

US005565900A

## United States Patent [19]

## Cowger et al.

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[11] Patent Number:

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[45] **Date of Patent:** 

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Oct. 15, 1996

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[34]	INK-JET PRINTING		
[75]	Inventors:	Bruce Cowger; Donald B. Ouchida; Robert R. Beeson, all of Corvallis, Oreg.	
[73]	Assignee:	<b>Hewlett-Packard Company</b> , Palo Alto, Calif.	
[21]	Appl. No.:	192,087	
[22]	Filed:	Feb. 4, 1994	

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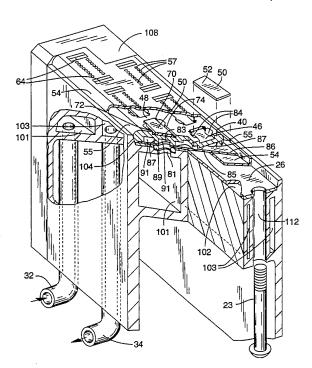
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Primary Examiner—Benjamin R. Fuller Assistant Examiner—Craig A. Hallacher

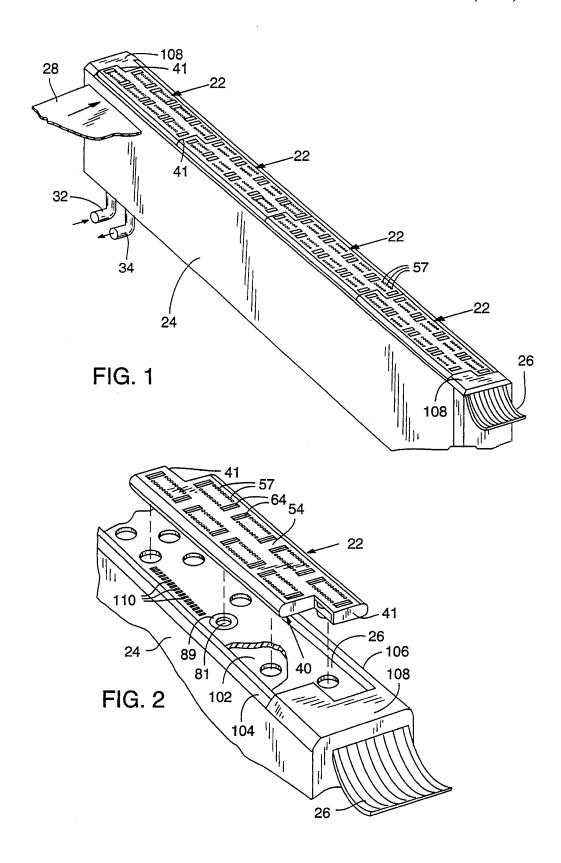
#### 7] ABSTRACT

Ink-jet pens having multiple print heads are manufactured with readily replaceable unit print head assemblies that facilitate testing of print head performance prior to complete assembly of the pen.

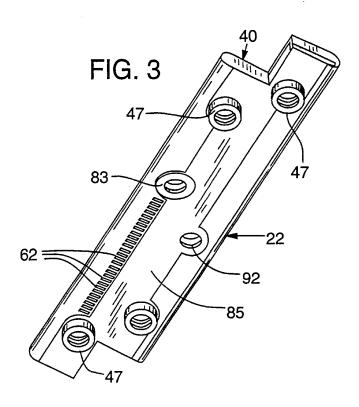
## 10 Claims, 5 Drawing Sheets



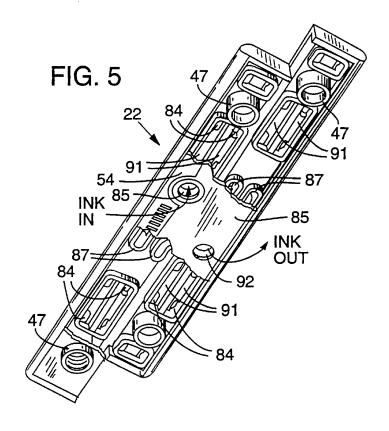


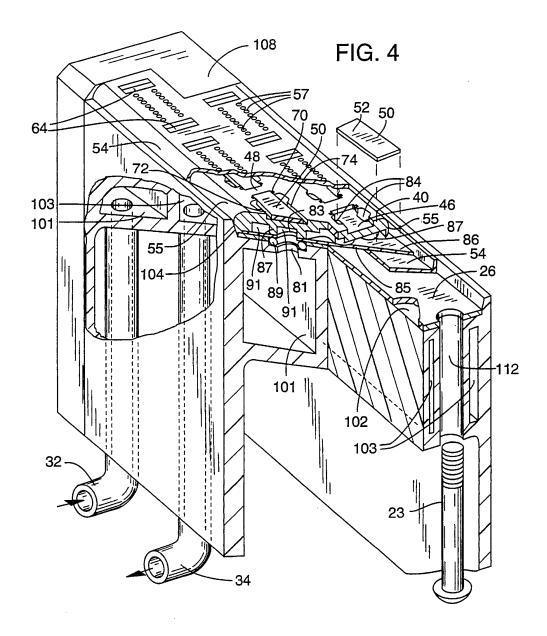




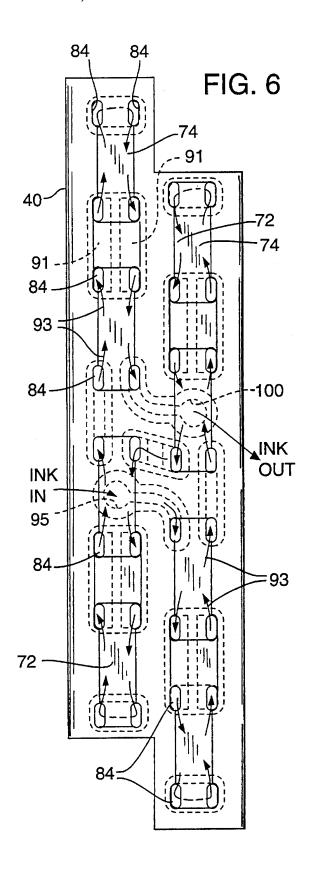


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