) with extremely high enantiomeric purity, were obtained through our efficient chiral ester enolate – imine cyclocondensation method (12–14) in four steps in 78–80% overall yields. The 7,10-ditroc-14 β -OH-DAB (**3**, 75%) (troc = 2,2,2-trichloroethoxycarbonyl) and 7,10-ditroc-14 β -OH-DAB-1,14-carbonate (**2**, 55%) were prepared by reacting 14 β -OH-DAB with troc-Cl in pyridine (Scheme 1).

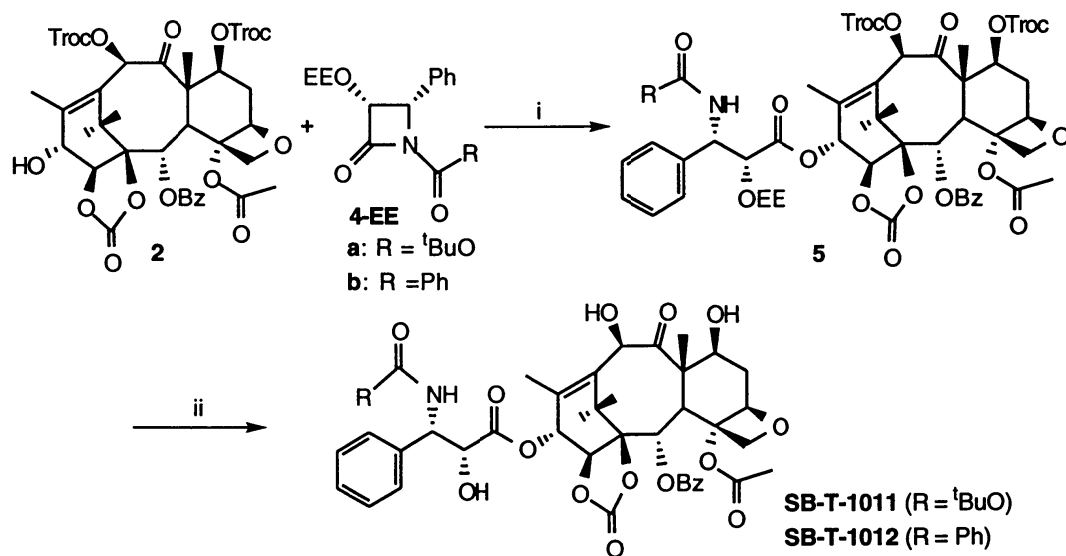
Scheme 1



(i) Cl₃CCH₂COCl (6 eq.), py, 80 °C, 5 min.; (ii) Cl₃CCH₂COCl (4 eq.), py, 80 °C, 5 min.

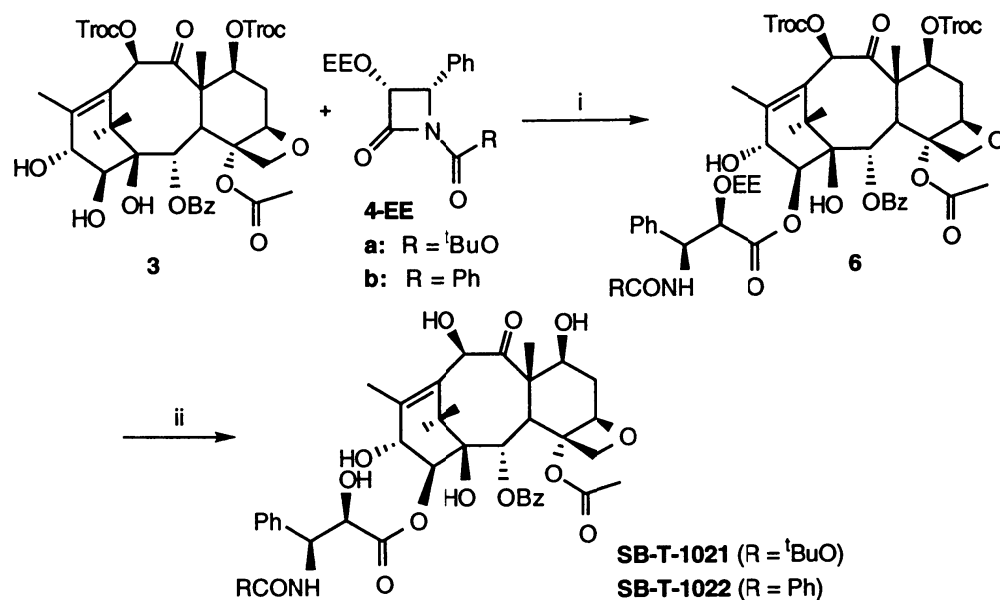
The reaction of **3** with β -lactam **4a-EE** (1.2 equiv.) was carried out in the presence of 1.2 equiv. of NaHMDS at -40 °C for 30 min to give 7,10-ditroc-2'-EE-14-hydroxydocetaxel-1,14-carbonate (**5a**) in 86% yield (Scheme 2). The coupling product **5a** was deprotected under modified Commerçon conditions (15) by treating with activated Zn in acetic acid and methanol at 40 °C for 9 h to give 14-hydroxydocetaxel-1,14-carbonate (**SB-T-1011**) in 70% yield (Scheme 2). 14-Hydroxytaxol-1,14-carbonate (**SB-T-1012**) was obtained in the same manner through the coupling of **2** with β -lactam **4b-EE** (1.2 equiv.) (89% yield) followed by deprotection (70% yield) (Scheme 2).

Scheme 2



(i). NaHMDS, THF, -40 °C, 30 min.; (ii) Zn (activated), AcOH, MeOH, reflux, 2 h.

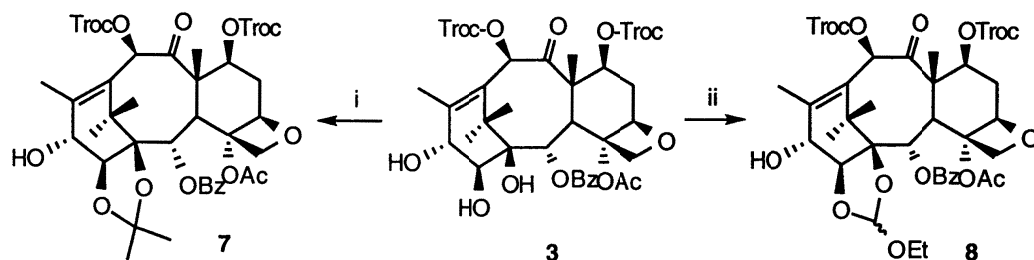
Scheme 3



(i). NaHMDS, THF, -40 °C, 30 min.; (ii) Zn (activated), AcOH, MeOH, 40 °C, 9 h.

(8) in 93% yield (Scheme 4) (16). This protecting group was found to be quite appropriate for the coupling with the C-13 side chain precursor (*vide supra*) and subsequent deprotections to give the desired 14 β -hydroxydocetaxel (SB-T-1001).

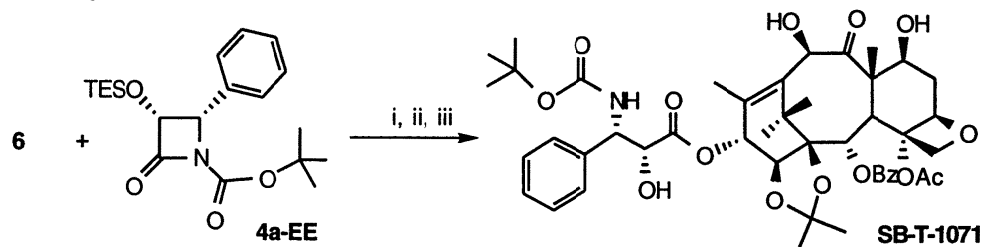
Scheme 4



(i) $\text{Me}_2\text{C}(\text{OMe})_2$, TsOH, RT, 30 h; (ii) $\text{HC}(\text{OEt})_3$, Ts_2O , CH_2Cl_2 , RT, 30 min.

The protected 14-OH-DAB 7 was coupled with enantiopure (3*R*,4*S*)-1-*t*-BOC-3-*TESO*-4-phenylazetid-2-one (4a-*TES*) using our protocol (14), i.e., NaHMDS in THF at -40°C for 45 min, to give the corresponding coupling product in 82% yield. Since the 1,14-acetonide moiety of this compound cannot be removed without affecting the D-ring, the *TES* group at the 2'-position and the *troc* groups at the 7 and 10 positions were removed sequentially by treating with 0.5*N* HCl – THF (1:4) and then with zinc in 0.5*N* HCl – THF (1:4), respectively to give 14 β -hydroxydocetaxel-1,14-acetonide (SB-T-1071) in 72% overall yield (Scheme 5) (16).

Scheme 5



(i) NaHMDS, THF, -40°C , 30 min; (ii) 0.5*N* HCl in EtOH, RT, 2 h; (iii) Zn, 0.5*N* HCl/THF, 0°C , 20 min.

In the same manner, the protected 14-OH-DAB 8 was coupled with 4a-*TES*, giving 9 in 78% yield. Subsequently, 9 was first treated with 0.5*N* HCl in EtOH to remove the *TES* group at the 2'-position (96%), followed by reacting with formic acid in dioxane at room temperature for 24 h, yielding 14-formyl-7,10-ditroc-14-hydroxydocetaxel, which was treated *in situ* with 1% aqueous NaHCO_3 in THF–MeOH (1:7:3) at room temperature for 5 h to give 7,10-ditroc-14-hydroxydocetaxel (73% for two steps). The *troc* groups of this compound at the 7 and 10 positions were deprotected by using zinc in 0.5*N* HCl – THF (1:2) at 0°C for 20 min to give 14 β -hydroxydocetaxel

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