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(54) FILLED POLYSTYRENE COMPOSITIONS AND USES THEREOF

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ABSTRACT (57)

The present invention provides polymer formulations containing 20 to about 40 weight percent of a filler, such as calcium carbonate. Multilayer polymer structures containing a filler in at least one layer of the multilayer structure, and methods of making these multilayer structures, are also disclosed. Articles of manufacture, such as food service articles, including cups, lids, plates, trays, containers, cutlery, and the like, derived from these formulations and multilayer structures are also provided in the present invention.

MULTILAYER POLYMER STRUCTURE



-	MULTILAYER POLYMER STRUCTURE
-	INNER LAYER
	CORE LAYER
	OUTER LAYER

Fig. 1

MULTILAYER POLYMER STRUCTURE
INNER LAYER
CORE LAYER
OUTER LAYER
CAP LAYER

Fig. 2

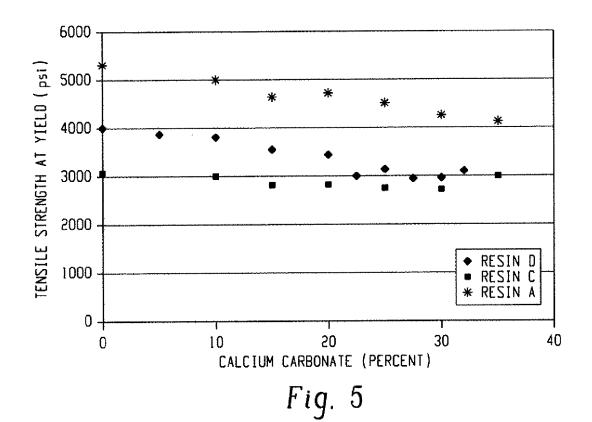
MULTILAYER POLYMER STRUCTURE
INNER LAYER
MISCELLANEOUS LAYER
CORE LAYER
MISCELLANEOUS LAYER
OUTER LAYER

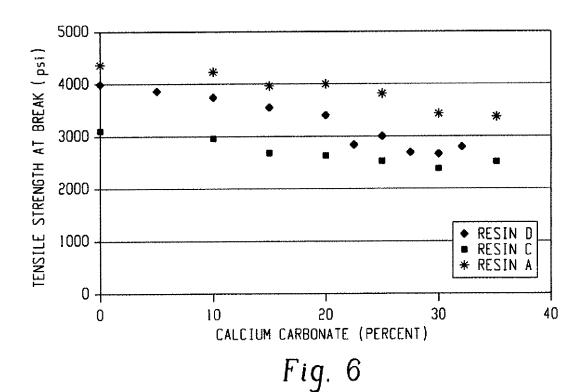
Fig. 3

	MULTILAYER POLYMER STRUCTURE
	CAP LAYER
	INNER LAYER
Ĺ	MISCELLANEOUS LAYER
	CORE LAYER
	MISCELLANEOUS LAYER
	OUTER LAYER
ſ	CAP LAYER

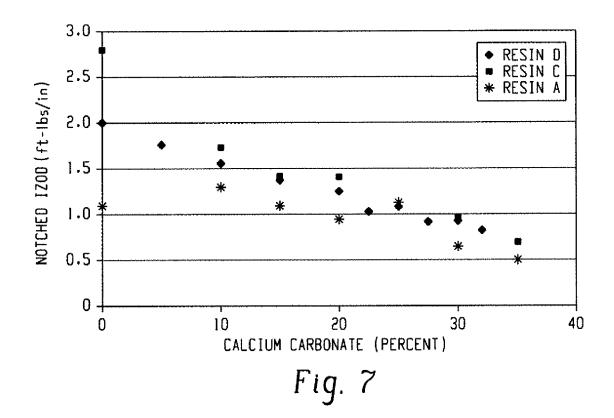
Fig. 4

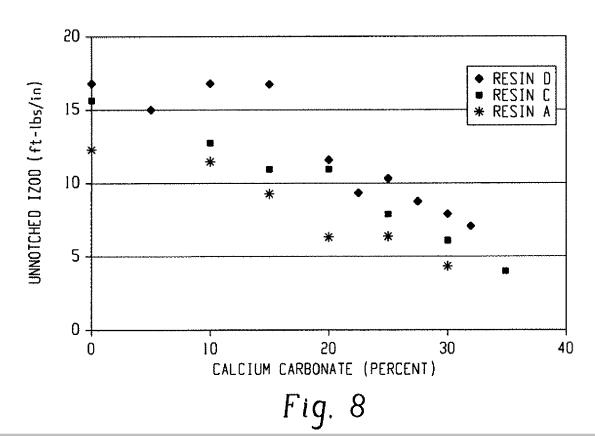




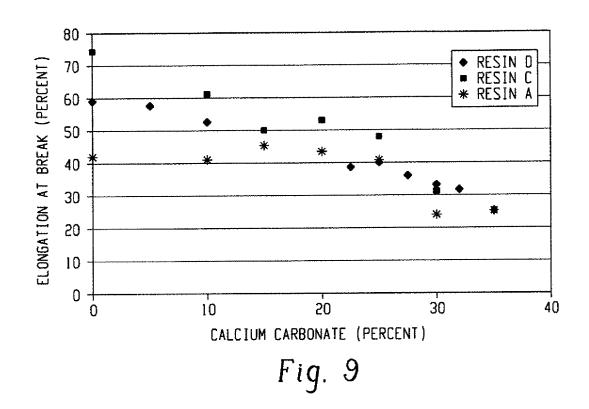


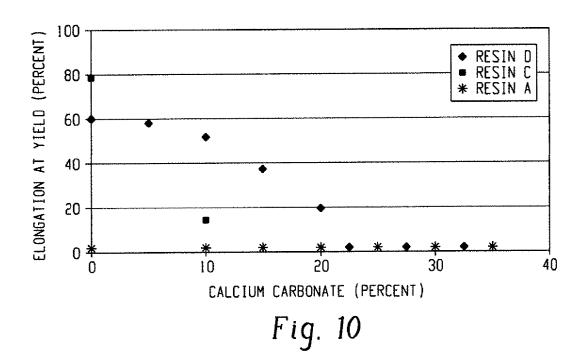














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