

# Chemical Development Plan

## Incontinence Project

Aim: Synthesis of prodrugs

Update (5) Feb. 10 - Feb. 20, 1998

- Pure hydroxy metabolite is now available (> 10g), another lot of ca. 60g is expected CW 9, first 4 scaleup steps (kg-scale) are outsourced
- Chemical and enzymatic synthesis of totally 22 potential prodrugs
- The in-vitro assay with human liver homogenate (hepatic S9 supernatant) shows the following results (X/Y for X-CH<sub>2</sub>-[para-Phenyl]-Y):

Efficient liberation of hydroxy metabolite:

AcO/OAc, i-ButO/Oi-But, HO/Oi-But

Moderate liberation of hydroxy metabolite:

PivO/OPiv, MeO/OH

Marginal liberation of hydroxy metabolite:

HO/OBn, AcO/OBn, i-BuO/OBn, BzO/OBn, HO/OTBDMS, TBDMISO/OH

Non-enzymatic hydrolysis:

AcO/OH, n-BuO/OH, i-BuO/OH, PivO/OH, BzO/OH

No hydroxy metabolite formation:

HO/O-Et-carbam, TBDMISO/OTBDMS, Et-carbamO/OTBDMS, Et-carbamO/OH, Et-carbamO/O-Et-carbam, Et-carbonO/O-carbon-Et

Next challenge:

- Preparation of further prodrugs of the hydroxy metabolite (s. patent draft)
- Assessment of the chemical stability, enzymatic lability and salt formation
- Scaleup of drug candidate
- Patent application

Pat.- Konzept:

- Hydro. metab. ist besser
- BA insufficient (10%)
- Prodrugs: besser als ↑

Feb 20, 1998

Schwarz Pharma  
C. O. Meese

cc: Team

<upd5.txt>

- human Plasma & spk, lipofus und protein
- log P, protein binding
- andere charakterist. Pharmacok. / Aktivität



Donnerstag 13:00

007

17.2.98

22 Probing-Kandidaten: Klarer Etho, EtO, Carbamol, Carbonat  
noch nicht alle getestet

§ 9 - Inkuh.: F. Zicker, chromat., F. Jäger (Metabolit-Erkennung) → zell. Verlauf verfolgen!

Stabilität: Probing F. Miller  
von Prodrugs

- Reaktion: 3 Verträge im Vergleich phenol./benzyl./Dieste-  
Zentrale

Beweis: Probing → Hydroxyacetab. (HS) Züchter Hammes

Abz-Bildung / Löslichkeit

Caco-2; 10 Substanzen ca. 5-10 mg jeweils

An DMF, MeOH, EtOH, DMSO |  $\text{H}_2\text{O} \text{OH}$  | Konz: 4-5 mg/ml

läuft direkt:  $\text{OH}/\text{OH}$  und dann

8 Substanzen auswählen!

original (+) or uncertain (?)  
precipitation

1. vermisst

$\text{HO}/\text{OTBDMS}$

2. kein Hydroxyacetab. zu:

$\text{TBDMSSO}/\text{OH}$

$\text{OH}/\text{OBn}$

3. vid. 1.  $\text{AcO}/\text{AcO}$

wenig?

$\text{AcO}/\text{OBn}$

2.  $\text{MeO}/\text{OH}$

$\text{i-BuO}/\text{OBn}$

$\text{BzC}/\text{OBn}$

3.  $\text{PivO}/\text{PivO}$  → Stabi (RT)

pH 7-8: t<sub>1/2</sub> 9 h

4. i-Buto/i-Buto

Butanol bestabl (leicht)  
sition ohne Energie

5.  $\text{HO}/\text{i-BuO}$

PivO/OH

due to

excellent (++) to moderate (++)

non-equimolar

liberation of hydrox. meth. from

i-Buto/OH

hydrolysis

prodrug

$\text{AcO}/\text{OH}$

Kein Hydroxyacet.

$\text{HO}/\text{O-Et-Carb}$

$\text{TBDMSSO}/\text{TBDMSSO}$

$\text{Et-CarbO}/\text{OTBDMSO}$

$\text{Et-CarbO}/\text{OH}$



Abl. → Charles "Projekt 2"  
Biol. Daten, S<sup>9</sup> - 1/16-

sch. 20.4.98 Re  
W: Labor



Monheim, 23 March 1998

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Method Report BA 263-02

Incubations of prodrugs of SPM 7500 with human liver S9-fraction to investigate the in-vitro metabolism with regard to the effect of different protective moieties.

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