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**Appendix**

- Spare Parts Lists
- Additional Documents
- Drawings
- Product Contact Parts of the Machine

## Introduction

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### General Instructions on the Operation Manual

This operation manual belongs to the machine. The operation manual includes:

#### Introduction

With general instructions on the operation manual, the list of accessories, technical data and service addresses.

#### Safety Devices

With important references for a safe operation of the machine.

#### Transport and Installation of the Machine

With descriptions of the electrical equipment of the machine.

#### Preparation for Startup and Lubrication

With the respective information for the cleaning of the machine.

#### Construction and Adjustment

There you will find also descriptions of the operation panel and how to use switches and buttons.

#### Startup of the Machine

With the information: "Loosening a Machine which has jammed under pressure".

#### Special Designs

There you will find special equipment for the machine.

☞ It is necessary to read *Chapter "Introduction"* and *Chapter "Transport and Installation of the Machine"*, before transporting the machine into your house or unpacking the machine. Take the machine into operation after you are acquainted with the operating instructions.

### Fixtures in the Text

Please observe the following agreements:

- Significance of the Handwheels and switches of the machine are written in **bold BLOCK LETTERS**.
- Texts in *italics* are cross references.  
see *The Feeder*
- Names of KORSCH products such as PHARMAPRESS MEISWERT ANALYSE are mentioned in **BLOCK LETTERS**.



In case of texts with this warning symbol to their left refer to this being an instruction for safety.

For the damages caused on the part of the user due to negligence and non observing of this safety instructions no responsibility is assured from us not matter whatever the circumstances and however big the damage might be.

☞ This is a reference.

### Proper Employment of the Machine

The EK 0 is a eccentric machine for manufacturing tablets, dragées and mouldings made of powdery molding compound and granulated materials.

The operator and/or user has to make sure that the waste-products are cleared away according to the regulations.

## Forbidden Employment of the Machine

The machine must not be used for processing explosive or combustible materials.

☞ The operator and/or user must not press any materials which might cause deflagrations or explosions.

The operator of the installation is responsible for these regulations being kept.

After prior consultation, the electrical components can be employed in explosion-proof execution.

Toxic or aggressive materials must not be processed when there is no sufficient protection against them for the service personnel.

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